

**AlphaPlus® 1-DODECENE**

Version 6.1

Revision Date 2026-01-14

According to Regulation (EC) No. 1907/2006, Regulation (EC) No. 2020/878

**SECTION 1: Identification of the substance/mixture and of the company/undertaking****1.1****Product information**

Product Name : AlphaPlus® 1-DODECENE  
Material : 1128424, 1087853, 1037008, 1015429, 1021778

**EC-No.Registration number**

Chemical name	CAS-No. EC-No. Index No.	Legal Entity Registration number
1-Dodecene	112-41-4 203-968-4	Chevron Phillips Chemical Company LP 01-2119475509-26-0003

**1.2****Relevant identified uses of the substance or mixture and uses advised against**

Relevant Identified Uses : Manufacture  
Supported  
Use as an intermediate  
Formulation  
Use in coatings – industrial  
Use in coatings – professional  
Use in Coatings - Consumer  
Use as a cleaning agent – industrial  
Use as a cleaning agent – professional  
Use as a cleaning agent – consumer  
Use in Oil and Gas field drilling and production operations -  
Industrial  
Use in Oil and Gas field drilling and production operations –  
Professional  
Lubricants - Industrial  
Lubricants - Professional  
Lubricants - Consumer  
Functional Fluids - Industrial  
Functional Fluids - Professional  
Use in polymer production – industrial

**1.3****Details of the supplier of the safety data sheet**

**Company** : Chevron Phillips Chemical Company LP  
Normal Alpha Olefins (NAO)  
9500 Lakeside Blvd.  
The Woodlands, TX 77381

**Local** : Chevron Phillips Chemicals International N.V.  
Airport Plaza (Stockholm Building)  
Leonardo Da Vincilaan 19  
1831 Diegem  
Belgium

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SDS Requests: (800) 852-5530  
 Responsible Party: Product Safety Group  
 Email:sds@cpchem.com

**1.4****Emergency telephone:****Health:**

866.442.9628 (North America)

1.832.813.4984 (International)

**Transport:**

CHEMTREC 800.424.9300 or 703.527.3887(int'l)

Asia: CHEMWATCH (+612 9186 1132) China: 0532 8388 9090

Mexico CHEMTREC 01-800-681-9531 (24 hours)

South America SOS-Cotec Inside Brazil: 0800.111.767 Outside Brazil: +55.19.3467.1600

Argentina: +(54)-1159839431

EUROPE: BIG +32.14.584545 (phone) or +32.14583516 (telefax)

Austria: VIZ +43 1 406 43 43 (24 hours/day, 7 days/week)

Belgium: 070 245 245 (24 hours/day, 7 days/week)

Bulgaria: +359 2 9154 233

Croatia: +3851 2348 342 (24 hours/day, 7 days/week)

Cyprus: 1401

Czech Republic: Toxicological Information Center +420 224 919 293, +420 224 915 402

Denmark: Danish Poison Center (Giftlinjen): +45 8212 1212

Estonia: BIG +32.14.584545 (phone) or +32.14583516 (telefax)

Finland: 0800 147 111 09 471 977 (24 hours/day)

France: ORFILA number (INRS): + 33 (0) 1 45 42 59 59 (24 hours/day, 7 days/week)

Germany: BIG +32.14.584545 (phone) or +32.14583516 (telefax)

Greece: (0030) 2107793777 (24 hours/day, 7 days/week)

Hungary: +36-80-201-199 (24 hours/day, 7 days/week)

Iceland: 543 2222 (24 hours/day, 7 days/week)

Ireland: BIG +32.14.584545 (phone) or +32.14583516 (telefax)

Italy: POISON CENTER MILAN – Azienda Ospedaliera Niguarda Ca` Grande Tel. +39 02

66101029; POISON CENTER ROME – Policlinico “Agostino Gemelli”, Servizio di tossicologia

clinica Tel. +39 06 3054343; POISON CENTER ROME – Ospedale Pediatrico Bambino Gesù

Tel. +39 06 68593726; POISON CENTER ROME – Policlinico “Umberto I” Tel. +39 06 4997 8000;

POISON CENTER FOGGIA – Azienda Ospedaliera Universitaria Riuniti Tel. +39 0881 732326;

POISON CENTER NAPLES – Azienda Ospedaliera “Antonio Cardarelli” Tel. +39 081 7472870;

POISON CENTER FLORENCE – Azienda Ospedaliera universitaria Careggi Tel. +39 055

7947819; POISON CENTER PAVIA – IRCCS Fondazione Salvatore Maugeri Tel. +39 0382

24444; POISON CENTER BERGAMO – Azienda Ospedaliera “Papa Giovanni XXIII” Tel. 800 883

300; POISON CENTER VERONA – Azienda Ospedaliera Universitaria integrata Tel. 800 011

858;

Latvia: State Fire and Rescue Service, phone number: 112; Toxicology and Sepsis Clinic

Poisoning and Drug Information Center, Hipokrāta 2, Riga, Latvia, LV-1038, phone number +371

67042473. (24 hours.)

Liechtenstein: BIG +32.14.584545 (phone) or +32.14583516 (telefax)

Lithuania: +370 (85) 2362052

Luxembourg: (+352) 8002 5500 (24 hours/day, 7 days/week)

Malta: +356 2395 2000

The Netherlands: NVIC: +31 (0)88 755 8000

Norway: 22 59 13 00 (24 hours/day, 7 days/week)

Poland: BIG +32.14.584545 (phone) or +32.14583516 (telefax)

Portugal: CIAV phone number: +351 800 250 250

Romania: +40213183606

Slovakia: +421 2 5477 4166

Slovenia: Phone number: 112

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Spain: National Emergency Telephone Number of Spanish Poison Centre: +34 91 562 04 20 (24 hours/day, 7 days/week)  
 Sweden: 112 – ask for Poisons Information

Organization that prepared the SDS : Product Safety and Toxicology Group  
 E-mail address : SDS@CPChem.com  
 Website : www.CPChem.com

**SECTION 2: Hazards identification****2.1**

**Classification of the substance or mixture**  
**REGULATION (EC) No 1272/2008**

Aspiration hazard, Category 1 H304:  
 May be fatal if swallowed and enters airways.

**2.2**

**Labeling (REGULATION (EC) No 1272/2008)**

Hazard pictograms :



Signal Word : Danger

Hazard Statements : H304 May be fatal if swallowed and enters airways.

Precautionary Statements : **Response:**  
 P301 + P310 IF SWALLOWED: Immediately call a POISON CENTER/ doctor.  
 Do NOT induce vomiting.  
**P331**  
**Storage:**  
 P405 Store locked up.  
**Disposal:**  
 P501 Dispose of contents/ container to an approved waste disposal plant.

Hazardous ingredients which must be listed on the label:

- 112-41-4 1-Dodecene

**2.3****Other hazards**

Results of PBT and vPvB assessment : This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher.

Endocrine disrupting properties : The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation

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(EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

**SECTION 3: Composition/information on ingredients**

Synonyms : Dodecene-1 (C12)  
NAO 12  
C12H24

Molecular formula : C12H24

**Hazardous ingredients**

Chemical name	CAS-No. EC-No. Index No.	Classification (REGULATION (EC) No 1272/2008)	Concentration [wt%]	Specific Conc. Limits, M-factors and ATEs
1-Dodecene	112-41-4 203-968-4	Asp. Tox. 1; H304	90 - 100	

For the full text of the H-Statements mentioned in this Section, see Section 16.

**SECTION 4: First aid measures****4.1****Description of first-aid measures**

General advice : Move out of dangerous area. Show this material safety data sheet to the doctor in attendance. Material may produce a serious, potentially fatal pneumonia if swallowed or vomited.

If inhaled : If unconscious, place in recovery position and seek medical advice. If symptoms persist, call a physician.

In case of skin contact : If on skin, rinse well with water. If on clothes, remove clothes.

In case of eye contact : Flush eyes with water as a precaution. Remove contact lenses. Protect unharmed eye. Keep eye wide open while rinsing. If eye irritation persists, consult a specialist.

If swallowed : Keep respiratory tract clear. Never give anything by mouth to an unconscious person. If symptoms persist, call a physician. Take victim immediately to hospital.

**4.2 Most important symptoms and effects, both acute and delayed****Notes to physician**

Symptoms : No information available.

Risks : No information available.

**4.3 Indication of any immediate medical attention and special treatment needed**

Treatment : Treat symptomatically.

**SECTION 5: Firefighting measures**

Flash point : 77°C (171°F)

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Autoignition temperature : 225°C (437°F)

**5.1****Extinguishing media**Suitable extinguishing media : Carbon dioxide (CO<sub>2</sub>).

Unsuitable extinguishing media : High volume water jet.

**5.2****Special hazards arising from the substance or mixture**

Specific hazards during fire fighting : Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.

**5.2****Special hazards arising from the substance or mixture**

Do not allow run-off from fire fighting to enter drains or water courses.

**5.3****Advice for firefighters**

Special protective equipment for fire-fighters : Wear self-contained breathing apparatus for firefighting if necessary.

Further information : Collect contaminated fire extinguishing water separately. This must not be discharged into drains. Fire residues and contaminated fire extinguishing water must be disposed of in accordance with local regulations. For safety reasons in case of fire, cans should be stored separately in closed containments. Use a water spray to cool fully closed containers.

Fire and explosion protection : Do not spray on a naked flame or any incandescent material. Keep away from open flames, hot surfaces and sources of ignition.

**SECTION 6: Accidental release measures****6.1****Personal precautions, protective equipment and emergency procedures**

Personal precautions : Use personal protective equipment. Ensure adequate ventilation.

**6.2****Environmental precautions**

Environmental precautions : Prevent product from entering drains. Prevent further leakage or spillage if safe to do so. If the product contaminates rivers and lakes or drains inform respective authorities.

**6.3****Methods and materials for containment and cleaning up**

Methods for cleaning up : Contain spillage, and then collect with non-combustible absorbent material, (e.g. sand, earth, diatomaceous earth, vermiculite) and place in container for disposal according to local / national regulations (see section 13). Keep in suitable, closed containers for disposal.

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**6.4****Reference to other sections**

Reference to other sections : For personal protection see section 8. For disposal considerations see section 13.

For additional details, see the Exposure Scenario in the Annex portion

**SECTION 7: Handling and storage****7.1****Precautions for safe handling  
Handling**

Advice on safe handling : Avoid formation of aerosol. Do not breathe vapors/dust. For personal protection see section 8. Smoking, eating and drinking should be prohibited in the application area. Provide sufficient air exchange and/or exhaust in work rooms. Dispose of rinse water in accordance with local and national regulations.

Advice on protection against fire and explosion : Do not spray on a naked flame or any incandescent material. Keep away from open flames, hot surfaces and sources of ignition.

**7.2****Conditions for safe storage, including any incompatibilities****Storage**

Requirements for storage areas and containers : No smoking. Keep in a well-ventilated place. Containers which are opened must be carefully resealed and kept upright to prevent leakage. Observe label precautions. Electrical installations / working materials must comply with the technological safety standards.

**SECTION 8: Exposure controls/personal protection****8.1****Control parameters  
Ingredients with workplace control parameters****SE**

Beståndsdelar	Grundval	Värde	Kontrollparametrar	Anmärkning
1-Dodecene	AFS 2023:14	NGV	350 mg/m <sup>3</sup>	
	AFS 2023:14	KGV	500 mg/m <sup>3</sup>	V,

V Vägledande korttidsgränsvärde ska användas som ett rekommenderat högsta värde som inte bör överskridas

**NO**

Komponenter	Grunnlag	Verdi	Kontrollparametrer	Nota
1-Dodecene	FOR-2011-12-06-1358	GV	40 ppm, 275 mg/m <sup>3</sup>	

**LT**

Komponentai	Šaltinis	Vertė	Kontrolės parametrai	Pastaba
1-Dodecene	LT OEL	IPRD	350 mg/m <sup>3</sup>	
	LT OEL	TPRD	500 mg/m <sup>3</sup>	

**EE**

Komponendid, osad	Alused	Väärtus	Kontrolliparameetrid	Märkused
1-Dodecene	EE OEL	Piirnorm	5 mg/m <sup>3</sup>	Aerosool

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	EE OEL	Piirnorm	350 mg/m3	Aur
	EE OEL	Lühiajalise kokkupuute piirnorm	500 mg/m3	Aur

- PNEC : Fresh water  
Value: 0,001 mg/l
- PNEC : Sea water  
Value: 0,001 mg/l
- PNEC : Fresh water sediment  
Value: 9,87 mg/kg
- PNEC : Sea sediment  
Value: 9,87 mg/kg
- PNEC : Soil  
Value: 1,97 mg/kg

**8.2****Exposure controls  
Engineering measures**

Adequate ventilation to control airborne concentrations below the exposure guidelines/limits. Consider the potential hazards of this material (see Section 2), applicable exposure limits, job activities, and other substances in the work place when designing engineering controls and selecting personal protective equipment. If engineering controls or work practices are not adequate to prevent exposure to harmful levels of this material, the personal protective equipment listed below is recommended. The user should read and understand all instructions and limitations supplied with the equipment since protection is usually provided for a limited time or under certain circumstances.

**Personal protective equipment**

- Respiratory protection : If ventilation or other engineering controls are not adequate to maintain minimal oxygen content of 19.5% by volume under normal atmospheric pressure, a supplied-air NIOSH approved respirator may be appropriate. If exposure to harmful levels of airborne material may occur, a NIOSH approved respirator that provides protection may be appropriate, such as: Air-Purifying Respirator for Organic Vapors. A positive pressure, air-supplying respirator may be appropriate if there is potential for uncontrolled release, aerosolization, exposure levels are not known, or other circumstances where air-purifying respirators may not provide adequate protection.
- Hand protection : The suitability for a specific workplace should be discussed with the producers of the protective gloves. Please observe the instructions regarding permeability and breakthrough time which are provided by the supplier of the gloves. Also take into consideration the specific local conditions under which the product is used, such as the danger of cuts, abrasion, and the contact time. Gloves should be discarded and replaced if there is any indication of degradation or chemical breakthrough.
- Eye protection : Eye wash bottle with pure water. Tightly fitting safety goggles.
- Skin and body protection : Choose body protection in relation to its type, to the concentration and amount of dangerous substances, and to the

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specific work-place. Wear as appropriate:. Flame-resistant clothing. Footwear protecting against chemicals.

Hygiene measures : When using do not eat or drink. When using do not smoke. Wash hands before breaks and at the end of workday.

For additional details, see the Exposure Scenario in the Annex portion

**SECTION 9: Physical and chemical properties****9.1****Information on basic physical and chemical properties****Appearance**

Form : liquid  
Physical state : liquid  
Color : Clear, colorless

**Safety data**

Flash point : 77°C (171°F)

Lower explosion limit : 0,6 %(V)

Upper explosion limit : 5,4 %(V)

Oxidizing properties : no

Autoignition temperature : 225°C (437°F)

Thermal decomposition : No data available

Molecular formula : C<sub>12</sub>H<sub>24</sub>

Molecular weight : 168,36 g/mol

pH : Not applicable

Freezing point : -35°C (-31°F)

Boiling point/boiling range : 213°C (415°F)

Vapor pressure : 0,35 kPa  
at 65°C (149°F)

Relative density : 0,76  
at 15,6 °C (60,1 °F)

Density : 0,76 g/cm<sup>3</sup>  
at 20°C (68°F)

762 kg/m<sup>3</sup>  
at 15°C (59°F)

736 kg/m<sup>3</sup>  
at 50°C (122°F)



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Water solubility	: Soluble in hydrocarbon solvents; insoluble in water.
Partition coefficient: n-octanol/water	: No data available
Viscosity, kinematic	: 0,68 cSt at 100°C (212°F)
Relative vapor density	: 5,81 (Air = 1.0)
Evaporation rate	: No data available

**SECTION 10: Stability and reactivity****10.1**

**Reactivity** : Stable at normal ambient temperature and pressure.

**10.2**

**Chemical stability** : This material is considered stable under normal ambient and anticipated storage and handling conditions of temperature and pressure.

**10.3****Possibility of hazardous reactions**

**Hazardous reactions** : Further information: No decomposition if stored and applied as directed.  
  
Hazardous reactions: Vapors may form explosive mixture with air.

**10.4**

**Conditions to avoid** : Heat, flames and sparks.

**10.5**

**Materials to avoid** : May react with oxygen and strong oxidizing agents, such as chlorates, nitrates, peroxides, etc.

**Thermal decomposition** : No data available

**10.6**

**Other data** : No decomposition if stored and applied as directed.

**SECTION 11: Toxicological information****11.1****Information on toxicological effects****Acute oral toxicity**

1-Dodecene : LD50: > 10.000 mg/kg  
Species: Rat

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Sex: male  
Method: Fixed Dose Method  
Information given is based on data obtained from similar substances.

**Acute inhalation toxicity**

1-Dodecene : Not classified due to data which are conclusive although insufficient for classification.

**Skin irritation**

1-Dodecene : No skin irritation

**Eye irritation**

1-Dodecene : No eye irritation  
Information given is based on data obtained from similar substances.

**Sensitization**

1-Dodecene : Did not cause sensitization on laboratory animals.

**Repeated dose toxicity**

1-Dodecene : Species: Rat, Male and female  
Sex: Male and female  
Application Route: Oral diet  
Dose: 0, 100, 500, 1000 mg/kg  
Exposure time: 13 wk  
Number of exposures: daily  
NOEL: 1.000 mg/kg  
Method: OCED Guideline 408  
Information given is based on data obtained from similar substances.

Species: Rat, Male and female  
Sex: Male and female  
Application Route: Inhalation  
Dose: 0, 300, 1000, 3000 ppm  
Exposure time: 13 wk  
Number of exposures: 6 hrs/d, 5 d/wk  
NOEL: 3000 ppm  
Method: OECD Guideline 413  
Information given is based on data obtained from similar substances.

**Genotoxicity in vitro**

1-Dodecene : Test Type: Ames test  
Metabolic activation: with and without metabolic activation  
Method: OECD Test Guideline 471  
Result: negative

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Test Type: Chromosome aberration test in vitro  
Method: OECD Guideline 473  
Result: negative

**Reproductive toxicity**

1-Dodecene : Species: Rat  
Sex: male  
Application Route: Oral diet  
Dose: 0, 100, 500, or 1000 mg/kg  
Exposure time: 44 D  
Number of exposures: daily  
Method: OECD Guideline 421  
NOAEL Parent: 1.000 mg/kg  
NOAEL F1: 1.000 mg/kg

Species: Rat  
Sex: female  
Application Route: Oral diet  
Dose: 0, 100, 500, or 1000 mg/kg  
Exposure time: 41-55 D  
Number of exposures: daily  
Method: OECD Guideline 421  
NOAEL Parent: 1.000 mg/kg  
NOAEL F1: 1.000 mg/kg

**Aspiration toxicity**

1-Dodecene : May be fatal if swallowed and enters airways.

**CMR effects**

1-Dodecene : Carcinogenicity: Not available  
Mutagenicity: Tests on bacterial or mammalian cell cultures did not show mutagenic effects.  
Teratogenicity: Not available  
Reproductive toxicity: Animal testing did not show any effects on fertility.

**11.2****Information on other hazards****AlphaPlus® 1-DODECENE****Further information**

Endocrine disrupting properties : Solvents may decrease the skin.  
: The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

**SECTION 12: Ecological information****12.1****Toxicity****Toxicity to fish**

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1-Dodecene : No toxicity at the limit of solubility.

**Toxicity to daphnia and other aquatic invertebrates**

1-Dodecene : No toxicity at the limit of solubility.

**Toxicity to algae**

1-Dodecene : No toxicity at the limit of solubility.

**12.2****Persistence and degradability**

## Biodegradability

1-Dodecene : 74,1 - 80 %  
Testing period: 28 d  
Method: OECD Test Guideline 301  
This material is expected to be readily biodegradable.

**12.3****Bioaccumulative potential**

## Bioaccumulation

1-Dodecene : No data available

**12.4****Mobility in soil**

## Mobility

1-Dodecene : No data available

**12.5****Results of PBT and vPvB assessment**

Results of PBT assessment : This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher.

**12.6****Endocrine disrupting properties**

Endocrine disrupting properties : The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

**12.7****Other adverse effects**

Additional ecological information : No data available

**12.8****Additional Information**

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**Ecotoxicology Assessment**

Short-term (acute) aquatic hazard

1-Dodecene : This material is not expected to be harmful to aquatic organisms.

**SECTION 13: Disposal considerations****13.1****Waste treatment methods**

The information in this SDS pertains only to the product as shipped.

Use material for its intended purpose or recycle if possible. This material, if it must be discarded, may meet the criteria of a hazardous waste as defined by US EPA under RCRA (40 CFR 261) or other State and local regulations. Measurement of certain physical properties and analysis for regulated components may be necessary to make a correct determination. If this material is classified as a hazardous waste, federal law requires disposal at a licensed hazardous waste disposal facility.

Product : The product should not be allowed to enter drains, water courses or the soil. Do not contaminate ponds, waterways or ditches with chemical or used container. Send to a licensed waste management company.

Contaminated packaging : Empty remaining contents. Dispose of as unused product. Do not re-use empty containers. Do not burn, or use a cutting torch on, the empty drum.

For additional details, see the Exposure Scenario in the Annex portion

**SECTION 14: Transport information****14.1 - 14.7****Transport information**

**The shipping descriptions shown here are for bulk shipments only, and may not apply to shipments in non-bulk packages (see regulatory definition).**

Consult the appropriate domestic or international mode-specific and quantity-specific Dangerous Goods Regulations for additional shipping description requirements (e.g., technical name or names, etc.) Therefore, the information shown here, may not always agree with the bill of lading shipping description for the material. Flashpoints for the material may vary slightly between the SDS and the bill of lading.

**US DOT (UNITED STATES DEPARTMENT OF TRANSPORTATION)**

NOT REGULATED AS A HAZARDOUS MATERIAL OR DANGEROUS GOODS FOR TRANSPORTATION BY THIS AGENCY.

Testing (ASTM D4206) has shown product does not sustain combustion.

**IMO / IMDG (INTERNATIONAL MARITIME DANGEROUS GOODS)**

NOT REGULATED AS A HAZARDOUS MATERIAL OR DANGEROUS GOODS FOR TRANSPORTATION BY THIS AGENCY.

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**IATA (INTERNATIONAL AIR TRANSPORT ASSOCIATION)**

NOT REGULATED AS A HAZARDOUS MATERIAL OR DANGEROUS GOODS FOR TRANSPORTATION BY THIS AGENCY.

**ADR (AGREEMENT ON DANGEROUS GOODS BY ROAD (EUROPE))**

NOT REGULATED AS A HAZARDOUS MATERIAL OR DANGEROUS GOODS FOR TRANSPORTATION BY THIS AGENCY.

**RID (REGULATIONS CONCERNING THE INTERNATIONAL TRANSPORT OF DANGEROUS GOODS (EUROPE))**

NOT REGULATED AS A HAZARDOUS MATERIAL OR DANGEROUS GOODS FOR TRANSPORTATION BY THIS AGENCY.

**ADN (EUROPEAN AGREEMENT CONCERNING THE INTERNATIONAL CARRIAGE OF DANGEROUS GOODS BY INLAND WATERWAYS)**

NOT REGULATED AS A HAZARDOUS MATERIAL OR DANGEROUS GOODS FOR TRANSPORTATION BY THIS AGENCY.

TANK VESSELS: ID9003, SUBSTANCES WITH A FLASH-POINT ABOVE 60°C AND NOT MORE THAN 100°C, 9

<b>Other information</b>	<b>: 1-Dodecene, S.T. 3, Cat. Y</b>
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Maritime transport in bulk according to IMO instruments

**SECTION 15: Regulatory information****15.1****Safety, health and environmental regulations/legislation specific for the substance or mixture**  
**National legislation**

Commission Regulation (EU) 2020/878 of 18 June 2020 amending Regulation (EC) No 1907/2006 of the European Parliament and of the Council on the Registration, Evaluation, Authorisation and Restriction of Chemicals (REACH)

**Water hazard class (Germany)** : WGK 1 slightly hazardous to water

**15.2****Chemical Safety Assessment**

**Components** : dodec-1-ene A Chemical Safety Assessment 203-968-4  
has been carried out for this substance.

**Major Accident Hazard Legislation** : 96/82/EC Update: 2003  
Directive 96/82/EC does not apply

: ZEU\_SEVES3 Update:  
Not applicable

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Notification status

Europe REACH : This product is in full compliance according to REACH regulation 1907/2006/EC.

United States of America (USA) TSCA : On or in compliance with the active portion of the TSCA inventory

Australia AIIC : On the inventory, or in compliance with the inventory

New Zealand NZIoC : On the inventory, or in compliance with the inventory

Japan ENCS : On the inventory, or in compliance with the inventory

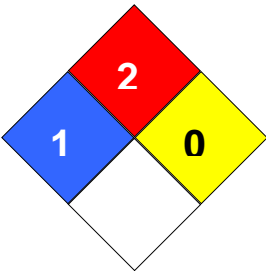
Philippines PICCS : On the inventory, or in compliance with the inventory

Korea KECI : A substance(s) in this product was not registered, notified to be registered, or exempted from registration by CPChem according to K-REACH regulations.

China IECSC : On the inventory, or in compliance with the inventory

SECTION 16: Other information

NFPA Classification : Health Hazard: 1  
Fire Hazard: 2  
Reactivity Hazard: 0



Revision Date : 2026-01-14  
Date of last issue : 2024-04-29

Further information

Legacy SDS Number : PE0019

Significant changes since the last version are highlighted in the margin. This version replaces all previous versions.

The information in this SDS pertains only to the product as shipped.

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

Key or legend to abbreviations and acronyms used in the safety data sheet			
ACGIH	American Conference of Government Industrial Hygienists	LD50	Lethal Dose 50%
AIIC	Australian Inventory of Industrial Chemicals	LOAEL	Lowest Observed Adverse Effect Level
DSL	Canada, Domestic Substances List	NFPA	National Fire Protection Agency
NDSL	Canada, Non-Domestic	NIOSH	National Institute for Occupational

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	Substances List		Safety & Health
CNS	Central Nervous System	NTP	National Toxicology Program
CAS	Chemical Abstract Service	NZIoC	New Zealand Inventory of Chemicals
EC50	Effective Concentration	NOAEL	No Observable Adverse Effect Level
EC50	Effective Concentration 50%	NOEC	No Observed Effect Concentration
EGEST	EOSCA Generic Exposure Scenario Tool	OSHA	Occupational Safety & Health Administration
EOSCA	European Oilfield Specialty Chemicals Association	PEL	Permissible Exposure Limit
EINECS	European Inventory of Existing Chemical Substances	PICCS	Philippines Inventory of Commercial Chemical Substances
MAK	Germany Maximum Concentration Values	PRNT	Presumed Not Toxic
GHS	Globally Harmonized System	RCRA	Resource Conservation Recovery Act
>=	Greater Than or Equal To	STEL	Short-term Exposure Limit
IC50	Inhibition Concentration 50%	SARA	Superfund Amendments and Reauthorization Act.
IARC	International Agency for Research on Cancer	TLV	Threshold Limit Value
IECSC	Inventory of Existing Chemical Substances in China	TWA	Time Weighted Average
ENCS	Japan, Inventory of Existing and New Chemical Substances	TSCA	Toxic Substance Control Act
KECI	Korea, Existing Chemical Inventory	UVCB	Unknown or Variable Composition, Complex Reaction Products, and Biological Materials
<=	Less Than or Equal To	WHMIS	Workplace Hazardous Materials Information System
LC50	Lethal Concentration 50%	ATE	Acute toxicity estimate

**Full text of H-Statements referred to under sections 2 and 3.**

H304                      May be fatal if swallowed and enters airways.



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**Annex: Exposure Scenarios****Table of Contents**

Number	Title
ES 1	Manufacture (M); Industrial uses (SU3).
ES 2	Use as an intermediate; Industrial uses (SU3).
ES 3	Formulation; Industrial uses (SU3).
ES 4	Use in coatings – industrial; Industrial uses (SU3).
ES 5	Use in coatings – professional; Professional uses (SU22).
ES 6	Use in Coatings - Consumer; Consumer uses (SU21).
ES 7	Use as a cleaning agent – industrial; Industrial uses (SU3).
ES 8	Use as a cleaning agent – professional; Professional uses (SU22).
ES 9	Use as a cleaning agent – consumer; Consumer uses (SU21).
ES 10	Use in Oil and Gas field drilling and production operations - Industrial; Industrial uses (SU3).
ES 11	Use in Oil and Gas field drilling and production operations – Professional; Professional uses (SU22).
ES 12	Lubricants - Industrial; Industrial uses (SU3).
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ES 15	Functional Fluids - Industrial; Industrial uses (SU3).
ES 16	Functional Fluids - Professional; Professional uses (SU22).
ES 17	Use in polymer production – industrial; Industrial uses (SU3).

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**ES 1: Manufacture (M); Industrial uses (SU3).****1.1. Title section****Exposure Scenario name** : Manufacture**Structured Short Title** : Manufacture (M); Industrial uses (SU3).**Substance** : dodec-1-ene  
EC-No.: 203-968-4**Environment****CS 1**      **Manufacture**      ERC1, ERC4**Worker****CS 2**      **General measures applicable to all activities, General measures (skin irritants)**      PROC1**CS 3**      **General measures applicable to all activities, General measures (skin irritants)**      PROC2**CS 4**      **General measures applicable to all activities, General measures (skin irritants)**      PROC3**CS 5**      **General measures applicable to all activities, General measures (skin irritants)**      PROC4**CS 6**      **General measures applicable to all activities, General measures (skin irritants)**      PROC8a**CS 7**      **General measures applicable to all activities, General measures (skin irritants)**      PROC8b**CS 8**      **General measures applicable to all activities, General measures (skin irritants)**      PROC15**1.2. Conditions of use affecting exposure****1.2.1. Control of environmental exposure: Manufacture of substances (ERC1) / Industrial use of processing aids in processes and products, not becoming part of articles (ERC4)****Product (article) characteristics**

Covers percentage substance in the product up to 100 %.

**Amount used (or contained in articles), frequency and duration of use/exposure**Maximum allowable site tonnage : 213.676 kg/day  
(MSafe)

Release type : Continuous release

Emission days : 300

**Technical and organisational conditions and measures**

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Risk from environmental exposure is driven by freshwater sediment.

Air - minimum efficiency of 90 %

Water - minimum efficiency of 96,4 %

**Conditions and measures related to sewage treatment plant**

STP type : Municipal sewage treatment plant

STP sludge treatment : Prevent discharge of undissolved substance to or recover from wastewater.  
Do not apply industrial sludge to natural soils.  
Sewage sludge should be incinerated, contained or reclaimed.

STP effluent : 2.000 m3/d

**Conditions and measures related to treatment of waste (including article waste)**

Waste treatment : External treatment and disposal of waste should comply with applicable local and/or national regulations.

**Other conditions affecting environmental exposure**

Receiving surface water flow : 18.000 m3/d

Local freshwater dilution factor : 40

Local marine water dilution factor : 100

**1.2.2. Control of worker exposure: Chemical production or refinery in closed process without likelihood of exposure or processes with equivalent containment conditions (PROC1)****Product (article) characteristics**

Covers percentage substance in the product up to 100 %.

Physical form of product : Liquid, vapour pressure < 0.5 kPa at Standard Temperature and Pressure

**Amount used (or contained in articles), frequency and duration of use/exposure**

Duration : Covers daily exposures up to 8 hours

**Technical and organisational conditions and measures**

Do not ingest. If swallowed then seek immediate medical assistance.  
Avoid direct skin contact with product. Identify potential areas for indirect skin contact. Wear gloves (tested to EN374) if hand contact with substance likely. Clean up contamination/spills as soon as they occur. Wash off any skin contamination immediately. Provide basic employee training to prevent / minimise exposures and to report any skin problems that may develop.  
No other specific measures identified.

**Other conditions affecting workers exposure**

Temperature : Assumes use at not more than 20°C above ambient temperature.

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**1.2.3. Control of worker exposure: Chemical production or refinery in closed continuous process with occasional controlled exposure or processes with equivalent containment conditions (PROC2)****Product (article) characteristics**

Covers percentage substance in the product up to 100 %.

Physical form of product : Liquid, vapour pressure &lt; 0.5 kPa at Standard Temperature and Pressure

**Amount used (or contained in articles), frequency and duration of use/exposure**

Duration : Covers daily exposures up to 8 hours

**Technical and organisational conditions and measures**

Do not ingest. If swallowed then seek immediate medical assistance.  
 Avoid direct skin contact with product. Identify potential areas for indirect skin contact. Wear gloves (tested to EN374) if hand contact with substance likely. Clean up contamination/spills as soon as they occur. Wash off any skin contamination immediately. Provide basic employee training to prevent / minimise exposures and to report any skin problems that may develop.  
 No other specific measures identified.

**Other conditions affecting workers exposure**

Temperature : Assumes use at not more than 20°C above ambient temperature.

**1.2.4. Control of worker exposure: Manufacture or formulation in the chemical industry in closed batch processes with occasional controlled exposure or processes with equivalent containment condition (PROC3)****Product (article) characteristics**

Covers percentage substance in the product up to 100 %.

Physical form of product : Liquid, vapour pressure &lt; 0.5 kPa at Standard Temperature and Pressure

**Amount used (or contained in articles), frequency and duration of use/exposure**

Duration : Covers daily exposures up to 8 hours

**Technical and organisational conditions and measures**

Do not ingest. If swallowed then seek immediate medical assistance.  
 Avoid direct skin contact with product. Identify potential areas for indirect skin contact. Wear gloves (tested to EN374) if hand contact with substance likely. Clean up contamination/spills as soon as they occur. Wash off any skin contamination immediately. Provide basic employee training to prevent / minimise exposures and to report any skin problems that may develop.  
 No other specific measures identified.

**Other conditions affecting workers exposure**

Temperature : Assumes use at not more than 20°C above ambient

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temperature.

**1.2.5. Control of worker exposure: Chemical production where opportunity for exposure arises (PROC4)****Product (article) characteristics**

Covers percentage substance in the product up to 100 %.

Physical form of product : Liquid, vapour pressure &lt; 0.5 kPa at Standard Temperature and Pressure

**Amount used (or contained in articles), frequency and duration of use/exposure**

Duration : Covers daily exposures up to 8 hours

**Technical and organisational conditions and measures**

Do not ingest. If swallowed then seek immediate medical assistance.  
 Avoid direct skin contact with product. Identify potential areas for indirect skin contact. Wear gloves (tested to EN374) if hand contact with substance likely. Clean up contamination/spills as soon as they occur. Wash off any skin contamination immediately. Provide basic employee training to prevent / minimise exposures and to report any skin problems that may develop.  
 No other specific measures identified.

**Other conditions affecting workers exposure**

Temperature : Assumes use at not more than 20°C above ambient temperature.

**1.2.6. Control of worker exposure: Transfer of substance or mixture (charging/discharging) at non dedicated-facilities (PROC8a)****Product (article) characteristics**

Covers percentage substance in the product up to 100 %.

Physical form of product : Liquid, vapour pressure &lt; 0.5 kPa at Standard Temperature and Pressure

**Amount used (or contained in articles), frequency and duration of use/exposure**

Duration : Covers daily exposures up to 8 hours

**Technical and organisational conditions and measures**

Do not ingest. If swallowed then seek immediate medical assistance.  
 Avoid direct skin contact with product. Identify potential areas for indirect skin contact. Wear gloves (tested to EN374) if hand contact with substance likely. Clean up contamination/spills as soon as they occur. Wash off any skin contamination immediately. Provide basic employee training to prevent / minimise exposures and to report any skin problems that may develop.  
 No other specific measures identified.

**Other conditions affecting workers exposure**

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Temperature : Assumes use at not more than 20°C above ambient temperature.

**1.2.7. Control of worker exposure: Transfer of substance or mixture (charging/discharging) at dedicated facilities (PROC8b)****Product (article) characteristics**

Covers percentage substance in the product up to 100 %.

Physical form of product : Liquid, vapour pressure < 0.5 kPa at Standard Temperature and Pressure

**Amount used (or contained in articles), frequency and duration of use/exposure**

Duration : Covers daily exposures up to 8 hours

**Technical and organisational conditions and measures**

Do not ingest. If swallowed then seek immediate medical assistance.  
Avoid direct skin contact with product. Identify potential areas for indirect skin contact. Wear gloves (tested to EN374) if hand contact with substance likely. Clean up contamination/spills as soon as they occur. Wash off any skin contamination immediately. Provide basic employee training to prevent / minimise exposures and to report any skin problems that may develop.  
No other specific measures identified.

**Other conditions affecting workers exposure**

Temperature : Assumes use at not more than 20°C above ambient temperature.

**1.2.8. Control of worker exposure: Use as laboratory reagent (PROC15)****Product (article) characteristics**

Covers percentage substance in the product up to 100 %.

Physical form of product : Liquid, vapour pressure < 0.5 kPa at Standard Temperature and Pressure

**Amount used (or contained in articles), frequency and duration of use/exposure**

Duration : Covers daily exposures up to 8 hours

**Technical and organisational conditions and measures**

Do not ingest. If swallowed then seek immediate medical assistance.  
Avoid direct skin contact with product. Identify potential areas for indirect skin contact. Wear gloves (tested to EN374) if hand contact with substance likely. Clean up contamination/spills as soon as they occur. Wash off any skin contamination immediately. Provide basic employee training to prevent / minimise exposures and to report any skin problems that may develop.  
No other specific measures identified.

**Other conditions affecting workers exposure**

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Temperature : Assumes use at not more than 20°C above ambient temperature.

**1.3. Exposure estimation and reference to its source****1.3.1. Environmental release and exposure: Manufacture of substances (ERC1) / Industrial use of processing aids in processes and products, not becoming part of articles (ERC4)**

Protection Target	Exposure estimate	RCR
Freshwater	0,280 µg/l (EUSES)	0,3
Sea water	0,105 µg/l (EUSES)	0,117
Freshwater sediment	0,669 mg/kg wet weight (EUSES)	0,312
Sea sediment	0,251 mg/kg wet weight (EUSES)	0,117
Soil	0,0048 mg/kg wet weight (EUSES)	0,003
Air	0,00185 mg/m <sup>3</sup>	

**Additional information on exposure estimation**

Common practices vary across sites thus conservative process release estimates used.

**1.3.2. Worker exposure: Chemical production or refinery in closed process without likelihood of exposure or processes with equivalent containment conditions (PROC1)****Additional information on exposure estimation**

A quantitative risk assessment is not required for human health.

**1.3.3. Worker exposure: Chemical production or refinery in closed continuous process with occasional controlled exposure or processes with equivalent containment conditions (PROC2)****Additional information on exposure estimation**

A quantitative risk assessment is not required for human health.

**1.3.4. Worker exposure: Manufacture or formulation in the chemical industry in closed batch processes with occasional controlled exposure or processes with equivalent containment condition (PROC3)****Additional information on exposure estimation**

A quantitative risk assessment is not required for human health.

**1.3.5. Worker exposure: Chemical production where opportunity for exposure arises (PROC4)****Additional information on exposure estimation**

A quantitative risk assessment is not required for human health.



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**1.3.6. Worker exposure: Transfer of substance or mixture (charging/discharging) at non dedicated-facilities (PROC8a)****Additional information on exposure estimation**

A quantitative risk assessment is not required for human health.

**1.3.7. Worker exposure: Transfer of substance or mixture (charging/discharging) at dedicated facilities (PROC8b)****Additional information on exposure estimation**

A quantitative risk assessment is not required for human health.

**1.3.8. Worker exposure: Use as laboratory reagent (PROC15)****Additional information on exposure estimation**

A quantitative risk assessment is not required for human health.

**1.4. Guidance to DU to evaluate whether he works inside the boundaries set by the ES**

Guidance is based on assumed operating conditions which may not be applicable to all sites; thus, scaling may be necessary to define appropriate site-specific risk management measures.

Required removal efficiency for wastewater can be achieved using onsite/offsite technologies, either alone or in combination.

Required removal efficiency for air can be achieved using on-site technologies, either alone or in combination.

Further details on scaling and control technologies are provided in SpERC factsheet (<http://cefic.org/en/reach-for-industries-libraries.html>).

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**ES 2: Use as an intermediate; Industrial uses (SU3).****2.1. Title section****Exposure Scenario name** : Use as an intermediate**Structured Short Title** : Use as an intermediate; Industrial uses (SU3).**Substance** : dodec-1-ene  
EC-No.: 203-968-4**Environment****CS 1** Use as an intermediate ERC6a**Worker****CS 2** General measures applicable to all activities, General measures (skin irritants) PROC1**CS 3** General measures applicable to all activities, General measures (skin irritants) PROC2**CS 4** General measures applicable to all activities, General measures (skin irritants) PROC3**CS 5** General measures applicable to all activities, General measures (skin irritants) PROC4**CS 6** General measures applicable to all activities, General measures (skin irritants) PROC8a**CS 7** General measures applicable to all activities, General measures (skin irritants) PROC8b**CS 8** General measures applicable to all activities, General measures (skin irritants) PROC15**2.2. Conditions of use affecting exposure****2.2.1. Control of environmental exposure: Use of intermediate (ERC6a)****Product (article) characteristics**

Covers percentage substance in the product up to 100 %.

**Amount used (or contained in articles), frequency and duration of use/exposure**Maximum allowable site tonnage : 43.975 kg/day  
(MSafe)

Release type : Continuous release

Emission days : 300

**Technical and organisational conditions and measures**

Risk from environmental exposure is driven by soil.

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Air - minimum efficiency of 80 %  
 Water - minimum efficiency of 96,4 %

**Conditions and measures related to sewage treatment plant**

STP type : Municipal sewage treatment plant  
 STP sludge treatment : Prevent discharge of undissolved substance to or recover from wastewater.  
 Do not apply industrial sludge to natural soils.  
 Sewage sludge should be incinerated, contained or reclaimed.  
 STP effluent : 2.000 m3/d

**Conditions and measures related to treatment of waste (including article waste)**

Waste treatment : External treatment and disposal of waste should comply with applicable local and/or national regulations.

**Other conditions affecting environmental exposure**

Receiving surface water flow : 18.000 m3/d  
 Local freshwater dilution factor : 10  
 Local marine water dilution factor : 100

**2.2.2. Control of worker exposure: Chemical production or refinery in closed process without likelihood of exposure or processes with equivalent containment conditions (PROC1)****Product (article) characteristics**

Covers percentage substance in the product up to 100 %.

Physical form of product : Liquid, vapour pressure < 0.5 kPa at Standard Temperature and Pressure

**Amount used (or contained in articles), frequency and duration of use/exposure**

Duration : Covers daily exposures up to 8 hours

**Technical and organisational conditions and measures**

Do not ingest. If swallowed then seek immediate medical assistance.  
 Avoid direct skin contact with product. Identify potential areas for indirect skin contact. Wear gloves (tested to EN374) if hand contact with substance likely. Clean up contamination/spills as soon as they occur. Wash off any skin contamination immediately. Provide basic employee training to prevent / minimise exposures and to report any skin problems that may develop.  
 No other specific measures identified.

**Other conditions affecting workers exposure**

Temperature : Assumes use at not more than 20°C above ambient temperature.

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**2.2.3. Control of worker exposure: Chemical production or refinery in closed continuous process with occasional controlled exposure or processes with equivalent containment conditions (PROC2)****Product (article) characteristics**

Covers percentage substance in the product up to 100 %.

Physical form of product : Liquid, vapour pressure &lt; 0.5 kPa at Standard Temperature and Pressure

**Amount used (or contained in articles), frequency and duration of use/exposure**

Duration : Covers daily exposures up to 8 hours

**Technical and organisational conditions and measures**

Do not ingest. If swallowed then seek immediate medical assistance.  
 Avoid direct skin contact with product. Identify potential areas for indirect skin contact. Wear gloves (tested to EN374) if hand contact with substance likely. Clean up contamination/spills as soon as they occur. Wash off any skin contamination immediately. Provide basic employee training to prevent / minimise exposures and to report any skin problems that may develop.  
 No other specific measures identified.

**Other conditions affecting workers exposure**

Temperature : Assumes use at not more than 20°C above ambient temperature.

**2.2.4. Control of worker exposure: Manufacture or formulation in the chemical industry in closed batch processes with occasional controlled exposure or processes with equivalent containment condition (PROC3)****Product (article) characteristics**

Covers percentage substance in the product up to 100 %.

Physical form of product : Liquid, vapour pressure &lt; 0.5 kPa at Standard Temperature and Pressure

**Amount used (or contained in articles), frequency and duration of use/exposure**

Duration : Covers daily exposures up to 8 hours

**Technical and organisational conditions and measures**

Do not ingest. If swallowed then seek immediate medical assistance.  
 Avoid direct skin contact with product. Identify potential areas for indirect skin contact. Wear gloves (tested to EN374) if hand contact with substance likely. Clean up contamination/spills as soon as they occur. Wash off any skin contamination immediately. Provide basic employee training to prevent / minimise exposures and to report any skin problems that may develop.  
 No other specific measures identified.

**Other conditions affecting workers exposure**

Temperature : Assumes use at not more than 20°C above ambient

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temperature.

**2.2.5. Control of worker exposure: Chemical production where opportunity for exposure arises (PROC4)****Product (article) characteristics**

Covers percentage substance in the product up to 100 %.

Physical form of product : Liquid, vapour pressure &lt; 0.5 kPa at Standard Temperature and Pressure

**Amount used (or contained in articles), frequency and duration of use/exposure**

Duration : Covers daily exposures up to 8 hours

**Technical and organisational conditions and measures**

Do not ingest. If swallowed then seek immediate medical assistance.  
 Avoid direct skin contact with product. Identify potential areas for indirect skin contact. Wear gloves (tested to EN374) if hand contact with substance likely. Clean up contamination/spills as soon as they occur. Wash off any skin contamination immediately. Provide basic employee training to prevent / minimise exposures and to report any skin problems that may develop.  
 No other specific measures identified.

**Other conditions affecting workers exposure**

Temperature : Assumes use at not more than 20°C above ambient temperature.

**2.2.6. Control of worker exposure: Transfer of substance or mixture (charging/discharging) at non dedicated-facilities (PROC8a)****Product (article) characteristics**

Covers percentage substance in the product up to 100 %.

Physical form of product : Liquid, vapour pressure &lt; 0.5 kPa at Standard Temperature and Pressure

**Amount used (or contained in articles), frequency and duration of use/exposure**

Duration : Covers daily exposures up to 8 hours

**Technical and organisational conditions and measures**

Do not ingest. If swallowed then seek immediate medical assistance.  
 Avoid direct skin contact with product. Identify potential areas for indirect skin contact. Wear gloves (tested to EN374) if hand contact with substance likely. Clean up contamination/spills as soon as they occur. Wash off any skin contamination immediately. Provide basic employee training to prevent / minimise exposures and to report any skin problems that may develop.  
 No other specific measures identified.

**Other conditions affecting workers exposure**

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Temperature : Assumes use at not more than 20°C above ambient temperature.

**2.2.7. Control of worker exposure: Transfer of substance or mixture (charging/discharging) at dedicated facilities (PROC8b)****Product (article) characteristics**

Covers percentage substance in the product up to 100 %.

Physical form of product : Liquid, vapour pressure < 0.5 kPa at Standard Temperature and Pressure

**Amount used (or contained in articles), frequency and duration of use/exposure**

Duration : Covers daily exposures up to 8 hours

**Technical and organisational conditions and measures**

Do not ingest. If swallowed then seek immediate medical assistance.  
Avoid direct skin contact with product. Identify potential areas for indirect skin contact. Wear gloves (tested to EN374) if hand contact with substance likely. Clean up contamination/spills as soon as they occur. Wash off any skin contamination immediately. Provide basic employee training to prevent / minimise exposures and to report any skin problems that may develop.  
No other specific measures identified.

**Other conditions affecting workers exposure**

Temperature : Assumes use at not more than 20°C above ambient temperature.

**2.2.8. Control of worker exposure: Use as laboratory reagent (PROC15)****Product (article) characteristics**

Covers percentage substance in the product up to 100 %.

Physical form of product : Liquid, vapour pressure < 0.5 kPa at Standard Temperature and Pressure

**Amount used (or contained in articles), frequency and duration of use/exposure**

Duration : Covers daily exposures up to 8 hours

**Technical and organisational conditions and measures**

Do not ingest. If swallowed then seek immediate medical assistance.  
Avoid direct skin contact with product. Identify potential areas for indirect skin contact. Wear gloves (tested to EN374) if hand contact with substance likely. Clean up contamination/spills as soon as they occur. Wash off any skin contamination immediately. Provide basic employee training to prevent / minimise exposures and to report any skin problems that may develop.  
No other specific measures identified.

**Other conditions affecting workers exposure**

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Temperature : Assumes use at not more than 20°C above ambient temperature.

**2.3. Exposure estimation and reference to its source****2.3.1. Environmental release and exposure: Use of intermediate (ERC6a)**

Protection Target	Exposure estimate	RCR
Freshwater	0,538 µg/l (EUSES)	0,597
Sea water	0,0536 µg/l (EUSES)	0,060
Freshwater sediment	1,29 mg/kg wet weight (EUSES)	0,599
Sea sediment	0,128 mg/kg wet weight (EUSES)	0,060
Soil	1,32 mg/kg wet weight (EUSES)	0,758
Air	0,185 µg/m <sup>3</sup>	

**Additional information on exposure estimation**

Common practices vary across sites thus conservative process release estimates used.

**2.3.2. Worker exposure: Chemical production or refinery in closed process without likelihood of exposure or processes with equivalent containment conditions (PROC1)****Additional information on exposure estimation**

A quantitative risk assessment is not required for human health.

**2.3.3. Worker exposure: Chemical production or refinery in closed continuous process with occasional controlled exposure or processes with equivalent containment conditions (PROC2)****Additional information on exposure estimation**

A quantitative risk assessment is not required for human health.

**2.3.4. Worker exposure: Manufacture or formulation in the chemical industry in closed batch processes with occasional controlled exposure or processes with equivalent containment condition (PROC3)****Additional information on exposure estimation**

A quantitative risk assessment is not required for human health.

**2.3.5. Worker exposure: Chemical production where opportunity for exposure arises (PROC4)****Additional information on exposure estimation**

A quantitative risk assessment is not required for human health.

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**2.3.6. Worker exposure: Transfer of substance or mixture (charging/discharging) at non dedicated-facilities (PROC8a)****Additional information on exposure estimation**

A quantitative risk assessment is not required for human health.

**2.3.7. Worker exposure: Transfer of substance or mixture (charging/discharging) at dedicated facilities (PROC8b)****Additional information on exposure estimation**

A quantitative risk assessment is not required for human health.

**2.3.8. Worker exposure: Use as laboratory reagent (PROC15)****Additional information on exposure estimation**

A quantitative risk assessment is not required for human health.

**2.4. Guidance to DU to evaluate whether he works inside the boundaries set by the ES**

Guidance is based on assumed operating conditions which may not be applicable to all sites; thus, scaling may be necessary to define appropriate site-specific risk management measures.

Required removal efficiency for wastewater can be achieved using onsite/offsite technologies, either alone or in combination.

Required removal efficiency for air can be achieved using on-site technologies, either alone or in combination.

Further details on scaling and control technologies are provided in SpERC factsheet (<http://cefic.org/en/reach-for-industries-libraries.html>).



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**ES 3: Formulation; Industrial uses (SU3).****3.1. Title section****Exposure Scenario name** : Formulation**Structured Short Title** : Formulation; Industrial uses (SU3).**Substance** : dodec-1-ene  
EC-No.: 203-968-4**Environment****CS 1** Formulation ERC2**Worker****CS 2** General measures applicable to all activities, General measures (skin irritants) PROC1**CS 3** General measures applicable to all activities, General measures (skin irritants) PROC2**CS 4** General measures applicable to all activities, General measures (skin irritants) PROC3**CS 5** General measures applicable to all activities, General measures (skin irritants) PROC4**CS 6** General measures applicable to all activities, General measures (skin irritants) PROC5**CS 7** General measures applicable to all activities, General measures (skin irritants) PROC8a**CS 8** General measures applicable to all activities, General measures (skin irritants) PROC8b**CS 9** General measures applicable to all activities, General measures (skin irritants) PROC9**CS 10** General measures applicable to all activities, General measures (skin irritants) PROC14**CS 11** General measures applicable to all activities, General measures (skin irritants) PROC15**3.2. Conditions of use affecting exposure****3.2.1. Control of environmental exposure: Formulation into mixture (ERC2)****Product (article) characteristics**

Covers percentage substance in the product up to 100 %.

**Amount used (or contained in articles), frequency and duration of use/exposure**Maximum allowable site tonnage : 74.906 kg/day  
(MSafe)

SAFETY DATA SHEET	
<b>AlphaPlus® 1-DODECENE</b>	
Version 6.1	Revision Date 2026-01-14
Release type	: Continuous release
Emission days	: 300
<b>Technical and organisational conditions and measures</b>	
Risk from environmental exposure is driven by soil. Air - minimum efficiency of 0 % Water - minimum efficiency of 96,4 %	
<b>Conditions and measures related to sewage treatment plant</b>	
STP type	: Municipal sewage treatment plant
STP sludge treatment	: Prevent discharge of undissolved substance to or recover from wastewater. Do not apply industrial sludge to natural soils. Sewage sludge should be incinerated, contained or reclaimed.
STP effluent	: 2.000 m3/d
<b>Conditions and measures related to treatment of waste (including article waste)</b>	
Waste treatment	: External treatment and disposal of waste should comply with applicable local and/or national regulations.
<b>Other conditions affecting environmental exposure</b>	
Receiving surface water flow	: 18.000 m3/d
Local freshwater dilution factor	: 10
Local marine water dilution factor	: 100
<b>3.2.2. Control of worker exposure: Chemical production or refinery in closed process without likelihood of exposure or processes with equivalent containment conditions (PROC1)</b>	
<b>Product (article) characteristics</b>	
Covers percentage substance in the product up to 100 %.	
Physical form of product	: Liquid, vapour pressure < 0.5 kPa at Standard Temperature and Pressure
<b>Amount used (or contained in articles), frequency and duration of use/exposure</b>	
Duration	: Covers daily exposures up to 8 hours
<b>Technical and organisational conditions and measures</b>	
Do not ingest. If swallowed then seek immediate medical assistance. Avoid direct skin contact with product. Identify potential areas for indirect skin contact. Wear gloves (tested to EN374) if hand contact with substance likely. Clean up contamination/spills as soon as they occur. Wash off any skin contamination immediately. Provide basic employee training to prevent / minimise exposures and to report any skin problems that may develop. No other specific measures identified.	
<b>Other conditions affecting workers exposure</b>	
SDS Number:100000068203	
34/155	

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Temperature : Assumes use at not more than 20°C above ambient temperature.

### 3.2.3. Control of worker exposure: Chemical production or refinery in closed continuous process with occasional controlled exposure or processes with equivalent containment conditions (PROC2)

#### Product (article) characteristics

Covers percentage substance in the product up to 100 %.

Physical form of product : Liquid, vapour pressure < 0.5 kPa at Standard Temperature and Pressure

#### Amount used (or contained in articles), frequency and duration of use/exposure

Duration : Covers daily exposures up to 8 hours

#### Technical and organisational conditions and measures

Do not ingest. If swallowed then seek immediate medical assistance.  
Avoid direct skin contact with product. Identify potential areas for indirect skin contact. Wear gloves (tested to EN374) if hand contact with substance likely. Clean up contamination/spills as soon as they occur. Wash off any skin contamination immediately. Provide basic employee training to prevent / minimise exposures and to report any skin problems that may develop.  
No other specific measures identified.

#### Other conditions affecting workers exposure

Temperature : Assumes use at not more than 20°C above ambient temperature.

### 3.2.4. Control of worker exposure: Manufacture or formulation in the chemical industry in closed batch processes with occasional controlled exposure or processes with equivalent containment condition (PROC3)

#### Product (article) characteristics

Covers percentage substance in the product up to 100 %.

Physical form of product : Liquid, vapour pressure < 0.5 kPa at Standard Temperature and Pressure

#### Amount used (or contained in articles), frequency and duration of use/exposure

Duration : Covers daily exposures up to 8 hours

#### Technical and organisational conditions and measures

Do not ingest. If swallowed then seek immediate medical assistance.  
Avoid direct skin contact with product. Identify potential areas for indirect skin contact. Wear gloves (tested to EN374) if hand contact with substance likely. Clean up contamination/spills as soon as they occur. Wash off any skin contamination immediately. Provide basic employee training to prevent / minimise exposures and to report any skin problems that may develop.  
No other specific measures identified.

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**Other conditions affecting workers exposure**

Temperature : Assumes use at not more than 20°C above ambient temperature.

**3.2.5. Control of worker exposure: Chemical production where opportunity for exposure arises (PROC4)****Product (article) characteristics**

Covers percentage substance in the product up to 100 %.

Physical form of product : Liquid, vapour pressure < 0.5 kPa at Standard Temperature and Pressure

**Amount used (or contained in articles), frequency and duration of use/exposure**

Duration : Covers daily exposures up to 8 hours

**Technical and organisational conditions and measures**

Do not ingest. If swallowed then seek immediate medical assistance.  
Avoid direct skin contact with product. Identify potential areas for indirect skin contact. Wear gloves (tested to EN374) if hand contact with substance likely. Clean up contamination/spills as soon as they occur. Wash off any skin contamination immediately. Provide basic employee training to prevent / minimise exposures and to report any skin problems that may develop.  
No other specific measures identified.

**Other conditions affecting workers exposure**

Temperature : Assumes use at not more than 20°C above ambient temperature.

**3.2.6. Control of worker exposure: Mixing or blending in batch processes (PROC5)****Product (article) characteristics**

Covers percentage substance in the product up to 100 %.

Physical form of product : Liquid, vapour pressure < 0.5 kPa at Standard Temperature and Pressure

**Amount used (or contained in articles), frequency and duration of use/exposure**

Duration : Covers daily exposures up to 8 hours

**Technical and organisational conditions and measures**

Do not ingest. If swallowed then seek immediate medical assistance.  
Avoid direct skin contact with product. Identify potential areas for indirect skin contact. Wear gloves (tested to EN374) if hand contact with substance likely. Clean up contamination/spills as soon as they occur. Wash off any skin contamination immediately. Provide basic employee training to prevent / minimise exposures and to report any skin problems that may develop.  
No other specific measures identified.

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**Other conditions affecting workers exposure**

Temperature : Assumes use at not more than 20°C above ambient temperature.

**3.2.7. Control of worker exposure: Transfer of substance or mixture (charging/discharging) at non dedicated-facilities (PROC8a)****Product (article) characteristics**

Covers percentage substance in the product up to 100 %.

Physical form of product : Liquid, vapour pressure < 0.5 kPa at Standard Temperature and Pressure

**Amount used (or contained in articles), frequency and duration of use/exposure**

Duration : Covers daily exposures up to 8 hours

**Technical and organisational conditions and measures**

Do not ingest. If swallowed then seek immediate medical assistance.  
Avoid direct skin contact with product. Identify potential areas for indirect skin contact. Wear gloves (tested to EN374) if hand contact with substance likely. Clean up contamination/spills as soon as they occur. Wash off any skin contamination immediately. Provide basic employee training to prevent / minimise exposures and to report any skin problems that may develop.  
No other specific measures identified.

**Other conditions affecting workers exposure**

Temperature : Assumes use at not more than 20°C above ambient temperature.

**3.2.8. Control of worker exposure: Transfer of substance or mixture (charging/discharging) at dedicated facilities (PROC8b)****Product (article) characteristics**

Covers percentage substance in the product up to 100 %.

Physical form of product : Liquid, vapour pressure < 0.5 kPa at Standard Temperature and Pressure

**Amount used (or contained in articles), frequency and duration of use/exposure**

Duration : Covers daily exposures up to 8 hours

**Technical and organisational conditions and measures**

Do not ingest. If swallowed then seek immediate medical assistance.  
Avoid direct skin contact with product. Identify potential areas for indirect skin contact. Wear gloves (tested to EN374) if hand contact with substance likely. Clean up contamination/spills as soon as they occur. Wash off any skin contamination immediately. Provide basic employee training to prevent / minimise exposures and to report any skin problems that may develop.  
No other specific measures identified.

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**Other conditions affecting workers exposure**

Temperature : Assumes use at not more than 20°C above ambient temperature.

**3.2.9. Control of worker exposure: Transfer of substance or mixture into small containers (dedicated filling line, including weighing) (PROC9)****Product (article) characteristics**

Covers percentage substance in the product up to 100 %.

Physical form of product : Liquid, vapour pressure < 0.5 kPa at Standard Temperature and Pressure

**Amount used (or contained in articles), frequency and duration of use/exposure**

Duration : Covers daily exposures up to 8 hours

**Technical and organisational conditions and measures**

Do not ingest. If swallowed then seek immediate medical assistance.  
Avoid direct skin contact with product. Identify potential areas for indirect skin contact. Wear gloves (tested to EN374) if hand contact with substance likely. Clean up contamination/spills as soon as they occur. Wash off any skin contamination immediately. Provide basic employee training to prevent / minimise exposures and to report any skin problems that may develop.  
No other specific measures identified.

**Other conditions affecting workers exposure**

Temperature : Assumes use at not more than 20°C above ambient temperature.

**3.2.10. Control of worker exposure: Tableting, compression, extrusion, pelettisation, granulation (PROC14)****Product (article) characteristics**

Covers percentage substance in the product up to 100 %.

Physical form of product : Liquid, vapour pressure < 0.5 kPa at Standard Temperature and Pressure

**Amount used (or contained in articles), frequency and duration of use/exposure**

Duration : Covers daily exposures up to 8 hours

**Technical and organisational conditions and measures**

Do not ingest. If swallowed then seek immediate medical assistance.  
Avoid direct skin contact with product. Identify potential areas for indirect skin contact. Wear gloves (tested to EN374) if hand contact with substance likely. Clean up contamination/spills as soon as they occur. Wash off any skin contamination immediately. Provide basic employee training to prevent / minimise exposures and to report any skin problems that may develop.  
No other specific measures identified.

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**Other conditions affecting workers exposure**

Temperature : Assumes use at not more than 20°C above ambient temperature.

**3.2.11. Control of worker exposure: Use as laboratory reagent (PROC15)****Product (article) characteristics**

Covers percentage substance in the product up to 100 %.

Physical form of product : Liquid, vapour pressure < 0.5 kPa at Standard Temperature and Pressure

**Amount used (or contained in articles), frequency and duration of use/exposure**

Duration : Covers daily exposures up to 8 hours

**Technical and organisational conditions and measures**

Do not ingest. If swallowed then seek immediate medical assistance.  
Avoid direct skin contact with product. Identify potential areas for indirect skin contact. Wear gloves (tested to EN374) if hand contact with substance likely. Clean up contamination/spills as soon as they occur. Wash off any skin contamination immediately. Provide basic employee training to prevent / minimise exposures and to report any skin problems that may develop.  
No other specific measures identified.

**Other conditions affecting workers exposure**

Temperature : Assumes use at not more than 20°C above ambient temperature.

**3.3. Exposure estimation and reference to its source****3.3.1. Environmental release and exposure: Formulation into mixture (ERC2)**

Protection Target	Exposure estimate	RCR
Freshwater	0,177 µg/l (EUSES)	0,196
Sea water	0,0175 µg/l (EUSES)	0,019
Freshwater sediment	0,422 mg/kg wet weight (EUSES)	0,197
Sea sediment	0,0418 mg/kg wet weight (EUSES)	0,020
Soil	0,465 mg/kg wet weight (EUSES)	0,267
Air	0,0278 mg/m <sup>3</sup>	

**Additional information on exposure estimation**

Common practices vary across sites thus conservative process release estimates used.

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**3.3.2. Worker exposure: Chemical production or refinery in closed process without likelihood of exposure or processes with equivalent containment conditions (PROC1)**

**Additional information on exposure estimation**

A quantitative risk assessment is not required for human health.

**3.3.3. Worker exposure: Chemical production or refinery in closed continuous process with occasional controlled exposure or processes with equivalent containment conditions (PROC2)**

**Additional information on exposure estimation**

A quantitative risk assessment is not required for human health.

**3.3.4. Worker exposure: Manufacture or formulation in the chemical industry in closed batch processes with occasional controlled exposure or processes with equivalent containment condition (PROC3)**

**Additional information on exposure estimation**

A quantitative risk assessment is not required for human health.

**3.3.5. Worker exposure: Chemical production where opportunity for exposure arises (PROC4)**

**Additional information on exposure estimation**

A quantitative risk assessment is not required for human health.

**3.3.6. Worker exposure: Mixing or blending in batch processes (PROC5)**

**Additional information on exposure estimation**

A quantitative risk assessment is not required for human health.

**3.3.7. Worker exposure: Transfer of substance or mixture (charging/discharging) at non dedicated-facilities (PROC8a)**

**Additional information on exposure estimation**

A quantitative risk assessment is not required for human health.

**3.3.8. Worker exposure: Transfer of substance or mixture (charging/discharging) at dedicated facilities (PROC8b)**

**Additional information on exposure estimation**

A quantitative risk assessment is not required for human health.

**3.3.9. Worker exposure: Transfer of substance or mixture into small containers (dedicated filling line, including weighing) (PROC9)**

**Additional information on exposure estimation**



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A quantitative risk assessment is not required for human health.

**3.3.10. Worker exposure: Tableting, compression, extrusion, pelettisation, granulation (PROC14)****Additional information on exposure estimation**

A quantitative risk assessment is not required for human health.

**3.3.11. Worker exposure: Use as laboratory reagent (PROC15)****Additional information on exposure estimation**

A quantitative risk assessment is not required for human health.

**3.4. Guidance to DU to evaluate whether he works inside the boundaries set by the ES**

Guidance is based on assumed operating conditions which may not be applicable to all sites; thus, scaling may be necessary to define appropriate site-specific risk management measures.

Required removal efficiency for wastewater can be achieved using onsite/offsite technologies, either alone or in combination.

Required removal efficiency for air can be achieved using on-site technologies, either alone or in combination.

Further details on scaling and control technologies are provided in SpERC factsheet (<http://cefic.org/en/reach-for-industries-libraries.html>).

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**ES 4: Use in coatings – industrial; Industrial uses (SU3).****4.1. Title section****Exposure Scenario name** : Use in coatings – industrial**Structured Short Title** : Use in coatings – industrial; Industrial uses (SU3).**Substance** : dodec-1-ene  
EC-No.: 203-968-4**Environment****CS 1** Use in coatings – industrial ERC4**Worker****CS 2** General measures applicable to all activities, General measures (skin irritants) PROC1**CS 3** General measures applicable to all activities, General measures (skin irritants) PROC2**CS 4** General measures applicable to all activities, General measures (skin irritants) PROC3**CS 5** General measures applicable to all activities, General measures (skin irritants) PROC4**CS 6** General measures applicable to all activities, General measures (skin irritants) PROC5**CS 7** General measures applicable to all activities, General measures (skin irritants) PROC7**CS 8** General measures applicable to all activities, General measures (skin irritants) PROC8a**CS 9** General measures applicable to all activities, General measures (skin irritants) PROC8b**CS 10** General measures applicable to all activities, General measures (skin irritants) PROC9**CS 11** General measures applicable to all activities, General measures (skin irritants) PROC10**CS 12** General measures applicable to all activities, General measures (skin irritants) PROC13**CS 13** General measures applicable to all activities, General measures (skin irritants) PROC14**CS 14** General measures applicable to all activities, General measures (skin irritants) PROC15**4.2. Conditions of use affecting exposure****4.2.1. Control of environmental exposure: Use of non-reactive processing aid at industrial site (no inclusion into or onto article) (ERC4)**

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**Product (article) characteristics**

Covers percentage substance in the product up to 100 %.

**Amount used (or contained in articles), frequency and duration of use/exposure**Maximum allowable site tonnage : 11.905 kg/day  
(MSafe)

Release type : Continuous release

Emission days : 300

**Technical and organisational conditions and measures**

Risk from environmental exposure is driven by soil.

Air - minimum efficiency of 90 %

Water - minimum efficiency of 96,4 %

**Conditions and measures related to sewage treatment plant**

STP type : Municipal sewage treatment plant

STP sludge treatment : Prevent discharge of undissolved substance to or recover from wastewater.  
Do not apply industrial sludge to natural soils.  
Sewage sludge should be incinerated, contained or reclaimed.

STP effluent : 2.000 m3/d

**Conditions and measures related to treatment of waste (including article waste)**

Waste treatment : External treatment and disposal of waste should comply with applicable local and/or national regulations.

**Other conditions affecting environmental exposure**

Receiving surface water flow : 18.000 m3/d

Local freshwater dilution factor : 10

Local marine water dilution factor : 100

**4.2.2. Control of worker exposure: Chemical production or refinery in closed process without likelihood of exposure or processes with equivalent containment conditions (PROC1)****Product (article) characteristics**

Covers percentage substance in the product up to 100 %.

Physical form of product : Liquid, vapour pressure &lt; 0.5 kPa at Standard Temperature and Pressure

**Amount used (or contained in articles), frequency and duration of use/exposure**

Duration : Covers daily exposures up to 8 hours

**Technical and organisational conditions and measures**

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Do not ingest. If swallowed then seek immediate medical assistance.  
 Avoid direct skin contact with product. Identify potential areas for indirect skin contact. Wear gloves (tested to EN374) if hand contact with substance likely. Clean up contamination/spills as soon as they occur. Wash off any skin contamination immediately. Provide basic employee training to prevent / minimise exposures and to report any skin problems that may develop.  
 No other specific measures identified.

**Other conditions affecting workers exposure**

Temperature : Assumes use at not more than 20°C above ambient temperature.

#### **4.2.3. Control of worker exposure: Chemical production or refinery in closed continuous process with occasional controlled exposure or processes with equivalent containment conditions (PROC2)**

**Product (article) characteristics**

Covers percentage substance in the product up to 100 %.

Physical form of product : Liquid, vapour pressure < 0.5 kPa at Standard Temperature and Pressure

**Amount used (or contained in articles), frequency and duration of use/exposure**

Duration : Covers daily exposures up to 8 hours

**Technical and organisational conditions and measures**

Do not ingest. If swallowed then seek immediate medical assistance.  
 Avoid direct skin contact with product. Identify potential areas for indirect skin contact. Wear gloves (tested to EN374) if hand contact with substance likely. Clean up contamination/spills as soon as they occur. Wash off any skin contamination immediately. Provide basic employee training to prevent / minimise exposures and to report any skin problems that may develop.  
 No other specific measures identified.

**Other conditions affecting workers exposure**

Temperature : Assumes use at not more than 20°C above ambient temperature.

#### **4.2.4. Control of worker exposure: Manufacture or formulation in the chemical industry in closed batch processes with occasional controlled exposure or processes with equivalent containment condition (PROC3)**

**Product (article) characteristics**

Covers percentage substance in the product up to 100 %.

Physical form of product : Liquid, vapour pressure < 0.5 kPa at Standard Temperature and Pressure

**Amount used (or contained in articles), frequency and duration of use/exposure**

Duration : Covers daily exposures up to 8 hours

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**Technical and organisational conditions and measures**

Do not ingest. If swallowed then seek immediate medical assistance.  
 Avoid direct skin contact with product. Identify potential areas for indirect skin contact. Wear gloves (tested to EN374) if hand contact with substance likely. Clean up contamination/spills as soon as they occur. Wash off any skin contamination immediately. Provide basic employee training to prevent / minimise exposures and to report any skin problems that may develop.  
 No other specific measures identified.

**Other conditions affecting workers exposure**

Temperature : Assumes use at not more than 20°C above ambient temperature.

**4.2.5. Control of worker exposure: Chemical production where opportunity for exposure arises (PROC4)****Product (article) characteristics**

Covers percentage substance in the product up to 100 %.

Physical form of product : Liquid, vapour pressure < 0.5 kPa at Standard Temperature and Pressure

**Amount used (or contained in articles), frequency and duration of use/exposure**

Duration : Covers daily exposures up to 8 hours

**Technical and organisational conditions and measures**

Do not ingest. If swallowed then seek immediate medical assistance.  
 Avoid direct skin contact with product. Identify potential areas for indirect skin contact. Wear gloves (tested to EN374) if hand contact with substance likely. Clean up contamination/spills as soon as they occur. Wash off any skin contamination immediately. Provide basic employee training to prevent / minimise exposures and to report any skin problems that may develop.  
 No other specific measures identified.

**Other conditions affecting workers exposure**

Temperature : Assumes use at not more than 20°C above ambient temperature.

**4.2.6. Control of worker exposure: Mixing or blending in batch processes (PROC5)****Product (article) characteristics**

Covers percentage substance in the product up to 100 %.

Physical form of product : Liquid, vapour pressure < 0.5 kPa at Standard Temperature and Pressure

**Amount used (or contained in articles), frequency and duration of use/exposure**

Duration : Covers daily exposures up to 8 hours

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**Technical and organisational conditions and measures**

Do not ingest. If swallowed then seek immediate medical assistance.  
 Avoid direct skin contact with product. Identify potential areas for indirect skin contact. Wear gloves (tested to EN374) if hand contact with substance likely. Clean up contamination/spills as soon as they occur. Wash off any skin contamination immediately. Provide basic employee training to prevent / minimise exposures and to report any skin problems that may develop.  
 No other specific measures identified.

**Other conditions affecting workers exposure**

Temperature : Assumes use at not more than 20°C above ambient temperature.

**4.2.7. Control of worker exposure: Industrial spraying (PROC7)****Product (article) characteristics**

Covers percentage substance in the product up to 100 %.

Physical form of product : Liquid, vapour pressure < 0.5 kPa at Standard Temperature and Pressure

**Amount used (or contained in articles), frequency and duration of use/exposure**

Duration : Covers daily exposures up to 8 hours

**Technical and organisational conditions and measures**

Do not ingest. If swallowed then seek immediate medical assistance.  
 Avoid direct skin contact with product. Identify potential areas for indirect skin contact. Wear gloves (tested to EN374) if hand contact with substance likely. Clean up contamination/spills as soon as they occur. Wash off any skin contamination immediately. Provide basic employee training to prevent / minimise exposures and to report any skin problems that may develop.  
 No other specific measures identified.

**Other conditions affecting workers exposure**

Temperature : Assumes use at not more than 20°C above ambient temperature.

**4.2.8. Control of worker exposure: Transfer of substance or mixture (charging/discharging) at non dedicated-facilities (PROC8a)****Product (article) characteristics**

Covers percentage substance in the product up to 100 %.

Physical form of product : Liquid, vapour pressure < 0.5 kPa at Standard Temperature and Pressure

**Amount used (or contained in articles), frequency and duration of use/exposure**

Duration : Covers daily exposures up to 8 hours

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**Technical and organisational conditions and measures**

Do not ingest. If swallowed then seek immediate medical assistance.  
 Avoid direct skin contact with product. Identify potential areas for indirect skin contact. Wear gloves (tested to EN374) if hand contact with substance likely. Clean up contamination/spills as soon as they occur. Wash off any skin contamination immediately. Provide basic employee training to prevent / minimise exposures and to report any skin problems that may develop.  
 No other specific measures identified.

**Other conditions affecting workers exposure**

Temperature : Assumes use at not more than 20°C above ambient temperature.

**4.2.9. Control of worker exposure: Transfer of substance or mixture (charging/discharging) at dedicated facilities (PROC8b)****Product (article) characteristics**

Covers percentage substance in the product up to 100 %.

Physical form of product : Liquid, vapour pressure < 0.5 kPa at Standard Temperature and Pressure

**Amount used (or contained in articles), frequency and duration of use/exposure**

Duration : Covers daily exposures up to 8 hours

**Technical and organisational conditions and measures**

Do not ingest. If swallowed then seek immediate medical assistance.  
 Avoid direct skin contact with product. Identify potential areas for indirect skin contact. Wear gloves (tested to EN374) if hand contact with substance likely. Clean up contamination/spills as soon as they occur. Wash off any skin contamination immediately. Provide basic employee training to prevent / minimise exposures and to report any skin problems that may develop.  
 No other specific measures identified.

**Other conditions affecting workers exposure**

Temperature : Assumes use at not more than 20°C above ambient temperature.

**4.2.10. Control of worker exposure: Transfer of substance or mixture into small containers (dedicated filling line, including weighing) (PROC9)****Product (article) characteristics**

Covers percentage substance in the product up to 100 %.

Physical form of product : Liquid, vapour pressure < 0.5 kPa at Standard Temperature and Pressure

**Amount used (or contained in articles), frequency and duration of use/exposure**

Duration : Covers daily exposures up to 8 hours

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**Technical and organisational conditions and measures**

Do not ingest. If swallowed then seek immediate medical assistance.  
 Avoid direct skin contact with product. Identify potential areas for indirect skin contact. Wear gloves (tested to EN374) if hand contact with substance likely. Clean up contamination/spills as soon as they occur. Wash off any skin contamination immediately. Provide basic employee training to prevent / minimise exposures and to report any skin problems that may develop.  
 No other specific measures identified.

**Other conditions affecting workers exposure**

Temperature : Assumes use at not more than 20°C above ambient temperature.

**4.2.11. Control of worker exposure: Roller application or brushing (PROC10)****Product (article) characteristics**

Covers percentage substance in the product up to 100 %.

Physical form of product : Liquid, vapour pressure < 0.5 kPa at Standard Temperature and Pressure

**Amount used (or contained in articles), frequency and duration of use/exposure**

Duration : Covers daily exposures up to 8 hours

**Technical and organisational conditions and measures**

Do not ingest. If swallowed then seek immediate medical assistance.  
 Avoid direct skin contact with product. Identify potential areas for indirect skin contact. Wear gloves (tested to EN374) if hand contact with substance likely. Clean up contamination/spills as soon as they occur. Wash off any skin contamination immediately. Provide basic employee training to prevent / minimise exposures and to report any skin problems that may develop.  
 No other specific measures identified.

**Other conditions affecting workers exposure**

Temperature : Assumes use at not more than 20°C above ambient temperature.

**4.2.12. Control of worker exposure: Treatment of articles by dipping and pouring (PROC13)****Product (article) characteristics**

Covers percentage substance in the product up to 100 %.

Physical form of product : Liquid, vapour pressure < 0.5 kPa at Standard Temperature and Pressure

**Amount used (or contained in articles), frequency and duration of use/exposure**

Duration : Covers daily exposures up to 8 hours



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**Technical and organisational conditions and measures**

Do not ingest. If swallowed then seek immediate medical assistance.  
 Avoid direct skin contact with product. Identify potential areas for indirect skin contact. Wear gloves (tested to EN374) if hand contact with substance likely. Clean up contamination/spills as soon as they occur. Wash off any skin contamination immediately. Provide basic employee training to prevent / minimise exposures and to report any skin problems that may develop.  
 No other specific measures identified.

**Other conditions affecting workers exposure**

Temperature : Assumes use at not more than 20°C above ambient temperature.

**4.2.13. Control of worker exposure: Tableting, compression, extrusion, pelettisation, granulation (PROC14)****Product (article) characteristics**

Covers percentage substance in the product up to 100 %.

Physical form of product : Liquid, vapour pressure < 0.5 kPa at Standard Temperature and Pressure

**Amount used (or contained in articles), frequency and duration of use/exposure**

Duration : Covers daily exposures up to 8 hours

**Technical and organisational conditions and measures**

Do not ingest. If swallowed then seek immediate medical assistance.  
 Avoid direct skin contact with product. Identify potential areas for indirect skin contact. Wear gloves (tested to EN374) if hand contact with substance likely. Clean up contamination/spills as soon as they occur. Wash off any skin contamination immediately. Provide basic employee training to prevent / minimise exposures and to report any skin problems that may develop.  
 No other specific measures identified.

**Other conditions affecting workers exposure**

Temperature : Assumes use at not more than 20°C above ambient temperature.

**4.2.14. Control of worker exposure: Use as laboratory reagent (PROC15)****Product (article) characteristics**

Covers percentage substance in the product up to 100 %.

Physical form of product : Liquid, vapour pressure < 0.5 kPa at Standard Temperature and Pressure

**Amount used (or contained in articles), frequency and duration of use/exposure**

Duration : Covers daily exposures up to 8 hours

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**Technical and organisational conditions and measures**

Do not ingest. If swallowed then seek immediate medical assistance.  
Avoid direct skin contact with product. Identify potential areas for indirect skin contact. Wear gloves (tested to EN374) if hand contact with substance likely. Clean up contamination/spills as soon as they occur. Wash off any skin contamination immediately. Provide basic employee training to prevent / minimise exposures and to report any skin problems that may develop.  
No other specific measures identified.

**Other conditions affecting workers exposure**

Temperature : Assumes use at not more than 20°C above ambient temperature.

**4.3. Exposure estimation and reference to its source****4.3.1. Environmental release and exposure: Use of non-reactive processing aid at industrial site (no inclusion into or onto article) (ERC4)**

Protection Target	Exposure estimate	RCR
Freshwater	0,0388 µg/l (EUSES)	0,043
Sea water	0,0369 µg/l (EUSES)	0,004
Freshwater sediment	0,0928 mg/kg wet weight (EUSES)	0,043
Sea sediment	0,0088 mg/kg wet weight (EUSES)	0,004
Soil	0,0804 mg/kg wet weight (EUSES)	0,046
Air	0,0149 mg/m <sup>3</sup>	

**Additional information on exposure estimation**

Common practices vary across sites thus conservative process release estimates used.

**4.3.2. Worker exposure: Chemical production or refinery in closed process without likelihood of exposure or processes with equivalent containment conditions (PROC1)****Additional information on exposure estimation**

A quantitative risk assessment is not required for human health.

**4.3.3. Worker exposure: Chemical production or refinery in closed continuous process with occasional controlled exposure or processes with equivalent containment conditions (PROC2)****Additional information on exposure estimation**

A quantitative risk assessment is not required for human health.

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**4.3.4. Worker exposure: Manufacture or formulation in the chemical industry in closed batch processes with occasional controlled exposure or processes with equivalent containment condition (PROC3)**

**Additional information on exposure estimation**

A quantitative risk assessment is not required for human health.

**4.3.5. Worker exposure: Chemical production where opportunity for exposure arises (PROC4)**

**Additional information on exposure estimation**

A quantitative risk assessment is not required for human health.

**4.3.6. Worker exposure: Mixing or blending in batch processes (PROC5)**

**Additional information on exposure estimation**

A quantitative risk assessment is not required for human health.

**4.3.7. Worker exposure: Industrial spraying (PROC7)**

**Additional information on exposure estimation**

A quantitative risk assessment is not required for human health.

**4.3.8. Worker exposure: Transfer of substance or mixture (charging/discharging) at non dedicated-facilities (PROC8a)**

**Additional information on exposure estimation**

A quantitative risk assessment is not required for human health.

**4.3.9. Worker exposure: Transfer of substance or mixture (charging/discharging) at dedicated facilities (PROC8b)**

**Additional information on exposure estimation**

A quantitative risk assessment is not required for human health.

**4.3.10. Worker exposure: Transfer of substance or mixture into small containers (dedicated filling line, including weighing) (PROC9)**

**Additional information on exposure estimation**

A quantitative risk assessment is not required for human health.

**4.3.11. Worker exposure: Roller application or brushing (PROC10)**

**Additional information on exposure estimation**

A quantitative risk assessment is not required for human health.

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**4.3.12. Worker exposure: Treatment of articles by dipping and pouring (PROC13)****Additional information on exposure estimation**

A quantitative risk assessment is not required for human health.

**4.3.13. Worker exposure: Tableting, compression, extrusion, pelettisation, granulation (PROC14)****Additional information on exposure estimation**

A quantitative risk assessment is not required for human health.

**4.3.14. Worker exposure: Use as laboratory reagent (PROC15)****Additional information on exposure estimation**

A quantitative risk assessment is not required for human health.

**4.4. Guidance to DU to evaluate whether he works inside the boundaries set by the ES**

Guidance is based on assumed operating conditions which may not be applicable to all sites; thus, scaling may be necessary to define appropriate site-specific risk management measures.

Required removal efficiency for wastewater can be achieved using onsite/offsite technologies, either alone or in combination.

Required removal efficiency for air can be achieved using on-site technologies, either alone or in combination.

Further details on scaling and control technologies are provided in SpERC factsheet (<http://cefic.org/en/reach-for-industries-libraries.html>).

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**ES 5: Use in coatings – professional; Professional uses (SU22).****5.1. Title section**

<b>Exposure Scenario name</b>	: Use in coatings – professional
<b>Structured Short Title</b>	: Use in coatings – professional; Professional uses (SU22).
<b>Substance</b>	: dodec-1-ene EC-No.: 203-968-4

**Environment**

<b>CS 1</b>	<b>Use in coatings – professional</b>	ERC8a, ERC8d
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**Worker**

<b>CS 2</b>	<b>General measures applicable to all activities, General measures (skin irritants)</b>	PROC1
<b>CS 3</b>	<b>General measures applicable to all activities, General measures (skin irritants)</b>	PROC2
<b>CS 4</b>	<b>General measures applicable to all activities, General measures (skin irritants)</b>	PROC3
<b>CS 5</b>	<b>General measures applicable to all activities, General measures (skin irritants)</b>	PROC4
<b>CS 6</b>	<b>General measures applicable to all activities, General measures (skin irritants)</b>	PROC5
<b>CS 7</b>	<b>General measures applicable to all activities, General measures (skin irritants)</b>	PROC8a
<b>CS 8</b>	<b>General measures applicable to all activities, General measures (skin irritants)</b>	PROC8b
<b>CS 9</b>	<b>General measures applicable to all activities, General measures (skin irritants)</b>	PROC10
<b>CS 10</b>	<b>General measures applicable to all activities, General measures (skin irritants)</b>	PROC11
<b>CS 11</b>	<b>General measures applicable to all activities, General measures (skin irritants)</b>	PROC13
<b>CS 12</b>	<b>General measures applicable to all activities, General measures (skin irritants)</b>	PROC15
<b>CS 13</b>	<b>General measures applicable to all activities, General measures (skin irritants)</b>	PROC19

**5.2. Conditions of use affecting exposure**

**5.2.1. Control of environmental exposure: Widespread use of non-reactive processing aid (no inclusion into or onto article, indoor) (ERC8a) / Widespread use of non-reactive processing aid (no inclusion into or onto article, outdoor) (ERC8d)**

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**Product (article) characteristics**

Covers percentage substance in the product up to 100 %.

**Amount used (or contained in articles), frequency and duration of use/exposure**Maximum allowable site tonnage : 25 kg/day  
(MSafe)

Release type : Wide dispersive use

Emission days : 300

**Technical and organisational conditions and measures**

Risk from environmental exposure is driven by freshwater sediment.

Air - minimum efficiency of 0 %

Water - minimum efficiency of 96,4 %

**Conditions and measures related to sewage treatment plant**

STP type : Municipal sewage treatment plant

STP sludge treatment : Prevent discharge of undissolved substance to or recover from wastewater.  
Do not apply industrial sludge to natural soils.  
Sewage sludge should be incinerated, contained or reclaimed.

STP effluent : 2.000 m3/d

**Conditions and measures related to treatment of waste (including article waste)**

Waste treatment : External treatment and disposal of waste should comply with applicable local and/or national regulations.

**Other conditions affecting environmental exposure**

Receiving surface water flow : 18.000 m3/d

Local freshwater dilution factor : 10

Local marine water dilution factor : 100

**5.2.2. Control of worker exposure: Chemical production or refinery in closed process without likelihood of exposure or processes with equivalent containment conditions (PROC1)****Product (article) characteristics**

Covers percentage substance in the product up to 100 %.

Physical form of product : Liquid, vapour pressure &lt; 0.5 kPa at Standard Temperature and Pressure

**Amount used (or contained in articles), frequency and duration of use/exposure**

Duration : Covers daily exposures up to 8 hours

**Technical and organisational conditions and measures**

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Do not ingest. If swallowed then seek immediate medical assistance.  
 Avoid direct skin contact with product. Identify potential areas for indirect skin contact. Wear gloves (tested to EN374) if hand contact with substance likely. Clean up contamination/spills as soon as they occur. Wash off any skin contamination immediately. Provide basic employee training to prevent / minimise exposures and to report any skin problems that may develop.  
 No other specific measures identified.

**Other conditions affecting workers exposure**

Temperature : Assumes use at not more than 20°C above ambient temperature.

**5.2.3. Control of worker exposure: Chemical production or refinery in closed continuous process with occasional controlled exposure or processes with equivalent containment conditions (PROC2)**
**Product (article) characteristics**

Covers percentage substance in the product up to 100 %.

Physical form of product : Liquid, vapour pressure < 0.5 kPa at Standard Temperature and Pressure

**Amount used (or contained in articles), frequency and duration of use/exposure**

Duration : Covers daily exposures up to 8 hours

**Technical and organisational conditions and measures**

Do not ingest. If swallowed then seek immediate medical assistance.  
 Avoid direct skin contact with product. Identify potential areas for indirect skin contact. Wear gloves (tested to EN374) if hand contact with substance likely. Clean up contamination/spills as soon as they occur. Wash off any skin contamination immediately. Provide basic employee training to prevent / minimise exposures and to report any skin problems that may develop.  
 No other specific measures identified.

**Other conditions affecting workers exposure**

Temperature : Assumes use at not more than 20°C above ambient temperature.

**5.2.4. Control of worker exposure: Manufacture or formulation in the chemical industry in closed batch processes with occasional controlled exposure or processes with equivalent containment condition (PROC3)**
**Product (article) characteristics**

Covers percentage substance in the product up to 100 %.

Physical form of product : Liquid, vapour pressure < 0.5 kPa at Standard Temperature and Pressure

**Amount used (or contained in articles), frequency and duration of use/exposure**

Duration : Covers daily exposures up to 8 hours

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**Technical and organisational conditions and measures**

Do not ingest. If swallowed then seek immediate medical assistance.  
 Avoid direct skin contact with product. Identify potential areas for indirect skin contact. Wear gloves (tested to EN374) if hand contact with substance likely. Clean up contamination/spills as soon as they occur. Wash off any skin contamination immediately. Provide basic employee training to prevent / minimise exposures and to report any skin problems that may develop.  
 No other specific measures identified.

**Other conditions affecting workers exposure**

Temperature : Assumes use at not more than 20°C above ambient temperature.

**5.2.5. Control of worker exposure: Chemical production where opportunity for exposure arises (PROC4)****Product (article) characteristics**

Covers percentage substance in the product up to 100 %.

Physical form of product : Liquid, vapour pressure < 0.5 kPa at Standard Temperature and Pressure

**Amount used (or contained in articles), frequency and duration of use/exposure**

Duration : Covers daily exposures up to 8 hours

**Technical and organisational conditions and measures**

Do not ingest. If swallowed then seek immediate medical assistance.  
 Avoid direct skin contact with product. Identify potential areas for indirect skin contact. Wear gloves (tested to EN374) if hand contact with substance likely. Clean up contamination/spills as soon as they occur. Wash off any skin contamination immediately. Provide basic employee training to prevent / minimise exposures and to report any skin problems that may develop.  
 No other specific measures identified.

**Other conditions affecting workers exposure**

Temperature : Assumes use at not more than 20°C above ambient temperature.

**5.2.6. Control of worker exposure: Mixing or blending in batch processes (PROC5)****Product (article) characteristics**

Covers percentage substance in the product up to 100 %.

Physical form of product : Liquid, vapour pressure < 0.5 kPa at Standard Temperature and Pressure

**Amount used (or contained in articles), frequency and duration of use/exposure**

Duration : Covers daily exposures up to 8 hours



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**Technical and organisational conditions and measures**

Do not ingest. If swallowed then seek immediate medical assistance.  
Avoid direct skin contact with product. Identify potential areas for indirect skin contact. Wear gloves (tested to EN374) if hand contact with substance likely. Clean up contamination/spills as soon as they occur. Wash off any skin contamination immediately. Provide basic employee training to prevent / minimise exposures and to report any skin problems that may develop.  
No other specific measures identified.

**Other conditions affecting workers exposure**

Temperature : Assumes use at not more than 20°C above ambient temperature.

**5.2.7. Control of worker exposure: Transfer of substance or mixture (charging/discharging) at non dedicated-facilities (PROC8a)****Product (article) characteristics**

Covers percentage substance in the product up to 100 %.

Physical form of product : Liquid, vapour pressure < 0.5 kPa at Standard Temperature and Pressure

**Amount used (or contained in articles), frequency and duration of use/exposure**

Duration : Covers daily exposures up to 8 hours

**Technical and organisational conditions and measures**

Do not ingest. If swallowed then seek immediate medical assistance.  
Avoid direct skin contact with product. Identify potential areas for indirect skin contact. Wear gloves (tested to EN374) if hand contact with substance likely. Clean up contamination/spills as soon as they occur. Wash off any skin contamination immediately. Provide basic employee training to prevent / minimise exposures and to report any skin problems that may develop.  
No other specific measures identified.

**Other conditions affecting workers exposure**

Temperature : Assumes use at not more than 20°C above ambient temperature.

**5.2.8. Control of worker exposure: Transfer of substance or mixture (charging/discharging) at dedicated facilities (PROC8b)****Product (article) characteristics**

Covers percentage substance in the product up to 100 %.

Physical form of product : Liquid, vapour pressure < 0.5 kPa at Standard Temperature and Pressure

**Amount used (or contained in articles), frequency and duration of use/exposure**

Duration : Covers daily exposures up to 8 hours

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**Technical and organisational conditions and measures**

Do not ingest. If swallowed then seek immediate medical assistance.  
 Avoid direct skin contact with product. Identify potential areas for indirect skin contact. Wear gloves (tested to EN374) if hand contact with substance likely. Clean up contamination/spills as soon as they occur. Wash off any skin contamination immediately. Provide basic employee training to prevent / minimise exposures and to report any skin problems that may develop.  
 No other specific measures identified.

**Other conditions affecting workers exposure**

Temperature : Assumes use at not more than 20°C above ambient temperature.

**5.2.9. Control of worker exposure: Roller application or brushing (PROC10)****Product (article) characteristics**

Covers percentage substance in the product up to 100 %.

Physical form of product : Liquid, vapour pressure < 0.5 kPa at Standard Temperature and Pressure

**Amount used (or contained in articles), frequency and duration of use/exposure**

Duration : Covers daily exposures up to 8 hours

**Technical and organisational conditions and measures**

Do not ingest. If swallowed then seek immediate medical assistance.  
 Avoid direct skin contact with product. Identify potential areas for indirect skin contact. Wear gloves (tested to EN374) if hand contact with substance likely. Clean up contamination/spills as soon as they occur. Wash off any skin contamination immediately. Provide basic employee training to prevent / minimise exposures and to report any skin problems that may develop.  
 No other specific measures identified.

**Other conditions affecting workers exposure**

Temperature : Assumes use at not more than 20°C above ambient temperature.

**5.2.10. Control of worker exposure: Non-industrial spraying (PROC11)****Product (article) characteristics**

Covers percentage substance in the product up to 100 %.

Physical form of product : Liquid, vapour pressure < 0.5 kPa at Standard Temperature and Pressure

**Amount used (or contained in articles), frequency and duration of use/exposure**

Duration : Covers daily exposures up to 8 hours

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**Technical and organisational conditions and measures**

Do not ingest. If swallowed then seek immediate medical assistance.  
 Avoid direct skin contact with product. Identify potential areas for indirect skin contact. Wear gloves (tested to EN374) if hand contact with substance likely. Clean up contamination/spills as soon as they occur. Wash off any skin contamination immediately. Provide basic employee training to prevent / minimise exposures and to report any skin problems that may develop.  
 No other specific measures identified.

**Other conditions affecting workers exposure**

Temperature : Assumes use at not more than 20°C above ambient temperature.

**5.2.11. Control of worker exposure: Treatment of articles by dipping and pouring (PROC13)****Product (article) characteristics**

Covers percentage substance in the product up to 100 %.

Physical form of product : Liquid, vapour pressure < 0.5 kPa at Standard Temperature and Pressure

**Amount used (or contained in articles), frequency and duration of use/exposure**

Duration : Covers daily exposures up to 8 hours

**Technical and organisational conditions and measures**

Do not ingest. If swallowed then seek immediate medical assistance.  
 Avoid direct skin contact with product. Identify potential areas for indirect skin contact. Wear gloves (tested to EN374) if hand contact with substance likely. Clean up contamination/spills as soon as they occur. Wash off any skin contamination immediately. Provide basic employee training to prevent / minimise exposures and to report any skin problems that may develop.  
 No other specific measures identified.

**Other conditions affecting workers exposure**

Temperature : Assumes use at not more than 20°C above ambient temperature.

**5.2.12. Control of worker exposure: Use as laboratory reagent (PROC15)****Product (article) characteristics**

Covers percentage substance in the product up to 100 %.

Physical form of product : Liquid, vapour pressure < 0.5 kPa at Standard Temperature and Pressure

**Amount used (or contained in articles), frequency and duration of use/exposure**

Duration : Covers daily exposures up to 8 hours

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**Technical and organisational conditions and measures**

Do not ingest. If swallowed then seek immediate medical assistance.  
 Avoid direct skin contact with product. Identify potential areas for indirect skin contact. Wear gloves (tested to EN374) if hand contact with substance likely. Clean up contamination/spills as soon as they occur. Wash off any skin contamination immediately. Provide basic employee training to prevent / minimise exposures and to report any skin problems that may develop.  
 No other specific measures identified.

**Other conditions affecting workers exposure**

Temperature : Assumes use at not more than 20°C above ambient temperature.

**5.2.13. Control of worker exposure: Manual activities involving hand contact (PROC19)****Product (article) characteristics**

Covers percentage substance in the product up to 100 %.

Physical form of product : Liquid, vapour pressure < 0.5 kPa at Standard Temperature and Pressure

**Amount used (or contained in articles), frequency and duration of use/exposure**

Duration : Covers daily exposures up to 8 hours

**Technical and organisational conditions and measures**

Do not ingest. If swallowed then seek immediate medical assistance.  
 Avoid direct skin contact with product. Identify potential areas for indirect skin contact. Wear gloves (tested to EN374) if hand contact with substance likely. Clean up contamination/spills as soon as they occur. Wash off any skin contamination immediately. Provide basic employee training to prevent / minimise exposures and to report any skin problems that may develop.  
 No other specific measures identified.

**Other conditions affecting workers exposure**

Temperature : Assumes use at not more than 20°C above ambient temperature.

**5.3. Exposure estimation and reference to its source**

**5.3.1. Environmental release and exposure: Widespread use of non-reactive processing aid (no inclusion into or onto article, indoor) (ERC8a) / Widespread use of non-reactive processing aid (no inclusion into or onto article, outdoor) (ERC8d)**

Protection Target	Exposure estimate	RCR
Freshwater	0,0388 µg/l (EUSES)	0,043
Sea water	0,0037 µg/l (EUSES)	0,004
Freshwater sediment	0,0928 mg/kg wet weight	0,043

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	(EUSES)	
Sea sediment	0,0088 mg/kg wet weight (EUSES)	0,004
Soil	0,0441 mg/kg wet weight (EUSES)	0,025
Air	0,298 µg/m3	

**Additional information on exposure estimation**

Common practices vary across sites thus conservative process release estimates used.

**5.3.2. Worker exposure: Chemical production or refinery in closed process without likelihood of exposure or processes with equivalent containment conditions (PROC1)****Additional information on exposure estimation**

A quantitative risk assessment is not required for human health.

**5.3.3. Worker exposure: Chemical production or refinery in closed continuous process with occasional controlled exposure or processes with equivalent containment conditions (PROC2)****Additional information on exposure estimation**

A quantitative risk assessment is not required for human health.

**5.3.4. Worker exposure: Manufacture or formulation in the chemical industry in closed batch processes with occasional controlled exposure or processes with equivalent containment condition (PROC3)****Additional information on exposure estimation**

A quantitative risk assessment is not required for human health.

**5.3.5. Worker exposure: Chemical production where opportunity for exposure arises (PROC4)****Additional information on exposure estimation**

A quantitative risk assessment is not required for human health.

**5.3.6. Worker exposure: Mixing or blending in batch processes (PROC5)****Additional information on exposure estimation**

A quantitative risk assessment is not required for human health.

**5.3.7. Worker exposure: Transfer of substance or mixture (charging/discharging) at non dedicated-facilities (PROC8a)****Additional information on exposure estimation**

A quantitative risk assessment is not required for human health.

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**5.3.8. Worker exposure: Transfer of substance or mixture (charging/discharging) at dedicated facilities (PROC8b)****Additional information on exposure estimation**

A quantitative risk assessment is not required for human health.

**5.3.9. Worker exposure: Roller application or brushing (PROC10)****Additional information on exposure estimation**

A quantitative risk assessment is not required for human health.

**5.3.10. Worker exposure: Non-industrial spraying (PROC11)****Additional information on exposure estimation**

A quantitative risk assessment is not required for human health.

**5.3.11. Worker exposure: Treatment of articles by dipping and pouring (PROC13)****Additional information on exposure estimation**

A quantitative risk assessment is not required for human health.

**5.3.12. Worker exposure: Use as laboratory reagent (PROC15)****Additional information on exposure estimation**

A quantitative risk assessment is not required for human health.

**5.3.13. Worker exposure: Manual activities involving hand contact (PROC19)****Additional information on exposure estimation**

A quantitative risk assessment is not required for human health.

**5.4. Guidance to DU to evaluate whether he works inside the boundaries set by the ES**

Guidance is based on assumed operating conditions which may not be applicable to all sites; thus, scaling may be necessary to define appropriate site-specific risk management measures.

Required removal efficiency for wastewater can be achieved using onsite/offsite technologies, either alone or in combination.

Required removal efficiency for air can be achieved using on-site technologies, either alone or in combination.

Further details on scaling and control technologies are provided in SpERC factsheet (<http://cefic.org/en/reach-for-industries-libraries.html>).

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**ES 6: Use in Coatings - Consumer; Consumer uses (SU21).****6.1. Title section****Exposure Scenario name** : Use in Coatings - Consumer**Structured Short Title** : Use in Coatings - Consumer; Consumer uses (SU21).**Substance** : dodec-1-ene  
EC-No.: 203-968-4**Environment****CS 1** Use in Coatings - Consumer ERC8a,  
ERC8d**Consumer****CS 2** General measures applicable to all activities, General measures (skin irritants) PC1**CS 3** General measures applicable to all activities, General measures (skin irritants) PC4**CS 4** General measures applicable to all activities, General measures (skin irritants) PC8**CS 5** General measures applicable to all activities, General measures (skin irritants) PC9a**CS 6** General measures applicable to all activities, General measures (skin irritants) PC9b**CS 7** General measures applicable to all activities, General measures (skin irritants) PC9c**CS 8** General measures applicable to all activities, General measures (skin irritants) PC15**CS 9** General measures applicable to all activities, General measures (skin irritants) PC18**CS 10** General measures applicable to all activities, General measures (skin irritants) PC23**CS 11** General measures applicable to all activities, General measures (skin irritants) PC24**CS 12** General measures applicable to all activities, General measures (skin irritants) PC31**CS 13** General measures applicable to all activities, General measures (skin irritants) PC34**6.2. Conditions of use affecting exposure****6.2.1. Control of environmental exposure:** Widespread use of non-reactive processing aid (no inclusion into or onto article, indoor) (ERC8a) / Widespread use of non-reactive processing aid (no inclusion into or onto article, outdoor) (ERC8d)

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**Product (article) characteristics**

Covers percentage substance in the product up to 100 %.

**Amount used (or contained in articles), frequency and duration of use/exposure**Maximum allowable site tonnage : 23 kg/day  
(MSafe)

Release type : Wide dispersive use

Emission days : 365

**Conditions and measures related to treatment of waste (including article waste)**

Waste treatment : External treatment and disposal of waste should comply with applicable local and/or national regulations.

**Other conditions affecting environmental exposure**

Receiving surface water flow : 18.000 m3/d

Local freshwater dilution factor : 10

Local marine water dilution factor : 100

**6.2.2. Control of consumer exposure: Adhesives, sealants (PC1)****Product (article) characteristics**

Covers percentage substance in the product up to 100 %.

Physical form of product : Liquid, vapour pressure &lt; 0.5 kPa at Standard Temperature and Pressure

**Amount used (or contained in articles), frequency and duration of use/exposure**

Duration : Covers daily exposures up to 8 hours

**Conditions and measures related to personal protection, hygiene and health evaluation**

Do not ingest. If swallowed then seek immediate medical assistance.  
 Avoid direct skin contact with product. Identify potential areas for indirect skin contact. Wear gloves (tested to EN374) if hand contact with substance likely. Clean up contamination/spills as soon as they occur. Wash off any skin contamination immediately. Provide basic employee training to prevent / minimise exposures and to report any skin problems that may develop.  
 No other specific measures identified.

**Other conditions affecting consumers exposure**

Temperature : Assumes use at not more than 20°C above ambient temperature.

**6.2.3. Control of consumer exposure: Anti-Freeze and de-icing products (PC4)****Product (article) characteristics**



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Covers percentage substance in the product up to 100 %.

Physical form of product : Liquid, vapour pressure &lt; 0.5 kPa at Standard Temperature and Pressure

**Amount used (or contained in articles), frequency and duration of use/exposure**

Duration : Covers daily exposures up to 8 hours

**Conditions and measures related to personal protection, hygiene and health evaluation**

Do not ingest. If swallowed then seek immediate medical assistance.  
 Avoid direct skin contact with product. Identify potential areas for indirect skin contact. Wear gloves (tested to EN374) if hand contact with substance likely. Clean up contamination/spills as soon as they occur. Wash off any skin contamination immediately. Provide basic employee training to prevent / minimise exposures and to report any skin problems that may develop.  
 No other specific measures identified.

**Other conditions affecting consumers exposure**

Temperature : Assumes use at not more than 20°C above ambient temperature.

**6.2.4. Control of consumer exposure: Biocidal products (PC8)****Product (article) characteristics**

Covers percentage substance in the product up to 100 %.

Physical form of product : Liquid, vapour pressure &lt; 0.5 kPa at Standard Temperature and Pressure

**Amount used (or contained in articles), frequency and duration of use/exposure**

Duration : Covers daily exposures up to 8 hours

**Conditions and measures related to personal protection, hygiene and health evaluation**

Do not ingest. If swallowed then seek immediate medical assistance.  
 Avoid direct skin contact with product. Identify potential areas for indirect skin contact. Wear gloves (tested to EN374) if hand contact with substance likely. Clean up contamination/spills as soon as they occur. Wash off any skin contamination immediately. Provide basic employee training to prevent / minimise exposures and to report any skin problems that may develop.  
 No other specific measures identified.

**Other conditions affecting consumers exposure**

Temperature : Assumes use at not more than 20°C above ambient temperature.

**6.2.5. Control of consumer exposure: Coatings and paints, thinners, paint removers (PC9a)****Product (article) characteristics**

Covers percentage substance in the product up to 100 %.

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Physical form of product : Liquid, vapour pressure < 0.5 kPa at Standard Temperature and Pressure

**Amount used (or contained in articles), frequency and duration of use/exposure**

Duration : Covers daily exposures up to 8 hours

**Conditions and measures related to personal protection, hygiene and health evaluation**

Do not ingest. If swallowed then seek immediate medical assistance.  
Avoid direct skin contact with product. Identify potential areas for indirect skin contact. Wear gloves (tested to EN374) if hand contact with substance likely. Clean up contamination/spills as soon as they occur. Wash off any skin contamination immediately. Provide basic employee training to prevent / minimise exposures and to report any skin problems that may develop.  
No other specific measures identified.

**Other conditions affecting consumers exposure**

Temperature : Assumes use at not more than 20°C above ambient temperature.

**6.2.6. Control of consumer exposure: Fillers, putties, plasters, modelling clay (PC9b)****Product (article) characteristics**

Covers percentage substance in the product up to 100 %.

Physical form of product : Liquid, vapour pressure < 0.5 kPa at Standard Temperature and Pressure

**Amount used (or contained in articles), frequency and duration of use/exposure**

Duration : Covers daily exposures up to 8 hours

**Conditions and measures related to personal protection, hygiene and health evaluation**

Do not ingest. If swallowed then seek immediate medical assistance.  
Avoid direct skin contact with product. Identify potential areas for indirect skin contact. Wear gloves (tested to EN374) if hand contact with substance likely. Clean up contamination/spills as soon as they occur. Wash off any skin contamination immediately. Provide basic employee training to prevent / minimise exposures and to report any skin problems that may develop.  
No other specific measures identified.

**Other conditions affecting consumers exposure**

Temperature : Assumes use at not more than 20°C above ambient temperature.

**6.2.7. Control of consumer exposure: Finger paints (PC9c)****Product (article) characteristics**

Covers percentage substance in the product up to 100 %.

Physical form of product : Liquid, vapour pressure < 0.5 kPa at Standard Temperature

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and Pressure

**Amount used (or contained in articles), frequency and duration of use/exposure**

Duration : Covers daily exposures up to 8 hours

**Conditions and measures related to personal protection, hygiene and health evaluation**

Do not ingest. If swallowed then seek immediate medical assistance.  
 Avoid direct skin contact with product. Identify potential areas for indirect skin contact. Wear gloves (tested to EN374) if hand contact with substance likely. Clean up contamination/spills as soon as they occur. Wash off any skin contamination immediately. Provide basic employee training to prevent / minimise exposures and to report any skin problems that may develop.  
 No other specific measures identified.

**Other conditions affecting consumers exposure**

Temperature : Assumes use at not more than 20°C above ambient temperature.

**6.2.8. Control of consumer exposure: Non-metal surface treatment products (PC15)****Product (article) characteristics**

Covers percentage substance in the product up to 100 %.

Physical form of product : Liquid, vapour pressure < 0.5 kPa at Standard Temperature and Pressure

**Amount used (or contained in articles), frequency and duration of use/exposure**

Duration : Covers daily exposures up to 8 hours

**Conditions and measures related to personal protection, hygiene and health evaluation**

Do not ingest. If swallowed then seek immediate medical assistance.  
 Avoid direct skin contact with product. Identify potential areas for indirect skin contact. Wear gloves (tested to EN374) if hand contact with substance likely. Clean up contamination/spills as soon as they occur. Wash off any skin contamination immediately. Provide basic employee training to prevent / minimise exposures and to report any skin problems that may develop.  
 No other specific measures identified.

**Other conditions affecting consumers exposure**

Temperature : Assumes use at not more than 20°C above ambient temperature.

**6.2.9. Control of consumer exposure: Ink and toners (PC18)****Product (article) characteristics**

Covers percentage substance in the product up to 100 %.

Physical form of product : Liquid, vapour pressure < 0.5 kPa at Standard Temperature and Pressure

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**Amount used (or contained in articles), frequency and duration of use/exposure**

Duration : Covers daily exposures up to 8 hours

**Conditions and measures related to personal protection, hygiene and health evaluation**

Do not ingest. If swallowed then seek immediate medical assistance.  
 Avoid direct skin contact with product. Identify potential areas for indirect skin contact. Wear gloves (tested to EN374) if hand contact with substance likely. Clean up contamination/spills as soon as they occur. Wash off any skin contamination immediately. Provide basic employee training to prevent / minimise exposures and to report any skin problems that may develop.  
 No other specific measures identified.

**Other conditions affecting consumers exposure**

Temperature : Assumes use at not more than 20°C above ambient temperature.

**6.2.10. Control of consumer exposure: Leather treatment products (PC23)****Product (article) characteristics**

Covers percentage substance in the product up to 100 %.

Physical form of product : Liquid, vapour pressure < 0.5 kPa at Standard Temperature and Pressure

**Amount used (or contained in articles), frequency and duration of use/exposure**

Duration : Covers daily exposures up to 8 hours

**Conditions and measures related to personal protection, hygiene and health evaluation**

Do not ingest. If swallowed then seek immediate medical assistance.  
 Avoid direct skin contact with product. Identify potential areas for indirect skin contact. Wear gloves (tested to EN374) if hand contact with substance likely. Clean up contamination/spills as soon as they occur. Wash off any skin contamination immediately. Provide basic employee training to prevent / minimise exposures and to report any skin problems that may develop.  
 No other specific measures identified.

**Other conditions affecting consumers exposure**

Temperature : Assumes use at not more than 20°C above ambient temperature.

**6.2.11. Control of consumer exposure: Lubricants, greases, release products (PC24)****Product (article) characteristics**

Covers percentage substance in the product up to 100 %.

Physical form of product : Liquid, vapour pressure < 0.5 kPa at Standard Temperature and Pressure

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**Amount used (or contained in articles), frequency and duration of use/exposure**

Duration : Covers daily exposures up to 8 hours

**Conditions and measures related to personal protection, hygiene and health evaluation**

Do not ingest. If swallowed then seek immediate medical assistance.  
 Avoid direct skin contact with product. Identify potential areas for indirect skin contact. Wear gloves (tested to EN374) if hand contact with substance likely. Clean up contamination/spills as soon as they occur. Wash off any skin contamination immediately. Provide basic employee training to prevent / minimise exposures and to report any skin problems that may develop.  
 No other specific measures identified.

**Other conditions affecting consumers exposure**

Temperature : Assumes use at not more than 20°C above ambient temperature.

**6.2.12. Control of consumer exposure: Polishes and wax blends (PC31)****Product (article) characteristics**

Covers percentage substance in the product up to 100 %.

Physical form of product : Liquid, vapour pressure &lt; 0.5 kPa at Standard Temperature and Pressure

**Amount used (or contained in articles), frequency and duration of use/exposure**

Duration : Covers daily exposures up to 8 hours

**Conditions and measures related to personal protection, hygiene and health evaluation**

Do not ingest. If swallowed then seek immediate medical assistance.  
 Avoid direct skin contact with product. Identify potential areas for indirect skin contact. Wear gloves (tested to EN374) if hand contact with substance likely. Clean up contamination/spills as soon as they occur. Wash off any skin contamination immediately. Provide basic employee training to prevent / minimise exposures and to report any skin problems that may develop.  
 No other specific measures identified.

**Other conditions affecting consumers exposure**

Temperature : Assumes use at not more than 20°C above ambient temperature.

**6.2.13. Control of consumer exposure: Textile dyes and impregnating products (PC34)****Product (article) characteristics**

Covers percentage substance in the product up to 100 %.

Physical form of product : Liquid, vapour pressure &lt; 0.5 kPa at Standard Temperature and Pressure

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**Amount used (or contained in articles), frequency and duration of use/exposure**

Duration : Covers daily exposures up to 8 hours

**Conditions and measures related to personal protection, hygiene and health evaluation**

Do not ingest. If swallowed then seek immediate medical assistance.  
 Avoid direct skin contact with product. Identify potential areas for indirect skin contact. Wear gloves (tested to EN374) if hand contact with substance likely. Clean up contamination/spills as soon as they occur. Wash off any skin contamination immediately. Provide basic employee training to prevent / minimise exposures and to report any skin problems that may develop.  
 No other specific measures identified.

**Other conditions affecting consumers exposure**

Temperature : Assumes use at not more than 20°C above ambient temperature.

**6.3. Exposure estimation and reference to its source**

**6.3.1. Environmental release and exposure: Widespread use of non-reactive processing aid (no inclusion into or onto article, indoor) (ERC8a) / Widespread use of non-reactive processing aid (no inclusion into or onto article, outdoor) (ERC8d)**

Protection Target	Exposure estimate	RCR
Freshwater	0,0358 µg/l (EUSES)	0,040
Sea water	0,0034 µg/l (EUSES)	0,004
Freshwater sediment	0,0856 mg/kg wet weight (EUSES)	0,040
Sea sediment	0,0081 mg/kg wet weight (EUSES)	0,004
Soil	0,0364 mg/kg wet weight (EUSES)	0,021
Air	0,246 µg/m <sup>3</sup>	

**Additional information on exposure estimation**

Common practices vary across sites thus conservative process release estimates used.

**6.3.2. Consumer exposure: Adhesives, sealants (PC1)****Additional information on exposure estimation**

A quantitative risk assessment is not required for human health.

**6.3.3. Consumer exposure: Anti-Freeze and de-icing products (PC4)**

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**Additional information on exposure estimation**

A quantitative risk assessment is not required for human health.

**6.3.4. Consumer exposure: Biocidal products (PC8)****Additional information on exposure estimation**

A quantitative risk assessment is not required for human health.

**6.3.5. Consumer exposure: Coatings and paints, thinners, paint removers (PC9a)****Additional information on exposure estimation**

A quantitative risk assessment is not required for human health.

**6.3.6. Consumer exposure: Fillers, putties, plasters, modelling clay (PC9b)****Additional information on exposure estimation**

A quantitative risk assessment is not required for human health.

**6.3.7. Consumer exposure: Finger paints (PC9c)****Additional information on exposure estimation**

A quantitative risk assessment is not required for human health.

**6.3.8. Consumer exposure: Non-metal surface treatment products (PC15)****Additional information on exposure estimation**

A quantitative risk assessment is not required for human health.

**6.3.9. Consumer exposure: Ink and toners (PC18)****Additional information on exposure estimation**

A quantitative risk assessment is not required for human health.

**6.3.10. Consumer exposure: Leather treatment products (PC23)****Additional information on exposure estimation**

A quantitative risk assessment is not required for human health.

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**6.3.11. Consumer exposure: Lubricants, greases, release products (PC24)****Additional information on exposure estimation**

A quantitative risk assessment is not required for human health.

**6.3.12. Consumer exposure: Polishes and wax blends (PC31)****Additional information on exposure estimation**

A quantitative risk assessment is not required for human health.

**6.3.13. Consumer exposure: Textile dyes and impregnating products (PC34)****Additional information on exposure estimation**

A quantitative risk assessment is not required for human health.

**6.4. Guidance to DU to evaluate whether he works inside the boundaries set by the ES**

Guidance is based on assumed operating conditions which may not be applicable to all sites; thus, scaling may be necessary to define appropriate site-specific risk management measures.

Required removal efficiency for wastewater can be achieved using onsite/offsite technologies, either alone or in combination.

Required removal efficiency for air can be achieved using on-site technologies, either alone or in combination.

Further details on scaling and control technologies are provided in SpERC factsheet (<http://cefic.org/en/reach-for-industries-libraries.html>).



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**ES 7: Use as a cleaning agent – industrial; Industrial uses (SU3).****7.1. Title section**

<b>Exposure Scenario name</b>	: Use as a cleaning agent – industrial
<b>Structured Short Title</b>	: Use as a cleaning agent – industrial; Industrial uses (SU3).
<b>Substance</b>	: dodec-1-ene EC-No.: 203-968-4

**Environment**

<b>CS 1</b>	<b>Use as a cleaning agent – industrial</b>	<b>ERC4</b>
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**Worker**

<b>CS 2</b>	<b>General measures applicable to all activities, General measures (skin irritants)</b>	<b>PROC2</b>
<b>CS 3</b>	<b>General measures applicable to all activities, General measures (skin irritants)</b>	<b>PROC3</b>
<b>CS 4</b>	<b>General measures applicable to all activities, General measures (skin irritants)</b>	<b>PROC4</b>
<b>CS 5</b>	<b>General measures applicable to all activities, General measures (skin irritants)</b>	<b>PROC7</b>
<b>CS 6</b>	<b>General measures applicable to all activities, General measures (skin irritants)</b>	<b>PROC8a</b>
<b>CS 7</b>	<b>General measures applicable to all activities, General measures (skin irritants)</b>	<b>PROC8b</b>
<b>CS 8</b>	<b>General measures applicable to all activities, General measures (skin irritants)</b>	<b>PROC10</b>
<b>CS 9</b>	<b>General measures applicable to all activities, General measures (skin irritants)</b>	<b>PROC13</b>

**7.2. Conditions of use affecting exposure****7.2.1. Control of environmental exposure: Use of non-reactive processing aid at industrial site (no inclusion into or onto article) (ERC4)****Product (article) characteristics**

Covers percentage substance in the product up to 100 %.

**Amount used (or contained in articles), frequency and duration of use/exposure**

<b>Maximum allowable site tonnage (MSafe)</b>	: 8.410 kg/day
<b>Release type</b>	: Continuous release
<b>Emission days</b>	: 300

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**Technical and organisational conditions and measures**

Risk from environmental exposure is driven by soil.

Air - minimum efficiency of 70 %

Water - minimum efficiency of 96,4 %

**Conditions and measures related to sewage treatment plant**

STP type : Municipal sewage treatment plant

STP sludge treatment : Prevent discharge of undissolved substance to or recover from wastewater.

Do not apply industrial sludge to natural soils.

Sewage sludge should be incinerated, contained or reclaimed.

STP effluent : 2.000 m3/d

**Conditions and measures related to treatment of waste (including article waste)**

Waste treatment : External treatment and disposal of waste should comply with applicable local and/or national regulations.

**Other conditions affecting environmental exposure**

Receiving surface water flow : 18.000 m3/d

Local freshwater dilution factor : 10

Local marine water dilution factor : 100

**7.2.2. Control of worker exposure: Chemical production or refinery in closed continuous process with occasional controlled exposure or processes with equivalent containment conditions (PROC2)****Product (article) characteristics**

Covers percentage substance in the product up to 100 %.

Physical form of product : Liquid, vapour pressure < 0.5 kPa at Standard Temperature and Pressure

**Amount used (or contained in articles), frequency and duration of use/exposure**

Duration : Covers daily exposures up to 8 hours

**Technical and organisational conditions and measures**

Do not ingest. If swallowed then seek immediate medical assistance.

Avoid direct skin contact with product. Identify potential areas for indirect skin contact. Wear gloves (tested to EN374) if hand contact with substance likely. Clean up contamination/spills as soon as they occur. Wash off any skin contamination immediately. Provide basic employee training to prevent / minimise exposures and to report any skin problems that may develop.

No other specific measures identified.

**Other conditions affecting workers exposure**

Temperature : Assumes use at not more than 20°C above ambient temperature.

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**7.2.3. Control of worker exposure: Manufacture or formulation in the chemical industry in closed batch processes with occasional controlled exposure or processes with equivalent containment condition (PROC3)**

**Product (article) characteristics**

Covers percentage substance in the product up to 100 %.

Physical form of product : Liquid, vapour pressure < 0.5 kPa at Standard Temperature and Pressure

**Amount used (or contained in articles), frequency and duration of use/exposure**

Duration : Covers daily exposures up to 8 hours

**Technical and organisational conditions and measures**

Do not ingest. If swallowed then seek immediate medical assistance.  
Avoid direct skin contact with product. Identify potential areas for indirect skin contact. Wear gloves (tested to EN374) if hand contact with substance likely. Clean up contamination/spills as soon as they occur. Wash off any skin contamination immediately. Provide basic employee training to prevent / minimise exposures and to report any skin problems that may develop.  
No other specific measures identified.

**Other conditions affecting workers exposure**

Temperature : Assumes use at not more than 20°C above ambient temperature.

**7.2.4. Control of worker exposure: Chemical production where opportunity for exposure arises (PROC4)**

**Product (article) characteristics**

Covers percentage substance in the product up to 100 %.

Physical form of product : Liquid, vapour pressure < 0.5 kPa at Standard Temperature and Pressure

**Amount used (or contained in articles), frequency and duration of use/exposure**

Duration : Covers daily exposures up to 8 hours

**Technical and organisational conditions and measures**

Do not ingest. If swallowed then seek immediate medical assistance.  
Avoid direct skin contact with product. Identify potential areas for indirect skin contact. Wear gloves (tested to EN374) if hand contact with substance likely. Clean up contamination/spills as soon as they occur. Wash off any skin contamination immediately. Provide basic employee training to prevent / minimise exposures and to report any skin problems that may develop.  
No other specific measures identified.

**Other conditions affecting workers exposure**

Temperature : Assumes use at not more than 20°C above ambient

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temperature.

**7.2.5. Control of worker exposure: Industrial spraying (PROC7)****Product (article) characteristics**

Covers percentage substance in the product up to 100 %.

Physical form of product : Liquid, vapour pressure &lt; 0.5 kPa at Standard Temperature and Pressure

**Amount used (or contained in articles), frequency and duration of use/exposure**

Duration : Covers daily exposures up to 8 hours

**Technical and organisational conditions and measures**

Do not ingest. If swallowed then seek immediate medical assistance.  
 Avoid direct skin contact with product. Identify potential areas for indirect skin contact. Wear gloves (tested to EN374) if hand contact with substance likely. Clean up contamination/spills as soon as they occur. Wash off any skin contamination immediately. Provide basic employee training to prevent / minimise exposures and to report any skin problems that may develop.  
 No other specific measures identified.

**Other conditions affecting workers exposure**

Temperature : Assumes use at not more than 20°C above ambient temperature.

**7.2.6. Control of worker exposure: Transfer of substance or mixture (charging/discharging) at non dedicated-facilities (PROC8a)****Product (article) characteristics**

Covers percentage substance in the product up to 100 %.

Physical form of product : Liquid, vapour pressure &lt; 0.5 kPa at Standard Temperature and Pressure

**Amount used (or contained in articles), frequency and duration of use/exposure**

Duration : Covers daily exposures up to 8 hours

**Technical and organisational conditions and measures**

Do not ingest. If swallowed then seek immediate medical assistance.  
 Avoid direct skin contact with product. Identify potential areas for indirect skin contact. Wear gloves (tested to EN374) if hand contact with substance likely. Clean up contamination/spills as soon as they occur. Wash off any skin contamination immediately. Provide basic employee training to prevent / minimise exposures and to report any skin problems that may develop.  
 No other specific measures identified.

**Other conditions affecting workers exposure**

Temperature : Assumes use at not more than 20°C above ambient

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temperature.

**7.2.7. Control of worker exposure: Transfer of substance or mixture (charging/discharging) at dedicated facilities (PROC8b)****Product (article) characteristics**

Covers percentage substance in the product up to 100 %.

Physical form of product : Liquid, vapour pressure &lt; 0.5 kPa at Standard Temperature and Pressure

**Amount used (or contained in articles), frequency and duration of use/exposure**

Duration : Covers daily exposures up to 8 hours

**Technical and organisational conditions and measures**

Do not ingest. If swallowed then seek immediate medical assistance.  
 Avoid direct skin contact with product. Identify potential areas for indirect skin contact. Wear gloves (tested to EN374) if hand contact with substance likely. Clean up contamination/spills as soon as they occur. Wash off any skin contamination immediately. Provide basic employee training to prevent / minimise exposures and to report any skin problems that may develop.  
 No other specific measures identified.

**Other conditions affecting workers exposure**

Temperature : Assumes use at not more than 20°C above ambient temperature.

**7.2.8. Control of worker exposure: Roller application or brushing (PROC10)****Product (article) characteristics**

Covers percentage substance in the product up to 100 %.

Physical form of product : Liquid, vapour pressure &lt; 0.5 kPa at Standard Temperature and Pressure

**Amount used (or contained in articles), frequency and duration of use/exposure**

Duration : Covers daily exposures up to 8 hours

**Technical and organisational conditions and measures**

Do not ingest. If swallowed then seek immediate medical assistance.  
 Avoid direct skin contact with product. Identify potential areas for indirect skin contact. Wear gloves (tested to EN374) if hand contact with substance likely. Clean up contamination/spills as soon as they occur. Wash off any skin contamination immediately. Provide basic employee training to prevent / minimise exposures and to report any skin problems that may develop.  
 No other specific measures identified.

**Other conditions affecting workers exposure**

Temperature : Assumes use at not more than 20°C above ambient

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temperature.

**7.2.9. Control of worker exposure: Treatment of articles by dipping and pouring (PROC13)****Product (article) characteristics**

Covers percentage substance in the product up to 100 %.

Physical form of product : Liquid, vapour pressure &lt; 0.5 kPa at Standard Temperature and Pressure

**Amount used (or contained in articles), frequency and duration of use/exposure**

Duration : Covers daily exposures up to 8 hours

**Technical and organisational conditions and measures**

Do not ingest. If swallowed then seek immediate medical assistance.  
 Avoid direct skin contact with product. Identify potential areas for indirect skin contact. Wear gloves (tested to EN374) if hand contact with substance likely. Clean up contamination/spills as soon as they occur. Wash off any skin contamination immediately. Provide basic employee training to prevent / minimise exposures and to report any skin problems that may develop.  
 No other specific measures identified.

**Other conditions affecting workers exposure**

Temperature : Assumes use at not more than 20°C above ambient temperature.

**7.3. Exposure estimation and reference to its source****7.3.1. Environmental release and exposure: Use of non-reactive processing aid at industrial site (no inclusion into or onto article) (ERC4)**

Protection Target	Exposure estimate	RCR
Freshwater	0,022 µg/l (EUSES)	0,024
Sea water	0,002 µg/l (EUSES)	0,002
Freshwater sediment	0,0525 mg/kg wet weight (EUSES)	0,025
Sea sediment	0,0048 mg/kg wet weight (EUSES)	0,002
Soil	0,114 mg/kg wet weight (EUSES)	0,065
Air	0,0046 mg/m <sup>3</sup>	

**Additional information on exposure estimation**

Common practices vary across sites thus conservative process release estimates used.

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**7.3.2. Worker exposure: Chemical production or refinery in closed continuous process with occasional controlled exposure or processes with equivalent containment conditions (PROC2)****Additional information on exposure estimation**

A quantitative risk assessment is not required for human health.

**7.3.3. Worker exposure: Manufacture or formulation in the chemical industry in closed batch processes with occasional controlled exposure or processes with equivalent containment condition (PROC3)****Additional information on exposure estimation**

A quantitative risk assessment is not required for human health.

**7.3.4. Worker exposure: Chemical production where opportunity for exposure arises (PROC4)****Additional information on exposure estimation**

A quantitative risk assessment is not required for human health.

**7.3.5. Worker exposure: Industrial spraying (PROC7)****Additional information on exposure estimation**

A quantitative risk assessment is not required for human health.

**7.3.6. Worker exposure: Transfer of substance or mixture (charging/discharging) at non dedicated-facilities (PROC8a)****Additional information on exposure estimation**

A quantitative risk assessment is not required for human health.

**7.3.7. Worker exposure: Transfer of substance or mixture (charging/discharging) at dedicated facilities (PROC8b)****Additional information on exposure estimation**

A quantitative risk assessment is not required for human health.

**7.3.8. Worker exposure: Roller application or brushing (PROC10)****Additional information on exposure estimation**

A quantitative risk assessment is not required for human health.

**7.3.9. Worker exposure: Treatment of articles by dipping and pouring (PROC13)****Additional information on exposure estimation**

A quantitative risk assessment is not required for human health.

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**7.4. Guidance to DU to evaluate whether he works inside the boundaries set by the ES**

Guidance is based on assumed operating conditions which may not be applicable to all sites; thus, scaling may be necessary to define appropriate site-specific risk management measures.

Required removal efficiency for wastewater can be achieved using onsite/offsite technologies, either alone or in combination.

Required removal efficiency for air can be achieved using on-site technologies, either alone or in combination.

Further details on scaling and control technologies are provided in SpERC factsheet (<http://cefic.org/en/reach-for-industries-libraries.html>).



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**ES 8: Use as a cleaning agent – professional; Professional uses (SU22).****8.1. Title section**

<b>Exposure Scenario name</b>	: Use as a cleaning agent – professional
<b>Structured Short Title</b>	: Use as a cleaning agent – professional; Professional uses (SU22).
<b>Substance</b>	: dodec-1-ene EC-No.: 203-968-4

**Environment**

<b>CS 1</b>	<b>Use as a cleaning agent – professional</b>	ERC8a, ERC8d
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**Worker**

<b>CS 2</b>	<b>General measures applicable to all activities, General measures (skin irritants)</b>	PROC2
<b>CS 3</b>	<b>General measures applicable to all activities, General measures (skin irritants)</b>	PROC3
<b>CS 4</b>	<b>General measures applicable to all activities, General measures (skin irritants)</b>	PROC4
<b>CS 5</b>	<b>General measures applicable to all activities, General measures (skin irritants)</b>	PROC8a
<b>CS 6</b>	<b>General measures applicable to all activities, General measures (skin irritants)</b>	PROC8b
<b>CS 7</b>	<b>General measures applicable to all activities, General measures (skin irritants)</b>	PROC10
<b>CS 8</b>	<b>General measures applicable to all activities, General measures (skin irritants)</b>	PROC11
<b>CS 9</b>	<b>General measures applicable to all activities, General measures (skin irritants)</b>	PROC13

**8.2. Conditions of use affecting exposure**

**8.2.1. Control of environmental exposure: Widespread use of non-reactive processing aid (no inclusion into or onto article, indoor) (ERC8a) / Widespread use of non-reactive processing aid (no inclusion into or onto article, outdoor) (ERC8d)**

**Product (article) characteristics**

Covers percentage substance in the product up to 100 %.

**Amount used (or contained in articles), frequency and duration of use/exposure**

Maximum allowable site tonnage : 45 kg/day  
(MSafe)

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Release type : Wide dispersive use

Emission days : 300

**Technical and organisational conditions and measures**

Risk from environmental exposure is driven by freshwater sediment.

Air - minimum efficiency of 0 %

Water - minimum efficiency of 96,4 %

**Conditions and measures related to sewage treatment plant**

STP type : Municipal sewage treatment plant

STP sludge treatment : Prevent discharge of undissolved substance to or recover from wastewater.  
Do not apply industrial sludge to natural soils.  
Sewage sludge should be incinerated, contained or reclaimed.

STP effluent : 2.000 m3/d

**Conditions and measures related to treatment of waste (including article waste)**

Waste treatment : External treatment and disposal of waste should comply with applicable local and/or national regulations.

**Other conditions affecting environmental exposure**

Receiving surface water flow : 18.000 m3/d

Local freshwater dilution factor : 10

Local marine water dilution factor : 100

**8.2.2. Control of worker exposure: Chemical production or refinery in closed continuous process with occasional controlled exposure or processes with equivalent containment conditions (PROC2)****Product (article) characteristics**

Covers percentage substance in the product up to 100 %.

Physical form of product : Liquid, vapour pressure < 0.5 kPa at Standard Temperature and Pressure

**Amount used (or contained in articles), frequency and duration of use/exposure**

Duration : Covers daily exposures up to 8 hours

**Technical and organisational conditions and measures**

Do not ingest. If swallowed then seek immediate medical assistance.  
Avoid direct skin contact with product. Identify potential areas for indirect skin contact. Wear gloves (tested to EN374) if hand contact with substance likely. Clean up contamination/spills as soon as they occur. Wash off any skin contamination immediately. Provide basic employee training to prevent / minimise exposures and to report any skin problems that may develop.  
No other specific measures identified.

**Other conditions affecting workers exposure**

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Temperature : Assumes use at not more than 20°C above ambient temperature.

**8.2.3. Control of worker exposure: Manufacture or formulation in the chemical industry in closed batch processes with occasional controlled exposure or processes with equivalent containment condition (PROC3)**

**Product (article) characteristics**

Covers percentage substance in the product up to 100 %.

Physical form of product : Liquid, vapour pressure < 0.5 kPa at Standard Temperature and Pressure

**Amount used (or contained in articles), frequency and duration of use/exposure**

Duration : Covers daily exposures up to 8 hours

**Technical and organisational conditions and measures**

Do not ingest. If swallowed then seek immediate medical assistance.  
Avoid direct skin contact with product. Identify potential areas for indirect skin contact. Wear gloves (tested to EN374) if hand contact with substance likely. Clean up contamination/spills as soon as they occur. Wash off any skin contamination immediately. Provide basic employee training to prevent / minimise exposures and to report any skin problems that may develop.  
No other specific measures identified.

**Other conditions affecting workers exposure**

Temperature : Assumes use at not more than 20°C above ambient temperature.

**8.2.4. Control of worker exposure: Chemical production where opportunity for exposure arises (PROC4)**

**Product (article) characteristics**

Covers percentage substance in the product up to 100 %.

Physical form of product : Liquid, vapour pressure < 0.5 kPa at Standard Temperature and Pressure

**Amount used (or contained in articles), frequency and duration of use/exposure**

Duration : Covers daily exposures up to 8 hours

**Technical and organisational conditions and measures**

Do not ingest. If swallowed then seek immediate medical assistance.  
Avoid direct skin contact with product. Identify potential areas for indirect skin contact. Wear gloves (tested to EN374) if hand contact with substance likely. Clean up contamination/spills as soon as they occur. Wash off any skin contamination immediately. Provide basic employee training to prevent / minimise exposures and to report any skin problems that may develop.  
No other specific measures identified.

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**Other conditions affecting workers exposure**

Temperature : Assumes use at not more than 20°C above ambient temperature.

**8.2.5. Control of worker exposure: Transfer of substance or mixture (charging/discharging) at non dedicated-facilities (PROC8a)****Product (article) characteristics**

Covers percentage substance in the product up to 100 %.

Physical form of product : Liquid, vapour pressure < 0.5 kPa at Standard Temperature and Pressure

**Amount used (or contained in articles), frequency and duration of use/exposure**

Duration : Covers daily exposures up to 8 hours

**Technical and organisational conditions and measures**

Do not ingest. If swallowed then seek immediate medical assistance.  
Avoid direct skin contact with product. Identify potential areas for indirect skin contact. Wear gloves (tested to EN374) if hand contact with substance likely. Clean up contamination/spills as soon as they occur. Wash off any skin contamination immediately. Provide basic employee training to prevent / minimise exposures and to report any skin problems that may develop.  
No other specific measures identified.

**Other conditions affecting workers exposure**

Temperature : Assumes use at not more than 20°C above ambient temperature.

**8.2.6. Control of worker exposure: Transfer of substance or mixture (charging/discharging) at dedicated facilities (PROC8b)****Product (article) characteristics**

Covers percentage substance in the product up to 100 %.

Physical form of product : Liquid, vapour pressure < 0.5 kPa at Standard Temperature and Pressure

**Amount used (or contained in articles), frequency and duration of use/exposure**

Duration : Covers daily exposures up to 8 hours

**Technical and organisational conditions and measures**

Do not ingest. If swallowed then seek immediate medical assistance.  
Avoid direct skin contact with product. Identify potential areas for indirect skin contact. Wear gloves (tested to EN374) if hand contact with substance likely. Clean up contamination/spills as soon as they occur. Wash off any skin contamination immediately. Provide basic employee training to prevent / minimise exposures and to report any skin problems that may develop.  
No other specific measures identified.

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**Other conditions affecting workers exposure**

Temperature : Assumes use at not more than 20°C above ambient temperature.

**8.2.7. Control of worker exposure: Roller application or brushing (PROC10)****Product (article) characteristics**

Covers percentage substance in the product up to 100 %.

Physical form of product : Liquid, vapour pressure < 0.5 kPa at Standard Temperature and Pressure

**Amount used (or contained in articles), frequency and duration of use/exposure**

Duration : Covers daily exposures up to 8 hours

**Technical and organisational conditions and measures**

Do not ingest. If swallowed then seek immediate medical assistance.  
Avoid direct skin contact with product. Identify potential areas for indirect skin contact. Wear gloves (tested to EN374) if hand contact with substance likely. Clean up contamination/spills as soon as they occur. Wash off any skin contamination immediately. Provide basic employee training to prevent / minimise exposures and to report any skin problems that may develop.  
No other specific measures identified.

**Other conditions affecting workers exposure**

Temperature : Assumes use at not more than 20°C above ambient temperature.

**8.2.8. Control of worker exposure: Non-industrial spraying (PROC11)****Product (article) characteristics**

Covers percentage substance in the product up to 100 %.

Physical form of product : Liquid, vapour pressure < 0.5 kPa at Standard Temperature and Pressure

**Amount used (or contained in articles), frequency and duration of use/exposure**

Duration : Covers daily exposures up to 8 hours

**Technical and organisational conditions and measures**

Do not ingest. If swallowed then seek immediate medical assistance.  
Avoid direct skin contact with product. Identify potential areas for indirect skin contact. Wear gloves (tested to EN374) if hand contact with substance likely. Clean up contamination/spills as soon as they occur. Wash off any skin contamination immediately. Provide basic employee training to prevent / minimise exposures and to report any skin problems that may develop.  
No other specific measures identified.

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**Other conditions affecting workers exposure**

Temperature : Assumes use at not more than 20°C above ambient temperature.

**8.2.9. Control of worker exposure: Treatment of articles by dipping and pouring (PROC13)****Product (article) characteristics**

Covers percentage substance in the product up to 100 %.

Physical form of product : Liquid, vapour pressure < 0.5 kPa at Standard Temperature and Pressure

**Amount used (or contained in articles), frequency and duration of use/exposure**

Duration : Covers daily exposures up to 8 hours

**Technical and organisational conditions and measures**

Do not ingest. If swallowed then seek immediate medical assistance.  
Avoid direct skin contact with product. Identify potential areas for indirect skin contact. Wear gloves (tested to EN374) if hand contact with substance likely. Clean up contamination/spills as soon as they occur. Wash off any skin contamination immediately. Provide basic employee training to prevent / minimise exposures and to report any skin problems that may develop.  
No other specific measures identified.

**Other conditions affecting workers exposure**

Temperature : Assumes use at not more than 20°C above ambient temperature.

**8.3. Exposure estimation and reference to its source**

**8.3.1. Environmental release and exposure: Widespread use of non-reactive processing aid (no inclusion into or onto article, indoor) (ERC8a) / Widespread use of non-reactive processing aid (no inclusion into or onto article, outdoor) (ERC8d)**

Protection Target	Exposure estimate	RCR
Freshwater	0,0219 µg/l (EUSES)	0,024
Sea water	0,002 µg/l (EUSES)	0,002
Freshwater sediment	0,0523 mg/kg wet weight (EUSES)	0,024
Sea sediment	0,0048 mg/kg wet weight (EUSES)	0,002
Soil	0,105 µg/kg wet weight (EUSES)	0,000
Air	0,0061 µg/m <sup>3</sup>	

**Additional information on exposure estimation**

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Common practices vary across sites thus conservative process release estimates used.

**8.3.2. Worker exposure: Chemical production or refinery in closed continuous process with occasional controlled exposure or processes with equivalent containment conditions (PROC2)****Additional information on exposure estimation**

A quantitative risk assessment is not required for human health.

**8.3.3. Worker exposure: Manufacture or formulation in the chemical industry in closed batch processes with occasional controlled exposure or processes with equivalent containment condition (PROC3)****Additional information on exposure estimation**

A quantitative risk assessment is not required for human health.

**8.3.4. Worker exposure: Chemical production where opportunity for exposure arises (PROC4)****Additional information on exposure estimation**

A quantitative risk assessment is not required for human health.

**8.3.5. Worker exposure: Transfer of substance or mixture (charging/discharging) at non dedicated-facilities (PROC8a)****Additional information on exposure estimation**

A quantitative risk assessment is not required for human health.

**8.3.6. Worker exposure: Transfer of substance or mixture (charging/discharging) at dedicated facilities (PROC8b)****Additional information on exposure estimation**

A quantitative risk assessment is not required for human health.

**8.3.7. Worker exposure: Roller application or brushing (PROC10)****Additional information on exposure estimation**

A quantitative risk assessment is not required for human health.

**8.3.8. Worker exposure: Non-industrial spraying (PROC11)****Additional information on exposure estimation**

A quantitative risk assessment is not required for human health.

**8.3.9. Worker exposure: Treatment of articles by dipping and pouring (PROC13)**

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**Additional information on exposure estimation**

A quantitative risk assessment is not required for human health.

**8.4. Guidance to DU to evaluate whether he works inside the boundaries set by the ES**

Guidance is based on assumed operating conditions which may not be applicable to all sites; thus, scaling may be necessary to define appropriate site-specific risk management measures.

Required removal efficiency for wastewater can be achieved using onsite/offsite technologies, either alone or in combination.

Required removal efficiency for air can be achieved using on-site technologies, either alone or in combination.

Further details on scaling and control technologies are provided in SpERC factsheet (<http://cefic.org/en/reach-for-industries-libraries.html>).



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**ES 9: Use as a cleaning agent – consumer; Consumer uses (SU21).****9.1. Title section**

<b>Exposure Scenario name</b>	: Use as a cleaning agent – consumer
<b>Structured Short Title</b>	: Use as a cleaning agent – consumer; Consumer uses (SU21).
<b>Substance</b>	: dodec-1-ene EC-No.: 203-968-4

**Environment**

<b>CS 1</b>	<b>Use as a cleaning agent – consumer</b>	ERC8a, ERC8d
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**Consumer**

<b>CS 2</b>	<b>General measures applicable to all activities, General measures (skin irritants)</b>	PC3
<b>CS 3</b>	<b>General measures applicable to all activities, General measures (skin irritants)</b>	PC4
<b>CS 4</b>	<b>General measures applicable to all activities, General measures (skin irritants)</b>	PC8
<b>CS 5</b>	<b>General measures applicable to all activities, General measures (skin irritants)</b>	PC9a
<b>CS 6</b>	<b>General measures applicable to all activities, General measures (skin irritants)</b>	PC9b
<b>CS 7</b>	<b>General measures applicable to all activities, General measures (skin irritants)</b>	PC9c
<b>CS 8</b>	<b>General measures applicable to all activities, General measures (skin irritants)</b>	PC24
<b>CS 9</b>	<b>General measures applicable to all activities, General measures (skin irritants)</b>	PC35
<b>CS 10</b>	<b>General measures applicable to all activities, General measures (skin irritants)</b>	PC38

**9.2. Conditions of use affecting exposure**

**9.2.1. Control of environmental exposure: Widespread use of non-reactive processing aid (no inclusion into or onto article, indoor) (ERC8a) / Widespread use of non-reactive processing aid (no inclusion into or onto article, outdoor) (ERC8d)**

**Product (article) characteristics**

Covers percentage substance in the product up to 100 %.

**Amount used (or contained in articles), frequency and duration of use/exposure**

Maximum allowable site tonnage : 14 kg/day

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(MSafe)

Release type : Wide dispersive use

Emission days : 365

**Conditions and measures related to treatment of waste (including article waste)**

Waste treatment : External treatment and disposal of waste should comply with applicable local and/or national regulations.

**Other conditions affecting environmental exposure**

Receiving surface water flow : 18.000 m3/d

Local freshwater dilution factor : 10

Local marine water dilution factor : 100

**9.2.2. Control of consumer exposure: Air care products (PC3)****Product (article) characteristics**

Covers percentage substance in the product up to 100 %.

Physical form of product : Liquid, vapour pressure &lt; 0.5 kPa at Standard Temperature and Pressure

**Amount used (or contained in articles), frequency and duration of use/exposure**

Duration : Covers daily exposures up to 8 hours

**Conditions and measures related to personal protection, hygiene and health evaluation**

Do not ingest. If swallowed then seek immediate medical assistance.  
 Avoid direct skin contact with product. Identify potential areas for indirect skin contact. Wear gloves (tested to EN374) if hand contact with substance likely. Clean up contamination/spills as soon as they occur. Wash off any skin contamination immediately. Provide basic employee training to prevent / minimise exposures and to report any skin problems that may develop.  
 No other specific measures identified.

**Other conditions affecting consumers exposure**

Temperature : Assumes use at not more than 20°C above ambient temperature.

**9.2.3. Control of consumer exposure: Anti-Freeze and de-icing products (PC4)****Product (article) characteristics**

Covers percentage substance in the product up to 100 %.

Physical form of product : Liquid, vapour pressure &lt; 0.5 kPa at Standard Temperature and Pressure

**Amount used (or contained in articles), frequency and duration of use/exposure**

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Duration : Covers daily exposures up to 8 hours

**Conditions and measures related to personal protection, hygiene and health evaluation**

Do not ingest. If swallowed then seek immediate medical assistance.  
 Avoid direct skin contact with product. Identify potential areas for indirect skin contact. Wear gloves (tested to EN374) if hand contact with substance likely. Clean up contamination/spills as soon as they occur. Wash off any skin contamination immediately. Provide basic employee training to prevent / minimise exposures and to report any skin problems that may develop.  
 No other specific measures identified.

**Other conditions affecting consumers exposure**

Temperature : Assumes use at not more than 20°C above ambient temperature.

**9.2.4. Control of consumer exposure: Biocidal products (PC8)****Product (article) characteristics**

Covers percentage substance in the product up to 100 %.

Physical form of product : Liquid, vapour pressure < 0.5 kPa at Standard Temperature and Pressure

**Amount used (or contained in articles), frequency and duration of use/exposure**

Duration : Covers daily exposures up to 8 hours

**Conditions and measures related to personal protection, hygiene and health evaluation**

Do not ingest. If swallowed then seek immediate medical assistance.  
 Avoid direct skin contact with product. Identify potential areas for indirect skin contact. Wear gloves (tested to EN374) if hand contact with substance likely. Clean up contamination/spills as soon as they occur. Wash off any skin contamination immediately. Provide basic employee training to prevent / minimise exposures and to report any skin problems that may develop.  
 No other specific measures identified.

**Other conditions affecting consumers exposure**

Temperature : Assumes use at not more than 20°C above ambient temperature.

**9.2.5. Control of consumer exposure: Coatings and paints, thinners, paint removers (PC9a)****Product (article) characteristics**

Covers percentage substance in the product up to 100 %.

Physical form of product : Liquid, vapour pressure < 0.5 kPa at Standard Temperature and Pressure

**Amount used (or contained in articles), frequency and duration of use/exposure**

Duration : Covers daily exposures up to 8 hours

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**Conditions and measures related to personal protection, hygiene and health evaluation**

Do not ingest. If swallowed then seek immediate medical assistance.  
 Avoid direct skin contact with product. Identify potential areas for indirect skin contact. Wear gloves (tested to EN374) if hand contact with substance likely. Clean up contamination/spills as soon as they occur. Wash off any skin contamination immediately. Provide basic employee training to prevent / minimise exposures and to report any skin problems that may develop.  
 No other specific measures identified.

**Other conditions affecting consumers exposure**

Temperature : Assumes use at not more than 20°C above ambient temperature.

**9.2.6. Control of consumer exposure: Fillers, putties, plasters, modelling clay (PC9b)****Product (article) characteristics**

Covers percentage substance in the product up to 100 %.

Physical form of product : Liquid, vapour pressure < 0.5 kPa at Standard Temperature and Pressure

**Amount used (or contained in articles), frequency and duration of use/exposure**

Duration : Covers daily exposures up to 8 hours

**Conditions and measures related to personal protection, hygiene and health evaluation**

Do not ingest. If swallowed then seek immediate medical assistance.  
 Avoid direct skin contact with product. Identify potential areas for indirect skin contact. Wear gloves (tested to EN374) if hand contact with substance likely. Clean up contamination/spills as soon as they occur. Wash off any skin contamination immediately. Provide basic employee training to prevent / minimise exposures and to report any skin problems that may develop.  
 No other specific measures identified.

**Other conditions affecting consumers exposure**

Temperature : Assumes use at not more than 20°C above ambient temperature.

**9.2.7. Control of consumer exposure: Finger paints (PC9c)****Product (article) characteristics**

Covers percentage substance in the product up to 100 %.

Physical form of product : Liquid, vapour pressure < 0.5 kPa at Standard Temperature and Pressure

**Amount used (or contained in articles), frequency and duration of use/exposure**

Duration : Covers daily exposures up to 8 hours

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**Conditions and measures related to personal protection, hygiene and health evaluation**

Do not ingest. If swallowed then seek immediate medical assistance.  
 Avoid direct skin contact with product. Identify potential areas for indirect skin contact. Wear gloves (tested to EN374) if hand contact with substance likely. Clean up contamination/spills as soon as they occur. Wash off any skin contamination immediately. Provide basic employee training to prevent / minimise exposures and to report any skin problems that may develop.  
 No other specific measures identified.

**Other conditions affecting consumers exposure**

Temperature : Assumes use at not more than 20°C above ambient temperature.

**9.2.8. Control of consumer exposure: Lubricants, greases, release products (PC24)****Product (article) characteristics**

Covers percentage substance in the product up to 100 %.

Physical form of product : Liquid, vapour pressure < 0.5 kPa at Standard Temperature and Pressure

**Amount used (or contained in articles), frequency and duration of use/exposure**

Duration : Covers daily exposures up to 8 hours

**Conditions and measures related to personal protection, hygiene and health evaluation**

Do not ingest. If swallowed then seek immediate medical assistance.  
 Avoid direct skin contact with product. Identify potential areas for indirect skin contact. Wear gloves (tested to EN374) if hand contact with substance likely. Clean up contamination/spills as soon as they occur. Wash off any skin contamination immediately. Provide basic employee training to prevent / minimise exposures and to report any skin problems that may develop.  
 No other specific measures identified.

**Other conditions affecting consumers exposure**

Temperature : Assumes use at not more than 20°C above ambient temperature.

**9.2.9. Control of consumer exposure: Washing and cleaning products (PC35)****Product (article) characteristics**

Covers percentage substance in the product up to 100 %.

Physical form of product : Liquid, vapour pressure < 0.5 kPa at Standard Temperature and Pressure

**Amount used (or contained in articles), frequency and duration of use/exposure**

Duration : Covers daily exposures up to 8 hours

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**Conditions and measures related to personal protection, hygiene and health evaluation**

Do not ingest. If swallowed then seek immediate medical assistance.  
 Avoid direct skin contact with product. Identify potential areas for indirect skin contact. Wear gloves (tested to EN374) if hand contact with substance likely. Clean up contamination/spills as soon as they occur. Wash off any skin contamination immediately. Provide basic employee training to prevent / minimise exposures and to report any skin problems that may develop.  
 No other specific measures identified.

**Other conditions affecting consumers exposure**

Temperature : Assumes use at not more than 20°C above ambient temperature.

**9.2.10. Control of consumer exposure: Welding and soldering products, flux products (PC38)****Product (article) characteristics**

Covers percentage substance in the product up to 100 %.

Physical form of product : Liquid, vapour pressure < 0.5 kPa at Standard Temperature and Pressure

**Amount used (or contained in articles), frequency and duration of use/exposure**

Duration : Covers daily exposures up to 8 hours

**Conditions and measures related to personal protection, hygiene and health evaluation**

Do not ingest. If swallowed then seek immediate medical assistance.  
 Avoid direct skin contact with product. Identify potential areas for indirect skin contact. Wear gloves (tested to EN374) if hand contact with substance likely. Clean up contamination/spills as soon as they occur. Wash off any skin contamination immediately. Provide basic employee training to prevent / minimise exposures and to report any skin problems that may develop.  
 No other specific measures identified.

**Other conditions affecting consumers exposure**

Temperature : Assumes use at not more than 20°C above ambient temperature.

**9.3. Exposure estimation and reference to its source**

**9.3.1. Environmental release and exposure: Widespread use of non-reactive processing aid (no inclusion into or onto article, indoor) (ERC8a) / Widespread use of non-reactive processing aid (no inclusion into or onto article, outdoor) (ERC8d)**

Protection Target	Exposure estimate	RCR
Freshwater	0,0567 µg/l (EUSES)	0,063
Sea water	0,0055 µg/l (EUSES)	0,006
Freshwater sediment	0,136 mg/kg wet weight (EUSES)	0,063

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Sea sediment	0,0131 mg/kg wet weight (EUSES)	0,006
Soil	0,0898 mg/kg wet weight (EUSES)	0,052
Air	0,238 µg/m <sup>3</sup>	

**Additional information on exposure estimation**

Common practices vary across sites thus conservative process release estimates used.

**9.3.2. Consumer exposure: Air care products (PC3)****Additional information on exposure estimation**

A quantitative risk assessment is not required for human health.

**9.3.3. Consumer exposure: Anti-Freeze and de-icing products (PC4)****Additional information on exposure estimation**

A quantitative risk assessment is not required for human health.

**9.3.4. Consumer exposure: Biocidal products (PC8)****Additional information on exposure estimation**

A quantitative risk assessment is not required for human health.

**9.3.5. Consumer exposure: Coatings and paints, thinners, paint removers (PC9a)****Additional information on exposure estimation**

A quantitative risk assessment is not required for human health.

**9.3.6. Consumer exposure: Fillers, putties, plasters, modelling clay (PC9b)****Additional information on exposure estimation**

A quantitative risk assessment is not required for human health.

**9.3.7. Consumer exposure: Finger paints (PC9c)****Additional information on exposure estimation**

A quantitative risk assessment is not required for human health.

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**9.3.8. Consumer exposure: Lubricants, greases, release products (PC24)****Additional information on exposure estimation**

A quantitative risk assessment is not required for human health.

**9.3.9. Consumer exposure: Washing and cleaning products (PC35)****Additional information on exposure estimation**

A quantitative risk assessment is not required for human health.

**9.3.10. Consumer exposure: Welding and soldering products, flux products (PC38)****Additional information on exposure estimation**

A quantitative risk assessment is not required for human health.

**9.4. Guidance to DU to evaluate whether he works inside the boundaries set by the ES**

Guidance is based on assumed operating conditions which may not be applicable to all sites; thus, scaling may be necessary to define appropriate site-specific risk management measures.

Required removal efficiency for wastewater can be achieved using onsite/offsite technologies, either alone or in combination.

Required removal efficiency for air can be achieved using on-site technologies, either alone or in combination.

Further details on scaling and control technologies are provided in SpERC factsheet (<http://cefic.org/en/reach-for-industries-libraries.html>).



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**ES 10: Use in Oil and Gas field drilling and production operations - Industrial; Industrial uses (SU3).****10.1. Title section**

<b>Exposure Scenario name</b>	: Use in Oil and Gas field drilling and production operations - Industrial
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<b>Structured Short Title</b>	: Use in Oil and Gas field drilling and production operations - Industrial; Industrial uses (SU3).
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<b>Substance</b>	: dodec-1-ene <u>EC-No.:</u> 203-968-4
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**Environment**

<b>CS 1</b>	<b>Use in Oil and Gas field drilling and production operations - Industrial</b>	<b>ERC4</b>
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**Worker**

<b>CS 2</b>	<b>General measures applicable to all activities, General measures (skin irritants)</b>	<b>PROC1</b>
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<b>CS 3</b>	<b>General measures applicable to all activities, General measures (skin irritants)</b>	<b>PROC2</b>
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<b>CS 4</b>	<b>General measures applicable to all activities, General measures (skin irritants)</b>	<b>PROC3</b>
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<b>CS 5</b>	<b>General measures applicable to all activities, General measures (skin irritants)</b>	<b>PROC4</b>
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<b>CS 6</b>	<b>General measures applicable to all activities, General measures (skin irritants)</b>	<b>PROC8a</b>
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<b>CS 7</b>	<b>General measures applicable to all activities, General measures (skin irritants)</b>	<b>PROC8b</b>
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**10.2. Conditions of use affecting exposure****10.2.1. Control of environmental exposure: Use of non-reactive processing aid at industrial site (no inclusion into or onto article) (ERC4)****Product (article) characteristics**

Covers percentage substance in the product up to 100 %.

**Amount used (or contained in articles), frequency and duration of use/exposure**

<b>Release type</b>	: Continuous release
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<b>Remarks</b>	: Not applicable
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**Technical and organisational conditions and measures**

Discharge to the marine compartment prohibited.

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**Conditions and measures related to treatment of waste (including article waste)**

Waste treatment : External treatment and disposal of waste should comply with applicable local and/or national regulations.

**10.2.2. Control of worker exposure: Chemical production or refinery in closed process without likelihood of exposure or processes with equivalent containment conditions (PROC1)****Product (article) characteristics**

Covers percentage substance in the product up to 100 %.

Physical form of product : Liquid, vapour pressure < 0.5 kPa at Standard Temperature and Pressure

**Amount used (or contained in articles), frequency and duration of use/exposure**

Duration : Covers daily exposures up to 8 hours

**Technical and organisational conditions and measures**

Do not ingest. If swallowed then seek immediate medical assistance.  
Avoid direct skin contact with product. Identify potential areas for indirect skin contact. Wear gloves (tested to EN374) if hand contact with substance likely. Clean up contamination/spills as soon as they occur. Wash off any skin contamination immediately. Provide basic employee training to prevent / minimise exposures and to report any skin problems that may develop.  
No other specific measures identified.

**Other conditions affecting workers exposure**

Temperature : Assumes use at not more than 20°C above ambient temperature.

**10.2.3. Control of worker exposure: Chemical production or refinery in closed continuous process with occasional controlled exposure or processes with equivalent containment conditions (PROC2)****Product (article) characteristics**

Covers percentage substance in the product up to 100 %.

Physical form of product : Liquid, vapour pressure < 0.5 kPa at Standard Temperature and Pressure

**Amount used (or contained in articles), frequency and duration of use/exposure**

Duration : Covers daily exposures up to 8 hours

**Technical and organisational conditions and measures**

Do not ingest. If swallowed then seek immediate medical assistance.  
Avoid direct skin contact with product. Identify potential areas for indirect skin contact. Wear gloves (tested to EN374) if hand contact with substance likely. Clean up contamination/spills as soon as they occur. Wash off any skin contamination immediately. Provide basic employee training to prevent / minimise exposures and to report any skin problems that may develop.

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No other specific measures identified.

**Other conditions affecting workers exposure**

Temperature : Assumes use at not more than 20°C above ambient temperature.

**10.2.4. Control of worker exposure: Manufacture or formulation in the chemical industry in closed batch processes with occasional controlled exposure or processes with equivalent containment condition (PROC3)**

**Product (article) characteristics**

Covers percentage substance in the product up to 100 %.

Physical form of product : Liquid, vapour pressure < 0.5 kPa at Standard Temperature and Pressure

**Amount used (or contained in articles), frequency and duration of use/exposure**

Duration : Covers daily exposures up to 8 hours

**Technical and organisational conditions and measures**

Do not ingest. If swallowed then seek immediate medical assistance.  
 Avoid direct skin contact with product. Identify potential areas for indirect skin contact. Wear gloves (tested to EN374) if hand contact with substance likely. Clean up contamination/spills as soon as they occur. Wash off any skin contamination immediately. Provide basic employee training to prevent / minimise exposures and to report any skin problems that may develop.  
 No other specific measures identified.

**Other conditions affecting workers exposure**

Temperature : Assumes use at not more than 20°C above ambient temperature.

**10.2.5. Control of worker exposure: Chemical production where opportunity for exposure arises (PROC4)**

**Product (article) characteristics**

Covers percentage substance in the product up to 100 %.

Physical form of product : Liquid, vapour pressure < 0.5 kPa at Standard Temperature and Pressure

**Amount used (or contained in articles), frequency and duration of use/exposure**

Duration : Covers daily exposures up to 8 hours

**Technical and organisational conditions and measures**

Do not ingest. If swallowed then seek immediate medical assistance.  
 Avoid direct skin contact with product. Identify potential areas for indirect skin contact. Wear gloves (tested to EN374) if hand contact with substance likely. Clean up contamination/spills as soon as they

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occur. Wash off any skin contamination immediately. Provide basic employee training to prevent / minimise exposures and to report any skin problems that may develop.  
No other specific measures identified.

**Other conditions affecting workers exposure**

Temperature : Assumes use at not more than 20°C above ambient temperature.

**10.2.6. Control of worker exposure: Transfer of substance or mixture (charging/discharging) at non dedicated-facilities (PROC8a)****Product (article) characteristics**

Covers percentage substance in the product up to 100 %.

Physical form of product : Liquid, vapour pressure < 0.5 kPa at Standard Temperature and Pressure

**Amount used (or contained in articles), frequency and duration of use/exposure**

Duration : Covers daily exposures up to 8 hours

**Technical and organisational conditions and measures**

Do not ingest. If swallowed then seek immediate medical assistance.  
Avoid direct skin contact with product. Identify potential areas for indirect skin contact. Wear gloves (tested to EN374) if hand contact with substance likely. Clean up contamination/spills as soon as they occur. Wash off any skin contamination immediately. Provide basic employee training to prevent / minimise exposures and to report any skin problems that may develop.  
No other specific measures identified.

**Other conditions affecting workers exposure**

Temperature : Assumes use at not more than 20°C above ambient temperature.

**10.2.7. Control of worker exposure: Transfer of substance or mixture (charging/discharging) at dedicated facilities (PROC8b)****Product (article) characteristics**

Covers percentage substance in the product up to 100 %.

Physical form of product : Liquid, vapour pressure < 0.5 kPa at Standard Temperature and Pressure

**Amount used (or contained in articles), frequency and duration of use/exposure**

Duration : Covers daily exposures up to 8 hours

**Technical and organisational conditions and measures**

Do not ingest. If swallowed then seek immediate medical assistance.  
Avoid direct skin contact with product. Identify potential areas for indirect skin contact. Wear gloves

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(tested to EN374) if hand contact with substance likely. Clean up contamination/spills as soon as they occur. Wash off any skin contamination immediately. Provide basic employee training to prevent / minimise exposures and to report any skin problems that may develop.  
No other specific measures identified.

**Other conditions affecting workers exposure**

Temperature : Assumes use at not more than 20°C above ambient temperature.

**10.3. Exposure estimation and reference to its source****10.3.1. Environmental release and exposure: Use of non-reactive processing aid at industrial site (no inclusion into or onto article) (ERC4)****Additional information on exposure estimation**

Quantitative exposure and risk assessment not possible due to lack of emissions to aquatic environment. Qualitative approach used to conclude safe use.

**10.3.2. Worker exposure: Chemical production or refinery in closed process without likelihood of exposure or processes with equivalent containment conditions (PROC1)****Additional information on exposure estimation**

A quantitative risk assessment is not required for human health.

**10.3.3. Worker exposure: Chemical production or refinery in closed continuous process with occasional controlled exposure or processes with equivalent containment conditions (PROC2)****Additional information on exposure estimation**

A quantitative risk assessment is not required for human health.

**10.3.4. Worker exposure: Manufacture or formulation in the chemical industry in closed batch processes with occasional controlled exposure or processes with equivalent containment condition (PROC3)****Additional information on exposure estimation**

A quantitative risk assessment is not required for human health.

**10.3.5. Worker exposure: Chemical production where opportunity for exposure arises (PROC4)****Additional information on exposure estimation**

A quantitative risk assessment is not required for human health.

**10.3.6. Worker exposure: Transfer of substance or mixture (charging/discharging) at non dedicated-facilities (PROC8a)****Additional information on exposure estimation**

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A quantitative risk assessment is not required for human health.

**10.3.7. Worker exposure: Transfer of substance or mixture (charging/discharging) at dedicated facilities (PROC8b)****Additional information on exposure estimation**

A quantitative risk assessment is not required for human health.

**10.4. Guidance to DU to evaluate whether he works inside the boundaries set by the ES**

Discharge to aquatic environment is restricted by law and industry prohibits release.

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**ES 11: Use in Oil and Gas field drilling and production operations – Professional; Professional uses (SU22).****11.1. Title section**

<b>Exposure Scenario name</b>	: Use in Oil and Gas field drilling and production operations – Professional
<b>Structured Short Title</b>	: Use in Oil and Gas field drilling and production operations – Professional; Professional uses (SU22).
<b>Substance</b>	: dodec-1-ene <u>EC-No.:</u> 203-968-4

**Environment**

<b>CS 1</b>	<b>Use in Oil and Gas field drilling and production operations – Professional</b>	ERC8d
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**Worker**

<b>CS 2</b>	<b>General measures applicable to all activities, General measures (skin irritants)</b>	PROC1
<b>CS 3</b>	<b>General measures applicable to all activities, General measures (skin irritants)</b>	PROC2
<b>CS 4</b>	<b>General measures applicable to all activities, General measures (skin irritants)</b>	PROC3
<b>CS 5</b>	<b>General measures applicable to all activities, General measures (skin irritants)</b>	PROC4
<b>CS 6</b>	<b>General measures applicable to all activities, General measures (skin irritants)</b>	PROC8a
<b>CS 7</b>	<b>General measures applicable to all activities, General measures (skin irritants)</b>	PROC8b

**11.2. Conditions of use affecting exposure****11.2.1. Control of environmental exposure: Widespread use of non-reactive processing aid (no inclusion into or onto article, outdoor) (ERC8d)****Product (article) characteristics**

Covers percentage substance in the product up to 100 %.

**Amount used (or contained in articles), frequency and duration of use/exposure**

Release type : Continuous release

Remarks : Not applicable

**Technical and organisational conditions and measures**

Discharge to the marine compartment prohibited.

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**Conditions and measures related to treatment of waste (including article waste)**

Waste treatment : External treatment and disposal of waste should comply with applicable local and/or national regulations.

**11.2.2. Control of worker exposure: Chemical production or refinery in closed process without likelihood of exposure or processes with equivalent containment conditions (PROC1)****Product (article) characteristics**

Covers percentage substance in the product up to 100 %.

Physical form of product : Liquid, vapour pressure < 0.5 kPa at Standard Temperature and Pressure

**Amount used (or contained in articles), frequency and duration of use/exposure**

Duration : Covers daily exposures up to 8 hours

**Technical and organisational conditions and measures**

Do not ingest. If swallowed then seek immediate medical assistance.  
Avoid direct skin contact with product. Identify potential areas for indirect skin contact. Wear gloves (tested to EN374) if hand contact with substance likely. Clean up contamination/spills as soon as they occur. Wash off any skin contamination immediately. Provide basic employee training to prevent / minimise exposures and to report any skin problems that may develop.  
No other specific measures identified.

**Other conditions affecting workers exposure**

Temperature : Assumes use at not more than 20°C above ambient temperature.

**11.2.3. Control of worker exposure: Chemical production or refinery in closed continuous process with occasional controlled exposure or processes with equivalent containment conditions (PROC2)****Product (article) characteristics**

Covers percentage substance in the product up to 100 %.

Physical form of product : Liquid, vapour pressure < 0.5 kPa at Standard Temperature and Pressure

**Amount used (or contained in articles), frequency and duration of use/exposure**

Duration : Covers daily exposures up to 8 hours

**Technical and organisational conditions and measures**

Do not ingest. If swallowed then seek immediate medical assistance.  
Avoid direct skin contact with product. Identify potential areas for indirect skin contact. Wear gloves (tested to EN374) if hand contact with substance likely. Clean up contamination/spills as soon as they occur. Wash off any skin contamination immediately. Provide basic employee training to prevent / minimise exposures and to report any skin problems that may develop.



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No other specific measures identified.

**Other conditions affecting workers exposure**

Temperature : Assumes use at not more than 20°C above ambient temperature.

**11.2.4. Control of worker exposure: Manufacture or formulation in the chemical industry in closed batch processes with occasional controlled exposure or processes with equivalent containment condition (PROC3)**

**Product (article) characteristics**

Covers percentage substance in the product up to 100 %.

Physical form of product : Liquid, vapour pressure < 0.5 kPa at Standard Temperature and Pressure

**Amount used (or contained in articles), frequency and duration of use/exposure**

Duration : Covers daily exposures up to 8 hours

**Technical and organisational conditions and measures**

Do not ingest. If swallowed then seek immediate medical assistance.  
 Avoid direct skin contact with product. Identify potential areas for indirect skin contact. Wear gloves (tested to EN374) if hand contact with substance likely. Clean up contamination/spills as soon as they occur. Wash off any skin contamination immediately. Provide basic employee training to prevent / minimise exposures and to report any skin problems that may develop.  
 No other specific measures identified.

**Other conditions affecting workers exposure**

Temperature : Assumes use at not more than 20°C above ambient temperature.

**11.2.5. Control of worker exposure: Chemical production where opportunity for exposure arises (PROC4)**

**Product (article) characteristics**

Covers percentage substance in the product up to 100 %.

Physical form of product : Liquid, vapour pressure < 0.5 kPa at Standard Temperature and Pressure

**Amount used (or contained in articles), frequency and duration of use/exposure**

Duration : Covers daily exposures up to 8 hours

**Technical and organisational conditions and measures**

Do not ingest. If swallowed then seek immediate medical assistance.  
 Avoid direct skin contact with product. Identify potential areas for indirect skin contact. Wear gloves (tested to EN374) if hand contact with substance likely. Clean up contamination/spills as soon as they

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occur. Wash off any skin contamination immediately. Provide basic employee training to prevent / minimise exposures and to report any skin problems that may develop.  
No other specific measures identified.

**Other conditions affecting workers exposure**

Temperature : Assumes use at not more than 20°C above ambient temperature.

**11.2.6. Control of worker exposure: Transfer of substance or mixture (charging/discharging) at non dedicated-facilities (PROC8a)****Product (article) characteristics**

Covers percentage substance in the product up to 100 %.

Physical form of product : Liquid, vapour pressure < 0.5 kPa at Standard Temperature and Pressure

**Amount used (or contained in articles), frequency and duration of use/exposure**

Duration : Covers daily exposures up to 8 hours

**Technical and organisational conditions and measures**

Do not ingest. If swallowed then seek immediate medical assistance.  
Avoid direct skin contact with product. Identify potential areas for indirect skin contact. Wear gloves (tested to EN374) if hand contact with substance likely. Clean up contamination/spills as soon as they occur. Wash off any skin contamination immediately. Provide basic employee training to prevent / minimise exposures and to report any skin problems that may develop.  
No other specific measures identified.

**Other conditions affecting workers exposure**

Temperature : Assumes use at not more than 20°C above ambient temperature.

**11.2.7. Control of worker exposure: Transfer of substance or mixture (charging/discharging) at dedicated facilities (PROC8b)****Product (article) characteristics**

Covers percentage substance in the product up to 100 %.

Physical form of product : Liquid, vapour pressure < 0.5 kPa at Standard Temperature and Pressure

**Amount used (or contained in articles), frequency and duration of use/exposure**

Duration : Covers daily exposures up to 8 hours

**Technical and organisational conditions and measures**

Do not ingest. If swallowed then seek immediate medical assistance.  
Avoid direct skin contact with product. Identify potential areas for indirect skin contact. Wear gloves

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(tested to EN374) if hand contact with substance likely. Clean up contamination/spills as soon as they occur. Wash off any skin contamination immediately. Provide basic employee training to prevent / minimise exposures and to report any skin problems that may develop.  
No other specific measures identified.

**Other conditions affecting workers exposure**

Temperature : Assumes use at not more than 20°C above ambient temperature.

**11.3. Exposure estimation and reference to its source**

**11.3.1. Environmental release and exposure: Widespread use of non-reactive processing aid (no inclusion into or onto article, outdoor) (ERC8d)**

**Additional information on exposure estimation**

Quantitative exposure and risk assessment not possible due to lack of emissions to aquatic environment. Qualitative approach used to conclude safe use.

**11.3.2. Worker exposure: Chemical production or refinery in closed process without likelihood of exposure or processes with equivalent containment conditions (PROC1)**

**Additional information on exposure estimation**

A quantitative risk assessment is not required for human health.

**11.3.3. Worker exposure: Chemical production or refinery in closed continuous process with occasional controlled exposure or processes with equivalent containment conditions (PROC2)**

**Additional information on exposure estimation**

A quantitative risk assessment is not required for human health.

**11.3.4. Worker exposure: Manufacture or formulation in the chemical industry in closed batch processes with occasional controlled exposure or processes with equivalent containment condition (PROC3)**

**Additional information on exposure estimation**

A quantitative risk assessment is not required for human health.

**11.3.5. Worker exposure: Chemical production where opportunity for exposure arises (PROC4)**

**Additional information on exposure estimation**

A quantitative risk assessment is not required for human health.

**11.3.6. Worker exposure: Transfer of substance or mixture (charging/discharging) at non dedicated-facilities (PROC8a)**

**Additional information on exposure estimation**

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A quantitative risk assessment is not required for human health.

**11.3.7. Worker exposure: Transfer of substance or mixture (charging/discharging) at dedicated facilities (PROC8b)****Additional information on exposure estimation**

A quantitative risk assessment is not required for human health.

**11.4. Guidance to DU to evaluate whether he works inside the boundaries set by the ES**

Discharge to aquatic environment is restricted by law and industry prohibits release.

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**ES 12: Lubricants - Industrial; Industrial uses (SU3).****12.1. Title section****Exposure Scenario name** : Lubricants - Industrial**Structured Short Title** : Lubricants - Industrial; Industrial uses (SU3).**Substance** : dodec-1-ene  
EC-No.: 203-968-4**Environment****CS 1** Lubricants - Industrial ERC4, ERC7**Worker****CS 2** General measures applicable to all activities, General measures (skin irritants) PROC1**CS 3** General measures applicable to all activities, General measures (skin irritants) PROC2**CS 4** General measures applicable to all activities, General measures (skin irritants) PROC3**CS 5** General measures applicable to all activities, General measures (skin irritants) PROC4**CS 6** General measures applicable to all activities, General measures (skin irritants) PROC7**CS 7** General measures applicable to all activities, General measures (skin irritants) PROC8a**CS 8** General measures applicable to all activities, General measures (skin irritants) PROC8b**CS 9** General measures applicable to all activities, General measures (skin irritants) PROC9**CS 10** General measures applicable to all activities, General measures (skin irritants) PROC10**CS 11** General measures applicable to all activities, General measures (skin irritants) PROC13**CS 12** General measures applicable to all activities, General measures (skin irritants) PROC17**CS 13** General measures applicable to all activities, General measures (skin irritants) PROC18**12.2. Conditions of use affecting exposure****12.2.1. Control of environmental exposure: Use of non-reactive processing aid at industrial site (no inclusion into or onto article) (ERC4) / Use of functional fluid at industrial site (ERC7)****Product (article) characteristics**

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Covers percentage substance in the product up to 100 %.

**Amount used (or contained in articles), frequency and duration of use/exposure**Maximum allowable site tonnage : 21.739 kg/day  
(MSafe)

Release type : Continuous release

Emission days : 300

**Technical and organisational conditions and measures**

Risk from environmental exposure is driven by freshwater sediment.

Air - minimum efficiency of 70 %

Water - minimum efficiency of 96,4 %

**Conditions and measures related to sewage treatment plant**

STP type : Municipal sewage treatment plant

STP sludge treatment : Prevent discharge of undissolved substance to or recover from wastewater.  
Do not apply industrial sludge to natural soils.  
Sewage sludge should be incinerated, contained or reclaimed.

STP effluent : 2.000 m3/d

**Conditions and measures related to treatment of waste (including article waste)**

Waste treatment : External treatment and disposal of waste should comply with applicable local and/or national regulations.

**Other conditions affecting environmental exposure**

Receiving surface water flow : 18.000 m3/d

Local freshwater dilution factor : 10

Local marine water dilution factor : 100

**12.2.2. Control of worker exposure: Chemical production or refinery in closed process without likelihood of exposure or processes with equivalent containment conditions (PROC1)****Product (article) characteristics**

Covers percentage substance in the product up to 100 %.

Physical form of product : Liquid, vapour pressure &lt; 0.5 kPa at Standard Temperature and Pressure

**Amount used (or contained in articles), frequency and duration of use/exposure**

Duration : Covers daily exposures up to 8 hours

**Technical and organisational conditions and measures**

Do not ingest. If swallowed then seek immediate medical assistance.

Avoid direct skin contact with product. Identify potential areas for indirect skin contact. Wear gloves

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(tested to EN374) if hand contact with substance likely. Clean up contamination/spills as soon as they occur. Wash off any skin contamination immediately. Provide basic employee training to prevent / minimise exposures and to report any skin problems that may develop.  
No other specific measures identified.

**Other conditions affecting workers exposure**

Temperature : Assumes use at not more than 20°C above ambient temperature.

**12.2.3. Control of worker exposure: Chemical production or refinery in closed continuous process with occasional controlled exposure or processes with equivalent containment conditions (PROC2)****Product (article) characteristics**

Covers percentage substance in the product up to 100 %.

Physical form of product : Liquid, vapour pressure < 0.5 kPa at Standard Temperature and Pressure

**Amount used (or contained in articles), frequency and duration of use/exposure**

Duration : Covers daily exposures up to 8 hours

**Technical and organisational conditions and measures**

Do not ingest. If swallowed then seek immediate medical assistance.  
Avoid direct skin contact with product. Identify potential areas for indirect skin contact. Wear gloves (tested to EN374) if hand contact with substance likely. Clean up contamination/spills as soon as they occur. Wash off any skin contamination immediately. Provide basic employee training to prevent / minimise exposures and to report any skin problems that may develop.  
No other specific measures identified.

**Other conditions affecting workers exposure**

Temperature : Assumes use at not more than 20°C above ambient temperature.

**12.2.4. Control of worker exposure: Manufacture or formulation in the chemical industry in closed batch processes with occasional controlled exposure or processes with equivalent containment condition (PROC3)****Product (article) characteristics**

Covers percentage substance in the product up to 100 %.

Physical form of product : Liquid, vapour pressure < 0.5 kPa at Standard Temperature and Pressure

**Amount used (or contained in articles), frequency and duration of use/exposure**

Duration : Covers daily exposures up to 8 hours

**Technical and organisational conditions and measures**

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Do not ingest. If swallowed then seek immediate medical assistance.  
 Avoid direct skin contact with product. Identify potential areas for indirect skin contact. Wear gloves (tested to EN374) if hand contact with substance likely. Clean up contamination/spills as soon as they occur. Wash off any skin contamination immediately. Provide basic employee training to prevent / minimise exposures and to report any skin problems that may develop.  
 No other specific measures identified.

**Other conditions affecting workers exposure**

Temperature : Assumes use at not more than 20°C above ambient temperature.

**12.2.5. Control of worker exposure: Chemical production where opportunity for exposure arises (PROC4)****Product (article) characteristics**

Covers percentage substance in the product up to 100 %.

Physical form of product : Liquid, vapour pressure < 0.5 kPa at Standard Temperature and Pressure

**Amount used (or contained in articles), frequency and duration of use/exposure**

Duration : Covers daily exposures up to 8 hours

**Technical and organisational conditions and measures**

Do not ingest. If swallowed then seek immediate medical assistance.  
 Avoid direct skin contact with product. Identify potential areas for indirect skin contact. Wear gloves (tested to EN374) if hand contact with substance likely. Clean up contamination/spills as soon as they occur. Wash off any skin contamination immediately. Provide basic employee training to prevent / minimise exposures and to report any skin problems that may develop.  
 No other specific measures identified.

**Other conditions affecting workers exposure**

Temperature : Assumes use at not more than 20°C above ambient temperature.

**12.2.6. Control of worker exposure: Industrial spraying (PROC7)****Product (article) characteristics**

Covers percentage substance in the product up to 100 %.

Physical form of product : Liquid, vapour pressure < 0.5 kPa at Standard Temperature and Pressure

**Amount used (or contained in articles), frequency and duration of use/exposure**

Duration : Covers daily exposures up to 8 hours

**Technical and organisational conditions and measures**



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Do not ingest. If swallowed then seek immediate medical assistance.  
 Avoid direct skin contact with product. Identify potential areas for indirect skin contact. Wear gloves (tested to EN374) if hand contact with substance likely. Clean up contamination/spills as soon as they occur. Wash off any skin contamination immediately. Provide basic employee training to prevent / minimise exposures and to report any skin problems that may develop.  
 No other specific measures identified.

**Other conditions affecting workers exposure**

Temperature : Assumes use at not more than 20°C above ambient temperature.

**12.2.7. Control of worker exposure: Transfer of substance or mixture (charging/discharging) at non dedicated-facilities (PROC8a)****Product (article) characteristics**

Covers percentage substance in the product up to 100 %.

Physical form of product : Liquid, vapour pressure < 0.5 kPa at Standard Temperature and Pressure

**Amount used (or contained in articles), frequency and duration of use/exposure**

Duration : Covers daily exposures up to 8 hours

**Technical and organisational conditions and measures**

Do not ingest. If swallowed then seek immediate medical assistance.  
 Avoid direct skin contact with product. Identify potential areas for indirect skin contact. Wear gloves (tested to EN374) if hand contact with substance likely. Clean up contamination/spills as soon as they occur. Wash off any skin contamination immediately. Provide basic employee training to prevent / minimise exposures and to report any skin problems that may develop.  
 No other specific measures identified.

**Other conditions affecting workers exposure**

Temperature : Assumes use at not more than 20°C above ambient temperature.

**12.2.8. Control of worker exposure: Transfer of substance or mixture (charging/discharging) at dedicated facilities (PROC8b)****Product (article) characteristics**

Covers percentage substance in the product up to 100 %.

Physical form of product : Liquid, vapour pressure < 0.5 kPa at Standard Temperature and Pressure

**Amount used (or contained in articles), frequency and duration of use/exposure**

Duration : Covers daily exposures up to 8 hours

**Technical and organisational conditions and measures**

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Do not ingest. If swallowed then seek immediate medical assistance.  
 Avoid direct skin contact with product. Identify potential areas for indirect skin contact. Wear gloves (tested to EN374) if hand contact with substance likely. Clean up contamination/spills as soon as they occur. Wash off any skin contamination immediately. Provide basic employee training to prevent / minimise exposures and to report any skin problems that may develop.  
 No other specific measures identified.

**Other conditions affecting workers exposure**

Temperature : Assumes use at not more than 20°C above ambient temperature.

**12.2.9. Control of worker exposure: Transfer of substance or mixture into small containers (dedicated filling line, including weighing) (PROC9)****Product (article) characteristics**

Covers percentage substance in the product up to 100 %.

Physical form of product : Liquid, vapour pressure < 0.5 kPa at Standard Temperature and Pressure

**Amount used (or contained in articles), frequency and duration of use/exposure**

Duration : Covers daily exposures up to 8 hours

**Technical and organisational conditions and measures**

Do not ingest. If swallowed then seek immediate medical assistance.  
 Avoid direct skin contact with product. Identify potential areas for indirect skin contact. Wear gloves (tested to EN374) if hand contact with substance likely. Clean up contamination/spills as soon as they occur. Wash off any skin contamination immediately. Provide basic employee training to prevent / minimise exposures and to report any skin problems that may develop.  
 No other specific measures identified.

**Other conditions affecting workers exposure**

Temperature : Assumes use at not more than 20°C above ambient temperature.

**12.2.10. Control of worker exposure: Roller application or brushing (PROC10)****Product (article) characteristics**

Covers percentage substance in the product up to 100 %.

Physical form of product : Liquid, vapour pressure < 0.5 kPa at Standard Temperature and Pressure

**Amount used (or contained in articles), frequency and duration of use/exposure**

Duration : Covers daily exposures up to 8 hours

**Technical and organisational conditions and measures**

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Do not ingest. If swallowed then seek immediate medical assistance.  
 Avoid direct skin contact with product. Identify potential areas for indirect skin contact. Wear gloves (tested to EN374) if hand contact with substance likely. Clean up contamination/spills as soon as they occur. Wash off any skin contamination immediately. Provide basic employee training to prevent / minimise exposures and to report any skin problems that may develop.  
 No other specific measures identified.

**Other conditions affecting workers exposure**

Temperature : Assumes use at not more than 20°C above ambient temperature.

**12.2.11. Control of worker exposure: Treatment of articles by dipping and pouring (PROC13)****Product (article) characteristics**

Covers percentage substance in the product up to 100 %.

Physical form of product : Liquid, vapour pressure < 0.5 kPa at Standard Temperature and Pressure

**Amount used (or contained in articles), frequency and duration of use/exposure**

Duration : Covers daily exposures up to 8 hours

**Technical and organisational conditions and measures**

Do not ingest. If swallowed then seek immediate medical assistance.  
 Avoid direct skin contact with product. Identify potential areas for indirect skin contact. Wear gloves (tested to EN374) if hand contact with substance likely. Clean up contamination/spills as soon as they occur. Wash off any skin contamination immediately. Provide basic employee training to prevent / minimise exposures and to report any skin problems that may develop.  
 No other specific measures identified.

**Other conditions affecting workers exposure**

Temperature : Assumes use at not more than 20°C above ambient temperature.

**12.2.12. Control of worker exposure: Lubrication at high energy conditions in metal working operations (PROC17)****Product (article) characteristics**

Covers percentage substance in the product up to 100 %.

Physical form of product : Liquid, vapour pressure < 0.5 kPa at Standard Temperature and Pressure

**Amount used (or contained in articles), frequency and duration of use/exposure**

Duration : Covers daily exposures up to 8 hours

**Technical and organisational conditions and measures**

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Do not ingest. If swallowed then seek immediate medical assistance.  
 Avoid direct skin contact with product. Identify potential areas for indirect skin contact. Wear gloves (tested to EN374) if hand contact with substance likely. Clean up contamination/spills as soon as they occur. Wash off any skin contamination immediately. Provide basic employee training to prevent / minimise exposures and to report any skin problems that may develop.  
 No other specific measures identified.

**Other conditions affecting workers exposure**

Temperature : Assumes use at not more than 20°C above ambient temperature.

**12.2.13. Control of worker exposure: General greasing/lubrication at high kinetic energy conditions (PROC18)****Product (article) characteristics**

Covers percentage substance in the product up to 100 %.

Physical form of product : Liquid, vapour pressure < 0.5 kPa at Standard Temperature and Pressure

**Amount used (or contained in articles), frequency and duration of use/exposure**

Duration : Covers daily exposures up to 8 hours

**Technical and organisational conditions and measures**

Do not ingest. If swallowed then seek immediate medical assistance.  
 Avoid direct skin contact with product. Identify potential areas for indirect skin contact. Wear gloves (tested to EN374) if hand contact with substance likely. Clean up contamination/spills as soon as they occur. Wash off any skin contamination immediately. Provide basic employee training to prevent / minimise exposures and to report any skin problems that may develop.  
 No other specific measures identified.

**Other conditions affecting workers exposure**

Temperature : Assumes use at not more than 20°C above ambient temperature.

**12.3. Exposure estimation and reference to its source****12.3.1. Environmental release and exposure: Use of non-reactive processing aid at industrial site (no inclusion into or onto article) (ERC4) / Use of functional fluid at industrial site (ERC7)**

Protection Target	Exposure estimate	RCR
Freshwater	0,0227 µg/l (EUSES)	0,025
Sea water	0,0021 µg/l (EUSES)	0,002
Freshwater sediment	0,0544 mg/kg wet weight (EUSES)	0,025
Sea sediment	0,005 mg/kg wet weight (EUSES)	0,002

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Soil	0,0024 mg/kg wet weight (EUSES)	0,001
Air	0,0456 µg/m <sup>3</sup>	

**Additional information on exposure estimation**

Common practices vary across sites thus conservative process release estimates used.

**12.3.2. Worker exposure: Chemical production or refinery in closed process without likelihood of exposure or processes with equivalent containment conditions (PROC1)****Additional information on exposure estimation**

A quantitative risk assessment is not required for human health.

**12.3.3. Worker exposure: Chemical production or refinery in closed continuous process with occasional controlled exposure or processes with equivalent containment conditions (PROC2)****Additional information on exposure estimation**

A quantitative risk assessment is not required for human health.

**12.3.4. Worker exposure: Manufacture or formulation in the chemical industry in closed batch processes with occasional controlled exposure or processes with equivalent containment condition (PROC3)****Additional information on exposure estimation**

A quantitative risk assessment is not required for human health.

**12.3.5. Worker exposure: Chemical production where opportunity for exposure arises (PROC4)****Additional information on exposure estimation**

A quantitative risk assessment is not required for human health.

**12.3.6. Worker exposure: Industrial spraying (PROC7)****Additional information on exposure estimation**

A quantitative risk assessment is not required for human health.

**12.3.7. Worker exposure: Transfer of substance or mixture (charging/discharging) at non dedicated-facilities (PROC8a)****Additional information on exposure estimation**

A quantitative risk assessment is not required for human health.

**12.3.8. Worker exposure: Transfer of substance or mixture (charging/discharging) at dedicated facilities (PROC8b)**

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**Additional information on exposure estimation**

A quantitative risk assessment is not required for human health.

**12.3.9. Worker exposure: Transfer of substance or mixture into small containers (dedicated filling line, including weighing) (PROC9)****Additional information on exposure estimation**

A quantitative risk assessment is not required for human health.

**12.3.10. Worker exposure: Roller application or brushing (PROC10)****Additional information on exposure estimation**

A quantitative risk assessment is not required for human health.

**12.3.11. Worker exposure: Treatment of articles by dipping and pouring (PROC13)****Additional information on exposure estimation**

A quantitative risk assessment is not required for human health.

**12.3.12. Worker exposure: Lubrication at high energy conditions in metal working operations (PROC17)****Additional information on exposure estimation**

A quantitative risk assessment is not required for human health.

**12.3.13. Worker exposure: General greasing/lubrication at high kinetic energy conditions (PROC18)****Additional information on exposure estimation**

A quantitative risk assessment is not required for human health.

**12.4. Guidance to DU to evaluate whether he works inside the boundaries set by the ES**

Guidance is based on assumed operating conditions which may not be applicable to all sites; thus, scaling may be necessary to define appropriate site-specific risk management measures.

Required removal efficiency for wastewater can be achieved using onsite/offsite technologies, either alone or in combination.

Required removal efficiency for air can be achieved using on-site technologies, either alone or in combination.

Further details on scaling and control technologies are provided in SpERC factsheet (<http://cefic.org/en/reach-for-industries-libraries.html>).

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**ES 13: Lubricants - Professional; Professional uses (SU22).****13.1. Title section****Exposure Scenario name** : Lubricants - Professional**Structured Short Title** : Lubricants - Professional; Professional uses (SU22).**Substance** : dodec-1-ene  
EC-No.: 203-968-4**Environment**

<b>CS 1</b>	<b>Lubricants - Professional</b>	ERC8a, ERC8d, ERC9a, ERC9b
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**Worker**

<b>CS 2</b>	<b>General measures applicable to all activities, General measures (skin irritants)</b>	PROC1
<b>CS 3</b>	<b>General measures applicable to all activities, General measures (skin irritants)</b>	PROC2
<b>CS 4</b>	<b>General measures applicable to all activities, General measures (skin irritants)</b>	PROC3
<b>CS 5</b>	<b>General measures applicable to all activities, General measures (skin irritants)</b>	PROC4
<b>CS 6</b>	<b>General measures applicable to all activities, General measures (skin irritants)</b>	PROC8a
<b>CS 7</b>	<b>General measures applicable to all activities, General measures (skin irritants)</b>	PROC8b
<b>CS 8</b>	<b>General measures applicable to all activities, General measures (skin irritants)</b>	PROC9
<b>CS 9</b>	<b>General measures applicable to all activities, General measures (skin irritants)</b>	PROC10
<b>CS 10</b>	<b>General measures applicable to all activities, General measures (skin irritants)</b>	PROC11
<b>CS 11</b>	<b>General measures applicable to all activities, General measures (skin irritants)</b>	PROC13
<b>CS 12</b>	<b>General measures applicable to all activities, General measures (skin irritants)</b>	PROC17
<b>CS 13</b>	<b>General measures applicable to all activities, General measures (skin irritants)</b>	PROC18
<b>CS 14</b>	<b>General measures applicable to all activities, General measures (skin irritants)</b>	PROC20

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**13.2. Conditions of use affecting exposure**

**13.2.1. Control of environmental exposure: Widespread use of non-reactive processing aid (no inclusion into or onto article, indoor) (ERC8a) / Widespread use of non-reactive processing aid (no inclusion into or onto article, outdoor) (ERC8d) / Widespread use of functional fluid (indoor) (ERC9a) / Widespread use of functional fluid (outdoor) (ERC9b)**

**Product (article) characteristics**

Covers percentage substance in the product up to 100 %.

**Amount used (or contained in articles), frequency and duration of use/exposure**Maximum allowable site tonnage : 9 kg/day  
(MSafe)

Release type : Wide dispersive use

Emission days : 300

**Technical and organisational conditions and measures**

Risk from environmental exposure is driven by soil.

Air - minimum efficiency of 0 %

Water - minimum efficiency of 96,4 %

**Conditions and measures related to sewage treatment plant**

STP type : Municipal sewage treatment plant

STP sludge treatment : Prevent discharge of undissolved substance to or recover from wastewater.  
Do not apply industrial sludge to natural soils.  
Sewage sludge should be incinerated, contained or reclaimed.

STP effluent : 2.000 m3/d

**Conditions and measures related to treatment of waste (including article waste)**

Waste treatment : External treatment and disposal of waste should comply with applicable local and/or national regulations.

**Other conditions affecting environmental exposure**

Receiving surface water flow : 18.000 m3/d

Local freshwater dilution factor : 10

Local marine water dilution factor : 100

**13.2.2. Control of worker exposure: Chemical production or refinery in closed process without likelihood of exposure or processes with equivalent containment conditions (PROC1)**

**Product (article) characteristics**

Covers percentage substance in the product up to 100 %.

Physical form of product : Liquid, vapour pressure &lt; 0.5 kPa at Standard Temperature and Pressure



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**Amount used (or contained in articles), frequency and duration of use/exposure**

Duration : Covers daily exposures up to 8 hours

**Technical and organisational conditions and measures**

Do not ingest. If swallowed then seek immediate medical assistance.  
 Avoid direct skin contact with product. Identify potential areas for indirect skin contact. Wear gloves (tested to EN374) if hand contact with substance likely. Clean up contamination/spills as soon as they occur. Wash off any skin contamination immediately. Provide basic employee training to prevent / minimise exposures and to report any skin problems that may develop.  
 No other specific measures identified.

**Other conditions affecting workers exposure**

Temperature : Assumes use at not more than 20°C above ambient temperature.

**13.2.3. Control of worker exposure: Chemical production or refinery in closed continuous process with occasional controlled exposure or processes with equivalent containment conditions (PROC2)****Product (article) characteristics**

Covers percentage substance in the product up to 100 %.

Physical form of product : Liquid, vapour pressure &lt; 0.5 kPa at Standard Temperature and Pressure

**Amount used (or contained in articles), frequency and duration of use/exposure**

Duration : Covers daily exposures up to 8 hours

**Technical and organisational conditions and measures**

Do not ingest. If swallowed then seek immediate medical assistance.  
 Avoid direct skin contact with product. Identify potential areas for indirect skin contact. Wear gloves (tested to EN374) if hand contact with substance likely. Clean up contamination/spills as soon as they occur. Wash off any skin contamination immediately. Provide basic employee training to prevent / minimise exposures and to report any skin problems that may develop.  
 No other specific measures identified.

**Other conditions affecting workers exposure**

Temperature : Assumes use at not more than 20°C above ambient temperature.

**13.2.4. Control of worker exposure: Manufacture or formulation in the chemical industry in closed batch processes with occasional controlled exposure or processes with equivalent containment condition (PROC3)****Product (article) characteristics**

Covers percentage substance in the product up to 100 %.

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Physical form of product : Liquid, vapour pressure < 0.5 kPa at Standard Temperature and Pressure

**Amount used (or contained in articles), frequency and duration of use/exposure**

Duration : Covers daily exposures up to 8 hours

**Technical and organisational conditions and measures**

Do not ingest. If swallowed then seek immediate medical assistance.  
Avoid direct skin contact with product. Identify potential areas for indirect skin contact. Wear gloves (tested to EN374) if hand contact with substance likely. Clean up contamination/spills as soon as they occur. Wash off any skin contamination immediately. Provide basic employee training to prevent / minimise exposures and to report any skin problems that may develop.  
No other specific measures identified.

**Other conditions affecting workers exposure**

Temperature : Assumes use at not more than 20°C above ambient temperature.

**13.2.5. Control of worker exposure: Chemical production where opportunity for exposure arises (PROC4)****Product (article) characteristics**

Covers percentage substance in the product up to 100 %.

Physical form of product : Liquid, vapour pressure < 0.5 kPa at Standard Temperature and Pressure

**Amount used (or contained in articles), frequency and duration of use/exposure**

Duration : Covers daily exposures up to 8 hours

**Technical and organisational conditions and measures**

Do not ingest. If swallowed then seek immediate medical assistance.  
Avoid direct skin contact with product. Identify potential areas for indirect skin contact. Wear gloves (tested to EN374) if hand contact with substance likely. Clean up contamination/spills as soon as they occur. Wash off any skin contamination immediately. Provide basic employee training to prevent / minimise exposures and to report any skin problems that may develop.  
No other specific measures identified.

**Other conditions affecting workers exposure**

Temperature : Assumes use at not more than 20°C above ambient temperature.

**13.2.6. Control of worker exposure: Transfer of substance or mixture (charging/discharging) at non dedicated-facilities (PROC8a)****Product (article) characteristics**

Covers percentage substance in the product up to 100 %.

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Physical form of product : Liquid, vapour pressure < 0.5 kPa at Standard Temperature and Pressure

**Amount used (or contained in articles), frequency and duration of use/exposure**

Duration : Covers daily exposures up to 8 hours

**Technical and organisational conditions and measures**

Do not ingest. If swallowed then seek immediate medical assistance.  
Avoid direct skin contact with product. Identify potential areas for indirect skin contact. Wear gloves (tested to EN374) if hand contact with substance likely. Clean up contamination/spills as soon as they occur. Wash off any skin contamination immediately. Provide basic employee training to prevent / minimise exposures and to report any skin problems that may develop.  
No other specific measures identified.

**Other conditions affecting workers exposure**

Temperature : Assumes use at not more than 20°C above ambient temperature.

**13.2.7. Control of worker exposure: Transfer of substance or mixture (charging/discharging) at dedicated facilities (PROC8b)****Product (article) characteristics**

Covers percentage substance in the product up to 100 %.

Physical form of product : Liquid, vapour pressure < 0.5 kPa at Standard Temperature and Pressure

**Amount used (or contained in articles), frequency and duration of use/exposure**

Duration : Covers daily exposures up to 8 hours

**Technical and organisational conditions and measures**

Do not ingest. If swallowed then seek immediate medical assistance.  
Avoid direct skin contact with product. Identify potential areas for indirect skin contact. Wear gloves (tested to EN374) if hand contact with substance likely. Clean up contamination/spills as soon as they occur. Wash off any skin contamination immediately. Provide basic employee training to prevent / minimise exposures and to report any skin problems that may develop.  
No other specific measures identified.

**Other conditions affecting workers exposure**

Temperature : Assumes use at not more than 20°C above ambient temperature.

**13.2.8. Control of worker exposure: Transfer of substance or mixture into small containers (dedicated filling line, including weighing) (PROC9)****Product (article) characteristics**

Covers percentage substance in the product up to 100 %.

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Physical form of product : Liquid, vapour pressure < 0.5 kPa at Standard Temperature and Pressure

**Amount used (or contained in articles), frequency and duration of use/exposure**

Duration : Covers daily exposures up to 8 hours

**Technical and organisational conditions and measures**

Do not ingest. If swallowed then seek immediate medical assistance.  
Avoid direct skin contact with product. Identify potential areas for indirect skin contact. Wear gloves (tested to EN374) if hand contact with substance likely. Clean up contamination/spills as soon as they occur. Wash off any skin contamination immediately. Provide basic employee training to prevent / minimise exposures and to report any skin problems that may develop.  
No other specific measures identified.

**Other conditions affecting workers exposure**

Temperature : Assumes use at not more than 20°C above ambient temperature.

**13.2.9. Control of worker exposure: Roller application or brushing (PROC10)****Product (article) characteristics**

Covers percentage substance in the product up to 100 %.

Physical form of product : Liquid, vapour pressure < 0.5 kPa at Standard Temperature and Pressure

**Amount used (or contained in articles), frequency and duration of use/exposure**

Duration : Covers daily exposures up to 8 hours

**Technical and organisational conditions and measures**

Do not ingest. If swallowed then seek immediate medical assistance.  
Avoid direct skin contact with product. Identify potential areas for indirect skin contact. Wear gloves (tested to EN374) if hand contact with substance likely. Clean up contamination/spills as soon as they occur. Wash off any skin contamination immediately. Provide basic employee training to prevent / minimise exposures and to report any skin problems that may develop.  
No other specific measures identified.

**Other conditions affecting workers exposure**

Temperature : Assumes use at not more than 20°C above ambient temperature.

**13.2.10. Control of worker exposure: Non-industrial spraying (PROC11)****Product (article) characteristics**

Covers percentage substance in the product up to 100 %.

Physical form of product : Liquid, vapour pressure < 0.5 kPa at Standard Temperature

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**Amount used (or contained in articles), frequency and duration of use/exposure**

Duration : Covers daily exposures up to 8 hours

**Technical and organisational conditions and measures**

Do not ingest. If swallowed then seek immediate medical assistance.  
 Avoid direct skin contact with product. Identify potential areas for indirect skin contact. Wear gloves (tested to EN374) if hand contact with substance likely. Clean up contamination/spills as soon as they occur. Wash off any skin contamination immediately. Provide basic employee training to prevent / minimise exposures and to report any skin problems that may develop.  
 No other specific measures identified.

**Other conditions affecting workers exposure**

Temperature : Assumes use at not more than 20°C above ambient temperature.

**13.2.11. Control of worker exposure: Treatment of articles by dipping and pouring (PROC13)****Product (article) characteristics**

Covers percentage substance in the product up to 100 %.

Physical form of product : Liquid, vapour pressure < 0.5 kPa at Standard Temperature and Pressure

**Amount used (or contained in articles), frequency and duration of use/exposure**

Duration : Covers daily exposures up to 8 hours

**Technical and organisational conditions and measures**

Do not ingest. If swallowed then seek immediate medical assistance.  
 Avoid direct skin contact with product. Identify potential areas for indirect skin contact. Wear gloves (tested to EN374) if hand contact with substance likely. Clean up contamination/spills as soon as they occur. Wash off any skin contamination immediately. Provide basic employee training to prevent / minimise exposures and to report any skin problems that may develop.  
 No other specific measures identified.

**Other conditions affecting workers exposure**

Temperature : Assumes use at not more than 20°C above ambient temperature.

**13.2.12. Control of worker exposure: Lubrication at high energy conditions in metal working operations (PROC17)****Product (article) characteristics**

Covers percentage substance in the product up to 100 %.

Physical form of product : Liquid, vapour pressure < 0.5 kPa at Standard Temperature

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**Amount used (or contained in articles), frequency and duration of use/exposure**

Duration : Covers daily exposures up to 8 hours

**Technical and organisational conditions and measures**

Do not ingest. If swallowed then seek immediate medical assistance.  
 Avoid direct skin contact with product. Identify potential areas for indirect skin contact. Wear gloves (tested to EN374) if hand contact with substance likely. Clean up contamination/spills as soon as they occur. Wash off any skin contamination immediately. Provide basic employee training to prevent / minimise exposures and to report any skin problems that may develop.  
 No other specific measures identified.

**Other conditions affecting workers exposure**

Temperature : Assumes use at not more than 20°C above ambient temperature.

**13.2.13. Control of worker exposure: General greasing/lubrication at high kinetic energy conditions (PROC18)****Product (article) characteristics**

Covers percentage substance in the product up to 100 %.

Physical form of product : Liquid, vapour pressure < 0.5 kPa at Standard Temperature and Pressure

**Amount used (or contained in articles), frequency and duration of use/exposure**

Duration : Covers daily exposures up to 8 hours

**Technical and organisational conditions and measures**

Do not ingest. If swallowed then seek immediate medical assistance.  
 Avoid direct skin contact with product. Identify potential areas for indirect skin contact. Wear gloves (tested to EN374) if hand contact with substance likely. Clean up contamination/spills as soon as they occur. Wash off any skin contamination immediately. Provide basic employee training to prevent / minimise exposures and to report any skin problems that may develop.  
 No other specific measures identified.

**Other conditions affecting workers exposure**

Temperature : Assumes use at not more than 20°C above ambient temperature.

**13.2.14. Control of worker exposure: Use of functional fluids in small devices (PROC20)****Product (article) characteristics**

Covers percentage substance in the product up to 100 %.

Physical form of product : Liquid, vapour pressure < 0.5 kPa at Standard Temperature

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**Amount used (or contained in articles), frequency and duration of use/exposure**

Duration : Covers daily exposures up to 8 hours

**Technical and organisational conditions and measures**

Do not ingest. If swallowed then seek immediate medical assistance.  
 Avoid direct skin contact with product. Identify potential areas for indirect skin contact. Wear gloves (tested to EN374) if hand contact with substance likely. Clean up contamination/spills as soon as they occur. Wash off any skin contamination immediately. Provide basic employee training to prevent / minimise exposures and to report any skin problems that may develop.  
 No other specific measures identified.

**Other conditions affecting workers exposure**

Temperature : Assumes use at not more than 20°C above ambient temperature.

**13.3. Exposure estimation and reference to its source**

**13.3.1. Environmental release and exposure: Widespread use of non-reactive processing aid (no inclusion into or onto article, indoor) (ERC8a) / Widespread use of non-reactive processing aid (no inclusion into or onto article, outdoor) (ERC8d) / Widespread use of functional fluid (indoor) (ERC9a) / Widespread use of functional fluid (outdoor) (ERC9b)**

Protection Target	Exposure estimate	RCR
Freshwater	0,107 µg/l (EUSES)	0,118
Sea water	0,0105 µg/l (EUSES)	0,012
Freshwater sediment	0,255 mg/kg wet weight (EUSES)	0,119
Sea sediment	0,025 mg/kg wet weight (EUSES)	0,012
Soil	0,217 mg/kg wet weight (EUSES)	0,124
Air	0,0046 µg/m <sup>3</sup>	

**Additional information on exposure estimation**

Common practices vary across sites thus conservative process release estimates used.

**13.3.2. Worker exposure: Chemical production or refinery in closed process without likelihood of exposure or processes with equivalent containment conditions (PROC1)**

**Additional information on exposure estimation**

A quantitative risk assessment is not required for human health.

**13.3.3. Worker exposure: Chemical production or refinery in closed continuous process with occasional controlled exposure or processes with equivalent containment conditions (PROC2)**

**Additional information on exposure estimation**

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A quantitative risk assessment is not required for human health.

**13.3.4. Worker exposure: Manufacture or formulation in the chemical industry in closed batch processes with occasional controlled exposure or processes with equivalent containment condition (PROC3)**

**Additional information on exposure estimation**

A quantitative risk assessment is not required for human health.

**13.3.5. Worker exposure: Chemical production where opportunity for exposure arises (PROC4)**

**Additional information on exposure estimation**

A quantitative risk assessment is not required for human health.

**13.3.6. Worker exposure: Transfer of substance or mixture (charging/discharging) at non dedicated-facilities (PROC8a)**

**Additional information on exposure estimation**

A quantitative risk assessment is not required for human health.

**13.3.7. Worker exposure: Transfer of substance or mixture (charging/discharging) at dedicated facilities (PROC8b)**

**Additional information on exposure estimation**

A quantitative risk assessment is not required for human health.

**13.3.8. Worker exposure: Transfer of substance or mixture into small containers (dedicated filling line, including weighing) (PROC9)**

**Additional information on exposure estimation**

A quantitative risk assessment is not required for human health.

**13.3.9. Worker exposure: Roller application or brushing (PROC10)**

**Additional information on exposure estimation**

A quantitative risk assessment is not required for human health.

**13.3.10. Worker exposure: Non-industrial spraying (PROC11)**

**Additional information on exposure estimation**

A quantitative risk assessment is not required for human health.

**13.3.11. Worker exposure: Treatment of articles by dipping and pouring (PROC13)**



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**Additional information on exposure estimation**

A quantitative risk assessment is not required for human health.

**13.3.12. Worker exposure: Lubrication at high energy conditions in metal working operations (PROC17)****Additional information on exposure estimation**

A quantitative risk assessment is not required for human health.

**13.3.13. Worker exposure: General greasing/lubrication at high kinetic energy conditions (PROC18)****Additional information on exposure estimation**

A quantitative risk assessment is not required for human health.

**13.3.14. Worker exposure: Use of functional fluids in small devices (PROC20)****Additional information on exposure estimation**

A quantitative risk assessment is not required for human health.

**13.4. Guidance to DU to evaluate whether he works inside the boundaries set by the ES**

Guidance is based on assumed operating conditions which may not be applicable to all sites; thus, scaling may be necessary to define appropriate site-specific risk management measures.

Required removal efficiency for wastewater can be achieved using onsite/offsite technologies, either alone or in combination.

Required removal efficiency for air can be achieved using on-site technologies, either alone or in combination.

Further details on scaling and control technologies are provided in SpERC factsheet (<http://cefic.org/en/reach-for-industries-libraries.html>).

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**ES 14: Lubricants - Consumer; Consumer uses (SU21).****14.1. Title section****Exposure Scenario name** : Lubricants - Consumer**Structured Short Title** : Lubricants - Consumer; Consumer uses (SU21).**Substance** : dodec-1-ene  
EC-No.: 203-968-4**Environment**

<b>CS 1</b>	Lubricants - Consumer	ERC8a, ERC8d, ERC9a, ERC9b
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**Consumer**

<b>CS 2</b>	General measures applicable to all activities, General measures (skin irritants)	PC1
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<b>CS 3</b>	General measures applicable to all activities, General measures (skin irritants)	PC24
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<b>CS 4</b>	General measures applicable to all activities, General measures (skin irritants)	PC31
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**14.2. Conditions of use affecting exposure**

**14.2.1. Control of environmental exposure:** Widespread use of non-reactive processing aid (no inclusion into or onto article, indoor) (ERC8a) / Widespread use of non-reactive processing aid (no inclusion into or onto article, outdoor) (ERC8d) / Widespread use of functional fluid (indoor) (ERC9a) / Widespread use of functional fluid (outdoor) (ERC9b)

**Product (article) characteristics**

Covers percentage substance in the product up to 100 %.

**Amount used (or contained in articles), frequency and duration of use/exposure**Maximum allowable site tonnage : 9 kg/day  
(MSafe)

Release type : Wide dispersive use

Emission days : 365

**Conditions and measures related to treatment of waste (including article waste)**

Waste treatment : External treatment and disposal of waste should comply with applicable local and/or national regulations.

**Other conditions affecting environmental exposure**

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Receiving surface water flow : 18.000 m3/d

Local freshwater dilution factor : 10

Local marine water dilution factor : 100

**14.2.2. Control of consumer exposure: Adhesives, sealants (PC1)****Product (article) characteristics**

Covers percentage substance in the product up to 100 %.

Physical form of product : Liquid, vapour pressure &lt; 0.5 kPa at Standard Temperature and Pressure

**Amount used (or contained in articles), frequency and duration of use/exposure**

Duration : Covers daily exposures up to 8 hours

**Conditions and measures related to personal protection, hygiene and health evaluation**

Do not ingest. If swallowed then seek immediate medical assistance.  
 Avoid direct skin contact with product. Identify potential areas for indirect skin contact. Wear gloves (tested to EN374) if hand contact with substance likely. Clean up contamination/spills as soon as they occur. Wash off any skin contamination immediately. Provide basic employee training to prevent / minimise exposures and to report any skin problems that may develop.  
 No other specific measures identified.

**Other conditions affecting consumers exposure**

Temperature : Assumes use at not more than 20°C above ambient temperature.

**14.2.3. Control of consumer exposure: Lubricants, greases, release products (PC24)****Product (article) characteristics**

Covers percentage substance in the product up to 100 %.

Physical form of product : Liquid, vapour pressure &lt; 0.5 kPa at Standard Temperature and Pressure

**Amount used (or contained in articles), frequency and duration of use/exposure**

Duration : Covers daily exposures up to 8 hours

**Conditions and measures related to personal protection, hygiene and health evaluation**

Do not ingest. If swallowed then seek immediate medical assistance.  
 Avoid direct skin contact with product. Identify potential areas for indirect skin contact. Wear gloves (tested to EN374) if hand contact with substance likely. Clean up contamination/spills as soon as they occur. Wash off any skin contamination immediately. Provide basic employee training to prevent / minimise exposures and to report any skin problems that may develop.  
 No other specific measures identified.

**Other conditions affecting consumers exposure**

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Temperature : Assumes use at not more than 20°C above ambient temperature.

**14.2.4. Control of consumer exposure: Polishes and wax blends (PC31)****Product (article) characteristics**

Covers percentage substance in the product up to 100 %.

Physical form of product : Liquid, vapour pressure < 0.5 kPa at Standard Temperature and Pressure

**Amount used (or contained in articles), frequency and duration of use/exposure**

Duration : Covers daily exposures up to 8 hours

**Conditions and measures related to personal protection, hygiene and health evaluation**

Do not ingest. If swallowed then seek immediate medical assistance.  
Avoid direct skin contact with product. Identify potential areas for indirect skin contact. Wear gloves (tested to EN374) if hand contact with substance likely. Clean up contamination/spills as soon as they occur. Wash off any skin contamination immediately. Provide basic employee training to prevent / minimise exposures and to report any skin problems that may develop.  
No other specific measures identified.

**Other conditions affecting consumers exposure**

Temperature : Assumes use at not more than 20°C above ambient temperature.

**14.3. Exposure estimation and reference to its source**

**14.3.1. Environmental release and exposure: Widespread use of non-reactive processing aid (no inclusion into or onto article, indoor) (ERC8a) / Widespread use of non-reactive processing aid (no inclusion into or onto article, outdoor) (ERC8d) / Widespread use of functional fluid (indoor) (ERC9a) / Widespread use of functional fluid (outdoor) (ERC9b)**

Protection Target	Exposure estimate	RCR
Freshwater	0,0915 µg/l (EUSES)	0,102
Sea water	0,0089 µg/l (EUSES)	0,001
Freshwater sediment	0,219 mg/kg wet weight (EUSES)	0,102
Sea sediment	0,0214 mg/kg wet weight (EUSES)	0,001
Soil	0,178 mg/kg wet weight (EUSES)	0,102
Air	0,0038 µg/m <sup>3</sup>	

**Additional information on exposure estimation**

Common practices vary across sites thus conservative process release estimates used.

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**14.3.2. Consumer exposure: Adhesives, sealants (PC1)****Additional information on exposure estimation**

A quantitative risk assessment is not required for human health.

**14.3.3. Consumer exposure: Lubricants, greases, release products (PC24)****Additional information on exposure estimation**

A quantitative risk assessment is not required for human health.

**14.3.4. Consumer exposure: Polishes and wax blends (PC31)****Additional information on exposure estimation**

A quantitative risk assessment is not required for human health.

**14.4. Guidance to DU to evaluate whether he works inside the boundaries set by the ES**

Guidance is based on assumed operating conditions which may not be applicable to all sites; thus, scaling may be necessary to define appropriate site-specific risk management measures.

Required removal efficiency for wastewater can be achieved using onsite/offsite technologies, either alone or in combination.

Required removal efficiency for air can be achieved using on-site technologies, either alone or in combination.

Further details on scaling and control technologies are provided in SpERC factsheet (<http://cefic.org/en/reach-for-industries-libraries.html>).

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**ES 15: Functional Fluids - Industrial; Industrial uses (SU3).****15.1. Title section****Exposure Scenario name** : Functional Fluids - Industrial**Structured Short Title** : Functional Fluids - Industrial; Industrial uses (SU3).**Substance** : dodec-1-ene  
EC-No.: 203-968-4**Environment****CS 1** Functional Fluids - Industrial ERC7**Worker****CS 2** General measures applicable to all activities, General measures (skin irritants) PROC1**CS 3** General measures applicable to all activities, General measures (skin irritants) PROC2**CS 4** General measures applicable to all activities, General measures (skin irritants) PROC3**CS 5** General measures applicable to all activities, General measures (skin irritants) PROC4**CS 6** General measures applicable to all activities, General measures (skin irritants) PROC8a**CS 7** General measures applicable to all activities, General measures (skin irritants) PROC8b**CS 8** General measures applicable to all activities, General measures (skin irritants) PROC9**15.2. Conditions of use affecting exposure****15.2.1. Control of environmental exposure: Use of functional fluid at industrial site (ERC7)****Product (article) characteristics**

Covers percentage substance in the product up to 100 %.

**Amount used (or contained in articles), frequency and duration of use/exposure**Maximum allowable site tonnage : 32.287 kg/day  
(MSafe)

Release type : Continuous release

Emission days : 300

**Technical and organisational conditions and measures**

Risk from environmental exposure is driven by freshwater sediment.

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Air - minimum efficiency of 0 %  
 Water - minimum efficiency of 96,4 %

**Conditions and measures related to sewage treatment plant**

STP type : Municipal sewage treatment plant  
 STP sludge treatment : Prevent discharge of undissolved substance to or recover from wastewater.  
 Do not apply industrial sludge to natural soils.  
 Sewage sludge should be incinerated, contained or reclaimed.  
 STP effluent : 2.000 m3/d

**Conditions and measures related to treatment of waste (including article waste)**

Waste treatment : External treatment and disposal of waste should comply with applicable local and/or national regulations.

**Other conditions affecting environmental exposure**

Receiving surface water flow : 18.000 m3/d  
 Local freshwater dilution factor : 10  
 Local marine water dilution factor : 100

**15.2.2. Control of worker exposure: Chemical production or refinery in closed process without likelihood of exposure or processes with equivalent containment conditions (PROC1)****Product (article) characteristics**

Covers percentage substance in the product up to 100 %.

Physical form of product : Liquid, vapour pressure < 0.5 kPa at Standard Temperature and Pressure

**Amount used (or contained in articles), frequency and duration of use/exposure**

Duration : Covers daily exposures up to 8 hours

**Technical and organisational conditions and measures**

Do not ingest. If swallowed then seek immediate medical assistance.  
 Avoid direct skin contact with product. Identify potential areas for indirect skin contact. Wear gloves (tested to EN374) if hand contact with substance likely. Clean up contamination/spills as soon as they occur. Wash off any skin contamination immediately. Provide basic employee training to prevent / minimise exposures and to report any skin problems that may develop.  
 No other specific measures identified.

**Other conditions affecting workers exposure**

Temperature : Assumes use at not more than 20°C above ambient temperature.

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**15.2.3. Control of worker exposure: Chemical production or refinery in closed continuous process with occasional controlled exposure or processes with equivalent containment conditions (PROC2)****Product (article) characteristics**

Covers percentage substance in the product up to 100 %.

Physical form of product : Liquid, vapour pressure &lt; 0.5 kPa at Standard Temperature and Pressure

**Amount used (or contained in articles), frequency and duration of use/exposure**

Duration : Covers daily exposures up to 8 hours

**Technical and organisational conditions and measures**

Do not ingest. If swallowed then seek immediate medical assistance.  
 Avoid direct skin contact with product. Identify potential areas for indirect skin contact. Wear gloves (tested to EN374) if hand contact with substance likely. Clean up contamination/spills as soon as they occur. Wash off any skin contamination immediately. Provide basic employee training to prevent / minimise exposures and to report any skin problems that may develop.  
 No other specific measures identified.

**Other conditions affecting workers exposure**

Temperature : Assumes use at not more than 20°C above ambient temperature.

**15.2.4. Control of worker exposure: Manufacture or formulation in the chemical industry in closed batch processes with occasional controlled exposure or processes with equivalent containment condition (PROC3)****Product (article) characteristics**

Covers percentage substance in the product up to 100 %.

Physical form of product : Liquid, vapour pressure &lt; 0.5 kPa at Standard Temperature and Pressure

**Amount used (or contained in articles), frequency and duration of use/exposure**

Duration : Covers daily exposures up to 8 hours

**Technical and organisational conditions and measures**

Do not ingest. If swallowed then seek immediate medical assistance.  
 Avoid direct skin contact with product. Identify potential areas for indirect skin contact. Wear gloves (tested to EN374) if hand contact with substance likely. Clean up contamination/spills as soon as they occur. Wash off any skin contamination immediately. Provide basic employee training to prevent / minimise exposures and to report any skin problems that may develop.  
 No other specific measures identified.

**Other conditions affecting workers exposure**

Temperature : Assumes use at not more than 20°C above ambient



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temperature.

**15.2.5. Control of worker exposure: Chemical production where opportunity for exposure arises (PROC4)****Product (article) characteristics**

Covers percentage substance in the product up to 100 %.

Physical form of product : Liquid, vapour pressure &lt; 0.5 kPa at Standard Temperature and Pressure

**Amount used (or contained in articles), frequency and duration of use/exposure**

Duration : Covers daily exposures up to 8 hours

**Technical and organisational conditions and measures**

Do not ingest. If swallowed then seek immediate medical assistance.  
 Avoid direct skin contact with product. Identify potential areas for indirect skin contact. Wear gloves (tested to EN374) if hand contact with substance likely. Clean up contamination/spills as soon as they occur. Wash off any skin contamination immediately. Provide basic employee training to prevent / minimise exposures and to report any skin problems that may develop.  
 No other specific measures identified.

**Other conditions affecting workers exposure**

Temperature : Assumes use at not more than 20°C above ambient temperature.

**15.2.6. Control of worker exposure: Transfer of substance or mixture (charging/discharging) at non dedicated-facilities (PROC8a)****Product (article) characteristics**

Covers percentage substance in the product up to 100 %.

Physical form of product : Liquid, vapour pressure &lt; 0.5 kPa at Standard Temperature and Pressure

**Amount used (or contained in articles), frequency and duration of use/exposure**

Duration : Covers daily exposures up to 8 hours

**Technical and organisational conditions and measures**

Do not ingest. If swallowed then seek immediate medical assistance.  
 Avoid direct skin contact with product. Identify potential areas for indirect skin contact. Wear gloves (tested to EN374) if hand contact with substance likely. Clean up contamination/spills as soon as they occur. Wash off any skin contamination immediately. Provide basic employee training to prevent / minimise exposures and to report any skin problems that may develop.  
 No other specific measures identified.

**Other conditions affecting workers exposure**

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Temperature : Assumes use at not more than 20°C above ambient temperature.

**15.2.7. Control of worker exposure: Transfer of substance or mixture (charging/discharging) at dedicated facilities (PROC8b)****Product (article) characteristics**

Covers percentage substance in the product up to 100 %.

Physical form of product : Liquid, vapour pressure < 0.5 kPa at Standard Temperature and Pressure

**Amount used (or contained in articles), frequency and duration of use/exposure**

Duration : Covers daily exposures up to 8 hours

**Technical and organisational conditions and measures**

Do not ingest. If swallowed then seek immediate medical assistance.  
Avoid direct skin contact with product. Identify potential areas for indirect skin contact. Wear gloves (tested to EN374) if hand contact with substance likely. Clean up contamination/spills as soon as they occur. Wash off any skin contamination immediately. Provide basic employee training to prevent / minimise exposures and to report any skin problems that may develop.  
No other specific measures identified.

**Other conditions affecting workers exposure**

Temperature : Assumes use at not more than 20°C above ambient temperature.

**15.2.8. Control of worker exposure: Transfer of substance or mixture into small containers (dedicated filling line, including weighing) (PROC9)****Product (article) characteristics**

Covers percentage substance in the product up to 100 %.

Physical form of product : Liquid, vapour pressure < 0.5 kPa at Standard Temperature and Pressure

**Amount used (or contained in articles), frequency and duration of use/exposure**

Duration : Covers daily exposures up to 8 hours

**Technical and organisational conditions and measures**

Do not ingest. If swallowed then seek immediate medical assistance.  
Avoid direct skin contact with product. Identify potential areas for indirect skin contact. Wear gloves (tested to EN374) if hand contact with substance likely. Clean up contamination/spills as soon as they occur. Wash off any skin contamination immediately. Provide basic employee training to prevent / minimise exposures and to report any skin problems that may develop.  
No other specific measures identified.

**Other conditions affecting workers exposure**

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Temperature : Assumes use at not more than 20°C above ambient temperature.

**15.3. Exposure estimation and reference to its source****15.3.1. Environmental release and exposure: Use of functional fluid at industrial site (ERC7)**

Protection Target	Exposure estimate	RCR
Freshwater	0,0232 µg/l (EUSES)	0,026
Sea water	0,0021 µg/l (EUSES)	0,002
Freshwater sediment	0,0554 mg/kg wet weight (EUSES)	0,026
Sea sediment	0,0051 mg/kg wet weight (EUSES)	0,002
Soil	0,0039 mg/kg wet weight (EUSES)	0,002
Air	0,230 µg/m <sup>3</sup>	

**Additional information on exposure estimation**

Common practices vary across sites thus conservative process release estimates used.

**15.3.2. Worker exposure: Chemical production or refinery in closed process without likelihood of exposure or processes with equivalent containment conditions (PROC1)****Additional information on exposure estimation**

A quantitative risk assessment is not required for human health.

**15.3.3. Worker exposure: Chemical production or refinery in closed continuous process with occasional controlled exposure or processes with equivalent containment conditions (PROC2)****Additional information on exposure estimation**

A quantitative risk assessment is not required for human health.

**15.3.4. Worker exposure: Manufacture or formulation in the chemical industry in closed batch processes with occasional controlled exposure or processes with equivalent containment condition (PROC3)****Additional information on exposure estimation**

A quantitative risk assessment is not required for human health.

**15.3.5. Worker exposure: Chemical production where opportunity for exposure arises (PROC4)****Additional information on exposure estimation**

A quantitative risk assessment is not required for human health.

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**15.3.6. Worker exposure: Transfer of substance or mixture (charging/discharging) at non dedicated-facilities (PROC8a)****Additional information on exposure estimation**

A quantitative risk assessment is not required for human health.

**15.3.7. Worker exposure: Transfer of substance or mixture (charging/discharging) at dedicated facilities (PROC8b)****Additional information on exposure estimation**

A quantitative risk assessment is not required for human health.

**15.3.8. Worker exposure: Transfer of substance or mixture into small containers (dedicated filling line, including weighing) (PROC9)****Additional information on exposure estimation**

A quantitative risk assessment is not required for human health.

**15.4. Guidance to DU to evaluate whether he works inside the boundaries set by the ES**

Guidance is based on assumed operating conditions which may not be applicable to all sites; thus, scaling may be necessary to define appropriate site-specific risk management measures.

Required removal efficiency for wastewater can be achieved using onsite/offsite technologies, either alone or in combination.

Required removal efficiency for air can be achieved using on-site technologies, either alone or in combination.

Further details on scaling and control technologies are provided in SpERC factsheet (<http://cefic.org/en/reach-for-industries-libraries.html>).

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**ES 16: Functional Fluids - Professional; Professional uses (SU22).****16.1. Title section**

<b>Exposure Scenario name</b>	: Functional Fluids - Professional
<b>Structured Short Title</b>	: Functional Fluids - Professional; Professional uses (SU22).
<b>Substance</b>	: dodec-1-ene EC-No.: 203-968-4

**Environment**

<b>CS 1</b>	<b>Functional Fluids - Professional</b>	ERC9a, ERC9b
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**Worker**

<b>CS 2</b>	<b>General measures applicable to all activities, General measures (skin irritants)</b>	PROC1
<b>CS 3</b>	<b>General measures applicable to all activities, General measures (skin irritants)</b>	PROC2
<b>CS 4</b>	<b>General measures applicable to all activities, General measures (skin irritants)</b>	PROC3
<b>CS 5</b>	<b>General measures applicable to all activities, General measures (skin irritants)</b>	PROC8a
<b>CS 6</b>	<b>General measures applicable to all activities, General measures (skin irritants)</b>	PROC9
<b>CS 7</b>	<b>General measures applicable to all activities, General measures (skin irritants)</b>	PROC20

**16.2. Conditions of use affecting exposure**

**16.2.1. Control of environmental exposure: Widespread use of functional fluid (indoor) (ERC9a) / Widespread use of functional fluid (outdoor) (ERC9b)**

**Product (article) characteristics**

Covers percentage substance in the product up to 100 %.

**Amount used (or contained in articles), frequency and duration of use/exposure**

<b>Maximum allowable site tonnage (MSafe)</b>	: 18 kg/day
<b>Release type</b>	: Wide dispersive use
<b>Emission days</b>	: 300

**Technical and organisational conditions and measures**

Risk from environmental exposure is driven by freshwater sediment.  
Air - minimum efficiency of 0 %

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Water - minimum efficiency of 96,4 %

**Conditions and measures related to sewage treatment plant**

STP type : Municipal sewage treatment plant

STP sludge treatment : Prevent discharge of undissolved substance to or recover from wastewater.  
Do not apply industrial sludge to natural soils.  
Sewage sludge should be incinerated, contained or reclaimed.

STP effluent : 2.000 m3/d

**Conditions and measures related to treatment of waste (including article waste)**

Waste treatment : External treatment and disposal of waste should comply with applicable local and/or national regulations.

**Other conditions affecting environmental exposure**

Receiving surface water flow : 18.000 m3/d

Local freshwater dilution factor : 10

Local marine water dilution factor : 100

**16.2.2. Control of worker exposure: Chemical production or refinery in closed process without likelihood of exposure or processes with equivalent containment conditions (PROC1)****Product (article) characteristics**

Covers percentage substance in the product up to 100 %.

Physical form of product : Liquid, vapour pressure < 0.5 kPa at Standard Temperature and Pressure

**Amount used (or contained in articles), frequency and duration of use/exposure**

Duration : Covers daily exposures up to 8 hours

**Technical and organisational conditions and measures**

Do not ingest. If swallowed then seek immediate medical assistance.  
Avoid direct skin contact with product. Identify potential areas for indirect skin contact. Wear gloves (tested to EN374) if hand contact with substance likely. Clean up contamination/spills as soon as they occur. Wash off any skin contamination immediately. Provide basic employee training to prevent / minimise exposures and to report any skin problems that may develop.  
No other specific measures identified.

**Other conditions affecting workers exposure**

Temperature : Assumes use at not more than 20°C above ambient temperature.

**16.2.3. Control of worker exposure: Chemical production or refinery in closed continuous process with occasional controlled exposure or processes with equivalent containment conditions (PROC2)**

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**Product (article) characteristics**

Covers percentage substance in the product up to 100 %.

Physical form of product : Liquid, vapour pressure &lt; 0.5 kPa at Standard Temperature and Pressure

**Amount used (or contained in articles), frequency and duration of use/exposure**

Duration : Covers daily exposures up to 8 hours

**Technical and organisational conditions and measures**

Do not ingest. If swallowed then seek immediate medical assistance.  
 Avoid direct skin contact with product. Identify potential areas for indirect skin contact. Wear gloves (tested to EN374) if hand contact with substance likely. Clean up contamination/spills as soon as they occur. Wash off any skin contamination immediately. Provide basic employee training to prevent / minimise exposures and to report any skin problems that may develop.  
 No other specific measures identified.

**Other conditions affecting workers exposure**

Temperature : Assumes use at not more than 20°C above ambient temperature.

**16.2.4. Control of worker exposure: Manufacture or formulation in the chemical industry in closed batch processes with occasional controlled exposure or processes with equivalent containment condition (PROC3)**

**Product (article) characteristics**

Covers percentage substance in the product up to 100 %.

Physical form of product : Liquid, vapour pressure &lt; 0.5 kPa at Standard Temperature and Pressure

**Amount used (or contained in articles), frequency and duration of use/exposure**

Duration : Covers daily exposures up to 8 hours

**Technical and organisational conditions and measures**

Do not ingest. If swallowed then seek immediate medical assistance.  
 Avoid direct skin contact with product. Identify potential areas for indirect skin contact. Wear gloves (tested to EN374) if hand contact with substance likely. Clean up contamination/spills as soon as they occur. Wash off any skin contamination immediately. Provide basic employee training to prevent / minimise exposures and to report any skin problems that may develop.  
 No other specific measures identified.

**Other conditions affecting workers exposure**

Temperature : Assumes use at not more than 20°C above ambient temperature.

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**16.2.5. Control of worker exposure: Transfer of substance or mixture (charging/discharging) at non dedicated-facilities (PROC8a)****Product (article) characteristics**

Covers percentage substance in the product up to 100 %.

Physical form of product : Liquid, vapour pressure &lt; 0.5 kPa at Standard Temperature and Pressure

**Amount used (or contained in articles), frequency and duration of use/exposure**

Duration : Covers daily exposures up to 8 hours

**Technical and organisational conditions and measures**

Do not ingest. If swallowed then seek immediate medical assistance.  
 Avoid direct skin contact with product. Identify potential areas for indirect skin contact. Wear gloves (tested to EN374) if hand contact with substance likely. Clean up contamination/spills as soon as they occur. Wash off any skin contamination immediately. Provide basic employee training to prevent / minimise exposures and to report any skin problems that may develop.  
 No other specific measures identified.

**Other conditions affecting workers exposure**

Temperature : Assumes use at not more than 20°C above ambient temperature.

**16.2.6. Control of worker exposure: Transfer of substance or mixture into small containers (dedicated filling line, including weighing) (PROC9)****Product (article) characteristics**

Covers percentage substance in the product up to 100 %.

Physical form of product : Liquid, vapour pressure &lt; 0.5 kPa at Standard Temperature and Pressure

**Amount used (or contained in articles), frequency and duration of use/exposure**

Duration : Covers daily exposures up to 8 hours

**Technical and organisational conditions and measures**

Do not ingest. If swallowed then seek immediate medical assistance.  
 Avoid direct skin contact with product. Identify potential areas for indirect skin contact. Wear gloves (tested to EN374) if hand contact with substance likely. Clean up contamination/spills as soon as they occur. Wash off any skin contamination immediately. Provide basic employee training to prevent / minimise exposures and to report any skin problems that may develop.  
 No other specific measures identified.

**Other conditions affecting workers exposure**

Temperature : Assumes use at not more than 20°C above ambient temperature.



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**16.2.7. Control of worker exposure: Use of functional fluids in small devices (PROC20)****Product (article) characteristics**

Covers percentage substance in the product up to 100 %.

Physical form of product : Liquid, vapour pressure &lt; 0.5 kPa at Standard Temperature and Pressure

**Amount used (or contained in articles), frequency and duration of use/exposure**

Duration : Covers daily exposures up to 8 hours

**Technical and organisational conditions and measures**

Do not ingest. If swallowed then seek immediate medical assistance.  
 Avoid direct skin contact with product. Identify potential areas for indirect skin contact. Wear gloves (tested to EN374) if hand contact with substance likely. Clean up contamination/spills as soon as they occur. Wash off any skin contamination immediately. Provide basic employee training to prevent / minimise exposures and to report any skin problems that may develop.  
 No other specific measures identified.

**Other conditions affecting workers exposure**

Temperature : Assumes use at not more than 20°C above ambient temperature.

**16.3. Exposure estimation and reference to its source****16.3.1. Environmental release and exposure: Widespread use of functional fluid (indoor) (ERC9a) / Widespread use of functional fluid (outdoor) (ERC9b)**

Protection Target	Exposure estimate	RCR
Freshwater	0,086 µg/l (EUSES)	0,096
Sea water	0,0084 µg/l (EUSES)	0,009
Freshwater sediment	0,206 mg/kg wet weight (EUSES)	0,096
Sea sediment	0,0201 mg/kg wet weight (EUSES)	0,009
Soil	0,164 mg/kg wet weight (EUSES)	0,094
Air	0,0230 µg/m <sup>3</sup>	

**Additional information on exposure estimation**

Common practices vary across sites thus conservative process release estimates used.

**16.3.2. Worker exposure: Chemical production or refinery in closed process without likelihood of exposure or processes with equivalent containment conditions (PROC1)****Additional information on exposure estimation**

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A quantitative risk assessment is not required for human health.

**16.3.3. Worker exposure: Chemical production or refinery in closed continuous process with occasional controlled exposure or processes with equivalent containment conditions (PROC2)**

**Additional information on exposure estimation**

A quantitative risk assessment is not required for human health.

**16.3.4. Worker exposure: Manufacture or formulation in the chemical industry in closed batch processes with occasional controlled exposure or processes with equivalent containment condition (PROC3)**

**Additional information on exposure estimation**

A quantitative risk assessment is not required for human health.

**16.3.5. Worker exposure: Transfer of substance or mixture (charging/discharging) at non dedicated-facilities (PROC8a)**

**Additional information on exposure estimation**

A quantitative risk assessment is not required for human health.

**16.3.6. Worker exposure: Transfer of substance or mixture into small containers (dedicated filling line, including weighing) (PROC9)**

**Additional information on exposure estimation**

A quantitative risk assessment is not required for human health.

**16.3.7. Worker exposure: Use of functional fluids in small devices (PROC20)**

**Additional information on exposure estimation**

A quantitative risk assessment is not required for human health.

**16.4. Guidance to DU to evaluate whether he works inside the boundaries set by the ES**

Guidance is based on assumed operating conditions which may not be applicable to all sites; thus, scaling may be necessary to define appropriate site-specific risk management measures.

Required removal efficiency for wastewater can be achieved using onsite/offsite technologies, either alone or in combination.

Required removal efficiency for air can be achieved using on-site technologies, either alone or in combination.

Further details on scaling and control technologies are provided in SpERC factsheet (<http://cefic.org/en/reach-for-industries-libraries.html>).

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**ES 17: Use in polymer production – industrial; Industrial uses (SU3).****17.1. Title section**

<b>Exposure Scenario name</b>	: Use in polymer production – industrial
<b>Structured Short Title</b>	: Use in polymer production – industrial; Industrial uses (SU3).
<b>Substance</b>	: dodec-1-ene EC-No.: 203-968-4

**Environment**

<b>CS 1</b>	<b>Use in polymer production – industrial</b>	ERC4, ERC6c
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**Worker**

<b>CS 2</b>	<b>General measures applicable to all activities, General measures (skin irritants)</b>	PROC1
<b>CS 3</b>	<b>General measures applicable to all activities, General measures (skin irritants)</b>	PROC2
<b>CS 4</b>	<b>General measures applicable to all activities, General measures (skin irritants)</b>	PROC3
<b>CS 5</b>	<b>General measures applicable to all activities, General measures (skin irritants)</b>	PROC4
<b>CS 6</b>	<b>General measures applicable to all activities, General measures (skin irritants)</b>	PROC5
<b>CS 7</b>	<b>General measures applicable to all activities, General measures (skin irritants)</b>	PROC6
<b>CS 8</b>	<b>General measures applicable to all activities, General measures (skin irritants)</b>	PROC8a
<b>CS 9</b>	<b>General measures applicable to all activities, General measures (skin irritants)</b>	PROC8b
<b>CS 10</b>	<b>General measures applicable to all activities, General measures (skin irritants)</b>	PROC14
<b>CS 11</b>	<b>General measures applicable to all activities, General measures (skin irritants)</b>	PROC15

**17.2. Conditions of use affecting exposure**

**17.2.1. Control of environmental exposure: Use of non-reactive processing aid at industrial site (no inclusion into or onto article) (ERC4) / Use of monomer in polymerisation processes at industrial site (inclusion or not into/onto article) (ERC6c)**

**Product (article) characteristics**

Covers percentage substance in the product up to 100 %.

**Amount used (or contained in articles), frequency and duration of use/exposure**

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Maximum allowable site tonnage : 42.735 kg/day  
(MSafe)

Release type : Continuous release

Emission days : 300

**Technical and organisational conditions and measures**

Risk from environmental exposure is driven by soil.

Air - minimum efficiency of 80 %

Water - minimum efficiency of 96,4 %

**Conditions and measures related to sewage treatment plant**

STP type : Municipal sewage treatment plant

STP sludge treatment : Prevent discharge of undissolved substance to or recover from wastewater.  
Do not apply industrial sludge to natural soils.  
Sewage sludge should be incinerated, contained or reclaimed.

STP effluent : 2.000 m3/d

**Conditions and measures related to treatment of waste (including article waste)**

Waste treatment : External treatment and disposal of waste should comply with applicable local and/or national regulations.

**Other conditions affecting environmental exposure**

Receiving surface water flow : 18.000 m3/d

Local freshwater dilution factor : 10

Local marine water dilution factor : 100

**17.2.2. Control of worker exposure: Chemical production or refinery in closed process without likelihood of exposure or processes with equivalent containment conditions (PROC1)****Product (article) characteristics**

Covers percentage substance in the product up to 100 %.

Physical form of product : Liquid, vapour pressure < 0.5 kPa at Standard Temperature and Pressure

**Amount used (or contained in articles), frequency and duration of use/exposure**

Duration : Covers daily exposures up to 8 hours

**Technical and organisational conditions and measures**

Do not ingest. If swallowed then seek immediate medical assistance.  
Avoid direct skin contact with product. Identify potential areas for indirect skin contact. Wear gloves (tested to EN374) if hand contact with substance likely. Clean up contamination/spills as soon as they occur. Wash off any skin contamination immediately. Provide basic employee training to prevent / minimise exposures and to report any skin problems that may develop.  
No other specific measures identified.

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**Other conditions affecting workers exposure**

Temperature : Assumes use at not more than 20°C above ambient temperature.

**17.2.3. Control of worker exposure: Chemical production or refinery in closed continuous process with occasional controlled exposure or processes with equivalent containment conditions (PROC2)****Product (article) characteristics**

Covers percentage substance in the product up to 100 %.

Physical form of product : Liquid, vapour pressure < 0.5 kPa at Standard Temperature and Pressure

**Amount used (or contained in articles), frequency and duration of use/exposure**

Duration : Covers daily exposures up to 8 hours

**Technical and organisational conditions and measures**

Do not ingest. If swallowed then seek immediate medical assistance.  
Avoid direct skin contact with product. Identify potential areas for indirect skin contact. Wear gloves (tested to EN374) if hand contact with substance likely. Clean up contamination/spills as soon as they occur. Wash off any skin contamination immediately. Provide basic employee training to prevent / minimise exposures and to report any skin problems that may develop.  
No other specific measures identified.

**Other conditions affecting workers exposure**

Temperature : Assumes use at not more than 20°C above ambient temperature.

**17.2.4. Control of worker exposure: Manufacture or formulation in the chemical industry in closed batch processes with occasional controlled exposure or processes with equivalent containment condition (PROC3)****Product (article) characteristics**

Covers percentage substance in the product up to 100 %.

Physical form of product : Liquid, vapour pressure < 0.5 kPa at Standard Temperature and Pressure

**Amount used (or contained in articles), frequency and duration of use/exposure**

Duration : Covers daily exposures up to 8 hours

**Technical and organisational conditions and measures**

Do not ingest. If swallowed then seek immediate medical assistance.  
Avoid direct skin contact with product. Identify potential areas for indirect skin contact. Wear gloves (tested to EN374) if hand contact with substance likely. Clean up contamination/spills as soon as they occur. Wash off any skin contamination immediately. Provide basic employee training to prevent /

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minimise exposures and to report any skin problems that may develop.  
No other specific measures identified.

**Other conditions affecting workers exposure**

Temperature : Assumes use at not more than 20°C above ambient temperature.

**17.2.5. Control of worker exposure: Chemical production where opportunity for exposure arises (PROC4)****Product (article) characteristics**

Covers percentage substance in the product up to 100 %.

Physical form of product : Liquid, vapour pressure < 0.5 kPa at Standard Temperature and Pressure

**Amount used (or contained in articles), frequency and duration of use/exposure**

Duration : Covers daily exposures up to 8 hours

**Technical and organisational conditions and measures**

Do not ingest. If swallowed then seek immediate medical assistance.  
Avoid direct skin contact with product. Identify potential areas for indirect skin contact. Wear gloves (tested to EN374) if hand contact with substance likely. Clean up contamination/spills as soon as they occur. Wash off any skin contamination immediately. Provide basic employee training to prevent / minimise exposures and to report any skin problems that may develop.  
No other specific measures identified.

**Other conditions affecting workers exposure**

Temperature : Assumes use at not more than 20°C above ambient temperature.

**17.2.6. Control of worker exposure: Mixing or blending in batch processes (PROC5)****Product (article) characteristics**

Covers percentage substance in the product up to 100 %.

Physical form of product : Liquid, vapour pressure < 0.5 kPa at Standard Temperature and Pressure

**Amount used (or contained in articles), frequency and duration of use/exposure**

Duration : Covers daily exposures up to 8 hours

**Technical and organisational conditions and measures**

Do not ingest. If swallowed then seek immediate medical assistance.  
Avoid direct skin contact with product. Identify potential areas for indirect skin contact. Wear gloves (tested to EN374) if hand contact with substance likely. Clean up contamination/spills as soon as they occur. Wash off any skin contamination immediately. Provide basic employee training to prevent /

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minimise exposures and to report any skin problems that may develop.  
No other specific measures identified.

**Other conditions affecting workers exposure**

Temperature : Assumes use at not more than 20°C above ambient temperature.

**17.2.7. Control of worker exposure: Calendering operations (PROC6)****Product (article) characteristics**

Covers percentage substance in the product up to 100 %.

Physical form of product : Liquid, vapour pressure < 0.5 kPa at Standard Temperature and Pressure

**Amount used (or contained in articles), frequency and duration of use/exposure**

Duration : Covers daily exposures up to 8 hours

**Technical and organisational conditions and measures**

Do not ingest. If swallowed then seek immediate medical assistance.  
Avoid direct skin contact with product. Identify potential areas for indirect skin contact. Wear gloves (tested to EN374) if hand contact with substance likely. Clean up contamination/spills as soon as they occur. Wash off any skin contamination immediately. Provide basic employee training to prevent / minimise exposures and to report any skin problems that may develop.  
No other specific measures identified.

**Other conditions affecting workers exposure**

Temperature : Assumes use at not more than 20°C above ambient temperature.

**17.2.8. Control of worker exposure: Transfer of substance or mixture (charging/discharging) at non dedicated-facilities (PROC8a)****Product (article) characteristics**

Covers percentage substance in the product up to 100 %.

Physical form of product : Liquid, vapour pressure < 0.5 kPa at Standard Temperature and Pressure

**Amount used (or contained in articles), frequency and duration of use/exposure**

Duration : Covers daily exposures up to 8 hours

**Technical and organisational conditions and measures**

Do not ingest. If swallowed then seek immediate medical assistance.  
Avoid direct skin contact with product. Identify potential areas for indirect skin contact. Wear gloves (tested to EN374) if hand contact with substance likely. Clean up contamination/spills as soon as they occur. Wash off any skin contamination immediately. Provide basic employee training to prevent /

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minimise exposures and to report any skin problems that may develop.  
No other specific measures identified.

**Other conditions affecting workers exposure**

Temperature : Assumes use at not more than 20°C above ambient temperature.

**17.2.9. Control of worker exposure: Transfer of substance or mixture (charging/discharging) at dedicated facilities (PROC8b)****Product (article) characteristics**

Covers percentage substance in the product up to 100 %.

Physical form of product : Liquid, vapour pressure < 0.5 kPa at Standard Temperature and Pressure

**Amount used (or contained in articles), frequency and duration of use/exposure**

Duration : Covers daily exposures up to 8 hours

**Technical and organisational conditions and measures**

Do not ingest. If swallowed then seek immediate medical assistance.  
Avoid direct skin contact with product. Identify potential areas for indirect skin contact. Wear gloves (tested to EN374) if hand contact with substance likely. Clean up contamination/spills as soon as they occur. Wash off any skin contamination immediately. Provide basic employee training to prevent / minimise exposures and to report any skin problems that may develop.  
No other specific measures identified.

**Other conditions affecting workers exposure**

Temperature : Assumes use at not more than 20°C above ambient temperature.

**17.2.10. Control of worker exposure: Tableting, compression, extrusion, pelettisation, granulation (PROC14)****Product (article) characteristics**

Covers percentage substance in the product up to 100 %.

Physical form of product : Liquid, vapour pressure < 0.5 kPa at Standard Temperature and Pressure

**Amount used (or contained in articles), frequency and duration of use/exposure**

Duration : Covers daily exposures up to 8 hours

**Technical and organisational conditions and measures**

Do not ingest. If swallowed then seek immediate medical assistance.  
Avoid direct skin contact with product. Identify potential areas for indirect skin contact. Wear gloves (tested to EN374) if hand contact with substance likely. Clean up contamination/spills as soon as they



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occur. Wash off any skin contamination immediately. Provide basic employee training to prevent / minimise exposures and to report any skin problems that may develop.  
No other specific measures identified.

**Other conditions affecting workers exposure**

Temperature : Assumes use at not more than 20°C above ambient temperature.

**17.2.11. Control of worker exposure: Use as laboratory reagent (PROC15)****Product (article) characteristics**

Covers percentage substance in the product up to 100 %.

Physical form of product : Liquid, vapour pressure < 0.5 kPa at Standard Temperature and Pressure

**Amount used (or contained in articles), frequency and duration of use/exposure**

Duration : Covers daily exposures up to 8 hours

**Technical and organisational conditions and measures**

Do not ingest. If swallowed then seek immediate medical assistance.  
Avoid direct skin contact with product. Identify potential areas for indirect skin contact. Wear gloves (tested to EN374) if hand contact with substance likely. Clean up contamination/spills as soon as they occur. Wash off any skin contamination immediately. Provide basic employee training to prevent / minimise exposures and to report any skin problems that may develop.  
No other specific measures identified.

**Other conditions affecting workers exposure**

Temperature : Assumes use at not more than 20°C above ambient temperature.

**17.3. Exposure estimation and reference to its source**

**17.3.1. Environmental release and exposure: Use of non-reactive processing aid at industrial site (no inclusion into or onto article) (ERC4) / Use of monomer in polymerisation processes at industrial site (inclusion or not into/onto article) (ERC6c)**

Protection Target	Exposure estimate	RCR
Freshwater	0,330 µg/l (EUSES)	0,366
Sea water	0,0328 µg/l (EUSES)	0,036
Freshwater sediment	0,789 mg/kg wet weight (EUSES)	0,368
Sea sediment	0,0784 mg/kg wet weight (EUSES)	0,037
Soil	0,815 mg/kg wet weight (EUSES)	0,468
Air	0,0111 mg/m <sup>3</sup>	

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**Additional information on exposure estimation**

Common practices vary across sites thus conservative process release estimates used.

**17.3.2. Worker exposure: Chemical production or refinery in closed process without likelihood of exposure or processes with equivalent containment conditions (PROC1)****Additional information on exposure estimation**

A quantitative risk assessment is not required for human health.

**17.3.3. Worker exposure: Chemical production or refinery in closed continuous process with occasional controlled exposure or processes with equivalent containment conditions (PROC2)****Additional information on exposure estimation**

A quantitative risk assessment is not required for human health.

**17.3.4. Worker exposure: Manufacture or formulation in the chemical industry in closed batch processes with occasional controlled exposure or processes with equivalent containment condition (PROC3)****Additional information on exposure estimation**

A quantitative risk assessment is not required for human health.

**17.3.5. Worker exposure: Chemical production where opportunity for exposure arises (PROC4)****Additional information on exposure estimation**

A quantitative risk assessment is not required for human health.

**17.3.6. Worker exposure: Mixing or blending in batch processes (PROC5)****Additional information on exposure estimation**

A quantitative risk assessment is not required for human health.

**17.3.7. Worker exposure: Calendering operations (PROC6)****Additional information on exposure estimation**

A quantitative risk assessment is not required for human health.

**17.3.8. Worker exposure: Transfer of substance or mixture (charging/discharging) at non dedicated-facilities (PROC8a)****Additional information on exposure estimation**

A quantitative risk assessment is not required for human health.

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**17.3.9. Worker exposure: Transfer of substance or mixture (charging/discharging) at dedicated facilities (PROC8b)****Additional information on exposure estimation**

A quantitative risk assessment is not required for human health.

**17.3.10. Worker exposure: Tableting, compression, extrusion, pelettisation, granulation (PROC14)****Additional information on exposure estimation**

A quantitative risk assessment is not required for human health.

**17.3.11. Worker exposure: Use as laboratory reagent (PROC15)****Additional information on exposure estimation**

A quantitative risk assessment is not required for human health.

**17.4. Guidance to DU to evaluate whether he works inside the boundaries set by the ES**

Guidance is based on assumed operating conditions which may not be applicable to all sites; thus, scaling may be necessary to define appropriate site-specific risk management measures.

Required removal efficiency for wastewater can be achieved using onsite/offsite technologies, either alone or in combination.

Required removal efficiency for air can be achieved using on-site technologies, either alone or in combination.

Further details on scaling and control technologies are provided in SpERC factsheet (<http://cefic.org/en/reach-for-industries-libraries.html>).