

**Marlex® HXB TR-512 Polyethylene**

Version 1.9

Revision Date 2026-08-24

Version	Revision Date:	SDS Number (Internal):	Date of last issue:	MSDS number:
1.9	2026-08-24	100000000791	2024-10-24 2009-10-27	

1. PRODUCT AND COMPANY IDENTIFICATION

Product name : Marlex® HXB TR-512 Polyethylene

Material : 1127946, 1025387, 1025385, 1025386, 1025427, 1025336, 1025339, 1025389, 1025426, 1025428, 1025429, 1025425, 1025388

Product code : 000000000000000000 000000000000000000

Recommended use of the chemical and restrictions on use

Recommended use : Manufacture of plastics products

Restrictions on use : This material should not be used for purposes other than the identified uses in section 1 without expert advice.

Manufacturer or supplier's details

Address : Chevron Phillips Chemical Company LP
9500 Lakeside Blvd.
The Woodlands, TX 77381

Address : CHEVRON PHILLIPS CHEMICALS ASIA PTE. LTD.
C/O DONG WOO CORPORATION
#B-2601, JEONGJAIL-RO,
BUNDANG-GU, SEONGNAMI-SI,
GYEONGGI-DO, 13557
SOUTH KOREA
Telephone no.: +612-9186-1132

Emergency telephone:**Health:**

866.442.9628 (North America)
1.832.813.4984 (International)

Transport:

CHEMTREC 800.424.9300 or 703.527.3887(int'l)
Asia: CHEMWATCH (+612 9186 1132) China: 0532 8388 9090
Mexico CHEMTREC 01-800-681-9531 (24 hours)
South America SOS-Cotec Inside Brazil: 0800.111.767 Outside Brazil: +55.19.3467.1600
Argentina: +(54)-1159839431
EUROPE: BIG +32.14.584545 (phone) or +32.14583516 (telefax)
Austria: VIZ +43 1 406 43 43 (24 hours/day, 7 days/week)
Belgium: 070 245 245 (24 hours/day, 7 days/week)
Bulgaria: +359 2 9154 233
Croatia: +3851 2348 342 (24 hours/day, 7 days/week)
Cyprus: 1401
Czech Republic: Toxicological Information Center +420 224 919 293, +420 224 915 402


Marlex® HXB TR-512 Polyethylene

Version 1.9

Revision Date 2026-08-24

MSDS number:

Version	Revision Date:	SDS Number (Internal):	Date of last issue: 2024-10-24
1.9	2026-08-24	100000000791	Date of first issue: 2009-10-27

Denmark: Danish Poison Center (Giftlinjen): +45 8212 1212
 Estonia: BIG +32.14.584545 (phone) or +32.14583516 (telefax)
 Finland: 0800 147 111 09 471 977 (24 hours/day)
 France: ORFILA number (INRS): + 33 (0) 1 45 42 59 59 (24 hours/day, 7 days/week)
 Germany: BIG +32.14.584545 (phone) or +32.14583516 (telefax)
 Greece: (0030) 2107793777 (24 hours/day, 7 days/week)
 Hungary: +36-80-201-199 (24 hours/day, 7 days/week)
 Iceland: 543 2222 (24 hours/day, 7 days/week)
 Ireland: BIG +32.14.584545 (phone) or +32.14583516 (telefax)
 Italy: POISON CENTER MILAN – Azienda Ospedaliera Niguarda Ca` Grande Tel. +39 02 66101029; POISON CENTER ROME – Policlinico “Agostino Gemelli”, Servizio di tossicologia clinica Tel. +39 06 3054343; POISON CENTER ROME – Ospedale Pediatrico Bambino Gesù Tel. +39 06 68593726; POISON CENTER ROME – Policlinico “Umberto I” Tel. +39 06 4997 8000; POISON CENTER FOGGIA – Azienda Ospedaliera Universitaria Riuniti Tel. +39 0881 732326; POISON CENTER NAPLES – Azienda Ospedaliera “Antonio Cardarelli” Tel. +39 081 7472870; POISON CENTER FLORENCE – Azienda Ospedaliera universitaria Careggi Tel. +39 055 7947819; POISON CENTER PAVIA – IRCCS Fondazione Salvatore Maugeri Tel. +39 0382 24444; POISON CENTER BERGAMO – Azienda Ospedaliera “Papa Giovanni XXIII” Tel. 800 883 300; POISON CENTER VERONA – Azienda Ospedaliera Universitaria integrata Tel. 800 011 858;
 Latvia: State Fire and Rescue Service, phone number: 112; Toxicology and Sepsis Clinic Poisoning and Drug Information Center, Hipokrāta 2, Riga, Latvia, LV-1038, phone number +371 67042473. (24 hours.)
 Liechtenstein: BIG +32.14.584545 (phone) or +32.14583516 (telefax)
 Lithuania: +370 (85) 2362052
 Luxembourg: (+352) 8002 5500 (24 hours/day, 7 days/week)
 Malta: +356 2395 2000
 The Netherlands: NVIC: +31 (0)88 755 8000
 Norway: 22 59 13 00 (24 hours/day, 7 days/week)
 Poland: BIG +32.14.584545 (phone) or +32.14583516 (telefax)
 Portugal: CIAV phone number: +351 800 250 250
 Romania: +40213183606
 Slovakia: +421 2 5477 4166
 Slovenia: Phone number: 112
 Spain: National Emergency Telephone Number of Spanish Poison Centre: +34 91 562 04 20 (24 hours/day, 7 days/week)
 Sweden: 112 – ask for Poisons Information

Organization that prepared the SDS : Product Safety and Toxicology Group
 E-mail address : SDS@CPChem.com
 Website : www.CPChem.com
 Appointees : 회사명: 리이치 24 시코리아(주).
 주소: 서울시 서초구 헌릉로 7,

**Marlex® HXB TR-512 Polyethylene**

Version 1.9

Revision Date 2026-08-24

Version	Revision Date:	SDS Number (Internal):	Date of last issue: 2024-10-24	MSDS number:
1.9	2026-08-24	100000000791	Date of first issue: 2009-10-27	

외국기업창업지원연구센터
(IKP) 908-909호
전화: +82-1067838981

MEDICAL APPLICATION CAUTION: Do not use this material in medical applications involving permanent implantation in the human body or permanent contact with internal body fluids or tissues fluids or tissues.

Do not use this material in medical applications involving brief or temporary implantation in the human body or contact with internal body fluids or tissues unless the material has been provided directly from Chevron Phillips Chemical Company LP or its legal affiliates under an agreement which expressly acknowledges the contemplated use.

Chevron Phillips Chemical Company LP and its legal affiliates makes no representation, promise, express warranty or implied warranty concerning the suitability of this material for use in implantation in the human body or in contact with internal body fluids or tissues.

2. HAZARDS IDENTIFICATION**GHS Classification**

This material is not classified as hazardous under the Article 104 of the Occupational Safety and Health Act (OSHA). It is not regulated for the MSDS creation and labeling by the provision of Article 110 Paragraph 1 of the OSHA.

GHS label elements

This material is not classified as hazardous under the Article 104 of the Occupational Safety and Health Act (OSHA). It is not regulated for the MSDS creation and labeling by the provision of Article 110 Paragraph 1 of the OSHA.

Other hazards which do not result in classification

No data available

3. COMPOSITION/INFORMATION ON INGREDIENTS**Components**

Chemical name	Common Name	CAS-No.	Concentration (% w/w)
Polyethylene Hexene Copolymer	1-Hexene,	25213-02-9	>= 95 - <= 100

**Marlex® HXB TR-512 Polyethylene**

Version 1.9

Revision Date 2026-08-24

Version	Revision Date:	SDS Number (Internal):	MSDS number:
1.9	2026-08-24	100000000791	2024-10-24 2009-10-27

	polymer with ethene		
No hazardous ingredients			

4. FIRST AID MEASURES

- | | | |
|---|---|--|
| In case of eye contact | : | In the case of contact with eyes, rinse immediately with plenty of water and seek medical advice. |
| In case of skin contact | : | If the molten material gets on skin, quickly cool in water. Seek immediate medical attention. Do not try to peel the solidified material from the skin or use solvents or thinners to dissolve it. |
| If inhaled | : | Move to fresh air in case of accidental inhalation of dust or fumes from overheating or combustion.
If symptoms persist, call a physician. |
| If swallowed | : | Do not induce vomiting without medical advice. |
| Most important symptoms and effects, both acute and delayed | : | None known. |
| Notes to physician | : | Treat symptomatically. |

5. FIRE-FIGHTING MEASURES**Suitable and unsuitable extinguishing media**

- | | | |
|---------------------------------------|---|---|
| Suitable extinguishing media | : | Water
Water mist
Dry chemical
Carbon dioxide (CO ₂)
Foam
If possible, water should be applied as a spray from a fogging nozzle since this is a surface burning material. The application of high velocity water will spread the burning surface layer. Avoid the use of straight streams that may create a dust cloud and the risk of a dust explosion.
Use extinguishing measures that are appropriate to local circumstances and the surrounding environment. |
| Unsuitable extinguishing media | : | Do NOT use water jet. |
| Specific hazards during fire fighting | : | Risks of ignition followed by flame propagation or secondary explosions can be caused by the accumulation of dust, e.g. on floors and ledges. |
| Specific extinguishing methods | : | This material will burn although it is not easily ignited. |

**Marlex® HXB TR-512 Polyethylene**

Version 1.9

Revision Date 2026-08-24

Version	Revision Date:	SDS Number (Internal):	Date of last issue:	MSDS number:
1.9	2026-08-24	100000000791	2024-10-24 2009-10-27	

Special protective equipment for fire-fighters : Use personal protective equipment.
Wear self-contained breathing apparatus for firefighting if necessary.

6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures : Sweep up to prevent slipping hazard.
Avoid breathing dust.
Avoid dust formation.
Dust deposits should not be allowed to accumulate on surfaces, as these may form an explosive mixture if they are released into the atmosphere in sufficient concentration.
Avoid dispersal of dust in the air (i.e., clearing dust surfaces with compressed air).

Environmental precautions : Do not contaminate surface water.
Prevent product from entering drains.

Methods and materials for containment and cleaning up : Clean up promptly by sweeping or vacuum.

7. HANDLING AND STORAGE

Advice on protection against fire and explosion : Treat as a solid that can burn.
Avoid generating dust; fine dust dispersed in air in sufficient concentrations, and in the presence of an ignition source is a potential dust explosion hazard.

Advice on safe handling : Use good housekeeping for safe handling of the product.
Keep out of water sources and sewers. Spilled pellets may create a slipping hazard.

Electrostatic charge may accumulate and create a hazardous condition when handling this material. To minimize this hazard, bonding and grounding may be necessary, but may not by themselves be sufficient.
At elevated temperatures (>350°F, >177°C), polyethylene can release vapors and gases, which are irritating to the mucous membranes of the eyes, mouth, throat, and lungs. These substances may include acetaldehyde, acetone, acetic acid, formic acid, formaldehyde and acrolein. Based on animal data and limited epidemiological evidence, formaldehyde has been listed as a carcinogen. Following all recommendations within this SDS should minimize exposure to thermal pro-

**Marlex® HXB TR-512 Polyethylene**

Version 1.9

Revision Date 2026-08-24

Version	Revision Date:	SDS Number (Internal):	Date of last issue: 2024-10-24	MSDS number:
1.9	2026-08-24	100000000791	Date of first issue: 2009-10-27	

cessing emissions.

- Conditions for safe storage : Keep in a dry place.
Keep in a well-ventilated place.
- Materials to avoid : Do not store together with oxidizing and self-igniting products.
- Further information on storage stability : No decomposition if stored and applied as directed.

8. EXPOSURE CONTROLS/PERSONAL PROTECTION**Ingredients with workplace control parameters**

Contains no substances with occupational exposure limit values.

- Engineering measures** : Consider the potential hazards of this material (see Section 2), applicable exposure limits, job activities, and other substances in the work place when designing engineering controls and selecting personal protective equipment. If engineering controls or work practices are not adequate to prevent exposure to harmful levels of this material, the personal protective equipment listed below is recommended. The user should read and understand all instructions and limitations supplied with the equipment since protection is usually provided for a limited time or under certain circumstances.

Personal protective equipment. Among the following personal protective equipment, the PPEs which require safety certification need to be certified by KOSHA.

- Respiratory protection** : No respiratory protection is normally required. If heated material generates vapor or fumes that are not adequately controlled by ventilation, wear an appropriate respirator. Use the following elements for air-purifying respirators: Organic Vapor and Formaldehyde.
A positive pressure, air-supplying respirator may be appropriate if there is potential for uncontrolled release, aerosolization, exposure levels are not known, or other circumstances where air-purifying respirators may not provide adequate protection.
- Eye protection** : Dust safety masks are recommended when the dust concentration is excessive.
Use of safety glasses with side shields for solid handling is good industrial practice. If this material is heated, wear chemical goggles or safety glasses with side shields or a face shield. If there is potential for dust, use chemical goggles.
- Skin and body protection** : At ambient temperatures use of clean and protective clothing is good industrial practice. If the material is heated or molten, wear thermally insulated, heat-resistant gloves that are able

**Marlex® HXB TR-512 Polyethylene**

Version 1.9

Revision Date 2026-08-24

Version	Revision Date:	SDS Number (Internal):	MSDS number:
1.9	2026-08-24	100000000791	2024-10-24 2009-10-27

to withstand the temperature of the molten product. If this material is heated, wear insulated clothing to prevent skin contact if engineering controls or work practices are not adequate.

9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance	:	Pellets
Color	:	Opaque
Odor	:	Mild to no odor
Odor Threshold	:	No data available
pH	:	Not applicable
Melting point/ range	:	90 - 140 °C
Freezing point	:	Not applicable
Initial boiling point and boiling range	:	Not applicable
Flash point	:	No data available
Evaporation rate	:	Not applicable
Self-ignition	:	No data available
Upper explosion limit / Upper flammability limit	:	Not applicable
Lower explosion limit / Lower flammability limit	:	Not applicable
Vapor pressure	:	Not applicable
Solubility(ies)	:	
Water solubility	:	negligible
Solubility in other solvents	:	No data available
Relative vapor density	:	Not applicable
Relative density	:	Not applicable

**Marlex® HXB TR-512 Polyethylene**

Version 1.9

Revision Date 2026-08-24

Version	Revision Date:	SDS Number (Internal):	Date of last issue:	MSDS number:
1.9	2026-08-24	100000000791	2024-10-24 Date of first issue: 2009-10-27	

Density	:	0.91 - 0.97 g/cm3 Please refer to the Technical Data Sheet (TDS) for more detailed information relating to the nominal physical properties, including density, of this polyethylene resin grade.
Partition coefficient: n-octanol/water	:	No data available
Decomposition temperature	:	Low molecular weight hydrocarbons, alcohols, aldehydes, acids and ketones can be formed during thermal processing.
Viscosity	:	
Viscosity, dynamic	:	Not applicable
Viscosity, kinematic	:	Not applicable
Particle characteristics	:	
Particle size	:	Not applicable

10. STABILITY AND REACTIVITY

Chemical stability and possibility of hazardous reactions	:	Reactivity: This material is considered non-reactive under normal ambient and anticipated storage and handling conditions of temperature and pressure. Chemical stability: This material is considered stable under normal ambient and anticipated storage and handling conditions of temperature and pressure. Possibility of hazardous reactions: None known.
Conditions to avoid	:	Avoid prolonged storage at elevated temperature.
Incompatible materials	:	Avoid contact with strong oxidizing agents.
Hazardous decomposition products	:	Normal combustion forms carbon dioxide, water vapor and may produce carbon monoxide, other hydrocarbons and hydrocarbon oxidation products (ketones, aldehydes, organic acids) depending on temperature and air availability. Incomplete combustion can also produce formaldehyde.

11. TOXICOLOGICAL INFORMATION

Information on likely routes of exposure	:	No data available
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**Marlex® HXB TR-512 Polyethylene**

Version 1.9

Revision Date 2026-08-24

Version	Revision Date:	SDS Number (Internal):	Date of last issue: 2024-10-24	MSDS number:
1.9	2026-08-24	100000000791	Date of first issue: 2009-10-27	

Health hazard information**Acute toxicity****Product:**

Acute oral toxicity : Remarks: Presumed Not Toxic

Acute inhalation toxicity : Remarks: Presumed Not Toxic

Acute dermal toxicity : Remarks: Presumed Not Toxic

Components:**Polyethylene Hexene Copolymer:**

Acute oral toxicity : Remarks: Presumed Not Toxic

Acute inhalation toxicity : Remarks: No data available

Acute dermal toxicity : Remarks: Presumed Not Toxic

Skin corrosion/irritation**Product:**

Result : No skin irritation

Components:**Polyethylene Hexene Copolymer:**

Result : No skin irritation

Serious eye damage/eye irritation**Product:**

Result : No eye irritation

Components:**Polyethylene Hexene Copolymer:**

Result : No eye irritation

Respiratory or skin sensitization**Product:**

Result : Did not cause sensitization on laboratory animals.

**Marlex® HXB TR-512 Polyethylene**

Version 1.9

Revision Date 2026-08-24

Version	Revision Date:	SDS Number (Internal):	Date of last issue: 2024-10-24	MSDS number:
1.9	2026-08-24	100000000791	Date of first issue: 2009-10-27	

Carcinogenicity**Components:****Polyethylene Hexene Copolymer:**

No data available

Germ cell mutagenicity**Components:****Polyethylene Hexene Copolymer:**

No data available

Reproductive toxicity**Components:****Polyethylene Hexene Copolymer:**

No data available

STOT-single exposure

No data available

STOT-repeated exposure

No data available

Repeated dose toxicity

No data available

Aspiration toxicity

No data available

Experience with human exposure

No data available

Toxicology, Metabolism, Distribution

No data available

Neurological effects

No data available

Further information**Product:**

Remarks : This product contains POLYMERIZED OLEFINS. During

**Marlex® HXB TR-512 Polyethylene**

Version 1.9

Revision Date 2026-08-24

Version	Revision Date:	SDS Number (Internal):	Date of last issue:	MSDS number:
1.9	2026-08-24	100000000791	2024-10-24 Date of first issue: 2009-10-27	

thermal processing (>350°F, >177°C) polyolefins can release vapors and gases (aldehydes, ketones and organic acids) which are irritating to the mucous membranes of the eyes, mouth, throat, and lungs. Generally these irritant effects are all transitory. However, prolonged exposure to irritating off-gases can lead to pulmonary edema. Formaldehyde (an aldehyde) has been classified as a carcinogen based on animal data and limited epidemiological evidence.

12. ECOLOGICAL INFORMATION**Ecotoxicity****Product:****Ecotoxicology Assessment**

Acute aquatic toxicity : This product has no known ecotoxicological effects.

Chronic aquatic toxicity : This product has no known ecotoxicological effects.

Persistence and degradability**Product:**

Biodegradability : Remarks: This material is not expected to be readily biodegradable.

Bioaccumulative potential**Product:**

Bioaccumulation : Remarks: Does not bioaccumulate.

Mobility in soil**Product:**

Mobility : Remarks: The product is insoluble and floats on water.

Other adverse effects**Product:**

Additional ecological information : This material is not expected to be harmful to aquatic organisms.

**Marlex® HXB TR-512 Polyethylene**

Version 1.9

Revision Date 2026-08-24

Version	Revision Date:	SDS Number (Internal):	MSDS number:
1.9	2026-08-24	100000000791	2024-10-24 2009-10-27

Fish or birds may eat pellets which may obstruct their digestive tracts.

Endocrine disrupting properties

No data available

13. DISPOSAL CONSIDERATIONS**Disposal methods****Disposal precautions**

Dispose of contents and container according to wastes control act.

14. TRANSPORT INFORMATION**International Regulations****IATA-DGR**

Not regulated as a dangerous good

UN/ID No.	: Not applicable
Proper shipping name	: Not applicable
Class	: Not applicable
Subsidiary risk	: Not applicable
Packing group	: Not applicable
Labels	: Not applicable
Packing instruction (cargo aircraft)	: Not applicable
Packing instruction (passenger aircraft)	: Not applicable

IMDG-Code

Not regulated as a dangerous good

UN number	: Not applicable
Proper shipping name	: Not applicable
Class	: Not applicable
Subsidiary risk	: Not applicable
Packing group	: Not applicable
Labels	: Not applicable
EmS Code	: Not applicable
Marine pollutant	: no

Maritime transport in bulk according to IMO instruments

Not applicable for product as supplied.

Domestic regulation

Refer to section 15 for specific national regulation.

**Marlex® HXB TR-512 Polyethylene**

Version 1.9

Revision Date 2026-08-24

Version	Revision Date:	SDS Number (Internal):	MSDS number:
1.9	2026-08-24	100000000791	2024-10-24 2009-10-27

Special precautions for user

Not applicable

15. REGULATORY INFORMATION**National regulatory information****Regulation under the Occupational Safety and Health Act****Harmful Substances Prohibited from Manufacturing**

Not applicable

Harmful Substances Required Permission for Manufacture

Not applicable

Harmful Agents to be kept below Occupational Exposure Limits

Not applicable

Harmful Agents Required to be kept below Permission Levels

Not applicable

Hazardous substances requiring management

Not applicable

Special Management Materials

Not applicable

Controlled Substances Subject to Environment Monitoring

Not applicable

Controlled Substances Subject to Health Examination

Not applicable

Hazardous Substances Subject to Process Safety Management (PSM) Reporting Obligation

Not applicable

K-OSHA Hazardous Substances (Occupational Safety and Health Regulations, Table 1)

Not applicable

K-OSHA Hazardous Substances (Occupational Safety and Health Regulations, Table 9)

Not applicable

Regulation under the Chemicals Control Act**Restricted Chemicals**

Not applicable

Prohibited Chemicals

Not applicable

**Marlex® HXB TR-512 Polyethylene**

Version 1.9

Revision Date 2026-08-24

Version	Revision Date:	SDS Number (Internal):	Date of last issue:	MSDS number:
1.9	2026-08-24	100000000791	2024-10-24 2009-10-27	

Toxic Release Inventory

Not applicable

Accident Precaution Chemicals

Not applicable

Chemicals of Acute and Chronic Hazard to Human Health and the Environment**Substances Acutely hazardous to humans**

Not applicable

Substances Chronically hazardous to humans

Not applicable

Substances Hazardous to the environment

Not applicable

Accident Precaution Chemicals

Not applicable

Toxic Release Inventory

Not applicable

Act on Registration and Evaluation of Chemical Substances (K-REACH)**Restricted Chemicals**

Not applicable

Prohibited Chemicals

Not applicable

Substances with Unconfirmed Hazards

Not applicable

International Chemical : Neither banned nor restricted
Weapons Convention (CWC)
Schedules of Toxic Chemicals and Precursors

Waste Control Act

Industrial general wastes

Follow article 13 of the act to dispose the product waste

Other requirements in domestic and other countries**The ingredients of this product are reported in the following inventories:**

EU REACH : This product is in full compliance according to REACH regulation 1907/2006/EC.
CH INV : On the inventory, or in compliance with the inventory

**Marlex® HXB TR-512 Polyethylene**

Version 1.9

Revision Date 2026-08-24

Version	Revision Date:	SDS Number (Internal):	MSDS number:
1.9	2026-08-24	100000000791	2024-10-24 2009-10-27

TSCA	:	On or in compliance with the active portion of the TSCA inventory
DSL	:	All components of this product are on the Canadian DSL
AU AIIC	:	On the inventory, or in compliance with the inventory
NZIoC	:	On the inventory, or in compliance with the inventory
ENCS	:	On the inventory, or in compliance with the inventory
KECI	:	A substance(s) in this product was not registered, notified to be registered, or exempted from registration by CPChem according to K-REACH regulations.
PICCS	:	On the inventory, or in compliance with the inventory
TW TCSI	:	On the inventory, or in compliance with the inventory
IECSC	:	On the inventory, or in compliance with the inventory

16. OTHER INFORMATION

Issuing date	:	2009-10-27
Revision number and date		
Number of Revision	:	1.9
Revision Date	:	2026-08-24
Date format	:	yyyy/mm/dd

SAFETY DATA SHEET



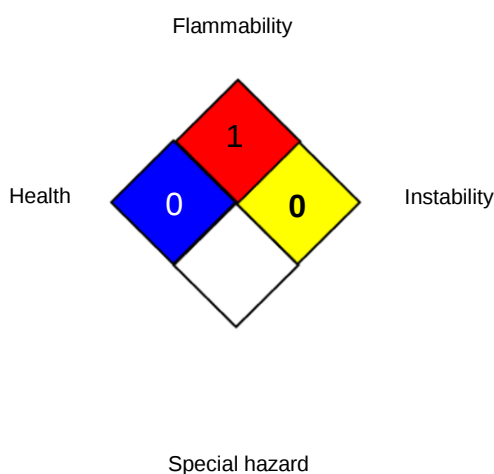
Marlex® HXB TR-512 Polyethylene

Version 1.9

Revision Date 2026-08-24

Version	Revision Date:	SDS Number (Internal):	MSDS number:
1.9	2026-08-24	100000000791	2024-10-24 2009-10-27

NFPA:



Full text of other abbreviations

AIIC - Australian Inventory of Industrial Chemicals; ANTT - National Agency for Transport by Land of Brazil; ASTM - American Society for the Testing of Materials; bw - Body weight; CMR - Carcinogen, Mutagen or Reproductive Toxicant; DIN - Standard of the German Institute for Standardization; DSL - Domestic Substances List (Canada); ECx - Concentration associated with x% response; ELx - Loading rate associated with x% response; EmS - Emergency Schedule; ENCS - Existing and New Chemical Substances (Japan); ErCx - Concentration associated with x% growth rate response; ERG - Emergency Response Guide; GHS - Globally Harmonized System; GLP - Good Laboratory Practice; IARC - International Agency for Research on Cancer; IATA - International Air Transport Association; IBC - International Code for the Construction and Equipment of Ships carrying Dangerous Chemicals in Bulk; IC50 - Half maximal inhibitory concentration; ICAO - International Civil Aviation Organization; IECSC - Inventory of Existing Chemical Substances in China; IMDG - International Maritime Dangerous Goods; IMO - International Maritime Organization; ISHL - Industrial Safety and Health Law (Japan); ISO - International Organization for Standardization; KECI - Korea Existing Chemicals Inventory; LC50 - Lethal Concentration to 50 % of a test population; LD50 - Lethal Dose to 50% of a test population (Median Lethal Dose); MARPOL - International Convention for the Prevention of Pollution from Ships; MERCOSUR - The Agreement for the Facilitation of the Transport of Dangerous Goods; n.o.s. - Not Otherwise Specified; Nch - Chilean Norm; NO(A)EC - No Observed (Adverse) Effect Concentration; NO(A)EL - No Observed (Adverse) Effect Level; NOELR - No Observable Effect Loading Rate; NOM - Official Mexican Norm; NTP - National Toxicology Program; NZIoC - New Zealand Inventory of Chemicals; OECD - Organization for Economic Co-operation and Development; OPPTS - Office of Chemical Safety and Pollution Prevention; PBT - Persistent, Bioaccumulative and Toxic substance; PICCS - Philippines Inventory of Chemicals and Chemical Substances;

**Marlex® HXB TR-512 Polyethylene**

Version 1.9

Revision Date 2026-08-24

Version	Revision Date:	SDS Number (Internal):	MSDS number:
1.9	2026-08-24	100000000791	2024-10-24 2009-10-27

(Q)SAR - (Quantitative) Structure Activity Relationship; REACH - Regulation (EC) No 1907/2006 of the European Parliament and of the Council concerning the Registration, Evaluation, Authorization and Restriction of Chemicals; SADT - Self-Accelerating Decomposition Temperature; SDS - Safety Data Sheet; TCSI - Taiwan Chemical Substance Inventory; TDG - Transportation of Dangerous Goods; TECI - Thailand Existing Chemicals Inventory; TSCA - Toxic Substances Control Act (United States); UN - United Nations; UNRTDG - United Nations Recommendations on the Transport of Dangerous Goods; vPvB - Very Persistent and Very Bioaccumulative; WHMIS - Workplace Hazardous Materials Information System

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

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