

**n-Dodecyl Mercaptan**

Version 3.23

Revision Date 2026-08-18

according to GB/T 16483 and GB/T 17519

SECTION 1: Identification of the substance/mixture and of the company/undertaking**Product information**

Product Name : n-Dodecyl Mercaptan
Material : 1126864, 1124172, 1122303, 1111421, 1086421, 1071323,
1086420, 1086419, 1021569, 1024819, 1024820, 1021558,
1021567, 1021568, 1021571, 1021572, 1021573, 1021574,
1021575, 1033862, 1032614, 1021566, 1021570
Use : Intermediate
Uses advised against : This material should not be used for purposes other than the
identified uses in section 1 without expert advice.

Company : Chevron Phillips Chemical Company LP
Specialty Chemicals
9500 Lakeside Blvd.
The Woodlands, TX 77381

Emergency telephone:**Health:**

866.442.9628 (North America)

1.832.813.4984 (International)

Transport:

CHEMTREC 800.424.9300 or 703.527.3887(int'l)

Asia: CHEMWATCH (+612 9186 1132) China: 0532 8388 9090

Mexico CHEMTREC 01-800-681-9531 (24 hours)

South America SOS-Cotec Inside Brazil: 0800.111.767 Outside Brazil: +55.19.3467.1600

Argentina: +(54)-1159839431

EUROPE: BIG +32.14.584545 (phone) or +32.14583516 (telefax)

Austria: VIZ +43 1 406 43 43 (24 hours/day, 7 days/week)

Belgium: 070 245 245 (24 hours/day, 7 days/week)

Bulgaria: +359 2 9154 233

Croatia: +3851 2348 342 (24 hours/day, 7 days/week)

Cyprus: 1401

Czech Republic: Toxicological Information Center +420 224 919 293, +420 224 915 402

Denmark: Danish Poison Center (Giftlinjen): +45 8212 1212

Estonia: BIG +32.14.584545 (phone) or +32.14583516 (telefax)

Finland: 0800 147 111 09 471 977 (24 hours/day)

France: ORFILA number (INRS): + 33 (0) 1 45 42 59 59 (24 hours/day, 7 days/week)

Germany: BIG +32.14.584545 (phone) or +32.14583516 (telefax)

Greece: (0030) 2107793777 (24 hours/day, 7 days/week)

Hungary: +36-80-201-199 (24 hours/day, 7 days/week)

Iceland: 543 2222 (24 hours/day, 7 days/week)

Ireland: BIG +32.14.584545 (phone) or +32.14583516 (telefax)

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Italy: POISON CENTER MILAN – Azienda Ospedaliera Niguarda Ca` Grande Tel. +39 02 66101029; POISON CENTER ROME – Policlinico “Agostino Gemelli”, Servizio di tossicologia clinica Tel. +39 06 3054343; POISON CENTER ROME – Ospedale Pediatrico Bambino Gesù Tel. +39 06 68593726; POISON CENTER ROME – Policlinico “Umberto I” Tel. +39 06 4997 8000; POISON CENTER FOGGIA – Azienda Ospedaliera Universitaria Riuniti Tel. +39 0881 732326; POISON CENTER NAPLES – Azienda Ospedaliera “Antonio Cardarelli” Tel. +39 081 7472870; POISON CENTER FLORENCE – Azienda Ospedaliera universitaria Careggi Tel. +39 055 7947819; POISON CENTER PAVIA – IRCCS Fondazione Salvatore Maugeri Tel. +39 0382 24444; POISON CENTER BERGAMO – Azienda Ospedaliera “Papa Giovanni XXIII” Tel. 800 883 300; POISON CENTER VERONA – Azienda Ospedaliera Universitaria integrata Tel. 800 011 858;

Latvia: State Fire and Rescue Service, phone number: 112; Toxicology and Sepsis Clinic Poisoning and Drug Information Center, Hipokrāta 2, Riga, Latvia, LV-1038, phone number +371 67042473. (24 hours.)

Liechtenstein: BIG +32.14.584545 (phone) or +32.14583516 (telefax)

Lithuania: +370 (85) 2362052

Luxembourg: (+352) 8002 5500 (24 hours/day, 7 days/week)

Malta: +356 2395 2000

The Netherlands: NVIC: +31 (0)88 755 8000

Norway: 22 59 13 00 (24 hours/day, 7 days/week)

Poland: BIG +32.14.584545 (phone) or +32.14583516 (telefax)

Portugal: CIAV phone number: +351 800 250 250

Romania: +40213183606

Slovakia: +421 2 5477 4166

Slovenia: Phone number: 112

Spain: National Emergency Telephone Number of Spanish Poison Centre: +34 91 562 04 20 (24 hours/day, 7 days/week)

Sweden: 112 – ask for Poisons Information

Organization that prepared : Product Safety and Toxicology Group
the SDS
E-mail address : SDS@CPChem.com
Website : www.CPChem.com

SECTION 2: Hazards identification

Classification of the substance or mixture
GB 30000 Specification for classification and labeling of chemicals
Emergency Overview

Danger

Physical state: liquid **Color:** Colorless **Odor:** Repulsive

Hazards : Causes severe skin burns and eye damage. Causes serious eye damage. May cause an allergic skin reaction. May be harmful if swallowed and enters airways. Very toxic to aquatic life. Very toxic to aquatic life with long lasting effects.

Classification

: Skin corrosion/irritation, Category 1C
Serious eye damage/eye irritation, Category 1
Skin sensitization, Category 1
Aspiration hazard, Category 2
Short-term (acute) aquatic hazard, Category 1
Long-term (chronic) aquatic hazard, Category 1

Labeling

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Symbol(s)	:	
Signal Word	:	Danger
Hazard Statements	:	H305: May be harmful if swallowed and enters airways. H314: Causes severe skin burns and eye damage. H317: May cause an allergic skin reaction. H410: Very toxic to aquatic life with long lasting effects.
Precautionary Statements	:	Prevention: P261: Avoid breathing mist or vapors. P264: Wash skin thoroughly after handling. P272: Contaminated work clothing should not be allowed out of the workplace. P273: Avoid release to the environment. P280: Wear protective gloves/ protective clothing/ eye protection/ face protection. Response: P301+P310: IF SWALLOWED: Immediately call a POISON CENTER/doctor. P301+P330+P331: IF SWALLOWED: Rinse mouth. Do NOT induce vomiting. P303 + P361 + P353: IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water/ shower. P304+P340+P310: IF INHALED: Remove person to fresh air and keep comfortable for breathing. Immediately call a POISON CENTER/doctor. P305 + P351 + P338 + P310: IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a POISON CENTER/ doctor. P333 + P313: If skin irritation or rash occurs: Get medical advice/ attention. P362+P364: Take off contaminated clothing and wash it before reuse. P391: Collect spillage. Storage: P405: Store locked up. Disposal: P501: Dispose of contents/ container to an approved waste disposal plant.

SECTION 3: Composition/information on ingredients

Synonyms	:	1-dodecanethiol NDDM Normal Dodecyl Mercaptan dodecanethiol
Molecular formula	:	C ₁₂ H ₂₆ S

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Chemical name	CAS-No. / EINECS-No.	Concentration [wt%]
n-Dodecyl Mercaptan	112-55-0	98.5

SECTION 4: First aid measures

- General advice : Move out of dangerous area. Consult a physician. Show this material safety data sheet to the doctor in attendance.
- If inhaled : If unconscious, place in recovery position and seek medical advice. If symptoms persist, call a physician.
- In case of skin contact : Immediate medical treatment is necessary as untreated wounds from corrosion of the skin heal slowly and with difficulty. If on skin, rinse well with water. If on clothes, remove clothes.
- In case of eye contact : Small amounts splashed into eyes can cause irreversible tissue damage and blindness. In the case of contact with eyes, rinse immediately with plenty of water and seek medical advice. Continue rinsing eyes during transport to hospital. Remove contact lenses. Protect unharmed eye. Keep eye wide open while rinsing. If eye irritation persists, consult a specialist.
- If swallowed : Keep respiratory tract clear. Never give anything by mouth to an unconscious person. If symptoms persist, call a physician. Take victim immediately to hospital.

Notes to physician

- Symptoms : No data available.
- Risks : No data available.
- Treatment : Treat symptomatically.

SECTION 5: Firefighting measures

- Flash point : 133°C (271°F)
Method: closed cup
- Autoignition temperature : 230°C (446°F)
- Suitable extinguishing media : Use water spray, alcohol-resistant foam, dry chemical or carbon dioxide.
- Unsuitable extinguishing media : Do NOT use water jet.
- Specific hazards during fire fighting : Do not allow run-off from fire fighting to enter drains or water courses.
- Special protective equipment for fire-fighters : Wear self-contained breathing apparatus for firefighting if necessary.

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- Further information : Collect contaminated fire extinguishing water separately. This must not be discharged into drains. Fire residues and contaminated fire extinguishing water must be disposed of in accordance with local regulations.
- Fire and explosion protection : Normal measures for preventive fire protection.
- Hazardous decomposition products : Carbon oxides. Sulfur oxides.

SECTION 6: Accidental release measures

- Personal precautions : Use personal protective equipment. Ensure adequate ventilation.
- Environmental precautions : Prevent product from entering drains. Prevent further leakage or spillage if safe to do so. If the product contaminates rivers and lakes or drains inform respective authorities.
- Methods for cleaning up : Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust). Keep in suitable, closed containers for disposal.

SECTION 7: Handling and storage**Handling**

- Advice on safe handling : Do not breathe vapors/dust. Avoid exposure - obtain special instructions before use. Avoid contact with skin and eyes. For personal protection see section 8. Smoking, eating and drinking should be prohibited in the application area. To avoid spills during handling keep bottle on a metal tray. Dispose of rinse water in accordance with local and national regulations. Persons susceptible to skin sensitization problems or asthma, allergies, chronic or recurrent respiratory disease should not be employed in any process in which this mixture is being used.
- Advice on protection against fire and explosion : Normal measures for preventive fire protection.

Storage

- Requirements for storage areas and containers : Keep container tightly closed in a dry and well-ventilated place. Containers which are opened must be carefully resealed and kept upright to prevent leakage. Observe label precautions. Electrical installations / working materials must comply with the technological safety standards.
- Uses advised against : This material should not be used for purposes other than the identified uses in section 1 without expert advice.
- Use : Intermediate

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SECTION 8: Exposure controls/personal protection

Not applicable

Engineering measures

Adequate ventilation to control airborne concentrations below the exposure guidelines/limits. Consider the potential hazards of this material (see Section 2), applicable exposure limits, job activities, and other substances in the work place when designing engineering controls and selecting personal protective equipment. If engineering controls or work practices are not adequate to prevent exposure to harmful levels of this material, the personal protective equipment listed below is recommended. The user should read and understand all instructions and limitations supplied with the equipment since protection is usually provided for a limited time or under certain circumstances.

Personal protective equipment

- | | | |
|--------------------------|---|--|
| Respiratory protection | : | If ventilation or other engineering controls are not adequate to maintain minimal oxygen content of 19.5% by volume under normal atmospheric pressure, a supplied-air NIOSH approved respirator may be appropriate. If exposure to harmful levels of airborne material may occur, a NIOSH approved respirator that provides protection may be appropriate, such as:. Air-Purifying Respirator for Dusts and Mists. A positive pressure, air-supplying respirator may be appropriate if there is potential for uncontrolled release, aerosolization, exposure levels are not known, or other circumstances where air-purifying respirators may not provide adequate protection. |
| Hand protection | : | The suitability for a specific workplace should be discussed with the producers of the protective gloves. Please observe the instructions regarding permeability and breakthrough time which are provided by the supplier of the gloves. Also take into consideration the specific local conditions under which the product is used, such as the danger of cuts, abrasion, and the contact time. Gloves should be discarded and replaced if there is any indication of degradation or chemical breakthrough. |
| Eye protection | : | Eye wash bottle with pure water. |
| Skin and body protection | : | Choose body protection in relation to its type, to the concentration and amount of dangerous substances, and to the specific work-place. Wear as appropriate:. Remove and wash contaminated clothing before re-use. Skin should be washed after contact. Complete head face and neck protection. Rubber apron. Footwear protecting against chemicals. |
| Hygiene measures | : | When using do not eat or drink. When using do not smoke. Wash hands before breaks and at the end of workday. |

SECTION 9: Physical and chemical properties**Information on basic physical and chemical properties****Appearance**

- | | | |
|----------------|---|-----------|
| Physical state | : | liquid |
| Color | : | Colorless |

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Odor : Repulsive
Odor Threshold : No data available

Safety data

Flash point : 133°C (271°F)
Method: closed cup

Lower explosion limit : No data available

Upper explosion limit : No data available

Oxidizing properties : no

Autoignition temperature : 230°C (446°F)

Molecular formula : C₁₂H₂₆S

Molecular weight : 202.44 g/mol

pH : Not applicable

Melting point/freezing point : No data available

Pour point : No data available

Boiling point/boiling range : 270°C (518°F)

Vapor pressure : 1.20 Pa
at 25°C (77°F)

Relative density : 0.85

Density : 0.845 g/cm³
at 20°C (68°F)

Water solubility : 0.0054 mg/l
Method: OECD Test Guideline 105

Partition coefficient: n-octanol/water : No data available

Viscosity, dynamic : 2.98 cP
at 25°C (77°F)

Relative vapor density : 1
(Air = 1.0)

Evaporation rate : No data available

Conductivity : No data available

SECTION 10: Stability and reactivity

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- Reactivity** : Stable under recommended storage conditions.
- Chemical stability** : This material is considered stable under normal ambient and anticipated storage and handling conditions of temperature and pressure.
- Possibility of hazardous reactions**
- Hazardous reactions** : Hazardous reactions: Hazardous polymerization does not occur.
- Conditions to avoid** : Heat, sparks, fire, and oxidizing agents.
- Materials to avoid** : May react with oxygen and strong oxidizing agents, such as chlorates, nitrates, peroxides, etc.
- Hazardous decomposition products** : Carbon oxides
Sulfur oxides
- Other data** : No decomposition if stored and applied as directed.

SECTION 11: Toxicological information**Acute oral toxicity**

- n-Dodecyl Mercaptan : LD50: > 5,000 mg/kg
Species: Rat
Sex: male

Acute inhalation toxicity

- n-Dodecyl Mercaptan : : > 3.10 mg/l
Exposure time: 4.5 h
Species: Rat
Sex: male and female
Test atmosphere: vapor
Method: OECD Test Guideline 403
Information given is based on data obtained from similar substances.

Acute dermal toxicity

- n-Dodecyl Mercaptan : LD50: > 2,000 mg/kg
Species: Rat
Sex: male
Method: OECD Test Guideline 402

Skin irritation

- n-Dodecyl Mercaptan : Corrosive after 1 to 4 hours of exposure

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Eye irritation

n-Dodecyl Mercaptan : Irreversible effects on the eye

Sensitization

n-Dodecyl Mercaptan : The product is a skin sensitizer, sub-category 1A.

Repeated dose toxicity

n-Dodecyl Mercaptan : Species: Rat
Application Route: Inhalation
Dose: 0, 0.43, 1.6, 7.3 ppm
Exposure time: 4 wk
NOEL: 0.01 mg/l 1.7 ppm
Lowest observable effect level: 0.06 mg/l 7.3 ppm
Target Organs: Skin

Species: Dog
Application Route: Inhalation
Dose: 0, 0.44, 1.7, 7.7 ppm
Exposure time: 4 wk
NOEL: 1.7 ppm
Lowest observable effect level: 7.7 ppm

Genotoxicity in vitro

n-Dodecyl Mercaptan : Test Type: Ames test
Result: negative

Test Type: Sister Chromatid Exchange Assay
Result: negative

Test Type: Mouse lymphoma assay
Result: negative

Genotoxicity in vivo

n-Dodecyl Mercaptan : Test Type: Mouse micronucleus assay
Species: Mouse
Dose: 1250, 2500, 5000 mg/kg

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Aspiration toxicity**

: May be harmful if swallowed and enters airways.

CMR effects

n-Dodecyl Mercaptan : Carcinogenicity: Not available
Mutagenicity: Tests on bacterial or mammalian cell cultures did not show mutagenic effects.
Teratogenicity: Animal testing did not show any effects on fetal development.
Reproductive toxicity: Animal testing did not show any effects on fertility.

**n-Dodecyl Mercaptan
Further information**

: Solvents may degrease the skin.

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SECTION 12: Ecological information**Toxicity to fish**

n-Dodecyl Mercaptan : LC50: > 100 mg/l
Exposure time: 96 h
Species: Oncorhynchus mykiss (rainbow trout)

Toxicity to daphnia and other aquatic invertebrates

n-Dodecyl Mercaptan : EC50: 1 - 10 mg/l
Exposure time: 48 h
Species: Daphnia magna (Water flea)
Method: OECD Test Guideline 202

Toxicity to algae

n-Dodecyl Mercaptan : EC50: 0.0145 mg/l
Exposure time: 72 h
Species: Pseudokirchneriella subcapitata (green algae)
Growth inhibition Method: OECD Test Guideline 201

M-Factor

dodecane-1-thiol : M-Factor (Acute Aquat. Tox.) 10
M-Factor (Chron. Aquat. Tox.) 10

Biodegradability

n-Dodecyl Mercaptan : Result: Not readily biodegradable.
Method: OECD Test Guideline 301
Information given is based on data obtained from similar substances.

Bioaccumulation

n-Dodecyl Mercaptan : Bioconcentration factor (BCF): 228 - 781.2

Mobility

n-Dodecyl Mercaptan : After release, adsorbs onto soil.

Additional ecological information : Very toxic to aquatic life with long lasting effects.

Ecotoxicology Assessment

Short-term (acute) aquatic hazard
n-Dodecyl Mercaptan : Very toxic to aquatic life.

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Long-term (chronic) aquatic hazard
n-Dodecyl Mercaptan : Very toxic to aquatic life with long lasting effects.

SECTION 13: Disposal considerations

The information in this SDS pertains only to the product as shipped.

Use material for its intended purpose or recycle if possible. This material, if it must be discarded, may meet the criteria of a hazardous waste as defined by US EPA under RCRA (40 CFR 261) or other State and local regulations. Measurement of certain physical properties and analysis for regulated components may be necessary to make a correct determination. If this material is classified as a hazardous waste, federal law requires disposal at a licensed hazardous waste disposal facility.

Product : The product should not be allowed to enter drains, water courses or the soil. Do not contaminate ponds, waterways or ditches with chemical or used container. Send to a licensed waste management company.

Contaminated packaging : Empty remaining contents. Dispose of as unused product. Do not re-use empty containers.

SECTION 14: Transport information

The shipping descriptions shown here are for bulk shipments only, and may not apply to shipments in non-bulk packages (see regulatory definition).

Consult the appropriate domestic or international mode-specific and quantity-specific Dangerous Goods Regulations for additional shipping description requirements (e.g., technical name or names, etc.) Therefore, the information shown here, may not always agree with the bill of lading shipping description for the material. Flashpoints for the material may vary slightly between the SDS and the bill of lading.

US DOT (UNITED STATES DEPARTMENT OF TRANSPORTATION)

UN1760, CORROSIVE LIQUIDS, N.O.S., (N-DODECYL MERCAPTAN), 8, III

IMO / IMDG (INTERNATIONAL MARITIME DANGEROUS GOODS)

UN1760, CORROSIVE LIQUID, N.O.S., (N-DODECYL MERCAPTAN), 8, III, (133 °C c.c.),
MARINE POLLUTANT, (N-DODECYL MERCAPTAN)

IATA (INTERNATIONAL AIR TRANSPORT ASSOCIATION)

UN1760, CORROSIVE LIQUID, N.O.S., (N-DODECYL MERCAPTAN), 8, III

ADR (AGREEMENT ON DANGEROUS GOODS BY ROAD (EUROPE))

UN1760, CORROSIVE LIQUID, N.O.S., (N-DODECYL MERCAPTAN), 8, III, (E),
ENVIRONMENTALLY HAZARDOUS, (N-DODECYL MERCAPTAN)

RID (REGULATIONS CONCERNING THE INTERNATIONAL TRANSPORT OF DANGEROUS GOODS (EUROPE))

80, UN1760, CORROSIVE LIQUID, N.O.S., (N-DODECYL MERCAPTAN), 8, III,
ENVIRONMENTALLY HAZARDOUS, (N-DODECYL MERCAPTAN)

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ADN (EUROPEAN AGREEMENT CONCERNING THE INTERNATIONAL CARRIAGE OF DANGEROUS GOODS BY INLAND WATERWAYS)

UN1760, CORROSIVE LIQUID, N.O.S., (N-DODECYL MERCAPTAN), 8, III,
ENVIRONMENTALLY HAZARDOUS, (N-DODECYL MERCAPTAN)

Other information	: n- Dodecyl Mercaptan, S.T. 1, Cat. X
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Maritime transport in bulk according to IMO instruments

SECTION 15: Regulatory information

Classification and Labeling of
Commonly Used Dangerous
Chemical Substances : Primary label: Corrosive Material.

Notification status

Europe EU REACH	: This product is in full compliance according to REACH regulation 1907/2006/EC.
Switzerland CH INV	: On the inventory, or in compliance with the inventory
United States of America (USA) TSCA	: On TSCA Inventory
Canada DSL	: All components of this product are on the Canadian DSL
Other AICS	: On the inventory, or in compliance with the inventory
New Zealand NZIoC	: On the inventory, or in compliance with the inventory
Japan ENCS	: On the inventory, or in compliance with the inventory
Korea KECI	: All substances in this product were registered, notified to be registered, or exempted from registration by CPChem through an Only Representative according to K-REACH regulations. Importation of this product is permitted if the Korean Importer of Record was included on CPChem's notifications or if the Importer of Record themselves notified the substances.
Philippines PICCS	: On the inventory, or in compliance with the inventory
China IECSC	: On the inventory, or in compliance with the inventory
Taiwan TW TCSI	: On the inventory, or in compliance with the inventory

Other regulations : Law on Prevention and Control of Environment Pollution by Solid Waste, Provisions on the Safe Use of Chemicals at Workplace

Other regulations : Law on the Prevention and Control of Occupational Diseases

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SECTION 16: Other information

Print Date : 2026-08-21

Further information

Legacy SDS Number : 460130

Significant changes since the last version are highlighted in the margin. This version replaces all previous versions.

The information in this SDS pertains only to the product as shipped.

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

Key or legend to abbreviations and acronyms used in the safety data sheet

ACGIH	American Conference of Government Industrial Hygienists	LD50	Lethal Dose 50%
AiIC	Australian Inventory of Industrial Chemicals	LOAEL	Lowest Observed Adverse Effect Level
DSL	Canada, Domestic Substances List	NFPA	National Fire Protection Agency
NDSL	Canada, Non-Domestic Substances List	NIOSH	National Institute for Occupational Safety & Health
CNS	Central Nervous System	NTP	National Toxicology Program
CAS	Chemical Abstract Service	NZIoC	New Zealand Inventory of Chemicals
EC50	Effective Concentration	NOAEL	No Observable Adverse Effect Level
EC50	Effective Concentration 50%	NOEC	No Observed Effect Concentration
EGEST	EOSCA Generic Exposure Scenario Tool	OSHA	Occupational Safety & Health Administration
EOSCA	European Oilfield Specialty Chemicals Association	PEL	Permissible Exposure Limit
EINECS	European Inventory of Existing Chemical Substances	PICCS	Philippines Inventory of Commercial Chemical Substances
MAK	Germany Maximum Concentration Values	PRNT	Presumed Not Toxic
GHS	Globally Harmonized System	RCRA	Resource Conservation Recovery Act
>=	Greater Than or Equal To	STEL	Short-term Exposure Limit
IC50	Inhibition Concentration 50%	SARA	Superfund Amendments and Reauthorization Act.
IARC	International Agency for Research on Cancer	TLV	Threshold Limit Value
IECSC	Inventory of Existing Chemical Substances in China	TWA	Time Weighted Average
ENCS	Japan, Inventory of Existing and New Chemical Substances	TSCA	Toxic Substance Control Act
KECI	Korea, Existing Chemical Inventory	UVCB	Unknown or Variable Composition, Complex Reaction Products, and Biological Materials
<=	Less Than or Equal To	WHMIS	Workplace Hazardous Materials Information System

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LC50	Lethal Concentration 50%	ATE	Acute toxicity estimate
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