

**AlphaPlus® C16 IS**

Version 2.7

Revision Date 2025-08-20

According to Regulation (EC) No. 1907/2006, Regulation (EC) No. 2020/878

**SECTION 1: Identification of the substance/mixture and of the company/undertaking****1.1****Product information**

Product Name : AlphaPlus® C16 IS  
Material : 1080595, 1088623, 1093000

**EC-No.Registration number**

Chemical name	CAS-No. EC-No. Index No.	Legal Entity Registration number
Hexadecene	26952-14-7 248-131-4	Chevron Phillips Chemical Company LP 01-2119486450-38-0000

**1.2****Relevant identified uses of the substance or mixture and uses advised against**

Relevant Identified Uses : Manufacture  
Supported Use as an intermediate  
Formulation  
Use in Oil and Gas field drilling and production operations -  
Industrial

Uses advised against : This material should not be used for purposes other than the  
identified uses in section 1 without expert advice.

**1.3****Details of the supplier of the safety data sheet**

**Company** : Chevron Phillips Chemical Company LP  
Normal Alpha Olefins (NAO)  
9500 Lakeside Blvd.  
The Woodlands, TX 77381

**Local** : Chevron Phillips Chemicals International N.V.  
Airport Plaza (Stockholm Building)  
Leonardo Da Vincilaan 19  
1831 Diegem  
Belgium

SDS Requests: (800) 852-5530  
Responsible Party: Product Safety Group  
Email:sds@cpchem.com

**1.4****Emergency telephone:****Health:**

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866.442.9628 (North America)

1.832.813.4984 (International)

**Transport:**

CHEMTREC 800.424.9300 or 703.527.3887(int'l)

Asia: CHEMWATCH (+612 9186 1132) China: 0532 8388 9090

Mexico CHEMTREC 01-800-681-9531 (24 hours)

South America SOS-Cotec Inside Brazil: 0800.111.767 Outside Brazil: +55.19.3467.1600

Argentina: +(54)-1159839431

EUROPE: BIG +32.14.584545 (phone) or +32.14583516 (telefax)

Austria: VIZ +43 1 406 43 43 (24 hours/day, 7 days/week)

Belgium: 070 245 245 (24 hours/day, 7 days/week)

Bulgaria: +359 2 9154 233

Croatia: +3851 2348 342 (24 hours/day, 7 days/week)

Cyprus: 1401

Czech Republic: Toxicological Information Center +420 224 919 293, +420 224 915 402

Denmark: Danish Poison Center (Giftlinjen): +45 8212 1212

Estonia: BIG +32.14.584545 (phone) or +32.14583516 (telefax)

Finland: 0800 147 111 09 471 977 (24 hours/day)

France: ORFILA number (INRS): + 33 (0) 1 45 42 59 59 (24 hours/day, 7 days/week)

Germany: BIG +32.14.584545 (phone) or +32.14583516 (telefax)

Greece: (0030) 2107793777 (24 hours/day, 7 days/week)

Hungary: +36-80-201-199 (24 hours/day, 7 days/week)

Iceland: 543 2222 (24 hours/day, 7 days/week)

Ireland: BIG +32.14.584545 (phone) or +32.14583516 (telefax)

Italy: POISON CENTER MILAN – Azienda Ospedaliera Niguarda Ca` Grande Tel. +39 02

66101029; POISON CENTER ROME – Policlinico “Agostino Gemelli”, Servizio di tossicologia

clinica Tel. +39 06 3054343; POISON CENTER ROME – Ospedale Pediatrico Bambino Gesù

Tel. +39 06 68593726; POISON CENTER ROME – Policlinico “Umberto I” Tel. +39 06 4997 8000;

POISON CENTER FOGGIA – Azienda Ospedaliera Universitaria Riuniti Tel. +39 0881 732326;

POISON CENTER NAPLES – Azienda Ospedaliera “Antonio Cardarelli” Tel. +39 081 7472870;

POISON CENTER FLORENCE – Azienda Ospedaliera universitaria Careggi Tel. +39 055

7947819; POISON CENTER PAVIA – IRCCS Fondazione Salvatore Maugeri Tel. +39 0382

24444; POISON CENTER BERGAMO – Azienda Ospedaliera “Papa Giovanni XXIII” Tel. 800 883

300; POISON CENTER VERONA – Azienda Ospedaliera Universitaria integrata Tel. 800 011

858;

Latvia: State Fire and Rescue Service, phone number: 112; Toxicology and Sepsis Clinic

Poisoning and Drug Information Center, Hipokrāta 2, Riga, Latvia, LV-1038, phone number +371

67042473. (24 hours.)

Liechtenstein: BIG +32.14.584545 (phone) or +32.14583516 (telefax)

Lithuania: +370 (85) 2362052

Luxembourg: (+352) 8002 5500 (24 hours/day, 7 days/week)

Malta: +356 2395 2000

The Netherlands: NVIC: +31 (0)88 755 8000

Norway: 22 59 13 00 (24 hours/day, 7 days/week)

Poland: BIG +32.14.584545 (phone) or +32.14583516 (telefax)

Portugal: CIAV phone number: +351 800 250 250

Romania: +40213183606

Slovakia: +421 2 5477 4166

Slovenia: Phone number: 112

Spain: National Emergency Telephone Number of Spanish Poison Centre: +34 91 562 04 20 (24

hours/day, 7 days/week)

Sweden: 112 – ask for Poisons Information

Responsible Department : Product Safety and Toxicology Group

E-mail address : SDS@CPChem.com

Website : www.CPChem.com

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**SECTION 2: Hazards identification****2.1****Classification of the substance or mixture****REGULATION (EC) No 1272/2008**

Aspiration hazard, Category 1

H304:

May be fatal if swallowed and enters airways.

**2.2****Labeling (REGULATION (EC) No 1272/2008)**

Hazard pictograms :



Signal Word : Danger

Hazard Statements : H304 May be fatal if swallowed and enters airways.

Precautionary Statements : **Response:**  
P301 + P310 IF SWALLOWED: Immediately call a  
POISON CENTER/ doctor.  
Do NOT induce vomiting.

P331  
**Storage:**  
P405 Store locked up.

**Disposal:**  
P501 Dispose of contents/ container to an  
approved waste disposal plant.

Hazardous ingredients which must be listed on the label:

- 26952-14-7 Hexadecene
- 182636-01-7 Hexadecene, Branched

**2.3****Other hazards**

Results of PBT and vPvB assessment : This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher.

Endocrine disrupting properties : The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

**SECTION 3: Composition/information on ingredients**

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Molecular formula : UVCB

**Hazardous ingredients**

Chemical name	CAS-No. EC-No. Index No.	Classification (REGULATION (EC) No 1272/2008)	Concentration [wt%]	Specific Conc. Limits, M-factors and ATEs
Hexadecene	26952-14-7 248-131-4	Asp. Tox. 1; H304	90 - 98	

For the full text of the H-Statements mentioned in this Section, see Section 16.

**SECTION 4: First aid measures****4.1****Description of first-aid measures**

- General advice : Move out of dangerous area. Show this material safety data sheet to the doctor in attendance. Material may produce a serious, potentially fatal pneumonia if swallowed or vomited.
- If inhaled : If unconscious, place in recovery position and seek medical advice. If symptoms persist, call a physician.
- In case of skin contact : If skin irritation persists, call a physician. If on skin, rinse well with water. If on clothes, remove clothes.
- In case of eye contact : Flush eyes with water as a precaution. Remove contact lenses. Protect unharmed eye. Keep eye wide open while rinsing. If eye irritation persists, consult a specialist.
- If swallowed : Keep respiratory tract clear. Never give anything by mouth to an unconscious person. If symptoms persist, call a physician. Take victim immediately to hospital.

**4.2 Most important symptoms and effects, both acute and delayed****Notes to physician**

- Symptoms : No data available.
- Risks : No data available.

**4.3 Indication of any immediate medical attention and special treatment needed**

- Treatment : No data available.

**SECTION 5: Firefighting measures**

- Flash point : 127°C (261°F)  
Method: Cleveland Open Cup
- Autoignition temperature : No data available

**5.1****Extinguishing media**

- Unsuitable extinguishing : High volume water jet.

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media

**5.2****Special hazards arising from the substance or mixture**

Specific hazards during fire fighting : Do not allow run-off from fire fighting to enter drains or water courses.

**5.3****Advice for firefighters**

Special protective equipment for fire-fighters : Wear self-contained breathing apparatus for firefighting if necessary.

Further information : Standard procedure for chemical fires. Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.

Fire and explosion protection : Normal measures for preventive fire protection.

**SECTION 6: Accidental release measures****6.1****Personal precautions, protective equipment and emergency procedures**

Personal precautions : Use personal protective equipment. Ensure adequate ventilation.

**6.2****Environmental precautions**

Environmental precautions : Prevent product from entering drains. Prevent further leakage or spillage if safe to do so. If the product contaminates rivers and lakes or drains inform respective authorities.

**6.3****Methods and materials for containment and cleaning up**

Methods for cleaning up : Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust). Keep in suitable, closed containers for disposal.

**6.4****Reference to other sections**

Reference to other sections : For personal protection see section 8. For disposal considerations see section 13.

A quantitative risk assessment is not required for human health.

A quantitative risk assessment is not required for the environment.

**SECTION 7: Handling and storage****7.1****Precautions for safe handling  
Handling**

Advice on safe handling : Do not breathe vapors/dust. Avoid contact with skin and eyes. For personal protection see section 8. Smoking, eating and drinking should be prohibited in the application area. Dispose of rinse water in accordance with local and national regulations.

Advice on protection : Normal measures for preventive fire protection.

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against fire and explosion

**7.2****Conditions for safe storage, including any incompatibilities****Storage**

- Requirements for storage areas and containers : Keep container tightly closed in a dry and well-ventilated place. Observe label precautions. Electrical installations / working materials must comply with the technological safety standards.
- Uses advised against : This material should not be used for purposes other than the identified uses in section 1 without expert advice.

**SECTION 8: Exposure controls/personal protection****8.2****Exposure controls****Engineering measures**

Adequate ventilation to control airborne concentrations below the exposure guidelines/limits. Consider the potential hazards of this material (see Section 2), applicable exposure limits, job activities, and other substances in the work place when designing engineering controls and selecting personal protective equipment. If engineering controls or work practices are not adequate to prevent exposure to harmful levels of this material, the personal protective equipment listed below is recommended. The user should read and understand all instructions and limitations supplied with the equipment since protection is usually provided for a limited time or under certain circumstances.

**Personal protective equipment**

- Respiratory protection : If ventilation or other engineering controls are not adequate to maintain minimal oxygen content of 19.5% by volume under normal atmospheric pressure, a supplied-air NIOSH approved respirator may be appropriate. If exposure to harmful levels of airborne material may occur, a NIOSH approved respirator that provides protection may be appropriate, such as: Air-Purifying Respirator for Dusts and Mists / P100. A positive pressure, air-supplying respirator may be appropriate if there is potential for uncontrolled release, aerosolization, exposure levels are not known, or other circumstances where air-purifying respirators may not provide adequate protection.
- Hand protection : The suitability for a specific workplace should be discussed with the producers of the protective gloves. Please observe the instructions regarding permeability and breakthrough time which are provided by the supplier of the gloves. Also take into consideration the specific local conditions under which the product is used, such as the danger of cuts, abrasion, and the contact time. Gloves should be discarded and replaced if there is any indication of degradation or chemical breakthrough.
- Eye protection : Eye wash bottle with pure water. Tightly fitting safety goggles.
- Skin and body protection : Choose body protection in relation to its type, to the concentration and amount of dangerous substances, and to the

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specific work-place. Wear as appropriate:. Protective suit.  
Safety shoes.

Hygiene measures : When using do not eat or drink. When using do not smoke.  
Wash hands before breaks and at the end of workday.

A quantitative risk assessment is not required for human health.  
A quantitative risk assessment is not required for the environment.

**SECTION 9: Physical and chemical properties****9.1****Information on basic physical and chemical properties****Appearance**

Form : liquid  
Physical state : liquid  
Color : Clear, colorless to light yellow

**Safety data**

Flash point : 127°C (261°F)  
Method: Cleveland Open Cup

Lower explosion limit : No data available

Upper explosion limit : No data available

Oxidizing properties : no

Autoignition temperature : No data available

Molecular formula : UVCB

Molecular weight : Not applicable

pH : Not applicable

Freezing point : -10°C (14°F)

Boiling point/boiling range : 280°C (536°F)

Vapor pressure : 0,00 bar  
at 25°C (77°F)

Relative density : 0,79  
at 15,6 °C (60,1 °F)

Density : 0,79 G/ML

Water solubility : Soluble in hydrocarbon solvents; insoluble in water.

Partition coefficient: n-  
octanol/water : No data available

Viscosity, kinematic : 2,6 cSt  
at 40°C (104°F)

Relative vapor density : No data available

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Evaporation rate : No data available

**9.2****Other information**

Conductivity : No data available

**SECTION 10: Stability and reactivity****10.1****Reactivity** : Stable at normal ambient temperature and pressure.**10.2****Chemical stability** : This material is considered stable under normal ambient and anticipated storage and handling conditions of temperature and pressure.**10.3****Possibility of hazardous reactions****Hazardous reactions** : Further information: No decomposition if stored and applied as directed.**10.4****Conditions to avoid** : No data available.**10.5****Materials to avoid** : No data available.**10.6****Other data** : No decomposition if stored and applied as directed.**SECTION 11: Toxicological information****11.1****Information on toxicological effects****AlphaPlus® C16 IS****Acute oral toxicity** : LD50: > 5.050 mg/kg  
Species: Rat  
Sex: male and female**AlphaPlus® C16 IS****Acute inhalation toxicity** : LC50: > 5,0 mg/l  
Exposure time: 4 h  
Species: Rat  
Test atmosphere: dust/mist  
Method: Acute toxicity estimate  
Information given is based on data obtained from similar substances.



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**Acute dermal toxicity**

: LD50 Dermal: > 2.020 mg/kg  
Species: Rabbit  
Sex: male and female

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**Skin irritation**

: Repeated or prolonged contact with the mixture may cause removal of natural fat from the skin resulting in desiccation of the skin.  
May cause skin irritation and/or dermatitis.

**AlphaPlus® C16 IS**  
**Eye irritation**

: No eye irritation.

**AlphaPlus® C16 IS**  
**Sensitization**

: Did not cause sensitization on laboratory animals. Information given is based on data obtained from similar substances.

**Repeated dose toxicity****Hexadecene**

: Species: Rat, Male and female  
Sex: Male and female  
Application Route: Oral  
Dose: 0, 25, 150, 1000 mg/kg  
Exposure time: 4 wks  
Number of exposures: daily  
NOEL: 1.000 mg/kg  
Method: OECD Test Guideline 407  
Information given is based on data obtained from similar substances.

Species: Rat, Male and female  
Sex: Male and female  
Application Route: Inhalation  
Dose: 0, 300, 1000, 3000 ppm  
Exposure time: 13 wks  
Number of exposures: 6 hrs/d, 5 d/wk  
NOEL: 3000 ppm  
Method: OECD Guideline 413  
Information given is based on data obtained from similar substances.

**Genotoxicity in vitro****Hexadecene**

: Test Type: Ames test  
Metabolic activation: with and without metabolic activation  
Method: Mutagenicity (Escherichia coli - reverse mutation assay)  
Result: negative

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Test Type: Mammalian cell gene mutation assay  
Metabolic activation: with and without metabolic activation  
Method: OECD Guideline 476  
Result: negative

Test Type: Unscheduled DNA synthesis assay  
Method: OECD Guideline 473  
Result: negative

**Genotoxicity in vivo**

Hexadecene : Test Type: Mouse micronucleus assay  
Method: Mutagenicity (micronucleus test)  
Result: negative

**Reproductive toxicity**

Hexadecene : Species: Rat  
Sex: male and female  
Application Route: Oral diet  
Dose: 0, 100, 500, or 1000 mg/kg/  
Number of exposures: once daily  
Method: OECD Guideline 421  
NOAEL F1: 1.000 mg/kg  
Information given is based on data obtained from similar substances.

**Aspiration toxicity**

Hexadecene : May be fatal if swallowed and enters airways.

**CMR effects**

Hexadecene : Mutagenicity: Tests on bacterial or mammalian cell cultures did not show mutagenic effects.  
Reproductive toxicity: Animal testing did not show any effects on fertility.

**11.2****Information on other hazards****AlphaPlus® C16 IS****Further information**

Endocrine disrupting properties

: Solvents may degrease the skin.  
: The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

**SECTION 12: Ecological information****12.1****Toxicity****Ecotoxicity effects****Toxicity to fish**

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Hexadecene : LL50: > 1.000 mg/l  
Exposure time: 96 h  
Species: Cyprinodon variegatus (sheepshead minnow)  
static test Method: OECD Test Guideline 203  
Information given is based on data obtained from similar substances.

**Toxicity to daphnia and other aquatic invertebrates**

Hexadecene : EL50: > 1.000 mg/l  
Exposure time: 96 h  
Species: Mysidopsis bahia (mysid shrimp)  
static test

**Toxicity to algae**

Hexadecene : EL50: > 1.000 mg/l  
Exposure time: 72 h  
Species: Skeletonema costatum (marine diatom)  
static test

**12.2****Persistence and degradability**

Biodegradability : This material is expected to be readily biodegradable.

**12.3****Bioaccumulative potential**

Elimination information (persistence and degradability)

Bioaccumulation : No data available

**12.4****Mobility in soil**

Mobility : No data available

**12.5****Results of PBT and vPvB assessment**

Results of PBT assessment : This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher.

**12.6****Endocrine disrupting properties**

Endocrine disrupting properties : The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

**12.7****Other adverse effects**

Additional ecological information : This material is not expected to be harmful to aquatic organisms.

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**12.8****Additional Information****Ecotoxicology Assessment**

Short-term (acute) aquatic hazard : This material is not expected to be harmful to aquatic organisms.

Long-term (chronic) aquatic hazard : This material is not expected to be harmful to aquatic organisms.

**SECTION 13: Disposal considerations****13.1****Waste treatment methods**

The information in this SDS pertains only to the product as shipped.

Use material for its intended purpose or recycle if possible. This material, if it must be discarded, may meet the criteria of a hazardous waste as defined by US EPA under RCRA (40 CFR 261) or other State and local regulations. Measurement of certain physical properties and analysis for regulated components may be necessary to make a correct determination. If this material is classified as a hazardous waste, federal law requires disposal at a licensed hazardous waste disposal facility.

Product : Do not dispose of waste into sewer. Do not contaminate ponds, waterways or ditches with chemical or used container. Send to a licensed waste management company.

Contaminated packaging : Empty remaining contents. Dispose of as unused product. Do not re-use empty containers.

A quantitative risk assessment is not required for human health.  
A quantitative risk assessment is not required for the environment.

**SECTION 14: Transport information****14.1 - 14.7****Transport information**

**The shipping descriptions shown here are for bulk shipments only, and may not apply to shipments in non-bulk packages (see regulatory definition).**

Consult the appropriate domestic or international mode-specific and quantity-specific Dangerous Goods Regulations for additional shipping description requirements (e.g., technical name or names, etc.) Therefore, the information shown here, may not always agree with the bill of lading shipping description for the material. Flashpoints for the material may vary slightly between the SDS and the bill of lading.

**US DOT (UNITED STATES DEPARTMENT OF TRANSPORTATION)**

NOT REGULATED AS A HAZARDOUS MATERIAL OR DANGEROUS GOODS FOR TRANSPORTATION BY THIS AGENCY.

**IMO / IMDG (INTERNATIONAL MARITIME DANGEROUS GOODS)**

NOT REGULATED AS A HAZARDOUS MATERIAL OR DANGEROUS GOODS FOR TRANSPORTATION BY THIS AGENCY.

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**IATA (INTERNATIONAL AIR TRANSPORT ASSOCIATION)**

NOT REGULATED AS A HAZARDOUS MATERIAL OR DANGEROUS GOODS FOR TRANSPORTATION BY THIS AGENCY.

**ADR (AGREEMENT ON DANGEROUS GOODS BY ROAD (EUROPE))**

NOT REGULATED AS A HAZARDOUS MATERIAL OR DANGEROUS GOODS FOR TRANSPORTATION BY THIS AGENCY.

**RID (REGULATIONS CONCERNING THE INTERNATIONAL TRANSPORT OF DANGEROUS GOODS (EUROPE))**

NOT REGULATED AS A HAZARDOUS MATERIAL OR DANGEROUS GOODS FOR TRANSPORTATION BY THIS AGENCY.

**ADN (EUROPEAN AGREEMENT CONCERNING THE INTERNATIONAL CARRIAGE OF DANGEROUS GOODS BY INLAND WATERWAYS)**

NOT REGULATED AS A HAZARDOUS MATERIAL OR DANGEROUS GOODS FOR TRANSPORTATION BY THIS AGENCY.

<b>Other information</b>	<b>: OLEFINS (C13 +, all isomers), S.T. 2, Cat.Y</b>
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**Maritime transport in bulk according to IMO instruments**

**SECTION 15: Regulatory information****15.1****Safety, health and environmental regulations/legislation specific for the substance or mixture**  
**National legislation**

Commission Regulation (EU) 2020/878 of 18 June 2020 amending Regulation (EC) No 1907/2006 of the European Parliament and of the Council on the Registration, Evaluation, Authorisation and Restriction of Chemicals (REACH)

**15.2**

**Major Accident Hazard Legislation** : ZEU\_SEVES3 Update:  
Not applicable

**Notification status**

Europe REACH	:	This product is in full compliance according to REACH regulation 1907/2006/EC.
Switzerland CH INV	:	Not in compliance with the inventory
United States of America (USA) TSCA	:	On or in compliance with the active portion of the TSCA inventory
Canada NDSL	:	This product contains one or several components listed in the Canadian NDSL.
Australia AIIC	:	Not in compliance with the inventory
New Zealand NZIoC	:	This substance may be used as a component in a

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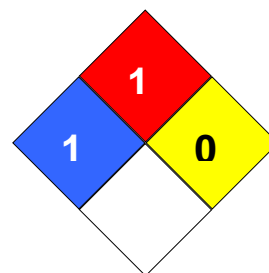
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product covered by a group standard but it is not approved for use as a chemical in its own right

Japan ENCS	:	On the inventory, or in compliance with the inventory
Korea KECI	:	A substance(s) in this product was not registered, notified to be registered, or exempted from registration by CPChem according to K-REACH regulations.
Philippines PICCS	:	On the inventory, or in compliance with the inventory
Taiwan TCSI	:	On the inventory, or in compliance with the inventory
China IECSC	:	On the inventory, or in compliance with the inventory

**SECTION 16: Other information**

**NFPA Classification** : Health Hazard: 1  
Fire Hazard: 1  
Reactivity Hazard: 0

**Further information**

Legacy SDS Number : 7890

Significant changes since the last version are highlighted in the margin. This version replaces all previous versions.

The information in this SDS pertains only to the product as shipped.

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

**Key or legend to abbreviations and acronyms used in the safety data sheet**

ACGIH	American Conference of Government Industrial Hygienists	LD50	Lethal Dose 50%
AIRC	Australian Inventory of Industrial Chemicals	LOAEL	Lowest Observed Adverse Effect Level
DSL	Canada, Domestic Substances List	NFPA	National Fire Protection Agency
NDSL	Canada, Non-Domestic Substances List	NIOSH	National Institute for Occupational Safety & Health
CNS	Central Nervous System	NTP	National Toxicology Program
CAS	Chemical Abstract Service	NZIoC	New Zealand Inventory of Chemicals
EC50	Effective Concentration	NOAEL	No Observable Adverse Effect Level
EC50	Effective Concentration 50%	NOEC	No Observed Effect Concentration
EGEST	EOSCA Generic Exposure Scenario Tool	OSHA	Occupational Safety & Health Administration
EOSCA	European Oilfield Specialty Chemicals Association	PEL	Permissible Exposure Limit
EINECS	European Inventory of Existing	PICCS	Philippines Inventory of

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	Chemical Substances		Commercial Chemical Substances
MAK	Germany Maximum Concentration Values	PRNT	Presumed Not Toxic
GHS	Globally Harmonized System	RCRA	Resource Conservation Recovery Act
>=	Greater Than or Equal To	STEL	Short-term Exposure Limit
IC50	Inhibition Concentration 50%	SARA	Superfund Amendments and Reauthorization Act.
IARC	International Agency for Research on Cancer	TLV	Threshold Limit Value
IECSC	Inventory of Existing Chemical Substances in China	TWA	Time Weighted Average
ENCS	Japan, Inventory of Existing and New Chemical Substances	TSCA	Toxic Substance Control Act
KECI	Korea, Existing Chemical Inventory	UVCB	Unknown or Variable Composition, Complex Reaction Products, and Biological Materials
<=	Less Than or Equal To	WHMIS	Workplace Hazardous Materials Information System
LC50	Lethal Concentration 50%	ATE	Acute toxicity estimate

**Full text of H-Statements referred to under sections 2 and 3.**

H304                      May be fatal if swallowed and enters airways.

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**Annex****1. Short title of Exposure Scenario: Manufacture**

Main User Groups	:	<b>SU 3:</b> Industrial uses: Uses of substances as such or in preparations at industrial sites
Sector of use	:	<b>SU3, SU8, SU9:</b> Industrial Manufacturing (all), Manufacture of bulk, large scale chemicals (including petroleum products), Manufacture of fine chemicals
Process category	:	<b>PROC1:</b> Use in closed process, no likelihood of exposure <b>PROC2:</b> Use in closed, continuous process with occasional controlled exposure <b>PROC3:</b> Use in closed batch process (synthesis or formulation) <b>PROC4:</b> Use in batch and other process (synthesis) where opportunity for exposure arises <b>PROC8a:</b> Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at non-dedicated facilities <b>PROC8b:</b> Transfer of substance or preparation (charging/discharging) from/ to vessels/ large containers at dedicated facilities <b>PROC15:</b> Use as laboratory reagent
Environmental release category	:	<b>ERC1, ERC4:</b> Manufacture of substances, Industrial use of processing aids in processes and products, not becoming part of articles
Further information	:	Manufacture of the substance or use as a process chemical or extraction agent. Includes recycling/ recovery, material transfers, storage, maintenance and loading (including marine vessel/barge, road/rail car and bulk container), sampling and associated laboratory activities

**2.1 Contributing scenario controlling environmental exposure for:ERC1, ERC4: Manufacture of substances, Industrial use of processing aids in processes and products, not becoming part of articles**

**Technical conditions and measures / Organizational measures**

Remarks : Not applicable

**2.2 Contributing scenario controlling worker exposure for: PROC1, PROC2, PROC3, PROC4, PROC8a, PROC8b, PROC15: Use in closed process, no likelihood of exposure, Use in closed, continuous process with occasional controlled exposure, Use in closed batch process (synthesis or formulation), Use in batch and other process (synthesis) where opportunity for exposure arises, Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at non-dedicated facilities, Transfer of substance or preparation (charging/ discharging) from/ to vessels/ large containers at dedicated facilities, Use as laboratory reagent**



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**Amount used**

Remarks : Not applicable

**3. Exposure estimation and reference to its source**

Remarks: Not applicable

**4. Guidance to Downstream User to evaluate whether he works inside the boundaries set by the Exposure Scenario**

Not applicable

**1. Short title of Exposure Scenario: Use as an intermediate**

Main User Groups	:	<b>SU 3:</b> Industrial uses: Uses of substances as such or in preparations at industrial sites
Sector of use	:	<b>SU3, SU8, SU9:</b> Industrial Manufacturing (all), Manufacture of bulk, large scale chemicals (including petroleum products), Manufacture of fine chemicals
Process category	:	<b>PROC1:</b> Use in closed process, no likelihood of exposure <b>PROC2:</b> Use in closed, continuous process with occasional controlled exposure <b>PROC3:</b> Use in closed batch process (synthesis or formulation) <b>PROC4:</b> Use in batch and other process (synthesis) where opportunity for exposure arises <b>PROC8a:</b> Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at non-dedicated facilities <b>PROC8b:</b> Transfer of substance or preparation (charging/discharging) from/ to vessels/ large containers at dedicated facilities <b>PROC15:</b> Use as laboratory reagent
Environmental release category	:	<b>ERC6a:</b> Industrial use resulting in manufacture of another substance (use of intermediates)
Further information	:	Use of substance as an intermediate (not related to Strictly Controlled Conditions). Includes recycling/ recovery, material transfers, storage, sampling, associated laboratory activities, maintenance and loading (including marine vessel/barge, road/rail car and bulk container).

**2.1 Contributing scenario controlling environmental exposure for:ERC6a: Industrial use resulting in manufacture of another substance (use of intermediates)****Technical conditions and measures / Organizational measures**

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Remarks : Not applicable

**2.2 Contributing scenario controlling worker exposure for: PROC1, PROC2, PROC3, PROC4, PROC8a, PROC8b, PROC15: Use in closed process, no likelihood of exposure, Use in closed, continuous process with occasional controlled exposure, Use in closed batch process (synthesis or formulation), Use in batch and other process (synthesis) where opportunity for exposure arises, Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at non-dedicated facilities, Transfer of substance or preparation (charging/ discharging) from/ to vessels/ large containers at dedicated facilities, Use as laboratory reagent**

**Amount used**

Remarks : Not applicable

**3. Exposure estimation and reference to its source**

Remarks: Not applicable

**4. Guidance to Downstream User to evaluate whether he works inside the boundaries set by the Exposure Scenario**

Not applicable

**1. Short title of Exposure Scenario: Formulation**

Main User Groups	: <b>SU 3:</b> Industrial uses: Uses of substances as such or in preparations at industrial sites
Sector of use	: <b>SU3, SU 10:</b> Industrial Manufacturing (all), Formulation [mixing] of preparations and/ or re-packaging (excluding alloys)
Process category	: <b>PROC1:</b> Use in closed process, no likelihood of exposure <b>PROC2:</b> Use in closed, continuous process with occasional controlled exposure <b>PROC3:</b> Use in closed batch process (synthesis or formulation) <b>PROC4:</b> Use in batch and other process (synthesis) where opportunity for exposure arises : PROC 5: Mixing or blending in batch processes for formulation of preparations and articles (multistage and/or significant contact) <b>PROC8a:</b> Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at non-dedicated facilities <b>PROC8b:</b> Transfer of substance or preparation (charging/ discharging) from/ to vessels/ large containers at dedicated facilities : Transfer of substance or preparation into small containers (dedicated filling line, including weighing) <b>PROC14:</b> Production of preparations or articles by tableting, compression, extrusion, pelletization

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Environmental release category : **PROC15:** Use as laboratory reagent  
**ERC2:** Formulation of preparations

Further information :  
 Formulation, packing and re-packing of the substance and its mixtures in batch or continuous operations, including storage, materials transfers, mixing, tableting, compression, pelletisation, extrusion, large and small scale packing, sampling, maintenance and associated laboratory activities.

## 2.1 Contributing scenario controlling environmental exposure for: **ERC2: Formulation of preparations**

### Technical conditions and measures / Organizational measures

Remarks : Not applicable

**2.2 Contributing scenario controlling worker exposure for: PROC1, PROC2, PROC3, PROC4,, PROC8a, PROC8b,, PROC14, PROC15: Use in closed process, no likelihood of exposure, Use in closed, continuous process with occasional controlled exposure, Use in closed batch process (synthesis or formulation), Use in batch and other process (synthesis) where opportunity for exposure arises, PROC 5: Mixing or blending in batch processes for formulation of preparations and articles (multistage and/or significant contact), Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at non-dedicated facilities, Transfer of substance or preparation (charging/ discharging) from/ to vessels/ large containers at dedicated facilities, Transfer of substance or preparation into small containers (dedicated filling line, including weighing), Production of preparations or articles by tableting, compression, extrusion, pelletization, Use as laboratory reagent**

### Amount used

Remarks : Not applicable

## 3. Exposure estimation and reference to its source

Remarks: Not applicable

## 4. Guidance to Downstream User to evaluate whether he works inside the boundaries set by the Exposure Scenario

Not applicable

1. Short title of Exposure Scenario: **Use in Oil and Gas field drilling and production operations - Industrial**

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Main User Groups	:	<b>SU 3:</b> Industrial uses: Uses of substances as such or in preparations at industrial sites
Sector of use	:	<b>SU3:</b> Industrial Manufacturing (all)
Process category	:	<b>PROC1:</b> Use in closed process, no likelihood of exposure <b>PROC2:</b> Use in closed, continuous process with occasional controlled exposure <b>PROC3:</b> Use in closed batch process (synthesis or formulation) <b>PROC4:</b> Use in batch and other process (synthesis) where opportunity for exposure arises <b>PROC8a:</b> Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at non-dedicated facilities <b>PROC8b:</b> Transfer of substance or preparation (charging/discharging) from/ to vessels/ large containers at dedicated facilities
Environmental release category	:	<b>ERC4:</b> Industrial use of processing aids in processes and products, not becoming part of articles
Further information	:	Oil field well drilling and production operations (including drilling muds and well cleaning) including material transfers, on-site formulation, well head operations, shaker room activities and related maintenance.

**2.1 Contributing scenario controlling environmental exposure for:ERC4: Industrial use of processing aids in processes and products, not becoming part of articles****Technical conditions and measures / Organizational measures**

Remarks : Not applicable

**2.2 Contributing scenario controlling worker exposure for: PROC1, PROC2, PROC3, PROC4, PROC8a, PROC8b: Use in closed process, no likelihood of exposure, Use in closed, continuous process with occasional controlled exposure, Use in closed batch process (synthesis or formulation), Use in batch and other process (synthesis) where opportunity for exposure arises, Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at non-dedicated facilities, Transfer of substance or preparation (charging/ discharging) from/ to vessels/ large containers at dedicated facilities****Amount used**

Remarks : Not applicable

**3. Exposure estimation and reference to its source**

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Remarks: Not applicable

4. Guidance to Downstream User to evaluate whether he works inside the boundaries set by the Exposure Scenario

Not applicable