

**Ethylene 99.8% Grade**

Version 2.0

Revision Date 2025-12-17

SECTION 1: Identification of the substance/mixture and of the company/undertaking**Product information**

Product Name : Ethylene 99.8% Grade
Material : 1083870, 1085526, 1100705, 1015414
Use : Feedstock
Company : Chevron Phillips Chemical Company LP
9500 Lakeside Blvd.
The Woodlands, TX 77381

Emergency telephone:**Health:**

866.442.9628 (North America)

1.832.813.4984 (International)

Transport:

CHEMTREC 800.424.9300 or 703.527.3887(int'l)

Asia: CHEMWATCH (+612 9186 1132) China: 0532 8388 9090

Mexico CHEMTREC 01-800-681-9531 (24 hours)

South America SOS-Cotec Inside Brazil: 0800.111.767 Outside Brazil: +55.19.3467.1600

Argentina: +(54)-1159839431

EUROPE: BIG +32.14.584545 (phone) or +32.14583516 (telefax)

Austria: VIZ +43 1 406 43 43 (24 hours/day, 7 days/week)

Belgium: 070 245 245 (24 hours/day, 7 days/week)

Bulgaria: +359 2 9154 233

Croatia: +3851 2348 342 (24 hours/day, 7 days/week)

Cyprus: 1401

Czech Republic: Toxicological Information Center +420 224 919 293, +420 224 915 402

Denmark: Danish Poison Center (Giftlinjen): +45 8212 1212

Estonia: BIG +32.14.584545 (phone) or +32.14583516 (telefax)

Finland: 0800 147 111 09 471 977 (24 hours/day)

France: ORFILA number (INRS): + 33 (0) 1 45 42 59 59 (24 hours/day, 7 days/week)

Germany: BIG +32.14.584545 (phone) or +32.14583516 (telefax)

Greece: (0030) 2107793777 (24 hours/day, 7 days/week)

Hungary: +36-80-201-199 (24 hours/day, 7 days/week)

Iceland: 543 2222 (24 hours/day, 7 days/week)

Ireland: BIG +32.14.584545 (phone) or +32.14583516 (telefax)

Italy: POISON CENTER MILAN – Azienda Ospedaliera Niguarda Ca` Grande Tel. +39 02

66101029; POISON CENTER ROME – Policlinico “Agostino Gemelli”, Servizio di tossicologia

clinica Tel. +39 06 3054343; POISON CENTER ROME – Ospedale Pediatrico Bambino Gesù

Tel. +39 06 68593726; POISON CENTER ROME – Policlinico “Umberto I” Tel. +39 06 4997 8000;

POISON CENTER FOGGIA – Azienda Ospedaliera Universitaria Riuniti Tel. +39 0881 732326;

POISON CENTER NAPLES – Azienda Ospedaliera “Antonio Cardarelli” Tel. +39 081 7472870;

POISON CENTER FLORENCE – Azienda Ospedaliera universitaria Careggi Tel. +39 055

7947819; POISON CENTER PAVIA – IRCCS Fondazione Salvatore Maugeri Tel. +39 0382

24444; POISON CENTER BERGAMO – Azienda Ospedaliera “Papa Giovanni XXIII” Tel. 800 883

300; POISON CENTER VERONA – Azienda Ospedaliera Universitaria integrata Tel. 800 011

858;

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Latvia: State Fire and Rescue Service, phone number: 112; Toxicology and Sepsis Clinic Poisoning and Drug Information Center, Hipokrāta 2, Riga, Latvia, LV-1038, phone number +371 67042473. (24 hours.)
 Liechtenstein: BIG +32.14.584545 (phone) or +32.14583516 (telefax)
 Lithuania: +370 (85) 2362052
 Luxembourg: (+352) 8002 5500 (24 hours/day, 7 days/week)
 Malta: +356 2395 2000
 The Netherlands: NVIC: +31 (0)88 755 8000
 Norway: 22 59 13 00 (24 hours/day, 7 days/week)
 Poland: BIG +32.14.584545 (phone) or +32.14583516 (telefax)
 Portugal: CIAV phone number: +351 800 250 250
 Romania: +40213183606
 Slovakia: +421 2 5477 4166
 Slovenia: Phone number: 112
 Spain: National Emergency Telephone Number of Spanish Poison Centre: +34 91 562 04 20 (24 hours/day, 7 days/week)
 Sweden: 112 – ask for Poisons Information

Organization that prepared the SDS : Product Safety and Toxicology Group
 E-mail address : SDS@CPChem.com
 Website : www.CPChem.com

SECTION 2: Hazards identification**Classification of the substance or mixture**

This product has been classified in accordance with the hazard communication standard 29 CFR 1910.1200; the SDS and labels contain all the information as required by the standard.

Classification

: Flammable gases, Category 1A
 Gases under pressure, Liquefied gas
 Specific target organ toxicity - single exposure, Category 3,
 Central nervous system

Labeling

Symbol(s)

:



Signal Word

: Danger

Hazard Statements

: H220: Extremely flammable gas.
 H280: Contains gas under pressure; may explode if heated.
 H336: May cause drowsiness or dizziness.

Precautionary Statements

: **Prevention:**
 P210 Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.
 P261 Avoid breathing gas.
 P271 Use only outdoors or in a well-ventilated area.
Response:
 P304 + P340 + P312 IF INHALED: Remove person to fresh air and keep comfortable for breathing. Call a POISON CENTER/ doctor if you feel unwell.
 P377 Leaking gas fire: Do not extinguish, unless leak can be stopped safely.

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P381 In case of leakage, eliminate all ignition sources.

Storage:

P403 + P233 Store in a well-ventilated place. Keep container tightly closed.

P405 Store locked up.

P410 + P403 Protect from sunlight. Store in a well-ventilated place.

Disposal:

P501 Dispose of contents/ container to an approved waste disposal plant.

Potential Health Effects

Symptoms of Overexposure : No data available

Carcinogenicity:**IARC**

No ingredient of this product present at levels greater than or equal to 0.1% is identified as probable, possible or confirmed human carcinogen by IARC.

NTP

No ingredient of this product present at levels greater than or equal to 0.1% is identified as a known or anticipated carcinogen by NTP.

SECTION 3: Composition/information on ingredientsSynonyms : Ethene
Ethylene HP (UNODORIZED) or ETHYLENE 99.8% GRADE
Ethylene HP (Unodorized)Molecular formula : C₂H₄

Component	CAS-No.	Weight %
Ethylene	74-85-1	99.8 - 100

SECTION 4: First aid measures

General advice : Move out of dangerous area. Show this material safety data sheet to the doctor in attendance.

If inhaled : Consult a physician after significant exposure. If unconscious, place in recovery position and seek medical advice.

In case of eye contact : Flush eyes with water as a precaution. Remove contact lenses. Protect unharmed eye. Keep eye wide open while rinsing. If eye irritation persists, consult a specialist.

If swallowed : Keep respiratory tract clear. Do not give milk or alcoholic beverages. Never give anything by mouth to an unconscious person. If symptoms persist, call a physician.

Notes to physician

Symptoms : No data available.

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Risks : No data available.

Treatment : Treat symptomatically.

SECTION 5: Firefighting measures

Flash point : -136°C (-213°F)
Method: closed cup

Autoignition temperature : 490°C (914°F)

Suitable extinguishing media : Alcohol-resistant foam. Carbon dioxide (CO2). Dry chemical.

Unsuitable extinguishing media : High volume water jet.

Special protective equipment for fire-fighters : Wear self-contained breathing apparatus for firefighting if necessary.

Further information : For safety reasons in case of fire, cans should be stored separately in closed containments. Use a water spray to cool fully closed containers.

Fire and explosion protection : Do not spray on a naked flame or any incandescent material. Take necessary action to avoid static electricity discharge (which might cause ignition of organic vapors). Use only explosion-proof equipment. Keep away from open flames, hot surfaces and sources of ignition.

Hazardous decomposition products : Methane. Hydrogen.

SECTION 6: Accidental release measures

Personal precautions : Ensure adequate ventilation. Remove all sources of ignition. Evacuate personnel to safe areas. Beware of vapors accumulating to form explosive concentrations. Vapors can accumulate in low areas.

Environmental precautions : Prevent product from entering drains. Prevent further leakage or spillage if safe to do so. If the product contaminates rivers and lakes or drains inform respective authorities.

SECTION 7: Handling and storage**Handling**

Advice on safe handling : Do not breathe vapors/dust. Avoid exposure - obtain special instructions before use. For personal protection see section 8. Smoking, eating and drinking should be prohibited in the application area. Take precautionary measures against static discharges. Provide sufficient air exchange and/or exhaust in work rooms. Open drum carefully as content may be under pressure. Dispose of rinse water in accordance with local and

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national regulations.

Advice on protection against fire and explosion : Do not spray on a naked flame or any incandescent material. Take necessary action to avoid static electricity discharge (which might cause ignition of organic vapors). Use only explosion-proof equipment. Keep away from open flames, hot surfaces and sources of ignition.

Storage

Requirements for storage areas and containers : Prevent unauthorized access. No smoking. Keep container tightly closed in a dry and well-ventilated place. Observe label precautions. Electrical installations / working materials must comply with the technological safety standards.

Use : Feedstock

SECTION 8: Exposure controls/personal protection**Ingredients with workplace control parameters**

US

Components	Basis	Value	Control parameters	Note
Ethylene	ACGIH	TWA	200 ppm,	A4,

A4 Not classifiable as a human carcinogen

Engineering measures

Adequate ventilation to control airborne concentrations below the exposure guidelines/limits. Consider the potential hazards of this material (see Section 2), applicable exposure limits, job activities, and other substances in the work place when designing engineering controls and selecting personal protective equipment. If engineering controls or work practices are not adequate to prevent exposure to harmful levels of this material, the personal protective equipment listed below is recommended. The user should read and understand all instructions and limitations supplied with the equipment since protection is usually provided for a limited time or under certain circumstances.

Personal protective equipment

Respiratory protection : If ventilation or other engineering controls are not adequate to maintain minimal oxygen content of 19.5% by volume under normal atmospheric pressure, a supplied-air NIOSH approved respirator may be appropriate. If exposure to harmful levels of airborne material may occur, a NIOSH approved respirator that provides protection may be appropriate, such as:. A positive pressure, air-supplying respirator may be appropriate if there is potential for uncontrolled release, aerosolization, exposure levels are not known, or other circumstances where air-purifying respirators may not provide adequate protection.

Hand protection : The suitability for a specific workplace should be discussed with the producers of the protective gloves. Please observe the instructions regarding permeability and breakthrough time which are provided by the supplier of the gloves. Also take into consideration the specific local conditions under which the product is used, such as the danger of cuts, abrasion, and the contact time. Gloves should be discarded and replaced if there is any indication of degradation or chemical breakthrough.

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- Eye protection : Eye wash bottle with pure water. Safety glasses.
- Skin and body protection : Choose body protection in relation to its type, to the concentration and amount of dangerous substances, and to the specific work-place. Wear as appropriate:. Flame retardant antistatic protective clothing. Workers should wear antistatic footwear.
- Hygiene measures : Wash hands before breaks and at the end of workday.

SECTION 9: Physical and chemical properties**Information on basic physical and chemical properties****Appearance**

- Form : Liquefied gas
- Physical state : Gaseous
- Color : Colorless
- Odor : Sweet Olefinic
- Odor Threshold : 270 ppm

Safety data

- Flash point : -136°C (-213°F)
Method: closed cup
- Lower explosion limit : 2.7 %(V)
- Upper explosion limit : 36 %(V)
- Autoignition temperature : 490°C (914°F)
- Molecular formula : C₂H₄
- Molecular weight : 28.04 g/mol
- pH : Not applicable
- Freezing point : -169°C (-272°F)
- Boiling point/boiling range : -103.9°C (-155.0°F)
- Vapor pressure : 51.00 bar
at 10°C (50°F)
- Relative density : 0.57
at -103.9 °C (-155.0 °F)
- Water solubility : 130 mg/l
- Solubility in other solvents : Soluble in hydrocarbons
- Viscosity, kinematic : Not applicable
- Relative vapor density : 0.98
(Air = 1.0)

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Evaporation rate : No data available

Percent volatile : > 99 %

SECTION 10: Stability and reactivity**Reactivity** : Stable under recommended storage conditions.**Chemical stability** : This material is considered stable under normal ambient and anticipated storage and handling conditions of temperature and pressure.**Possibility of hazardous reactions****Hazardous reactions** : Hazardous reactions: Hazardous polymerization does not occur.

Hazardous reactions: Vapors may form explosive mixture with air.

Conditions to avoid : Heat, flames and sparks.**Materials to avoid** : May react with oxygen and strong oxidizing agents, such as chlorates, nitrates, peroxides, etc.**Hazardous decomposition products** : Methane
Hydrogen**Other data** : No decomposition if stored and applied as directed.**SECTION 11: Toxicological information****Ethylene 99.8% Grade**
Acute oral toxicity : Negligible or unlikely exposure pathways**Acute inhalation toxicity**Ethylene : LC50: > 65.4 mg/l
Exposure time: 4 h
Species: Rat
Sex: male
Test atmosphere: gas**Ethylene 99.8% Grade**
Acute dermal toxicity : Negligible or unlikely exposure pathways**Skin irritation**

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Ethylene : Contact with liquid or refrigerated gas can cause cold burns and frostbite.

Eye irritation

Ethylene : Contact with liquid or refrigerated gas can cause cold burns and frostbite.

Genotoxicity in vitro

Ethylene : Test Type: Ames test
Test system: TA100
Metabolic activation: with and without metabolic activation
Method: OECD Test Guideline 471
Result: negative

Test Type: Chromosome aberration test in vitro
Test system: Chinese hamster ovary cells
Metabolic activation: with and without metabolic activation
Method: OECD Test Guideline 473
Result: negative

Genotoxicity in vivo

Ethylene : Test Type: Micronucleus test
Species: Rat
Route of Application: inhalation (gas)
Exposure time: 5 days and 13 weeks
Dose: 10000 ppm
Result: negative

Test Type: Micronucleus test
Species: Rat
Route of Application: inhalation (gas)
Exposure time: 4 weeks
Dose: 40, 1000, 3000 ppm
Method: OECD Test Guideline 474
Result: negative

Carcinogenicity

Ethylene : Species: Rat
Dose: 0. 300, 1000, 3000 ppm
Exposure time: 2 yrs
Number of exposures: 6 h/d, 5 d/wk
Remarks: no increase incidence of tumors

Reproductive toxicity

Ethylene : Species: Rat
Application Route: Inhalation
Dose: 0. 200, 1000, 5000 ppm
Number of exposures: 6 h/d
NOAEL Parent: 5000 ppm
NOAEL F1: 5000 ppm
no abnormalities observed

Developmental Toxicity

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Ethylene	: Species: Rat Application Route: Inhalation Dose: 0. 200, 1000, 5000 ppm Number of exposures: 6 h/d NOAEL Teratogenicity: 5000 ppm NOAEL Maternal: 5000 ppm No toxicity to reproduction Animal testing did not show any effects on fertility.
Ethylene 99.8% Grade Aspiration toxicity	: No aspiration toxicity classification.
Ethylene 99.8% Grade Further information	: Symptoms of overexposure may be headache, dizziness, tiredness, nausea and vomiting. Concentrations substantially above the TLV value may cause narcotic effects. Solvents may degrease the skin.

SECTION 12: Ecological information**Ecotoxicity effects**

Biodegradability

Ethylene : This material is expected to be readily biodegradable.

Elimination information (persistence and degradability)

Bioaccumulation

Ethylene : Bioaccumulation is unlikely.

Mobility : No data available

Additional ecological information : No data available

Ecotoxicology Assessment

Short-term (acute) aquatic hazard : This material is not expected to be harmful to aquatic organisms.

Long-term (chronic) aquatic hazard : This material is not expected to be harmful to aquatic organisms.

SECTION 13: Disposal considerations

The information in this SDS pertains only to the product as shipped.

Use material for its intended purpose or recycle if possible. This material, if it must be discarded, may meet the criteria of a hazardous waste as defined by US EPA under RCRA (40 CFR 261) or other State and local regulations. Measurement of certain physical properties and analysis for regulated components may be necessary to make a correct determination. If this material is classified as a hazardous waste, federal law requires disposal at a licensed hazardous waste disposal facility.

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- Product : Do not dispose of waste into sewer. Do not contaminate ponds, waterways or ditches with chemical or used container. Send to a licensed waste management company.
- Contaminated packaging : Empty remaining contents. Dispose of as unused product. Do not re-use empty containers. Do not burn, or use a cutting torch on, the empty drum.

SECTION 14: Transport information

The shipping descriptions shown here are for bulk shipments only, and may not apply to shipments in non-bulk packages (see regulatory definition).

Consult the appropriate domestic or international mode-specific and quantity-specific Dangerous Goods Regulations for additional shipping description requirements (e.g., technical name or names, etc.) Therefore, the information shown here, may not always agree with the bill of lading shipping description for the material. Flashpoints for the material may vary slightly between the SDS and the bill of lading.

US DOT (UNITED STATES DEPARTMENT OF TRANSPORTATION)
UN1962, ETHYLENE, 2.1

IMO / IMDG (INTERNATIONAL MARITIME DANGEROUS GOODS)
UN1962, ETHYLENE, 2.1, (-136 °C c.c.)

IATA (INTERNATIONAL AIR TRANSPORT ASSOCIATION)
UN1962, ETHYLENE, 2.1

ADR (AGREEMENT ON DANGEROUS GOODS BY ROAD (EUROPE))
UN1962, ETHYLENE, 2.1, (B/D)

RID (REGULATIONS CONCERNING THE INTERNATIONAL TRANSPORT OF DANGEROUS GOODS (EUROPE))
23,UN1962,ETHYLENE, 2.1

ADN (EUROPEAN AGREEMENT CONCERNING THE INTERNATIONAL CARRIAGE OF DANGEROUS GOODS BY INLAND WATERWAYS)
UN1962, ETHYLENE, 2.1

Maritime transport in bulk according to IMO instruments

SECTION 15: Regulatory information**National legislation**

SARA 311/312 Hazards : Flammable (gases, aerosols, liquids, or solids)
Gases under pressure

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Specific target organ toxicity (single or repeated exposure)

CERCLA Reportable Quantity : Calculated RQ exceeds reasonably attainable upper limit.
Methanol

SARA 302 Reportable Quantity : This material does not contain any components with a SARA 302 RQ.

SARA 302 Threshold Planning Quantity : This material does not contain any components with a section 302 EHS TPQ.
SARA 304 Reportable Quantity : This material does not contain any components with a section 304 EHS RQ.

SARA 313 Components : The following components are subject to reporting levels established by SARA Title III, Section 313:
: Ethylene - 74-85-1

Clean Air Act

Ozone-Depletion Potential : This product neither contains, nor was manufactured with a Class I or Class II ODS as defined by the U.S. Clean Air Act Section 602 (40 CFR 82, Subpt. A, App.A + B).

This product does not contain any hazardous air pollutants (HAP), as defined by the U.S. Clean Air Act Section 112 (40 CFR 61).

The following chemical(s) are listed under the U.S. Clean Air Act Section 112(r) for Accidental Release Prevention (40 CFR 68.130, Subpart F):
: Ethylene - 74-85-1

The following chemical(s) are listed under the U.S. Clean Air Act Section 111 SOCMII Intermediate or Final VOC's (40 CFR 60.489):
: Ethylene - 74-85-1

US State Regulations

Pennsylvania Right To Know

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: Ethylene - 74-85-1

California Prop. 65
Components: WARNING: This product can expose you to chemicals including [listed below], which is [are] known to the State of California to cause birth defects or other reproductive harm. For more information go to www.P65Warnings.ca.gov.

Methanol

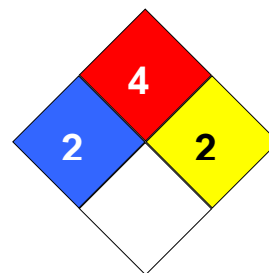
67-56-1

Notification status

Europe REACH	:	Not in compliance with the inventory
Switzerland CH INV	:	Not in compliance with the inventory
United States of America (USA) TSCA	:	On or in compliance with the active portion of the TSCA inventory
Canada DSL	:	All components of this product are on the Canadian DSL
Australia AIIC	:	On the inventory, or in compliance with the inventory
New Zealand NZIoC	:	On the inventory, or in compliance with the inventory
Japan ENCS	:	On the inventory, or in compliance with the inventory
Japan ISHL	:	On the inventory, or in compliance with the inventory
Korea KECI	:	Not in compliance with the inventory
Philippines PICCS	:	On the inventory, or in compliance with the inventory
China IECSC	:	On the inventory, or in compliance with the inventory
Taiwan TCSI	:	On the inventory, or in compliance with the inventory
Other TECI	:	On the inventory, or in compliance with the inventory

SECTION 16: Other information

NFPA Classification : Health Hazard: 2
Fire Hazard: 4
Reactivity Hazard: 2



Revision Date : 2025-12-17
Date of last issue : 2022-09-06

Further information

Legacy SDS Number : 1852

Significant changes since the last version are highlighted in the margin. This version replaces all previous versions.

The information in this SDS pertains only to the product as shipped.

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the

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specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

Key or legend to abbreviations and acronyms used in the safety data sheet

ACGIH	American Conference of Government Industrial Hygienists	LD50	Lethal Dose 50%
AIIC	Australian Inventory of Industrial Chemicals	LOAEL	Lowest Observed Adverse Effect Level
DSL	Canada, Domestic Substances List	NFPA	National Fire Protection Agency
NDSL	Canada, Non-Domestic Substances List	NIOSH	National Institute for Occupational Safety & Health
CNS	Central Nervous System	NTP	National Toxicology Program
CAS	Chemical Abstract Service	NZIoC	New Zealand Inventory of Chemicals
EC50	Effective Concentration	NOAEL	No Observable Adverse Effect Level
EC50	Effective Concentration 50%	NOEC	No Observed Effect Concentration
EGEST	EOSCA Generic Exposure Scenario Tool	OSHA	Occupational Safety & Health Administration
EOSCA	European Oilfield Specialty Chemicals Association	PEL	Permissible Exposure Limit
EINECS	European Inventory of Existing Chemical Substances	PICCS	Philippines Inventory of Commercial Chemical Substances
MAK	Germany Maximum Concentration Values	PRNT	Presumed Not Toxic
GHS	Globally Harmonized System	RCRA	Resource Conservation Recovery Act
>=	Greater Than or Equal To	STEL	Short-term Exposure Limit
IC50	Inhibition Concentration 50%	SARA	Superfund Amendments and Reauthorization Act.
IARC	International Agency for Research on Cancer	TLV	Threshold Limit Value
IECSC	Inventory of Existing Chemical Substances in China	TWA	Time Weighted Average
ENCS	Japan, Inventory of Existing and New Chemical Substances	TSCA	Toxic Substance Control Act
KECI	Korea, Existing Chemical Inventory	UVCB	Unknown or Variable Composition, Complex Reaction Products, and Biological Materials
<=	Less Than or Equal To	WHMIS	Workplace Hazardous Materials Information System
LC50	Lethal Concentration 50%	ATE	Acute toxicity estimate