



## Liquid HE® 150 Polymer

Version 2.18

Revision Date 2026-04-02

### SECTION 1: Identification of the substance/mixture and of the company/undertaking

#### Product information

Product Name : Liquid HE® 150 Polymer  
 Material : 1122098, 1112193, 1103427, 1105173  
 Use : Oilfield Fluids Additive

Uses advised against :  
 This material should not be used for purposes other than the identified uses in section 1 without expert advice.

Company : Chevron Phillips Chemical Company LP  
 Drilling Specialties Company LLC  
 9500 Lakeside Blvd.  
 The Woodlands, TX 77381

#### Emergency telephone:

##### Health:

866.442.9628 (North America)

1.832.813.4984 (International)

##### Transport:

CHEMTREC 800.424.9300 or 703.527.3887(int'l)

Asia: CHEMWATCH (+612 9186 1132) China: 0532 8388 9090

Mexico CHEMTREC 01-800-681-9531 (24 hours)

South America SOS-Cotec Inside Brazil: 0800.111.767 Outside Brazil: +55.19.3467.1600

Argentina: +(54)-1159839431

EUROPE: BIG +32.14.584545 (phone) or +32.14583516 (telefax)

Austria: VIZ +43 1 406 43 43 (24 hours/day, 7 days/week)

Belgium: 070 245 245 (24 hours/day, 7 days/week)

Bulgaria: +359 2 9154 233

Croatia: +3851 2348 342 (24 hours/day, 7 days/week)

Cyprus: 1401

Czech Republic: Toxicological Information Center +420 224 919 293, +420 224 915 402

Denmark: Danish Poison Center (Giftlinjen): +45 8212 1212

Estonia: BIG +32.14.584545 (phone) or +32.14583516 (telefax)

Finland: 0800 147 111 09 471 977 (24 hours/day)

France: ORFILA number (INRS): + 33 (0) 1 45 42 59 59 (24 hours/day, 7 days/week)

Germany: BIG +32.14.584545 (phone) or +32.14583516 (telefax)

Greece: (0030) 2107793777 (24 hours/day, 7 days/week)

Hungary: +36-80-201-199 (24 hours/day, 7 days/week)

Iceland: 543 2222 (24 hours/day, 7 days/week)

Ireland: BIG +32.14.584545 (phone) or +32.14583516 (telefax)

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Italy: POISON CENTER MILAN – Azienda Ospedaliera Niguarda Ca` Grande Tel. +39 02 66101029; POISON CENTER ROME – Policlinico “Agostino Gemelli”, Servizio di tossicologia clinica Tel. +39 06 3054343; POISON CENTER ROME – Ospedale Pediatrico Bambino Gesù Tel. +39 06 68593726; POISON CENTER ROME – Policlinico “Umberto I” Tel. +39 06 4997 8000; POISON CENTER FOGGIA – Azienda Ospedaliera Universitaria Riuniti Tel. +39 0881 732326; POISON CENTER NAPLES – Azienda Ospedaliera “Antonio Cardarelli” Tel. +39 081 7472870; POISON CENTER FLORENCE – Azienda Ospedaliera universitaria Careggi Tel. +39 055 7947819; POISON CENTER PAVIA – IRCCS Fondazione Salvatore Maugeri Tel. +39 0382 24444; POISON CENTER BERGAMO – Azienda Ospedaliera “Papa Giovanni XXIII” Tel. 800 883 300; POISON CENTER VERONA – Azienda Ospedaliera Universitaria integrata Tel. 800 011 858;

Latvia: State Fire and Rescue Service, phone number: 112; Toxicology and Sepsis Clinic Poisoning and Drug Information Center, Hipokrāta 2, Riga, Latvia, LV-1038, phone number +371 67042473. (24 hours.)

Liechtenstein: BIG +32.14.584545 (phone) or +32.14583516 (telefax)

Lithuania: +370 (85) 2362052

Luxembourg: (+352) 8002 5500 (24 hours/day, 7 days/week)

Malta: +356 2395 2000

The Netherlands: NVIC: +31 (0)88 755 8000

Norway: 22 59 13 00 (24 hours/day, 7 days/week)

Poland: BIG +32.14.584545 (phone) or +32.14583516 (telefax)

Portugal: CIAV phone number: +351 800 250 250

Romania: +40213183606

Slovakia: +421 2 5477 4166

Slovenia: Phone number: 112

Spain: National Emergency Telephone Number of Spanish Poison Centre: +34 91 562 04 20 (24 hours/day, 7 days/week)

Sweden: 112 – ask for Poisons Information

Organization that prepared the SDS : Product Safety and Toxicology Group  
 E-mail address : SDS@CPChem.com  
 Website : www.CPChem.com

**SECTION 2: Hazards identification****Classification of the substance or mixture**

This product has been classified in accordance with the hazard communication standard 29 CFR 1910.1200; the SDS and labels contain all the information as required by the standard.

**Classification**

: Flammable liquids, Category 4

**Labeling**

Signal Word : Warning

Hazard Statements : H227: Combustible liquid.

Precautionary Statements : **Prevention:**  
 P210 Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.  
 P280 Wear protective gloves/ protective clothing/ eye protection/ face protection/ hearing protection.  
**Response:**  
 P370 + P378 In case of fire: Use dry sand, dry chemical or alcohol-resistant foam to extinguish.  
**Storage:**

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P403 Store in a well-ventilated place.

**Disposal:**

P501 Dispose of contents/ container to an approved waste disposal plant.

**Carcinogenicity:****IARC**

No ingredient of this product present at levels greater than or equal to 0.1% is identified as probable, possible or confirmed human carcinogen by IARC.

**NTP**

No ingredient of this product present at levels greater than or equal to 0.1% is identified as a known or anticipated carcinogen by NTP.

**SECTION 3: Composition/information on ingredients**

Synonyms : Liquid Acid Gelling Agent

Molecular formula : Mixture

| Component                                   | CAS-No.    | Weight % |
|---------------------------------------------|------------|----------|
| C12-C14 Isoalkanes                          | 68551-19-9 | 0 - 60   |
| Distillates (petroleum), hydrotreated light | 64742-47-8 | 0 - 60   |

**SECTION 4: First aid measures**

General advice : No hazards which require special first aid measures.

If inhaled : If unconscious, place in recovery position and seek medical advice. If symptoms persist, call a physician.

In case of skin contact : If on skin, rinse well with water. If on clothes, remove clothes.

In case of eye contact : Flush eyes with water as a precaution. Remove contact lenses. Protect unharmed eye. Keep eye wide open while rinsing. If eye irritation persists, consult a specialist.

If swallowed : Keep respiratory tract clear. Do not give milk or alcoholic beverages. Never give anything by mouth to an unconscious person. If symptoms persist, call a physician.

**Notes to physician**

Treatment : Treat symptomatically.

**SECTION 5: Firefighting measures**Flash point : 93°C (199°F)  
Method: closed cup

Autoignition temperature : 232°C (450°F)

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|                                                |                                                                                                                                                   |
|------------------------------------------------|---------------------------------------------------------------------------------------------------------------------------------------------------|
| Suitable extinguishing media                   | : Carbon dioxide (CO <sub>2</sub> ).                                                                                                              |
| Unsuitable extinguishing media                 | : High volume water jet.                                                                                                                          |
| Special protective equipment for fire-fighters | : Wear self-contained breathing apparatus for firefighting if necessary.                                                                          |
| Further information                            | : For safety reasons in case of fire, cans should be stored separately in closed containments. Use a water spray to cool fully closed containers. |
| Fire and explosion protection                  | : Do not spray on a naked flame or any incandescent material. Keep away from open flames, hot surfaces and sources of ignition.                   |

**SECTION 6: Accidental release measures**

|                           |                                                                                                                                                                                                                                                                                     |
|---------------------------|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| Environmental precautions | : Prevent further leakage or spillage if safe to do so. If the product contaminates rivers and lakes or drains inform respective authorities.                                                                                                                                       |
| Methods for cleaning up   | : Contain spillage, and then collect with non-combustible absorbent material, (e.g. sand, earth, diatomaceous earth, vermiculite) and place in container for disposal according to local / national regulations (see section 13). Keep in suitable, closed containers for disposal. |

**SECTION 7: Handling and storage****Handling**

|                                                 |                                                                                                                                                                                                                                                                                         |
|-------------------------------------------------|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| Advice on safe handling                         | : Avoid formation of aerosol. For personal protection see section 8. Smoking, eating and drinking should be prohibited in the application area. Provide sufficient air exchange and/or exhaust in work rooms. Dispose of rinse water in accordance with local and national regulations. |
| Advice on protection against fire and explosion | : Do not spray on a naked flame or any incandescent material. Keep away from open flames, hot surfaces and sources of ignition.                                                                                                                                                         |

**Storage**

|                                               |                                                                                                                                                                             |
|-----------------------------------------------|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| Requirements for storage areas and containers | : No smoking. Keep in a well-ventilated place. Observe label precautions. Electrical installations / working materials must comply with the technological safety standards. |
| Uses advised against                          | : This material should not be used for purposes other than the identified uses in section 1 without expert advice.                                                          |
| Use                                           | : Oilfield Fluids Additive                                                                                                                                                  |

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**SECTION 8: Exposure controls/personal protection****Ingredients with workplace control parameters****Chevron Phillips Chemical Company LP**

| Components         | Basis        | Value | Control parameters | Note |
|--------------------|--------------|-------|--------------------|------|
| C12-C14 Isoalkanes | Manufacturer | TWA   | 1,200 mg/m3        | RCP, |

RCP Reciprocal Calculation Procedure

**US**

| Components | Basis | Value | Control parameters | Note |
|------------|-------|-------|--------------------|------|
|------------|-------|-------|--------------------|------|

**Engineering measures**

Adequate ventilation to control airborne concentrations below the exposure guidelines/limits. Consider the potential hazards of this material (see Section 2), applicable exposure limits, job activities, and other substances in the work place when designing engineering controls and selecting personal protective equipment. If engineering controls or work practices are not adequate to prevent exposure to harmful levels of this material, the personal protective equipment listed below is recommended. The user should read and understand all instructions and limitations supplied with the equipment since protection is usually provided for a limited time or under certain circumstances.

**Personal protective equipment**

- Respiratory protection : If ventilation or other engineering controls are not adequate to maintain minimal oxygen content of 19.5% by volume under normal atmospheric pressure, a supplied-air NIOSH approved respirator may be appropriate. If exposure to harmful levels of airborne material may occur, a NIOSH approved respirator that provides protection may be appropriate, such as:. Air-Purifying Respirator for Organic Vapors, Dusts and Mists. A positive pressure, air-supplying respirator may be appropriate if there is potential for uncontrolled release, aerosolization, exposure levels are not known, or other circumstances where air-purifying respirators may not provide adequate protection.
- Hand protection : The suitability for a specific workplace should be discussed with the producers of the protective gloves. Please observe the instructions regarding permeability and breakthrough time which are provided by the supplier of the gloves. Also take into consideration the specific local conditions under which the product is used, such as the danger of cuts, abrasion, and the contact time. Gloves should be discarded and replaced if there is any indication of degradation or chemical breakthrough.
- Eye protection : Eye wash bottle with pure water. Tightly fitting safety goggles.
- Skin and body protection : Choose body protection in relation to its type, to the concentration and amount of dangerous substances, and to the specific work-place. Wear as appropriate:. Flame retardant protective clothing. Footwear protecting against chemicals.
- Hygiene measures : Wash hands before breaks and at the end of workday.

**SECTION 9: Physical and chemical properties****Information on basic physical and chemical properties****Appearance**

SDS Number:100000014589

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Physical state : liquid  
Color : White  
Odor : Slight hydrocarbon

**Safety data**

Flash point : 93°C (199°F)  
Method: closed cup

Lower explosion limit : No data available

Upper explosion limit : No data available

Oxidizing properties : No

Autoignition temperature : 232°C (450°F)

Molecular formula : Mixture

Molecular weight : Not applicable

pH : 7

Freezing point : No data available

Boiling point/boiling range : 224-275°C (435-527°F)

Vapor pressure : 0.01 PSI  
at 25°C (77°F)

Relative density : 0.96  
at 15.6 °C (60.1 °F)

Density : 958.6 g/l

Water solubility : dispersible

Partition coefficient: n-  
octanol/water : No data available

Viscosity, kinematic : 79007 cSt

Relative vapor density : 3  
(Air = 1.0)

Evaporation rate : < 1

**SECTION 10: Stability and reactivity**

**Reactivity** : Stable at normal ambient temperature and pressure.

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|                                           |                                                                                                                                                    |
|-------------------------------------------|----------------------------------------------------------------------------------------------------------------------------------------------------|
| <b>Chemical stability</b>                 | : This material is considered stable under normal ambient and anticipated storage and handling conditions of temperature and pressure.             |
| <b>Possibility of hazardous reactions</b> |                                                                                                                                                    |
| <b>Hazardous reactions</b>                | : Further information: No decomposition if stored and applied as directed.<br><br>Hazardous reactions: Vapors may form explosive mixture with air. |
| <b>Conditions to avoid</b>                | : Heat, flames and sparks.                                                                                                                         |
| <b>Materials to avoid</b>                 | : No data available.                                                                                                                               |
| <b>Other data</b>                         | : No decomposition if stored and applied as directed.                                                                                              |

**SECTION 11: Toxicological information****Acute oral toxicity**

C12-C14 Isoalkanes : LD50: > 5,000 mg/kg  
Species: Rat  
Sex: male and female  
Method: OECD Test Guideline 401  
Information given is based on data obtained from similar substances.

Distillates (petroleum), hydrotreated light : LD50: > 15,000 mg/kg  
Species: Rat  
Sex: male and female  
Method: OECD Test Guideline 423  
Information given is based on data obtained from similar substances.

**Acute inhalation toxicity**

C12-C14 Isoalkanes : LC50: > 4.9 mg/l  
Exposure time: 4 h  
Species: Rat  
Sex: male and female  
Test atmosphere: vapor  
Method: OECD Test Guideline 403  
An LC50/inhalation/4h/rat could not be determined because no mortality of rats was observed at the maximum achievable concentration.  
Information given is based on data obtained from similar substances.

Distillates (petroleum), hydrotreated light : LC50: > 4.9 mg/l  
Exposure time: 4 h  
Species: Rat  
Sex: male and female  
Test atmosphere: vapor  
Method: OECD Test Guideline 403

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Information given is based on data obtained from similar substances.

**Liquid HE® 150 Polymer****Acute dermal toxicity**

: Acute toxicity estimate: 4,167 mg/kg  
Method: Calculation method

**Skin irritation**

C12-C14 Isoalkanes

: May irritate skin. Information given is based on data obtained from similar substances.

Distillates (petroleum), hydrotreated light

No skin irritation  
Information given is based on data obtained from similar substances.

**Eye irritation**

C12-C14 Isoalkanes

: No eye irritation  
Information given is based on data obtained from similar substances.

Distillates (petroleum), hydrotreated light

No eye irritation  
Information given is based on data obtained from similar substances.

**Sensitization**

C12-C14 Isoalkanes

: Did not cause sensitization on laboratory animals.  
Information given is based on data obtained from similar substances.

Distillates (petroleum), hydrotreated light

Does not cause skin sensitization.  
Information given is based on data obtained from similar substances.

**Repeated dose toxicity**

C12-C14 Isoalkanes

: Species: Rat, male and female  
Sex: male and female  
Application Route: oral gavage  
Dose: 100, 500, 1000 mg/kg/d  
Exposure time: 13 wk  
Number of exposures: daily  
NOEL: > 1000 mg/kg/d  
Method: OECD Test Guideline 408  
No adverse effects expected  
Information given is based on data obtained from similar substances.

Species: Rat, male and female  
Sex: male and female  
Application Route: Inhalation  
Dose: 2600, 5200, 10400 mg/m<sup>3</sup>  
Exposure time: 90 d  
Number of exposures: 6 h/d; 5d/wk  
NOEL: > 10400 mg/m<sup>3</sup>  
Method: OECD Test Guideline 413  
No adverse effects expected  
Information given is based on data obtained from similar substances.

Distillates (petroleum),

Species: Rat, male and female

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hydrotreated light

Sex: male and female  
 Application Route: oral gavage  
 Dose: 25, 150, 1000 mg/kg/d  
 NOEL: > 1,000 mg/kg  
 Method: OECD Test Guideline 422  
 Information given is based on data obtained from similar substances.

Species: Rat, male and female  
 Sex: male and female  
 Application Route: Inhalation  
 Dose: 2600, 5200, 10400 mg/m<sup>3</sup>  
 Exposure time: 13 wk  
 Number of exposures: 6 h/d, 5 d/wk  
 NOEL: > 10400 mg/m<sup>3</sup>  
 Method: OECD Test Guideline 413  
 Information given is based on data obtained from similar substances.

**Genotoxicity in vitro**

C12-C14 Isoalkanes

: Test Type: Ames test  
 Metabolic activation: with and without metabolic activation  
 Method: OECD Test Guideline 471  
 Result: negative

Test Type: Mouse lymphoma assay  
 Metabolic activation: with and without metabolic activation  
 Method: OECD Test Guideline 476  
 Result: negative

Test Type: Sister Chromatid Exchange Assay  
 Metabolic activation: with and without metabolic activation  
 Method: OECD Test Guideline 479  
 Result: negative

Distillates (petroleum),  
hydrotreated light

Test Type: Ames test  
 Metabolic activation: with and without metabolic activation  
 Method: OECD Test Guideline 471  
 Result: negative  
 Remarks: Information given is based on data obtained from similar substances.

Test Type: Chromosome aberration test in vitro  
 Metabolic activation: with and without metabolic activation  
 Method: OECD Test Guideline 473  
 Result: negative  
 Remarks: Information given is based on data obtained from similar substances.

Test Type: In vitro mammalian cell gene mutation test  
 Metabolic activation: with and without metabolic activation  
 Method: OECD Test Guideline 476  
 Result: negative  
 Remarks: Information given is based on data obtained from similar substances.

**Genotoxicity in vivo**

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C12-C14 Isoalkanes : Test Type: dominant lethal test  
 Species: Rat  
 Route of Application: Intraperitoneal injection  
 Dose: 300, 900 ppm  
 Method: OECD Test Guideline 478  
 Remarks: Information given is based on data obtained from similar substances.

Distillates (petroleum), hydrotreated light : Test Type: Micronucleus test  
 Species: Mouse  
 Method: OECD Test Guideline 474  
 Result: negative  
 Remarks: Information given is based on data obtained from similar substances.

Test Type: Dominant lethal assay  
 Method: OECD Test Guideline 478  
 Result: negative  
 Remarks: Information given is based on data obtained from similar substances.

**Reproductive toxicity**

Distillates (petroleum), hydrotreated light : No adverse effects expected  
 Information given is based on data obtained from similar substances.

**Developmental Toxicity**

C12-C14 Isoalkanes : Species: Rat  
 Application Route: Inhalation  
 Dose: 0, 400, 1200 ppm  
 Exposure time: 6h  
 Test period: GD 6-15  
 NOAEL Teratogenicity: 1200 ppm  
 NOAEL Maternal: 1200 ppm  
 Information given is based on data obtained from similar substances.

Species: Rat  
 Application Route: Inhalation  
 Dose: 300, 900 ppm  
 Exposure time: 6h  
 Test period: GD 6-15  
 NOAEL Teratogenicity:  $\geq$  900 ppm  
 NOAEL Maternal:  $\geq$  900 ppm  
 Information given is based on data obtained from similar substances.

Distillates (petroleum), hydrotreated light : No adverse effects expected  
 Information given is based on data obtained from similar substances.

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**Aspiration toxicity** : No aspiration toxicity classification.

**CMR effects**

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C12-C14 Isoalkanes : Carcinogenicity: Not available  
 Mutagenicity: Tests on bacterial or mammalian cell cultures did not show mutagenic effects., In vivo tests did not show mutagenic effects  
 Teratogenicity: Animal testing did not show any effects on fetal development.  
 Reproductive toxicity: Animal testing did not show any effects on fertility.

**Liquid HE® 150 Polymer**  
**Further information** : Solvents may degrease the skin.  
 No data available.

**SECTION 12: Ecological information****Toxicity to fish**

C12-C14 Isoalkanes : LL50: > 1,000 mg/l  
 Exposure time: 96 h  
 Species: Oncorhynchus mykiss (rainbow trout)  
 semi-static test Method: OECD Test Guideline 203  
 Information given is based on data obtained from similar substances.

Distillates (petroleum),  
 hydrotreated light LL50: > 88,444 mg/l  
 Exposure time: 96 h  
 Species: Oncorhynchus mykiss (rainbow trout)  
 static test Information given is based on data obtained from similar substances.

**Toxicity to daphnia and other aquatic invertebrates**

C12-C14 Isoalkanes : EL50: > 1,000 mg/l  
 Exposure time: 48 h  
 Species: Daphnia magna (Water flea)  
 static test Method: OECD Test Guideline 202  
 Information given is based on data obtained from similar substances.

Distillates (petroleum),  
 hydrotreated light EL50: > 1,000 mg/l  
 Exposure time: 48 h  
 Species: Daphnia magna (Water flea)  
 static test Method: OECD Test Guideline 202  
 Information given is based on data obtained from similar substances.

**Toxicity to algae**

C12-C14 Isoalkanes : EL50: > 1,000 mg/l  
 Exposure time: 72 h  
 Species: Pseudokirchneriella subcapitata (green algae)  
 Growth inhibition Method: OECD Test Guideline 201  
 Information given is based on data obtained from similar substances.

Distillates (petroleum),  
 hydrotreated light EL50: > 1,000 mg/l  
 Exposure time: 72 h

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Species: Pseudokirchneriella subcapitata (algae)  
 Growth inhibition Method: OECD Test Guideline 201  
 Information given is based on data obtained from similar substances.

**Toxicity to fish (Chronic toxicity)**

C12-C14 Isoalkanes : No data available:

Distillates (petroleum), hydrotreated light : NOELR: > 1,000 mg/l  
 Exposure time: 28 d  
 Method: QSAR modeled data

**Toxicity to daphnia and other aquatic invertebrates (Chronic toxicity)**

Distillates (petroleum), hydrotreated light : NOELR: 1 mg/l  
 Exposure time: 21 d  
 Species: Daphnia magna (Water flea)  
 semi-static test  
 Method: OECD Test Guideline 211  
 Information given is based on data obtained from similar substances.

**Biodegradability**

C12-C14 Isoalkanes : aerobic  
 Result: Readily biodegradable.  
 89.8 %  
 Testing period: 28 d  
 Method: OECD Test Guideline 301F  
 Information given is based on data obtained from similar substances.

Distillates (petroleum), hydrotreated light : aerobic  
 Result: Readily biodegradable.  
 68 %  
 Testing period: 28 d  
 Information given is based on data obtained from similar substances.

**Bioaccumulation**

C12-C14 Isoalkanes : The product may be accumulated in organisms.

Distillates (petroleum), hydrotreated light : This material is not expected to bioaccumulate.

**Mobility**

C12-C14 Isoalkanes : immobile

Distillates (petroleum), hydrotreated light : No data available

**Results of PBT assessment**

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C12-C14 Isoalkanes : Non-classified PBT substance, Non-classified vPvB substance

Additional ecological information : No data available

**Ecotoxicology Assessment**

Short-term (acute) aquatic hazard

C12-C14 Isoalkanes : This material is not expected to be harmful to aquatic organisms.

Distillates (petroleum), hydrotreated light : This material is not expected to be harmful to aquatic organisms.

Long-term (chronic) aquatic hazard

C12-C14 Isoalkanes : This material is not expected to be harmful to aquatic organisms.

Distillates (petroleum), hydrotreated light : This material is not expected to be harmful to aquatic organisms.

**SECTION 13: Disposal considerations**

The information in this SDS pertains only to the product as shipped.

Use material for its intended purpose or recycle if possible. This material, if it must be discarded, may meet the criteria of a hazardous waste as defined by US EPA under RCRA (40 CFR 261) or other State and local regulations. Measurement of certain physical properties and analysis for regulated components may be necessary to make a correct determination. If this material is classified as a hazardous waste, federal law requires disposal at a licensed hazardous waste disposal facility.

Product : Do not dispose of waste into sewer. Do not contaminate ponds, waterways or ditches with chemical or used container. Send to a licensed waste management company.

Contaminated packaging : Empty remaining contents. Dispose of as unused product. Do not re-use empty containers. Do not burn, or use a cutting torch on, the empty drum.

**SECTION 14: Transport information**

**The shipping descriptions shown here are for bulk shipments only, and may not apply to shipments in non-bulk packages (see regulatory definition).**

Consult the appropriate domestic or international mode-specific and quantity-specific Dangerous Goods Regulations for additional shipping description requirements (e.g., technical name or names, etc.) Therefore, the information shown here, may not always agree with the bill of lading shipping description for the material. Flashpoints for the material may vary slightly between the SDS and the bill of lading.

**US DOT (UNITED STATES DEPARTMENT OF TRANSPORTATION)**

NOT REGULATED AS A HAZARDOUS MATERIAL OR DANGEROUS GOODS FOR TRANSPORTATION BY THIS AGENCY.

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Testing (ASTM D4206) has shown product does not sustain combustion.

**IMO / IMDG (INTERNATIONAL MARITIME DANGEROUS GOODS)**

NOT REGULATED AS A HAZARDOUS MATERIAL OR DANGEROUS GOODS FOR TRANSPORTATION BY THIS AGENCY.

**IATA (INTERNATIONAL AIR TRANSPORT ASSOCIATION)**

NOT REGULATED AS A HAZARDOUS MATERIAL OR DANGEROUS GOODS FOR TRANSPORTATION BY THIS AGENCY.

**ADR (AGREEMENT ON DANGEROUS GOODS BY ROAD (EUROPE))**

NOT REGULATED AS A HAZARDOUS MATERIAL OR DANGEROUS GOODS FOR TRANSPORTATION BY THIS AGENCY.

**RID (REGULATIONS CONCERNING THE INTERNATIONAL TRANSPORT OF DANGEROUS GOODS (EUROPE))**

NOT REGULATED AS A HAZARDOUS MATERIAL OR DANGEROUS GOODS FOR TRANSPORTATION BY THIS AGENCY.

**ADN (EUROPEAN AGREEMENT CONCERNING THE INTERNATIONAL CARRIAGE OF DANGEROUS GOODS BY INLAND WATERWAYS)**

NOT REGULATED AS A HAZARDOUS MATERIAL OR DANGEROUS GOODS FOR TRANSPORTATION BY THIS AGENCY.

**Maritime transport in bulk according to IMO instruments**

**SECTION 15: Regulatory information****National legislation**

**SARA 311/312 Hazards** : Flammable (gases, aerosols, liquids, or solids)

**CERCLA Reportable Quantity** : Listed substances in the product are at low enough levels to not be expected to exceed the RQ

Acrylamide

**SARA 302 Reportable Quantity** : Listed substances in the product are at low enough levels to not be expected to exceed the RQ

Acrylamide

**SARA 302 Threshold Planning Quantity** : This material does not contain any components with a section 302 EHS TPQ.

**SARA 304 Reportable Quantity** : Listed substances in the product are at low enough levels to not be expected to exceed the RQ

Acrylamide 79-06-1

5000 lbs

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SARA 313 Components : This material does not contain any chemical components with known CAS numbers that exceed the threshold (De Minimis) reporting levels established by SARA Title III, Section 313.

**Clean Air Act**

Ozone-Depletion Potential : This product neither contains, nor was manufactured with a Class I or Class II ODS as defined by the U.S. Clean Air Act Section 602 (40 CFR 82, Subpt. A, App.A + B).

This product does not contain any hazardous air pollutants (HAP), as defined by the U.S. Clean Air Act Section 112 (40 CFR 61).

This product does not contain any chemicals listed under the U.S. Clean Air Act Section 112(r) for Accidental Release Prevention (40 CFR 68.130, Subpart F).

This product does not contain any chemicals listed under the U.S. Clean Air Act Section 111 SOCM I Intermediate or Final VOC's (40 CFR 60.489).

**US State Regulations**

Massachusetts Right To Know : Acrylamide - 79-06-1

Pennsylvania Right To Know : Acrylamide - 79-06-1

California Prop. 65 Components : WARNING! This product contains a chemical known in the State of California to cause cancer.  
Acrylamide 79-06-1

**Notification status**

Europe EU REACH : This mixture contains only ingredients which have been registered according to Regulation (EU) No. 1907/2006 (REACH).

Switzerland CH INV : Not in compliance with the inventory

United States of America (USA) TSCA : All substances listed as active on the TSCA inventory

**Liquid HE® 150 Polymer**

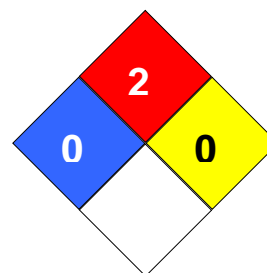
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|                   |   |                                                        |
|-------------------|---|--------------------------------------------------------|
| Canada DSL        | : | All components of this product are on the Canadian DSL |
| Australia AU AIIC | : | On the inventory, or in compliance with the inventory  |
| New Zealand NZIoC | : | Not in compliance with the inventory                   |
| Japan ENCS        | : | On the inventory, or in compliance with the inventory  |
| Japan ISHL        | : | On the inventory, or in compliance with the inventory  |
| Korea KECI        | : | Not in compliance with the inventory                   |
| Philippines PICCS | : | Not in compliance with the inventory                   |
| China IECSC       | : | On the inventory, or in compliance with the inventory  |
| Taiwan TW TCSI    | : | On the inventory, or in compliance with the inventory  |

**SECTION 16: Other information**

**NFPA Classification** : Health Hazard: 0  
Fire Hazard: 2  
Reactivity Hazard: 0



**Revision Date** : 2026-04-02  
**Date of last issue** : 2022-08-04

Print Date : 2026-04-12

**Further information**

Legacy SDS Number : CPC00496

Significant changes since the last version are highlighted in the margin. This version replaces all previous versions.

The information in this SDS pertains only to the product as shipped.

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

**Key or legend to abbreviations and acronyms used in the safety data sheet**

|       |                                                         |       |                                                     |
|-------|---------------------------------------------------------|-------|-----------------------------------------------------|
| ACGIH | American Conference of Government Industrial Hygienists | LD50  | Lethal Dose 50%                                     |
| AIIC  | Australian Inventory of Industrial Chemicals            | LOAEL | Lowest Observed Adverse Effect Level                |
| DSL   | Canada, Domestic Substances List                        | NFPA  | National Fire Protection Agency                     |
| NDSL  | Canada, Non-Domestic Substances List                    | NIOSH | National Institute for Occupational Safety & Health |
| CNS   | Central Nervous System                                  | NTP   | National Toxicology Program                         |
| CAS   | Chemical Abstract Service                               | NZIoC | New Zealand Inventory of Chemicals                  |
| EC50  | Effective Concentration                                 | NOAEL | No Observable Adverse Effect                        |

**Liquid HE® 150 Polymer**

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|        |                                                          |       | Level                                                                                |
|--------|----------------------------------------------------------|-------|--------------------------------------------------------------------------------------|
| EC50   | Effective Concentration 50%                              | NOEC  | No Observed Effect Concentration                                                     |
| EGEST  | EOSCA Generic Exposure Scenario Tool                     | OSHA  | Occupational Safety & Health Administration                                          |
| EOSCA  | European Oilfield Specialty Chemicals Association        | PEL   | Permissible Exposure Limit                                                           |
| EINECS | European Inventory of Existing Chemical Substances       | PICCS | Philippines Inventory of Commercial Chemical Substances                              |
| MAK    | Germany Maximum Concentration Values                     | PRNT  | Presumed Not Toxic                                                                   |
| GHS    | Globally Harmonized System                               | RCRA  | Resource Conservation Recovery Act                                                   |
| >=     | Greater Than or Equal To                                 | STEL  | Short-term Exposure Limit                                                            |
| IC50   | Inhibition Concentration 50%                             | SARA  | Superfund Amendments and Reauthorization Act.                                        |
| IARC   | International Agency for Research on Cancer              | TLV   | Threshold Limit Value                                                                |
| IECSC  | Inventory of Existing Chemical Substances in China       | TWA   | Time Weighted Average                                                                |
| ENCS   | Japan, Inventory of Existing and New Chemical Substances | TSCA  | Toxic Substance Control Act                                                          |
| KECI   | Korea, Existing Chemical Inventory                       | UVCB  | Unknown or Variable Composition, Complex Reaction Products, and Biological Materials |
| <=     | Less Than or Equal To                                    | WHMIS | Workplace Hazardous Materials Information System                                     |
| LC50   | Lethal Concentration 50%                                 | ATE   | Acute toxicity estimate                                                              |