

**AlphaPlus® 1-Decene**

Version 2.17

Revision Date 2025-06-16

According to Regulation (EC) No. 1907/2006, Regulation (EC) No. 2020/878

**SECTION 1: Identification of the substance/mixture and of the company/undertaking****1.1****Product information**

Product Name : AlphaPlus® 1-Decene  
Material : 1128500, 1095875, 1068252, 1037000, 1015428, 1036999

**EC-No.Registration number**

| Chemical name | CAS-No.<br>EC-No.<br>Index No. | Legal Entity<br>Registration number                                  |
|---------------|--------------------------------|--|
| 1-Decene      | 872-05-9<br>212-819-2          | Chevron Phillips Chemical Company LP<br>01-2119486878-12-0006        |
| 1-Decene      | 872-05-9<br>212-819-2          | Chevron Phillips Chemicals International NV<br>01-2119486878-12-0024 |

**1.2****Relevant identified uses of the substance or mixture and uses advised against**

Relevant Identified Uses : Manufacture  
Supported Use as an intermediate  
Formulation  
Use in coatings – industrial  
Use in coatings – professional  
Use in Coatings - Consumer  
Use in Oil and Gas field drilling and production operations - Industrial  
Use in polymer production – industrial

**1.3****Details of the supplier of the safety data sheet**

**Company** : Chevron Phillips Chemical Company LP  
Normal Alpha Olefins (NAO)  
9500 Lakeside Blvd.  
The Woodlands, TX 77381

**Local** : Chevron Phillips Chemicals International N.V.  
Airport Plaza (Stockholm Building)  
Leonardo Da Vincilaan 19  
1831 Diegem  
Belgium

SDS Requests: (800) 852-5530  
Responsible Party: Product Safety Group  
Email:sds@cpchem.com

**AlphaPlus® 1-Decene**

Version 2.17

Revision Date 2025-06-16

**1.4****Emergency telephone:****Health:**

866.442.9628 (North America)

1.832.813.4984 (International)

**Transport:**

CHEMTREC 800.424.9300 or 703.527.3887(int'l)

Asia: CHEMWATCH (+612 9186 1132) China: 0532 8388 9090

Mexico CHEMTREC 01-800-681-9531 (24 hours)

South America SOS-Cotec Inside Brazil: 0800.111.767 Outside Brazil: +55.19.3467.1600

Argentina: +(54)-1159839431

EUROPE: BIG +32.14.584545 (phone) or +32.14583516 (telefax)

Austria: VIZ +43 1 406 43 43 (24 hours/day, 7 days/week)

Belgium: 070 245 245 (24 hours/day, 7 days/week)

Bulgaria: +359 2 9154 233

Croatia: +3851 2348 342 (24 hours/day, 7 days/week)

Cyprus: 1401

Czech Republic: Toxicological Information Center +420 224 919 293, +420 224 915 402

Denmark: Danish Poison Center (Giftlinjen): +45 8212 1212

Estonia: BIG +32.14.584545 (phone) or +32.14583516 (telefax)

Finland: 0800 147 111 09 471 977 (24 hours/day)

France: ORFILA number (INRS): + 33 (0) 1 45 42 59 59 (24 hours/day, 7 days/week)

Germany: BIG +32.14.584545 (phone) or +32.14583516 (telefax)

Greece: (0030) 2107793777 (24 hours/day, 7 days/week)

Hungary: +36-80-201-199 (24 hours/day, 7 days/week)

Iceland: 543 2222 (24 hours/day, 7 days/week)

Ireland: BIG +32.14.584545 (phone) or +32.14583516 (telefax)

Italy: POISON CENTER MILAN – Azienda Ospedaliera Niguarda Ca` Grande Tel. +39 02

66101029; POISON CENTER ROME – Policlinico “Agostino Gemelli”, Servizio di tossicologia

clinica Tel. +39 06 3054343; POISON CENTER ROME – Ospedale Pediatrico Bambino Gesù

Tel. +39 06 68593726; POISON CENTER ROME – Policlinico “Umberto I” Tel. +39 06 4997 8000;

POISON CENTER FOGGIA – Azienda Ospedaliera Universitaria Riuniti Tel. +39 0881 732326;

POISON CENTER NAPLES – Azienda Ospedaliera “Antonio Cardarelli” Tel. +39 081 7472870;

POISON CENTER FLORENCE – Azienda Ospedaliera universitaria Careggi Tel. +39 055

7947819; POISON CENTER PAVIA – IRCCS Fondazione Salvatore Maugeri Tel. +39 0382

24444; POISON CENTER BERGAMO – Azienda Ospedaliera “Papa Giovanni XXIII” Tel. 800 883

300; POISON CENTER VERONA – Azienda Ospedaliera Universitaria integrata Tel. 800 011

858;

Latvia: State Fire and Rescue Service, phone number: 112; Toxicology and Sepsis Clinic

Poisoning and Drug Information Center, Hipokrāta 2, Riga, Latvia, LV-1038, phone number +371

67042473. (24 hours.)

Liechtenstein: BIG +32.14.584545 (phone) or +32.14583516 (telefax)

Lithuania: +370 (85) 2362052

Luxembourg: (+352) 8002 5500 (24 hours/day, 7 days/week)

Malta: +356 2395 2000

The Netherlands: NVIC: +31 (0)88 755 8000

Norway: 22 59 13 00 (24 hours/day, 7 days/week)

Poland: BIG +32.14.584545 (phone) or +32.14583516 (telefax)

Portugal: CIAV phone number: +351 800 250 250

Romania: +40213183606

Slovakia: +421 2 5477 4166

Slovenia: Phone number: 112

Spain: National Emergency Telephone Number of Spanish Poison Centre: +34 91 562 04 20 (24 hours/day, 7 days/week)

Sweden: 112 – ask for Poisons Information

Responsible Department : Product Safety and Toxicology Group

**AlphaPlus® 1-Decene**

Version 2.17

Revision Date 2025-06-16

E-mail address : SDS@CPChem.com  
 Website : www.CPChem.com

**SECTION 2: Hazards identification****2.1****Classification of the substance or mixture  
REGULATION (EC) No 1272/2008**

|   |  |
|---|--|
| Flammable liquids, Category 3                     | H226:<br>Flammable liquid and vapor.                           |
| Aspiration hazard, Category 1                     | H304:<br>May be fatal if swallowed and enters airways.         |
| Short-term (acute) aquatic hazard,<br>Category 1  | H400:<br>Very toxic to aquatic life.                           |
| Long-term (chronic) aquatic hazard,<br>Category 1 | H410:<br>Very toxic to aquatic life with long lasting effects. |

**2.2****Labeling (REGULATION (EC) No 1272/2008)**

Hazard pictograms :



Signal Word : Danger

|                   |      |   |
|-------------------|------|---|
| Hazard Statements | H226 | Flammable liquid and vapor.                           |
|                   | H304 | May be fatal if swallowed and enters airways.         |
|                   | H410 | Very toxic to aquatic life with long lasting effects. |

|                          |  |  |
|--------------------------|--|--|
| Precautionary Statements | <b>Prevention:</b>   |  |
|                          | P210   | Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. |
|                          | P273   | Avoid release to the environment.  |
|                          | <b>Response:</b>   |  |
|                          | P301 + P310  | IF SWALLOWED: Immediately call a POISON CENTER/ doctor.  |
|                          | P331   | Do NOT induce vomiting.  |
| P370 + P378              | In case of fire: Use dry sand, dry chemical or alcohol-resistant foam to extinguish. |  |
| P391                     | Collect spillage.  |  |

Hazardous ingredients which must be listed on the label:

- 872-05-9 1-Decene

**2.3****Other hazards**

**AlphaPlus® 1-Decene**

Version 2.17

Revision Date 2025-06-16

Results of PBT and vPvB assessment : This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher.

Endocrine disrupting properties : The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

**SECTION 3: Composition/information on ingredients**

Synonyms : Decene-n-1  
NAO 10  
Decene-1 (C10)  
(C10 H20)

Molecular formula : C10H20

**Hazardous ingredients**

| Chemical name    | CAS-No.<br>EC-No.<br>Index No. | Classification<br>(REGULATION (EC)<br>No 1272/2008)  | Concentration<br>[wt%] | Specific Conc.<br>Limits, M-factors<br>and ATEs |
|------------------|--------------------------------|--|------------------------|---|
| 1-Decene         | 872-05-9<br>212-819-2          | Flam. Liq. 3; H226<br>Asp. Tox. 1; H304<br>Aquatic Acute 1; H400<br>Aquatic Chronic 1;<br>H410 | 96 - 100               | M [Acute]=1<br>M [Chronic]=1                    |
| 2-Butyl-1-Hexene | 6795-79-5                      | Flam. Liq. 3; H226<br>Asp. Tox. 1; H304  | 1 - 5                  |   |
| 2-Ethyl-1-Octene | 51655-64-2                     | Flam. Liq. 3; H226<br>Asp. Tox. 1; H304  | 1 - 5                  |   |

For the full text of the H-Statements mentioned in this Section, see Section 16.

**SECTION 4: First aid measures****4.1****Description of first-aid measures**

General advice : Move out of dangerous area. Show this material safety data sheet to the doctor in attendance. Material may produce a serious, potentially fatal pneumonia if swallowed or vomited.

If inhaled : If unconscious, place in recovery position and seek medical advice. If symptoms persist, call a physician.

In case of skin contact : If on skin, rinse well with water. If on clothes, remove clothes.

In case of eye contact : Flush eyes with water as a precaution. Remove contact

**AlphaPlus® 1-Decene**

Version 2.17

Revision Date 2025-06-16

lenses. Protect unharmed eye. Keep eye wide open while rinsing. If eye irritation persists, consult a specialist.

If swallowed : Keep respiratory tract clear. Never give anything by mouth to an unconscious person. If symptoms persist, call a physician. Take victim immediately to hospital.

**4.2 Most important symptoms and effects, both acute and delayed****Notes to physician**

Symptoms : No data available.

Risks : No data available.

**4.3 Indication of any immediate medical attention and special treatment needed**

Treatment : No data available.

**SECTION 5: Firefighting measures**

Flash point : 49°C (120°F)  
Method: closed cup

Autoignition temperature : 210°C (410°F)

**5.1****Extinguishing media**

Suitable extinguishing media : Alcohol-resistant foam. Carbon dioxide (CO<sub>2</sub>). Dry chemical.

Unsuitable extinguishing media : High volume water jet.

**5.2****Special hazards arising from the substance or mixture**

Specific hazards during fire fighting : Do not allow run-off from fire fighting to enter drains or water courses.

**5.3****Advice for firefighters**

Special protective equipment for fire-fighters : Wear self-contained breathing apparatus for firefighting if necessary.

Further information : Collect contaminated fire extinguishing water separately. This must not be discharged into drains. Fire residues and contaminated fire extinguishing water must be disposed of in accordance with local regulations. For safety reasons in case of fire, cans should be stored separately in closed containments. Use a water spray to cool fully closed containers.

Fire and explosion protection : Do not spray on a naked flame or any incandescent material. Take necessary action to avoid static electricity discharge (which might cause ignition of organic vapors). Keep away from open flames, hot surfaces and sources of ignition.

Hazardous decomposition products : Carbon oxides.

**AlphaPlus® 1-Decene**

Version 2.17

Revision Date 2025-06-16

**SECTION 6: Accidental release measures****6.1****Personal precautions, protective equipment and emergency procedures**

Personal precautions : Use personal protective equipment. Ensure adequate ventilation. Remove all sources of ignition. Evacuate personnel to safe areas. Beware of vapors accumulating to form explosive concentrations. Vapors can accumulate in low areas.

**6.2****Environmental precautions**

Environmental precautions : Prevent product from entering drains. Prevent further leakage or spillage if safe to do so. If the product contaminates rivers and lakes or drains inform respective authorities.

**6.3****Methods and materials for containment and cleaning up**

Methods for cleaning up : Contain spillage, and then collect with non-combustible absorbent material, (e.g. sand, earth, diatomaceous earth, vermiculite) and place in container for disposal according to local / national regulations (see section 13).

**6.4****Reference to other sections**

Reference to other sections : For personal protection see section 8. For disposal considerations see section 13.

**SECTION 7: Handling and storage****7.1****Precautions for safe handling  
Handling**

Advice on safe handling : Avoid formation of aerosol. Do not breathe vapors/dust. For personal protection see section 8. Smoking, eating and drinking should be prohibited in the application area. Take precautionary measures against static discharges. Provide sufficient air exchange and/or exhaust in work rooms. Open drum carefully as content may be under pressure. Dispose of rinse water in accordance with local and national regulations.

Advice on protection against fire and explosion : Do not spray on a naked flame or any incandescent material. Take necessary action to avoid static electricity discharge (which might cause ignition of organic vapors). Keep away from open flames, hot surfaces and sources of ignition.

**7.2****Conditions for safe storage, including any incompatibilities****Storage**

Requirements for storage areas and containers : No smoking. Keep container tightly closed in a dry and well-ventilated place. Containers which are opened must be carefully resealed and kept upright to prevent leakage. Observe label precautions. Electrical installations / working materials must comply with the technological safety standards.

**AlphaPlus® 1-Decene**

Version 2.17

Revision Date 2025-06-16

**SECTION 8: Exposure controls/personal protection****8.1****Control parameters**

|      |   |   |
|------|---|---|
| PNEC | : | Fresh water<br>Value: 0,0012 mg/l         |
| PNEC | : | Sea water<br>Value: 0,0012 mg/l           |
| PNEC | : | Fresh water sediment<br>Value: 2,14 mg/kg |
| PNEC | : | Sea sediment<br>Value: 2,14 mg/kg         |
| PNEC | : | Soil<br>Value: 0,43 mg/kg                 |

**8.2****Exposure controls****Engineering measures**

Adequate ventilation to control airborne concentrations below the exposure guidelines/limits. Consider the potential hazards of this material (see Section 2), applicable exposure limits, job activities, and other substances in the work place when designing engineering controls and selecting personal protective equipment. If engineering controls or work practices are not adequate to prevent exposure to harmful levels of this material, the personal protective equipment listed below is recommended. The user should read and understand all instructions and limitations supplied with the equipment since protection is usually provided for a limited time or under certain circumstances.

**Personal protective equipment**

|                        |   |  |
|------------------------|---|--|
| Respiratory protection | : | If ventilation or other engineering controls are not adequate to maintain minimal oxygen content of 19.5% by volume under normal atmospheric pressure, a supplied-air NIOSH approved respirator may be appropriate. If exposure to harmful levels of airborne material may occur, a NIOSH approved respirator that provides protection may be appropriate, such as: Air-Purifying Respirator for Organic Vapors. A positive pressure, air-supplying respirator may be appropriate if there is potential for uncontrolled release, aerosolization, exposure levels are not known, or other circumstances where air-purifying respirators may not provide adequate protection. |
| Hand protection        | : | The suitability for a specific workplace should be discussed with the producers of the protective gloves. Please observe the instructions regarding permeability and breakthrough time which are provided by the supplier of the gloves. Also take into consideration the specific local conditions under which the product is used, such as the danger of cuts, abrasion, and the contact time. Gloves should be discarded and replaced if there is any indication of degradation or chemical breakthrough.   |

**AlphaPlus® 1-Decene**

Version 2.17

Revision Date 2025-06-16

- Eye protection : Eye wash bottle with pure water. Tightly fitting safety goggles.
- Skin and body protection : Choose body protection in relation to its type, to the concentration and amount of dangerous substances, and to the specific work-place. Wear as appropriate:. Flame retardant antistatic protective clothing. Workers should wear antistatic footwear.
- Hygiene measures : When using do not eat or drink. When using do not smoke. Wash hands before breaks and at the end of workday.

For additional details, see the Exposure Scenario in the Annex portion

**SECTION 9: Physical and chemical properties****9.1****Information on basic physical and chemical properties****Appearance**

- Form : liquid
- Physical state : liquid
- Color : Clear, colorless

**Safety data**

- Flash point : 49°C (120°F)  
Method: closed cup
- Lower explosion limit : 0,7 %(V)
- Upper explosion limit : 5,9 %(V)
- Oxidizing properties : no
- Autoignition temperature : 210°C (410°F)
- Thermal decomposition : No data available
- Molecular formula : C<sub>10</sub>H<sub>20</sub>
- Molecular weight : 140,3 g/mol
- pH : Not applicable
- Freezing point : -66°C (-87°F)
- Pour point : No data available
- Boiling point/boiling range : 170,56°C (339,01°F)
- Vapor pressure : 0,21 kPa  
at 25°C (77°F)
- 2,30 kPa  
at 65°C (149°F)



**AlphaPlus® 1-Decene**

Version 2.17

Revision Date 2025-06-16

|  |  |
|--|--|
| Relative density                       | : 0,75<br>at 15,6 °C (60,1 °F)   |
| Density                                | : 745 kg/m3<br>at 15°C (59°F)<br><br>740 kg/m3<br>at 20°C (68°F)<br><br>717 kg/m3<br>at 50°C (122°F) |
| Water solubility                       | : Soluble in hydrocarbon solvents; insoluble in water.   |
| Partition coefficient: n-octanol/water | : No data available  |
| Viscosity, kinematic                   | : 1,1 cSt<br>at 20°C (68°F)  |
| Relative vapor density                 | : 4,84<br>(Air = 1.0)  |
| Evaporation rate                       | : No data available  |

**SECTION 10: Stability and reactivity****10.1**

**Reactivity** : Stable at normal ambient temperature and pressure.

**10.2**

**Chemical stability** : This material is considered stable under normal ambient and anticipated storage and handling conditions of temperature and pressure.

**10.3****Possibility of hazardous reactions**

**Hazardous reactions** : Hazardous reactions: Hazardous polymerization does not occur.

Further information: No decomposition if stored and applied as directed.

Hazardous reactions: Vapors may form explosive mixture with air.

**10.4**

**Conditions to avoid** : Heat, flames and sparks.

**10.5**

**Materials to avoid** : May react with oxygen and strong oxidizing agents, such as chlorates, nitrates, peroxides, etc.

**AlphaPlus® 1-Decene**

Version 2.17

Revision Date 2025-06-16

**Thermal decomposition** : No data available**10.6****Hazardous decomposition products** : Carbon oxides**Other data** : No decomposition if stored and applied as directed.**SECTION 11: Toxicological information****11.1****Information on toxicological effects****Acute oral toxicity**

1-Decene : LD50: > 3.575 mg/kg  
Species: Rat  
Sex: male and female  
Method: Fixed Dose Method  
Information given is based on data obtained from similar substances.

**Acute inhalation toxicity**

1-Decene : LC50: > 2,1 mg/l  
Exposure time: 4 h  
Species: Rat  
Sex: male and female  
Test atmosphere: vapor  
Method: OECD Test Guideline 403  
Information given is based on data obtained from similar substances.  
Not classified due to data which are conclusive although insufficient for classification.

**Acute dermal toxicity**

1-Decene : LD50: > 2.000 mg/kg  
Species: Rat  
Sex: male and female  
Method: OECD Test Guideline 402  
Information given is based on data obtained from similar substances.

**Skin irritation**

1-Decene : Repeated or prolonged contact with the mixture may cause removal of natural fat from the skin resulting in desiccation of the skin.

**Eye irritation**

1-Decene : No eye irritation

**Sensitization**

**AlphaPlus® 1-Decene**

Version 2.17

Revision Date 2025-06-16

1-Decene : Did not cause sensitization on laboratory animals.  
Information given is based on data obtained from similar substances.

**Repeated dose toxicity**

1-Decene : Species: Rat, Male and female  
Sex: Male and female  
Application Route: Oral  
Dose: 0, 100, 500, 1000 mg/kg  
Exposure time: 13 wks  
Number of exposures: 7 d/wk  
NOEL: 1.000 mg/kg  
Method: OCED Guideline 408  
Information given is based on data obtained from similar substances.

Species: Rat, Male and female  
Sex: Male and female  
Application Route: Inhalation  
Dose: 0, 300, 1000, 3000 ppm  
Exposure time: 13 wks  
Number of exposures: 6 hr/d, 5 d/wk  
NOEL: 3000 ppm  
Method: OECD Guideline 413  
Information given is based on data obtained from similar substances.

**Genotoxicity in vitro**

1-Decene : Test Type: Ames test  
Metabolic activation: with and without metabolic activation  
Method: Mutagenicity (Escherichia coli - reverse mutation assay)  
Result: negative

Test Type: Mammalian cell gene mutation assay  
Metabolic activation: with and without metabolic activation  
Method: OECD Guideline 476  
Result: negative

Test Type: Chromosome aberration test in vitro  
Metabolic activation: with and without metabolic activation  
Method: OECD Guideline 473  
Result: negative

**Genotoxicity in vivo**

1-Decene : Test Type: Micronucleus test  
Species: Mouse  
Method: Mutagenicity (micronucleus test)  
Result: negative

**Reproductive toxicity**

1-Decene : Species: Rat  
Sex: male  
Application Route: Oral diet  
Dose: 0, 100, 500, 1000 mg/kg

**AlphaPlus® 1-Decene**

Version 2.17

Revision Date 2025-06-16

Method: OECD Guideline 421  
NOAEL Parent: 1.000 mg/kg  
NOAEL F1: 1.000 mg/kg

**AlphaPlus® 1-Decene  
Aspiration toxicity**

: May be fatal if swallowed and enters airways.  
Substances known to cause human aspiration toxicity hazards or to be regarded as if they cause human aspiration toxicity hazard.

**CMR effects**

1-Decene

: Carcinogenicity: Not available  
Mutagenicity: Tests on bacterial or mammalian cell cultures did not show mutagenic effects.  
Teratogenicity: Animal testing did not show any effects on fetal development.  
Reproductive toxicity: Animal testing did not show any effects on fertility.

**11.2****Information on other hazards****AlphaPlus® 1-Decene  
Further information**

Endocrine disrupting properties

: Solvents may degrease the skin.  
: The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

**SECTION 12: Ecological information****12.1****Toxicity****Toxicity to fish**

1-Decene

: LC50: 0,12 mg/l  
Exposure time: 96 h  
Species: Oncorhynchus mykiss (rainbow trout)  
semi-static test Method: OECD Test Guideline 203  
Information given is based on data obtained from similar substances.

**Toxicity to daphnia and other aquatic invertebrates**

1-Decene

: EC50: 0,56 - 1 mg/l  
Exposure time: 48 h  
Species: Daphnia  
Method: OECD Test Guideline 202

**Toxicity to algae**

1-Decene

: EC50: 1 - 1,8 mg/l

**AlphaPlus® 1-Decene**

Version 2.17

Revision Date 2025-06-16

Exposure time: 72 h  
Species: Pseudokirchneriella subcapitata (microalgae)  
Method: OECD Test Guideline 201

**M-Factor**

dec-1-ene

: M-Factor (Acute Aquat. Tox.) 1

M-Factor (Chron. Aquat. Tox.) 1

**Toxicity to daphnia and other aquatic invertebrates (Chronic toxicity)**

1-Decene : NOEC: 0,0194 mg/l  
Exposure time: 21 d  
Species: Daphnia magna (Water flea)  
Analytical monitoring: yes  
Test substance: yes  
Method: OECD Test Guideline 211

**12.2****Persistence and degradability**

Biodegradability : This material is expected to be readily biodegradable.

**12.3****Bioaccumulative potential**

Elimination information (persistence and degradability)

Bioaccumulation

1-Decene : No data available

**12.4****Mobility in soil**

Mobility

1-Decene : No data available

**12.5****Results of PBT and vPvB assessment**

Results of PBT assessment : This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher.

**12.6****Endocrine disrupting properties**

Endocrine disrupting properties : The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

**12.7****Other adverse effects**

**AlphaPlus® 1-Decene**

Version 2.17

Revision Date 2025-06-16

Additional ecological information : An environmental hazard cannot be excluded in the event of unprofessional handling or disposal., Very toxic to aquatic life with long lasting effects.

**12.8****Additional Information****Ecotoxicology Assessment**

Short-term (acute) aquatic hazard  
1-Decene : Very toxic to aquatic life.

Long-term (chronic) aquatic hazard  
1-Decene : Very toxic to aquatic life with long lasting effects.

**SECTION 13: Disposal considerations****13.1****Waste treatment methods**

The information in this SDS pertains only to the product as shipped.

Use material for its intended purpose or recycle if possible. This material, if it must be discarded, may meet the criteria of a hazardous waste as defined by US EPA under RCRA (40 CFR 261) or other State and local regulations. Measurement of certain physical properties and analysis for regulated components may be necessary to make a correct determination. If this material is classified as a hazardous waste, federal law requires disposal at a licensed hazardous waste disposal facility.

Product : The product should not be allowed to enter drains, water courses or the soil. Do not contaminate ponds, waterways or ditches with chemical or used container. Send to a licensed waste management company.

Contaminated packaging : Empty remaining contents. Dispose of as unused product. Do not re-use empty containers. Do not burn, or use a cutting torch on, the empty drum.

For additional details, see the Exposure Scenario in the Annex portion

**SECTION 14: Transport information****14.1 - 14.7****Transport information**

**The shipping descriptions shown here are for bulk shipments only, and may not apply to shipments in non-bulk packages (see regulatory definition).**

Consult the appropriate domestic or international mode-specific and quantity-specific Dangerous Goods Regulations for additional shipping description requirements (e.g., technical name or names, etc.) Therefore, the information shown here, may not always agree with the bill of lading shipping description for the material. Flashpoints for the material may vary slightly between the SDS and the bill of lading.

**US DOT (UNITED STATES DEPARTMENT OF TRANSPORTATION)**  
UN3295, HYDROCARBONS, LIQUID, N.O.S., 3, III

**AlphaPlus® 1-Decene**

Version 2.17

Revision Date 2025-06-16

Testing (ASTM D4206) has shown product does not sustain combustion.

**IMO / IMDG (INTERNATIONAL MARITIME DANGEROUS GOODS)**

UN3295, HYDROCARBONS, LIQUID, N.O.S., 3, III, (49 °C c.c.), MARINE POLLUTANT, (1-DECENE)

**IATA (INTERNATIONAL AIR TRANSPORT ASSOCIATION)**

UN3295, HYDROCARBONS, LIQUID, N.O.S., 3, III

**ADR (AGREEMENT ON DANGEROUS GOODS BY ROAD (EUROPE))**

UN3295, HYDROCARBONS, LIQUID, N.O.S., 3, III, (D/E), ENVIRONMENTALLY HAZARDOUS, (1-DECENE)

**RID (REGULATIONS CONCERNING THE INTERNATIONAL TRANSPORT OF DANGEROUS GOODS (EUROPE))**

30, UN3295, HYDROCARBONS, LIQUID, N.O.S., 3, III, ENVIRONMENTALLY HAZARDOUS, (1-DECENE)

**ADN (EUROPEAN AGREEMENT CONCERNING THE INTERNATIONAL CARRIAGE OF DANGEROUS GOODS BY INLAND WATERWAYS)**

UN3295, HYDROCARBONS, LIQUID, N.O.S., 3, III, ENVIRONMENTALLY HAZARDOUS, (1-DECENE)

For Tank Vessels and/or Barges:

UN3295, HYDROCARBONS, LIQUID, N.O.S., 3, (N1, F), III, ENVIRONMENTALLY HAZARDOUS, (1-Decene)

|                          |          |                              |
|--------------------------|----------|------------------------------|
| <b>Other information</b> | <b>:</b> | <b>Decene, S.T.2, Cat. X</b> |
|--------------------------|----------|------------------------------|

Maritime transport in bulk according to IMO instruments

**SECTION 15: Regulatory information****15.1****Safety, health and environmental regulations/legislation specific for the substance or mixture  
National legislation**

Commission Regulation (EU) 2020/878 of 18 June 2020 amending Regulation (EC) No 1907/2006 of the European Parliament and of the Council on the Registration, Evaluation, Authorisation and Restriction of Chemicals (REACH)

**Water hazard class (Germany)** : WGK 3 highly hazardous to water

**15.2****Chemical Safety Assessment**

**Components** : dec-1-ene

A Chemical Safety Assessment 212-819-2  
has been carried out for this  
substance.

**AlphaPlus® 1-Decene**

Version 2.17

Revision Date 2025-06-16

**Major Accident Hazard Legislation**

- : 96/82/EC      Update: 2003  
Flammable.  
6  
Quantity 1: 5.000 t  
Quantity 2: 50.000 t
- : 96/82/EC      Update: 2003  
Dangerous for the environment  
9a  
Quantity 1: 100 t  
Quantity 2: 200 t
- : ZEU\_SEVES3    Update:  
FLAMMABLE LIQUIDS  
P5c  
Quantity 1: 5.000 t  
Quantity 2: 50.000 t
- : 96/82/EC      Update: 2003  
Flammable.  
6  
Quantity 1: 5.000 t  
Quantity 2: 50.000 t
- : ZEU\_SEVES3    Update:  
ENVIRONMENTAL HAZARDS  
E1  
Quantity 1: 100 t  
Quantity 2: 200 t

**Notification status**

- |                                     |  |
|-------------------------------------|--|
| Europe REACH                        | : This product is in full compliance according to REACH regulation 1907/2006/EC.   |
| Switzerland CH INV                  | : On the inventory, or in compliance with the inventory  |
| United States of America (USA) TSCA | : On or in compliance with the active portion of the TSCA inventory  |
| Canada DSL                          | : All components of this product are on the Canadian DSL   |
| Australia AIIC                      | : On the inventory, or in compliance with the inventory  |
| New Zealand NZIoC                   | : On the inventory, or in compliance with the inventory  |
| Japan ENCS                          | : On the inventory, or in compliance with the inventory  |
| Korea KECI                          | : A substance(s) in this product was not registered, notified to be registered, or exempted from registration by CPChem according to K-REACH regulations. Importation or manufacture of this product is still permitted provided the Korean Importer of Record has themselves notified the substance or the exported amount does not exceed the minimum threshold quantity of the non-registered substance(s). |
| Philippines PICCS                   | : On the inventory, or in compliance with the inventory  |
| Taiwan TCSI                         | : On the inventory, or in compliance with the inventory  |
| China IECSC                         | : On the inventory, or in compliance with the inventory  |



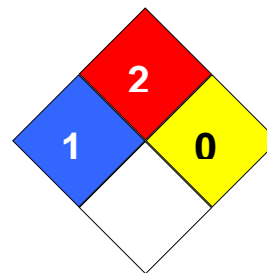
**AlphaPlus® 1-Decene**

Version 2.17

Revision Date 2025-06-16

**SECTION 16: Other information**

**NFPA Classification** : Health Hazard: 1  
Fire Hazard: 2  
Reactivity Hazard: 0

**Further information**

Legacy SDS Number : PE0018

Significant changes since the last version are highlighted in the margin. This version replaces all previous versions.

The information in this SDS pertains only to the product as shipped.

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

**Key or legend to abbreviations and acronyms used in the safety data sheet**

|        |   |       |   |
|--------|---|-------|---|
| ACGIH  | American Conference of Government Industrial Hygienists | LD50  | Lethal Dose 50%   |
| AIIC   | Australian Inventory of Industrial Chemicals            | LOAEL | Lowest Observed Adverse Effect Level                    |
| DSL    | Canada, Domestic Substances List                        | NFPA  | National Fire Protection Agency                         |
| NDSL   | Canada, Non-Domestic Substances List                    | NIOSH | National Institute for Occupational Safety & Health     |
| CNS    | Central Nervous System                                  | NTP   | National Toxicology Program                             |
| CAS    | Chemical Abstract Service                               | NZIoC | New Zealand Inventory of Chemicals                      |
| EC50   | Effective Concentration                                 | NOAEL | No Observable Adverse Effect Level                      |
| EC50   | Effective Concentration 50%                             | NOEC  | No Observed Effect Concentration                        |
| EGEST  | EOSCA Generic Exposure Scenario Tool                    | OSHA  | Occupational Safety & Health Administration             |
| EOSCA  | European Oilfield Specialty Chemicals Association       | PEL   | Permissible Exposure Limit                              |
| EINECS | European Inventory of Existing Chemical Substances      | PICCS | Philippines Inventory of Commercial Chemical Substances |
| MAK    | Germany Maximum Concentration Values                    | PRNT  | Presumed Not Toxic                                      |
| GHS    | Globally Harmonized System                              | RCRA  | Resource Conservation Recovery Act                      |
| >=     | Greater Than or Equal To                                | STEL  | Short-term Exposure Limit                               |
| IC50   | Inhibition Concentration 50%                            | SARA  | Superfund Amendments and Reauthorization Act.           |
| IARC   | International Agency for Research on Cancer             | TLV   | Threshold Limit Value                                   |
| IECSC  | Inventory of Existing Chemical Substances in China      | TWA   | Time Weighted Average                                   |
| ENCS   | Japan, Inventory of Existing and                        | TSCA  | Toxic Substance Control Act                             |

**AlphaPlus® 1-Decene**

Version 2.17

Revision Date 2025-06-16

|      |                                    |       |  |
|------|------------------------------------|-------|--|
|      | New Chemical Substances            |       |  |
| KECI | Korea, Existing Chemical Inventory | UVCB  | Unknown or Variable Composition, Complex Reaction Products, and Biological Materials |
| <=   | Less Than or Equal To              | WHMIS | Workplace Hazardous Materials Information System                                     |
| LC50 | Lethal Concentration 50%           | ATE   | Acute toxicity estimate  |

**Full text of H-Statements referred to under sections 2 and 3.**

H226 Flammable liquid and vapor.  
H304 May be fatal if swallowed and enters airways.  
H400 Very toxic to aquatic life.  
H410 Very toxic to aquatic life with long lasting effects.

**AlphaPlus® 1-Decene**

Version 2.17

Revision Date 2025-06-16

**AlphaPlus® 1-Decene**

Version 2.17

Revision Date 2025-06-16

**Annex: Exposure Scenarios****Table of Contents**

| Number | Title  |
|--------|--|
| ES 1   | Manufacture; Industrial uses (SU3).  |
| ES 2   | Use as an intermediate; Industrial uses (SU3).   |
| ES 3   | Formulation; Industrial uses (SU3).  |
| ES 4   | Use in coatings – industrial; Industrial uses (SU3).   |
| ES 5   | Use in coatings – professional; Professional uses (SU22).  |
| ES 6   | Use in Coatings - Consumer; Consumer uses (SU21).  |
| ES 7   | Use in Oil and Gas field drilling and production operations - Industrial; Industrial uses (SU3). |
| ES 8   | Use in polymer production – industrial; Industrial uses (SU3).                                   |

|  |   |
|--|---|
| SAFETY DATA SHEET  |   |
| AlphaPlus® 1-Decene  |   |
| Version 2.17   | Revision Date 2025-06-16  |
| ES 1: Manufacture; Industrial uses (SU3).  |   |
| 1.1. Title section   |   |
| Exposure Scenario name   | : Manufacture   |
| Structured Short Title   | : Manufacture; Industrial uses (SU3).   |
| Substance  | : dec-1-ene<br>EC-No.: 212-819-2  |
| Environment  |   |
| CS 1   | Manufacture ERC1, ERC4  |
| Worker   |   |
| CS 2   | General measures applicable to all activities, General measures (skin irritants) PROC1  |
| CS 3   | General measures applicable to all activities, General measures (skin irritants) PROC2  |
| CS 4   | General measures applicable to all activities, General measures (skin irritants) PROC3  |
| CS 5   | General measures applicable to all activities, General measures (skin irritants) PROC4  |
| CS 6   | General measures applicable to all activities, General measures (skin irritants) PROC8a |
| CS 7   | General measures applicable to all activities, General measures (skin irritants) PROC8b |
| CS 8   | General measures applicable to all activities, General measures (skin irritants) PROC15 |
| 1.2. Conditions of use affecting exposure  |   |
| 1.2.1. Control of environmental exposure: Manufacture of the substance (ERC1) / Use of non-reactive processing aid at industrial site (no inclusion into or onto article) (ERC4) |   |
| Product (article) characteristics  |   |
| Covers percentage substance in the product up to 100 %.  |   |
| Amount used (or contained in articles), frequency and duration of use/exposure   |   |
| Maximum allowable site tonnage (MSafe)   | : 352.467 kg/day  |
| Release type   | : Continuous release  |
| Emission days  | : 300   |
| Technical and organisational conditions and measures   |   |
| SDS Number:100000068089 21/88  |   |

**AlphaPlus® 1-Decene**

Version 2.17

Revision Date 2025-06-16

Risk from environmental exposure is driven by freshwater.

Air - minimum efficiency of 90 %

Water - minimum efficiency of 97,4 %

**Conditions and measures related to sewage treatment plant**

STP type : Municipal sewage treatment plant

STP sludge treatment : Prevent discharge of undissolved substance to or recover from wastewater.  
Do not apply industrial sludge to natural soils.  
Sewage sludge should be incinerated, contained or reclaimed.

STP effluent : 2.000 m3/d

**Conditions and measures related to treatment of waste (including article waste)**

Waste treatment : External treatment and disposal of waste should comply with applicable local and/or national regulations.

**Other conditions affecting environmental exposure**

Receiving surface water flow : 18.000 m3/d

Local freshwater dilution factor : 40

Local marine water dilution factor : 100

**1.2.2. Control of worker exposure: Chemical production or refinery in closed process without likelihood of exposure or processes with equivalent containment conditions (PROC1)****Product (article) characteristics**

Covers percentage substance in the product up to 100 %.

Physical form of product : Liquid, vapour pressure &lt; 0.5 kPa at Standard Temperature and Pressure

**Amount used (or contained in articles), frequency and duration of use/exposure**

Duration : Covers daily exposures up to 8 hours

**Technical and organisational conditions and measures**

Do not ingest. If swallowed then seek immediate medical assistance.  
Avoid direct skin contact with product. Identify potential areas for indirect skin contact. Wear gloves (tested to EN374) if hand contact with substance likely. Clean up contamination/spills as soon as they occur. Wash off any skin contamination immediately. Provide basic employee training to prevent / minimise exposures and to report any skin problems that may develop.  
No other specific measures identified.

**Other conditions affecting workers exposure**

Temperature : Assumes use at not more than 20°C above ambient temperature.

**AlphaPlus® 1-Decene**

Version 2.17

Revision Date 2025-06-16

**1.2.3. Control of worker exposure: Chemical production or refinery in closed continuous process with occasional controlled exposure or processes with equivalent containment conditions (PROC2)****Product (article) characteristics**

Covers percentage substance in the product up to 100 %.

Physical form of product : Liquid, vapour pressure &lt; 0.5 kPa at Standard Temperature and Pressure

**Amount used (or contained in articles), frequency and duration of use/exposure**

Duration : Covers daily exposures up to 8 hours

**Technical and organisational conditions and measures**

Do not ingest. If swallowed then seek immediate medical assistance.  
 Avoid direct skin contact with product. Identify potential areas for indirect skin contact. Wear gloves (tested to EN374) if hand contact with substance likely. Clean up contamination/spills as soon as they occur. Wash off any skin contamination immediately. Provide basic employee training to prevent / minimise exposures and to report any skin problems that may develop.  
 No other specific measures identified.

**Other conditions affecting workers exposure**

Temperature : Assumes use at not more than 20°C above ambient temperature.

**1.2.4. Control of worker exposure: Manufacture or formulation in the chemical industry in closed batch processes with occasional controlled exposure or processes with equivalent containment condition (PROC3)****Product (article) characteristics**

Covers percentage substance in the product up to 100 %.

Physical form of product : Liquid, vapour pressure &lt; 0.5 kPa at Standard Temperature and Pressure

**Amount used (or contained in articles), frequency and duration of use/exposure**

Duration : Covers daily exposures up to 8 hours

**Technical and organisational conditions and measures**

Do not ingest. If swallowed then seek immediate medical assistance.  
 Avoid direct skin contact with product. Identify potential areas for indirect skin contact. Wear gloves (tested to EN374) if hand contact with substance likely. Clean up contamination/spills as soon as they occur. Wash off any skin contamination immediately. Provide basic employee training to prevent / minimise exposures and to report any skin problems that may develop.  
 No other specific measures identified.

**Other conditions affecting workers exposure**

Temperature : Assumes use at not more than 20°C above ambient

**AlphaPlus® 1-Decene**

Version 2.17

Revision Date 2025-06-16

temperature.

**1.2.5. Control of worker exposure: Chemical production where opportunity for exposure arises (PROC4)****Product (article) characteristics**

Covers percentage substance in the product up to 100 %.

Physical form of product : Liquid, vapour pressure &lt; 0.5 kPa at Standard Temperature and Pressure

**Amount used (or contained in articles), frequency and duration of use/exposure**

Duration : Covers daily exposures up to 8 hours

**Technical and organisational conditions and measures**

Do not ingest. If swallowed then seek immediate medical assistance.  
 Avoid direct skin contact with product. Identify potential areas for indirect skin contact. Wear gloves (tested to EN374) if hand contact with substance likely. Clean up contamination/spills as soon as they occur. Wash off any skin contamination immediately. Provide basic employee training to prevent / minimise exposures and to report any skin problems that may develop.  
 No other specific measures identified.

**Other conditions affecting workers exposure**

Temperature : Assumes use at not more than 20°C above ambient temperature.

**1.2.6. Control of worker exposure: Transfer of substance or mixture (charging/discharging) at non dedicated-facilities (PROC8a)****Product (article) characteristics**

Covers percentage substance in the product up to 100 %.

Physical form of product : Liquid, vapour pressure &lt; 0.5 kPa at Standard Temperature and Pressure

**Amount used (or contained in articles), frequency and duration of use/exposure**

Duration : Covers daily exposures up to 8 hours

**Technical and organisational conditions and measures**

Do not ingest. If swallowed then seek immediate medical assistance.  
 Avoid direct skin contact with product. Identify potential areas for indirect skin contact. Wear gloves (tested to EN374) if hand contact with substance likely. Clean up contamination/spills as soon as they occur. Wash off any skin contamination immediately. Provide basic employee training to prevent / minimise exposures and to report any skin problems that may develop.  
 No other specific measures identified.

**Other conditions affecting workers exposure**



**AlphaPlus® 1-Decene**

Version 2.17

Revision Date 2025-06-16

Temperature : Assumes use at not more than 20°C above ambient temperature.

**1.2.7. Control of worker exposure: Transfer of substance or mixture (charging/discharging) at dedicated facilities (PROC8b)****Product (article) characteristics**

Covers percentage substance in the product up to 100 %.

Physical form of product : Liquid, vapour pressure < 0.5 kPa at Standard Temperature and Pressure

**Amount used (or contained in articles), frequency and duration of use/exposure**

Duration : Covers daily exposures up to 8 hours

**Technical and organisational conditions and measures**

Do not ingest. If swallowed then seek immediate medical assistance.  
Avoid direct skin contact with product. Identify potential areas for indirect skin contact. Wear gloves (tested to EN374) if hand contact with substance likely. Clean up contamination/spills as soon as they occur. Wash off any skin contamination immediately. Provide basic employee training to prevent / minimise exposures and to report any skin problems that may develop.  
No other specific measures identified.

**Other conditions affecting workers exposure**

Temperature : Assumes use at not more than 20°C above ambient temperature.

**1.2.8. Control of worker exposure: Use as laboratory reagent (PROC15)****Product (article) characteristics**

Covers percentage substance in the product up to 100 %.

Physical form of product : Liquid, vapour pressure < 0.5 kPa at Standard Temperature and Pressure

**Amount used (or contained in articles), frequency and duration of use/exposure**

Duration : Covers daily exposures up to 8 hours

**Technical and organisational conditions and measures**

Do not ingest. If swallowed then seek immediate medical assistance.  
Avoid direct skin contact with product. Identify potential areas for indirect skin contact. Wear gloves (tested to EN374) if hand contact with substance likely. Clean up contamination/spills as soon as they occur. Wash off any skin contamination immediately. Provide basic employee training to prevent / minimise exposures and to report any skin problems that may develop.  
No other specific measures identified.

**Other conditions affecting workers exposure**

**AlphaPlus® 1-Decene**

Version 2.17

Revision Date 2025-06-16

Temperature : Assumes use at not more than 20°C above ambient temperature.

**1.3. Exposure estimation and reference to its source****1.3.1. Environmental release and exposure: Manufacture of the substance (ERC1) / Use of non-reactive processing aid at industrial site (no inclusion into or onto article) (ERC4)**

| Protection Target   | Exposure estimate               | RCR   |
|---------------------|---------------------------------|-------|
| Freshwater          | 0,795 µg/l (EUSES)              | 0,662 |
| Sea water           | 0,302 µg/l (EUSES)              | 0,252 |
| Freshwater sediment | 0,306 mg/kg wet weight (EUSES)  | 0,658 |
| Sea sediment        | 0,116 mg/kg wet weight (EUSES)  | 0,250 |
| Soil                | 0,0117 mg/kg wet weight (EUSES) | 0,301 |
| Air                 | 0,0649 mg/m <sup>3</sup>        |       |

**Additional information on exposure estimation**

Common practices vary across sites thus conservative process release estimates used.

**1.3.2. Worker exposure: Chemical production or refinery in closed process without likelihood of exposure or processes with equivalent containment conditions (PROC1)****Additional information on exposure estimation**

A quantitative risk assessment is not required for human health.

**1.3.3. Worker exposure: Chemical production or refinery in closed continuous process with occasional controlled exposure or processes with equivalent containment conditions (PROC2)****Additional information on exposure estimation**

A quantitative risk assessment is not required for human health.

**1.3.4. Worker exposure: Manufacture or formulation in the chemical industry in closed batch processes with occasional controlled exposure or processes with equivalent containment condition (PROC3)****Additional information on exposure estimation**

A quantitative risk assessment is not required for human health.

**1.3.5. Worker exposure: Chemical production where opportunity for exposure arises (PROC4)****Additional information on exposure estimation**

A quantitative risk assessment is not required for human health.

**AlphaPlus® 1-Decene**

Version 2.17

Revision Date 2025-06-16

**1.3.6. Worker exposure: Transfer of substance or mixture (charging/discharging) at non dedicated-facilities (PROC8a)****Additional information on exposure estimation**

A quantitative risk assessment is not required for human health.

**1.3.7. Worker exposure: Transfer of substance or mixture (charging/discharging) at dedicated facilities (PROC8b)****Additional information on exposure estimation**

A quantitative risk assessment is not required for human health.

**1.3.8. Worker exposure: Use as laboratory reagent (PROC15)****Additional information on exposure estimation**

A quantitative risk assessment is not required for human health.

**1.4. Guidance to DU to evaluate whether he works inside the boundaries set by the ES**

Guidance is based on assumed operating conditions which may not be applicable to all sites; thus, scaling may be necessary to define appropriate site-specific risk management measures.

Required removal efficiency for wastewater can be achieved using onsite/offsite technologies, either alone or in combination.

Required removal efficiency for air can be achieved using on-site technologies, either alone or in combination.

Further details on scaling and control technologies are provided in SpERC factsheet (<http://cefic.org/en/reach-for-industries-libraries.html>).

**AlphaPlus® 1-Decene**

Version 2.17

Revision Date 2025-06-16

**ES 2: Use as an intermediate; Industrial uses (SU3).****2.1. Title section**

|                               |  |
|-------------------------------|--|
| <b>Exposure Scenario name</b> | : Use as an intermediate                         |
| <b>Structured Short Title</b> | : Use as an intermediate; Industrial uses (SU3). |
| <b>Substance</b>              | : dec-1-ene<br>EC-No.: 212-819-2                 |

**Environment**

|             |                               |       |
|-------------|-------------------------------|-------|
| <b>CS 1</b> | <b>Use as an intermediate</b> | ERC6a |
|-------------|-------------------------------|-------|

**Worker**

|             |   |        |
|-------------|---|--------|
| <b>CS 2</b> | <b>General measures applicable to all activities, General measures (skin irritants)</b> | PROC1  |
| <b>CS 3</b> | <b>General measures applicable to all activities, General measures (skin irritants)</b> | PROC2  |
| <b>CS 4</b> | <b>General measures applicable to all activities, General measures (skin irritants)</b> | PROC3  |
| <b>CS 5</b> | <b>General measures applicable to all activities, General measures (skin irritants)</b> | PROC4  |
| <b>CS 6</b> | <b>General measures applicable to all activities, General measures (skin irritants)</b> | PROC8a |
| <b>CS 7</b> | <b>General measures applicable to all activities, General measures (skin irritants)</b> | PROC8b |
| <b>CS 8</b> | <b>General measures applicable to all activities, General measures (skin irritants)</b> | PROC15 |

**2.2. Conditions of use affecting exposure****2.2.1. Control of environmental exposure: Use of intermediate (ERC6a)****Product (article) characteristics**

Covers percentage substance in the product up to 100 %.

**Amount used (or contained in articles), frequency and duration of use/exposure**Maximum allowable site tonnage : 51.813 kg/day  
(MSafe)

Release type : Continuous release

Emission days : 300

**Technical and organisational conditions and measures**

Risk from environmental exposure is driven by soil.

**AlphaPlus® 1-Decene**

Version 2.17

Revision Date 2025-06-16

Air - minimum efficiency of 80 %  
 Water - minimum efficiency of 97,4 %

**Conditions and measures related to sewage treatment plant**

STP type : Municipal sewage treatment plant  
 STP sludge treatment : Prevent discharge of undissolved substance to or recover from wastewater.  
 Do not apply industrial sludge to natural soils.  
 Sewage sludge should be incinerated, contained or reclaimed.  
 STP effluent : 2.000 m3/d

**Conditions and measures related to treatment of waste (including article waste)**

Waste treatment : External treatment and disposal of waste should comply with applicable local and/or national regulations.

**Other conditions affecting environmental exposure**

Receiving surface water flow : 18.000 m3/d  
 Local freshwater dilution factor : 10  
 Local marine water dilution factor : 100

**2.2.2. Control of worker exposure: Chemical production or refinery in closed process without likelihood of exposure or processes with equivalent containment conditions (PROC1)****Product (article) characteristics**

Covers percentage substance in the product up to 100 %.

Physical form of product : Liquid, vapour pressure < 0.5 kPa at Standard Temperature and Pressure

**Amount used (or contained in articles), frequency and duration of use/exposure**

Duration : Covers daily exposures up to 8 hours

**Technical and organisational conditions and measures**

Do not ingest. If swallowed then seek immediate medical assistance.  
 Avoid direct skin contact with product. Identify potential areas for indirect skin contact. Wear gloves (tested to EN374) if hand contact with substance likely. Clean up contamination/spills as soon as they occur. Wash off any skin contamination immediately. Provide basic employee training to prevent / minimise exposures and to report any skin problems that may develop.  
 No other specific measures identified.

**Other conditions affecting workers exposure**

Temperature : Assumes use at not more than 20°C above ambient temperature.

**AlphaPlus® 1-Decene**

Version 2.17

Revision Date 2025-06-16

**2.2.3. Control of worker exposure: Chemical production or refinery in closed continuous process with occasional controlled exposure or processes with equivalent containment conditions (PROC2)****Product (article) characteristics**

Covers percentage substance in the product up to 100 %.

Physical form of product : Liquid, vapour pressure &lt; 0.5 kPa at Standard Temperature and Pressure

**Amount used (or contained in articles), frequency and duration of use/exposure**

Duration : Covers daily exposures up to 8 hours

**Technical and organisational conditions and measures**

Do not ingest. If swallowed then seek immediate medical assistance.  
 Avoid direct skin contact with product. Identify potential areas for indirect skin contact. Wear gloves (tested to EN374) if hand contact with substance likely. Clean up contamination/spills as soon as they occur. Wash off any skin contamination immediately. Provide basic employee training to prevent / minimise exposures and to report any skin problems that may develop.  
 No other specific measures identified.

**Other conditions affecting workers exposure**

Temperature : Assumes use at not more than 20°C above ambient temperature.

**2.2.4. Control of worker exposure: Manufacture or formulation in the chemical industry in closed batch processes with occasional controlled exposure or processes with equivalent containment condition (PROC3)****Product (article) characteristics**

Covers percentage substance in the product up to 100 %.

Physical form of product : Liquid, vapour pressure &lt; 0.5 kPa at Standard Temperature and Pressure

**Amount used (or contained in articles), frequency and duration of use/exposure**

Duration : Covers daily exposures up to 8 hours

**Technical and organisational conditions and measures**

Do not ingest. If swallowed then seek immediate medical assistance.  
 Avoid direct skin contact with product. Identify potential areas for indirect skin contact. Wear gloves (tested to EN374) if hand contact with substance likely. Clean up contamination/spills as soon as they occur. Wash off any skin contamination immediately. Provide basic employee training to prevent / minimise exposures and to report any skin problems that may develop.  
 No other specific measures identified.

**Other conditions affecting workers exposure**

Temperature : Assumes use at not more than 20°C above ambient

**AlphaPlus® 1-Decene**

Version 2.17

Revision Date 2025-06-16

temperature.

**2.2.5. Control of worker exposure: Chemical production where opportunity for exposure arises (PROC4)****Product (article) characteristics**

Covers percentage substance in the product up to 100 %.

Physical form of product : Liquid, vapour pressure &lt; 0.5 kPa at Standard Temperature and Pressure

**Amount used (or contained in articles), frequency and duration of use/exposure**

Duration : Covers daily exposures up to 8 hours

**Technical and organisational conditions and measures**

Do not ingest. If swallowed then seek immediate medical assistance.  
 Avoid direct skin contact with product. Identify potential areas for indirect skin contact. Wear gloves (tested to EN374) if hand contact with substance likely. Clean up contamination/spills as soon as they occur. Wash off any skin contamination immediately. Provide basic employee training to prevent / minimise exposures and to report any skin problems that may develop.  
 No other specific measures identified.

**Other conditions affecting workers exposure**

Temperature : Assumes use at not more than 20°C above ambient temperature.

**2.2.6. Control of worker exposure: Transfer of substance or mixture (charging/discharging) at non dedicated-facilities (PROC8a)****Product (article) characteristics**

Covers percentage substance in the product up to 100 %.

Physical form of product : Liquid, vapour pressure &lt; 0.5 kPa at Standard Temperature and Pressure

**Amount used (or contained in articles), frequency and duration of use/exposure**

Duration : Covers daily exposures up to 8 hours

**Technical and organisational conditions and measures**

Do not ingest. If swallowed then seek immediate medical assistance.  
 Avoid direct skin contact with product. Identify potential areas for indirect skin contact. Wear gloves (tested to EN374) if hand contact with substance likely. Clean up contamination/spills as soon as they occur. Wash off any skin contamination immediately. Provide basic employee training to prevent / minimise exposures and to report any skin problems that may develop.  
 No other specific measures identified.

**Other conditions affecting workers exposure**

**AlphaPlus® 1-Decene**

Version 2.17

Revision Date 2025-06-16

Temperature : Assumes use at not more than 20°C above ambient temperature.

**2.2.7. Control of worker exposure: Transfer of substance or mixture (charging/discharging) at dedicated facilities (PROC8b)****Product (article) characteristics**

Covers percentage substance in the product up to 100 %.

Physical form of product : Liquid, vapour pressure < 0.5 kPa at Standard Temperature and Pressure

**Amount used (or contained in articles), frequency and duration of use/exposure**

Duration : Covers daily exposures up to 8 hours

**Technical and organisational conditions and measures**

Do not ingest. If swallowed then seek immediate medical assistance.  
Avoid direct skin contact with product. Identify potential areas for indirect skin contact. Wear gloves (tested to EN374) if hand contact with substance likely. Clean up contamination/spills as soon as they occur. Wash off any skin contamination immediately. Provide basic employee training to prevent / minimise exposures and to report any skin problems that may develop.  
No other specific measures identified.

**Other conditions affecting workers exposure**

Temperature : Assumes use at not more than 20°C above ambient temperature.

**2.2.8. Control of worker exposure: Use as laboratory reagent (PROC15)****Product (article) characteristics**

Covers percentage substance in the product up to 100 %.

Physical form of product : Liquid, vapour pressure < 0.5 kPa at Standard Temperature and Pressure

**Amount used (or contained in articles), frequency and duration of use/exposure**

Duration : Covers daily exposures up to 8 hours

**Technical and organisational conditions and measures**

Do not ingest. If swallowed then seek immediate medical assistance.  
Avoid direct skin contact with product. Identify potential areas for indirect skin contact. Wear gloves (tested to EN374) if hand contact with substance likely. Clean up contamination/spills as soon as they occur. Wash off any skin contamination immediately. Provide basic employee training to prevent / minimise exposures and to report any skin problems that may develop.  
No other specific measures identified.

**Other conditions affecting workers exposure**



**AlphaPlus® 1-Decene**

Version 2.17

Revision Date 2025-06-16

Temperature : Assumes use at not more than 20°C above ambient temperature.

**2.3. Exposure estimation and reference to its source****2.3.1. Environmental release and exposure: Use of intermediate (ERC6a)**

| Protection Target   | Exposure estimate               | RCR   |
|---------------------|---------------------------------|-------|
| Freshwater          | 0,433 µg/l (EUSES)              | 0,361 |
| Sea water           | 0,0426 µg/l (EUSES)             | 0,036 |
| Freshwater sediment | 0,167 mg/kg wet weight (EUSES)  | 0,359 |
| Sea sediment        | 0,0164 mg/kg wet weight (EUSES) | 0,035 |
| Soil                | 0,220 mg/kg wet weight (EUSES)  | 0,579 |
| Air                 | 0,0017 mg/m <sup>3</sup>        |       |

**Additional information on exposure estimation**

Common practices vary across sites thus conservative process release estimates used.

**2.3.2. Worker exposure: Chemical production or refinery in closed process without likelihood of exposure or processes with equivalent containment conditions (PROC1)****Additional information on exposure estimation**

A quantitative risk assessment is not required for human health.

**2.3.3. Worker exposure: Chemical production or refinery in closed continuous process with occasional controlled exposure or processes with equivalent containment conditions (PROC2)****Additional information on exposure estimation**

A quantitative risk assessment is not required for human health.

**2.3.4. Worker exposure: Manufacture or formulation in the chemical industry in closed batch processes with occasional controlled exposure or processes with equivalent containment condition (PROC3)****Additional information on exposure estimation**

A quantitative risk assessment is not required for human health.

**2.3.5. Worker exposure: Chemical production where opportunity for exposure arises (PROC4)****Additional information on exposure estimation**

A quantitative risk assessment is not required for human health.

**AlphaPlus® 1-Decene**

Version 2.17

Revision Date 2025-06-16

**2.3.6. Worker exposure: Transfer of substance or mixture (charging/discharging) at non dedicated-facilities (PROC8a)****Additional information on exposure estimation**

A quantitative risk assessment is not required for human health.

**2.3.7. Worker exposure: Transfer of substance or mixture (charging/discharging) at dedicated facilities (PROC8b)****Additional information on exposure estimation**

A quantitative risk assessment is not required for human health.

**2.3.8. Worker exposure: Use as laboratory reagent (PROC15)****Additional information on exposure estimation**

A quantitative risk assessment is not required for human health.

**2.4. Guidance to DU to evaluate whether he works inside the boundaries set by the ES**

Guidance is based on assumed operating conditions which may not be applicable to all sites; thus, scaling may be necessary to define appropriate site-specific risk management measures.

Required removal efficiency for wastewater can be achieved using onsite/offsite technologies, either alone or in combination.

Required removal efficiency for air can be achieved using on-site technologies, either alone or in combination.

Further details on scaling and control technologies are provided in SpERC factsheet (<http://cefic.org/en/reach-for-industries-libraries.html>).

**AlphaPlus® 1-Decene**

Version 2.17

Revision Date 2025-06-16

**ES 3: Formulation; Industrial uses (SU3).****3.1. Title section****Exposure Scenario name** : Formulation**Structured Short Title** : Formulation; Industrial uses (SU3).**Substance** : dec-1-ene  
EC-No.: 212-819-2**Environment****CS 1** Formulation ERC2**Worker****CS 2** General measures applicable to all activities, General measures (skin irritants) PROC1**CS 3** General measures applicable to all activities, General measures (skin irritants) PROC2**CS 4** General measures applicable to all activities, General measures (skin irritants) PROC3**CS 5** General measures applicable to all activities, General measures (skin irritants) PROC4**CS 6** General measures applicable to all activities, General measures (skin irritants) PROC8a**CS 7** General measures applicable to all activities, General measures (skin irritants) PROC8b**CS 8** General measures applicable to all activities, General measures (skin irritants) PROC9**CS 9** General measures applicable to all activities, General measures (skin irritants) PROC14**CS 10** General measures applicable to all activities, General measures (skin irritants) PROC15**3.2. Conditions of use affecting exposure****3.2.1. Control of environmental exposure: Formulation into mixture (ERC2)****Product (article) characteristics**

Covers percentage substance in the product up to 100 %.

**Amount used (or contained in articles), frequency and duration of use/exposure**Maximum allowable site tonnage : 91.503 kg/day  
(MSafe)

Release type : Continuous release

**AlphaPlus® 1-Decene**

Version 2.17

Revision Date 2025-06-16

Emission days : 300

**Technical and organisational conditions and measures**

Risk from environmental exposure is driven by soil.

Air - minimum efficiency of 0 %

Water - minimum efficiency of 97,4 %

**Conditions and measures related to sewage treatment plant**

STP type : Municipal sewage treatment plant

STP sludge treatment : Prevent discharge of undissolved substance to or recover from wastewater.  
Do not apply industrial sludge to natural soils.  
Sewage sludge should be incinerated, contained or reclaimed.

STP effluent : 2.000 m3/d

**Conditions and measures related to treatment of waste (including article waste)**

Waste treatment : External treatment and disposal of waste should comply with applicable local and/or national regulations.

**Other conditions affecting environmental exposure**

Receiving surface water flow : 18.000 m3/d

Local freshwater dilution factor : 10

Local marine water dilution factor : 100

**3.2.2. Control of worker exposure: Chemical production or refinery in closed process without likelihood of exposure or processes with equivalent containment conditions (PROC1)****Product (article) characteristics**

Covers percentage substance in the product up to 100 %.

Physical form of product : Liquid, vapour pressure < 0.5 kPa at Standard Temperature and Pressure

**Amount used (or contained in articles), frequency and duration of use/exposure**

Duration : Covers daily exposures up to 8 hours

**Technical and organisational conditions and measures**

Do not ingest. If swallowed then seek immediate medical assistance.  
Avoid direct skin contact with product. Identify potential areas for indirect skin contact. Wear gloves (tested to EN374) if hand contact with substance likely. Clean up contamination/spills as soon as they occur. Wash off any skin contamination immediately. Provide basic employee training to prevent / minimise exposures and to report any skin problems that may develop.  
No other specific measures identified.

**Other conditions affecting workers exposure**

Temperature : Assumes use at not more than 20°C above ambient

**AlphaPlus® 1-Decene**

Version 2.17

Revision Date 2025-06-16

temperature.

**3.2.3. Control of worker exposure: Chemical production or refinery in closed continuous process with occasional controlled exposure or processes with equivalent containment conditions (PROC2)****Product (article) characteristics**

Covers percentage substance in the product up to 100 %.

Physical form of product : Liquid, vapour pressure &lt; 0.5 kPa at Standard Temperature and Pressure

**Amount used (or contained in articles), frequency and duration of use/exposure**

Duration : Covers daily exposures up to 8 hours

**Technical and organisational conditions and measures**

Do not ingest. If swallowed then seek immediate medical assistance.  
 Avoid direct skin contact with product. Identify potential areas for indirect skin contact. Wear gloves (tested to EN374) if hand contact with substance likely. Clean up contamination/spills as soon as they occur. Wash off any skin contamination immediately. Provide basic employee training to prevent / minimise exposures and to report any skin problems that may develop.  
 No other specific measures identified.

**Other conditions affecting workers exposure**

Temperature : Assumes use at not more than 20°C above ambient temperature.

**3.2.4. Control of worker exposure: Manufacture or formulation in the chemical industry in closed batch processes with occasional controlled exposure or processes with equivalent containment condition (PROC3)****Product (article) characteristics**

Covers percentage substance in the product up to 100 %.

Physical form of product : Liquid, vapour pressure &lt; 0.5 kPa at Standard Temperature and Pressure

**Amount used (or contained in articles), frequency and duration of use/exposure**

Duration : Covers daily exposures up to 8 hours

**Technical and organisational conditions and measures**

Do not ingest. If swallowed then seek immediate medical assistance.  
 Avoid direct skin contact with product. Identify potential areas for indirect skin contact. Wear gloves (tested to EN374) if hand contact with substance likely. Clean up contamination/spills as soon as they occur. Wash off any skin contamination immediately. Provide basic employee training to prevent / minimise exposures and to report any skin problems that may develop.  
 No other specific measures identified.

**AlphaPlus® 1-Decene**

Version 2.17

Revision Date 2025-06-16

**Other conditions affecting workers exposure**

Temperature : Assumes use at not more than 20°C above ambient temperature.

**3.2.5. Control of worker exposure: Chemical production where opportunity for exposure arises (PROC4)****Product (article) characteristics**

Covers percentage substance in the product up to 100 %.

Physical form of product : Liquid, vapour pressure < 0.5 kPa at Standard Temperature and Pressure

**Amount used (or contained in articles), frequency and duration of use/exposure**

Duration : Covers daily exposures up to 8 hours

**Technical and organisational conditions and measures**

Do not ingest. If swallowed then seek immediate medical assistance.  
Avoid direct skin contact with product. Identify potential areas for indirect skin contact. Wear gloves (tested to EN374) if hand contact with substance likely. Clean up contamination/spills as soon as they occur. Wash off any skin contamination immediately. Provide basic employee training to prevent / minimise exposures and to report any skin problems that may develop.  
No other specific measures identified.

**Other conditions affecting workers exposure**

Temperature : Assumes use at not more than 20°C above ambient temperature.

**3.2.6. Control of worker exposure: Transfer of substance or mixture (charging/discharging) at non dedicated-facilities (PROC8a)****Product (article) characteristics**

Covers percentage substance in the product up to 100 %.

Physical form of product : Liquid, vapour pressure < 0.5 kPa at Standard Temperature and Pressure

**Amount used (or contained in articles), frequency and duration of use/exposure**

Duration : Covers daily exposures up to 8 hours

**Technical and organisational conditions and measures**

Do not ingest. If swallowed then seek immediate medical assistance.  
Avoid direct skin contact with product. Identify potential areas for indirect skin contact. Wear gloves (tested to EN374) if hand contact with substance likely. Clean up contamination/spills as soon as they occur. Wash off any skin contamination immediately. Provide basic employee training to prevent / minimise exposures and to report any skin problems that may develop.  
No other specific measures identified.

**AlphaPlus® 1-Decene**

Version 2.17

Revision Date 2025-06-16

**Other conditions affecting workers exposure**

Temperature : Assumes use at not more than 20°C above ambient temperature.

**3.2.7. Control of worker exposure: Transfer of substance or mixture (charging/discharging) at dedicated facilities (PROC8b)****Product (article) characteristics**

Covers percentage substance in the product up to 100 %.

Physical form of product : Liquid, vapour pressure < 0.5 kPa at Standard Temperature and Pressure

**Amount used (or contained in articles), frequency and duration of use/exposure**

Duration : Covers daily exposures up to 8 hours

**Technical and organisational conditions and measures**

Do not ingest. If swallowed then seek immediate medical assistance.  
Avoid direct skin contact with product. Identify potential areas for indirect skin contact. Wear gloves (tested to EN374) if hand contact with substance likely. Clean up contamination/spills as soon as they occur. Wash off any skin contamination immediately. Provide basic employee training to prevent / minimise exposures and to report any skin problems that may develop.  
No other specific measures identified.

**Other conditions affecting workers exposure**

Temperature : Assumes use at not more than 20°C above ambient temperature.

**3.2.8. Control of worker exposure: Transfer of substance or mixture into small containers (dedicated filling line, including weighing) (PROC9)****Product (article) characteristics**

Covers percentage substance in the product up to 100 %.

Physical form of product : Liquid, vapour pressure < 0.5 kPa at Standard Temperature and Pressure

**Amount used (or contained in articles), frequency and duration of use/exposure**

Duration : Covers daily exposures up to 8 hours

**Technical and organisational conditions and measures**

Do not ingest. If swallowed then seek immediate medical assistance.  
Avoid direct skin contact with product. Identify potential areas for indirect skin contact. Wear gloves (tested to EN374) if hand contact with substance likely. Clean up contamination/spills as soon as they occur. Wash off any skin contamination immediately. Provide basic employee training to prevent / minimise exposures and to report any skin problems that may develop.  
No other specific measures identified.

**AlphaPlus® 1-Decene**

Version 2.17

Revision Date 2025-06-16

**Other conditions affecting workers exposure**

Temperature : Assumes use at not more than 20°C above ambient temperature.

**3.2.9. Control of worker exposure: Tableting, compression, extrusion, pelettisation, granulation (PROC14)****Product (article) characteristics**

Covers percentage substance in the product up to 100 %.

Physical form of product : Liquid, vapour pressure < 0.5 kPa at Standard Temperature and Pressure

**Amount used (or contained in articles), frequency and duration of use/exposure**

Duration : Covers daily exposures up to 8 hours

**Technical and organisational conditions and measures**

Do not ingest. If swallowed then seek immediate medical assistance.  
Avoid direct skin contact with product. Identify potential areas for indirect skin contact. Wear gloves (tested to EN374) if hand contact with substance likely. Clean up contamination/spills as soon as they occur. Wash off any skin contamination immediately. Provide basic employee training to prevent / minimise exposures and to report any skin problems that may develop.  
No other specific measures identified.

**Other conditions affecting workers exposure**

Temperature : Assumes use at not more than 20°C above ambient temperature.

**3.2.10. Control of worker exposure: Use as laboratory reagent (PROC15)****Product (article) characteristics**

Covers percentage substance in the product up to 100 %.

Physical form of product : Liquid, vapour pressure < 0.5 kPa at Standard Temperature and Pressure

**Amount used (or contained in articles), frequency and duration of use/exposure**

Duration : Covers daily exposures up to 8 hours

**Technical and organisational conditions and measures**

Do not ingest. If swallowed then seek immediate medical assistance.  
Avoid direct skin contact with product. Identify potential areas for indirect skin contact. Wear gloves (tested to EN374) if hand contact with substance likely. Clean up contamination/spills as soon as they occur. Wash off any skin contamination immediately. Provide basic employee training to prevent / minimise exposures and to report any skin problems that may develop.  
No other specific measures identified.



**AlphaPlus® 1-Decene**

Version 2.17

Revision Date 2025-06-16

**Other conditions affecting workers exposure**

Temperature : Assumes use at not more than 20°C above ambient temperature.

**3.3. Exposure estimation and reference to its source****3.3.1. Environmental release and exposure: Formulation into mixture (ERC2)**

| Protection Target   | Exposure estimate              | RCR   |
|---------------------|--------------------------------|-------|
| Freshwater          | 0,0005 mg/l (EUSES)            | 0,414 |
| Sea water           | 0,049 µg/l (EUSES)             | 0,041 |
| Freshwater sediment | 0,191 mg/kg wet weight (EUSES) | 0,412 |
| Sea sediment        | 0,019 mg/kg wet weight (EUSES) | 0,041 |
| Soil                | 0,290 mg/kg wet weight (EUSES) | 0,765 |
| Air                 | 0,195 mg/m³                    |       |

**Additional information on exposure estimation**

Common practices vary across sites thus conservative process release estimates used.

**3.3.2. Worker exposure: Chemical production or refinery in closed process without likelihood of exposure or processes with equivalent containment conditions (PROC1)****Additional information on exposure estimation**

A quantitative risk assessment is not required for human health.

**3.3.3. Worker exposure: Chemical production or refinery in closed continuous process with occasional controlled exposure or processes with equivalent containment conditions (PROC2)****Additional information on exposure estimation**

A quantitative risk assessment is not required for human health.

**3.3.4. Worker exposure: Manufacture or formulation in the chemical industry in closed batch processes with occasional controlled exposure or processes with equivalent containment condition (PROC3)****Additional information on exposure estimation**

A quantitative risk assessment is not required for human health.

**3.3.5. Worker exposure: Chemical production where opportunity for exposure arises (PROC4)****Additional information on exposure estimation**

A quantitative risk assessment is not required for human health.

**AlphaPlus® 1-Decene**

Version 2.17

Revision Date 2025-06-16

**3.3.6. Worker exposure: Transfer of substance or mixture (charging/discharging) at non dedicated-facilities (PROC8a)****Additional information on exposure estimation**

A quantitative risk assessment is not required for human health.

**3.3.7. Worker exposure: Transfer of substance or mixture (charging/discharging) at dedicated facilities (PROC8b)****Additional information on exposure estimation**

A quantitative risk assessment is not required for human health.

**3.3.8. Worker exposure: Transfer of substance or mixture into small containers (dedicated filling line, including weighing) (PROC9)****Additional information on exposure estimation**

A quantitative risk assessment is not required for human health.

**3.3.9. Worker exposure: Tableting, compression, extrusion, pelettisation, granulation (PROC14)****Additional information on exposure estimation**

A quantitative risk assessment is not required for human health.

**3.3.10. Worker exposure: Use as laboratory reagent (PROC15)****Additional information on exposure estimation**

A quantitative risk assessment is not required for human health.

**3.4. Guidance to DU to evaluate whether he works inside the boundaries set by the ES**

Guidance is based on assumed operating conditions which may not be applicable to all sites; thus, scaling may be necessary to define appropriate site-specific risk management measures.

Required removal efficiency for wastewater can be achieved using onsite/offsite technologies, either alone or in combination.

Required removal efficiency for air can be achieved using on-site technologies, either alone or in combination.

Further details on scaling and control technologies are provided in SpERC factsheet (<http://cefic.org/en/reach-for-industries-libraries.html>).

**AlphaPlus® 1-Decene**

Version 2.17

Revision Date 2025-06-16

**ES 4: Use in coatings – industrial; Industrial uses (SU3).****4.1. Title section****Exposure Scenario name** : Use in coatings – industrial**Structured Short Title** : Use in coatings – industrial; Industrial uses (SU3).**Substance** : dec-1-ene  
EC-No.: 212-819-2**Environment****CS 1** Use in coatings – industrial ERC4**Worker****CS 2** General measures applicable to all activities, General measures (skin irritants) PROC1**CS 3** General measures applicable to all activities, General measures (skin irritants) PROC2**CS 4** General measures applicable to all activities, General measures (skin irritants) PROC3**CS 5** General measures applicable to all activities, General measures (skin irritants) PROC4**CS 6** General measures applicable to all activities, General measures (skin irritants) PROC5**CS 7** General measures applicable to all activities, General measures (skin irritants) PROC7**CS 8** General measures applicable to all activities, General measures (skin irritants) PROC8a**CS 9** General measures applicable to all activities, General measures (skin irritants) PROC8b**CS 10** General measures applicable to all activities, General measures (skin irritants) PROC9**CS 11** General measures applicable to all activities, General measures (skin irritants) PROC10**CS 12** General measures applicable to all activities, General measures (skin irritants) PROC13**CS 13** General measures applicable to all activities, General measures (skin irritants) PROC14**CS 14** General measures applicable to all activities, General measures (skin irritants) PROC15**4.2. Conditions of use affecting exposure****4.2.1. Control of environmental exposure: Use of non-reactive processing aid at industrial site (no inclusion into or onto article) (ERC4)**

| SAFETY DATA SHEET  |   |
|--|---|
| AlphaPlus® 1-Decene  |   |
| Version 2.17   | Revision Date 2025-06-16  |
| <b>Product (article) characteristics</b>   |   |
| Covers percentage substance in the product up to 100 %.  |   |
| <b>Amount used (or contained in articles), frequency and duration of use/exposure</b>  |   |
| Maximum allowable site tonnage (MSafe)   | : 19.491 kg/day   |
| Release type   | : Continuous release  |
| Emission days  | : 300   |
| <b>Technical and organisational conditions and measures</b>  |   |
| Risk from environmental exposure is driven by soil.<br>Air - minimum efficiency of 90 %<br>Water - minimum efficiency of 97,4 %  |   |
| <b>Conditions and measures related to sewage treatment plant</b>   |   |
| STP type   | : Municipal sewage treatment plant  |
| STP sludge treatment   | : Prevent discharge of undissolved substance to or recover from wastewater.<br>Do not apply industrial sludge to natural soils.<br>Sewage sludge should be incinerated, contained or reclaimed. |
| STP effluent   | : 2.000 m3/d  |
| <b>Conditions and measures related to treatment of waste (including article waste)</b>   |   |
| Waste treatment  | : External treatment and disposal of waste should comply with applicable local and/or national regulations.   |
| <b>Other conditions affecting environmental exposure</b>   |   |
| Receiving surface water flow   | : 18.000 m3/d   |
| Local freshwater dilution factor   | : 10  |
| Local marine water dilution factor   | : 100   |
| <b>4.2.2. Control of worker exposure: Chemical production or refinery in closed process without likelihood of exposure or processes with equivalent containment conditions (PROC1)</b> |   |
| <b>Product (article) characteristics</b>   |   |
| Covers percentage substance in the product up to 100 %.  |   |
| Physical form of product   | : Liquid, vapour pressure < 0.5 kPa at Standard Temperature and Pressure  |
| <b>Amount used (or contained in articles), frequency and duration of use/exposure</b>  |   |
| Duration   | : Covers daily exposures up to 8 hours  |
| <b>Technical and organisational conditions and measures</b>  |   |
| SDS Number:100000068089  |   |
| 44/88  |   |

**AlphaPlus® 1-Decene**

Version 2.17

Revision Date 2025-06-16

Do not ingest. If swallowed then seek immediate medical assistance.  
 Avoid direct skin contact with product. Identify potential areas for indirect skin contact. Wear gloves (tested to EN374) if hand contact with substance likely. Clean up contamination/spills as soon as they occur. Wash off any skin contamination immediately. Provide basic employee training to prevent / minimise exposures and to report any skin problems that may develop.  
 No other specific measures identified.

**Other conditions affecting workers exposure**

Temperature : Assumes use at not more than 20°C above ambient temperature.

**4.2.3. Control of worker exposure: Chemical production or refinery in closed continuous process with occasional controlled exposure or processes with equivalent containment conditions (PROC2)**
**Product (article) characteristics**

Covers percentage substance in the product up to 100 %.

Physical form of product : Liquid, vapour pressure < 0.5 kPa at Standard Temperature and Pressure

**Amount used (or contained in articles), frequency and duration of use/exposure**

Duration : Covers daily exposures up to 8 hours

**Technical and organisational conditions and measures**

Do not ingest. If swallowed then seek immediate medical assistance.  
 Avoid direct skin contact with product. Identify potential areas for indirect skin contact. Wear gloves (tested to EN374) if hand contact with substance likely. Clean up contamination/spills as soon as they occur. Wash off any skin contamination immediately. Provide basic employee training to prevent / minimise exposures and to report any skin problems that may develop.  
 No other specific measures identified.

**Other conditions affecting workers exposure**

Temperature : Assumes use at not more than 20°C above ambient temperature.

**4.2.4. Control of worker exposure: Manufacture or formulation in the chemical industry in closed batch processes with occasional controlled exposure or processes with equivalent containment condition (PROC3)**
**Product (article) characteristics**

Covers percentage substance in the product up to 100 %.

Physical form of product : Liquid, vapour pressure < 0.5 kPa at Standard Temperature and Pressure

**Amount used (or contained in articles), frequency and duration of use/exposure**

Duration : Covers daily exposures up to 8 hours

**AlphaPlus® 1-Decene**

Version 2.17

Revision Date 2025-06-16

**Technical and organisational conditions and measures**

Do not ingest. If swallowed then seek immediate medical assistance.  
Avoid direct skin contact with product. Identify potential areas for indirect skin contact. Wear gloves (tested to EN374) if hand contact with substance likely. Clean up contamination/spills as soon as they occur. Wash off any skin contamination immediately. Provide basic employee training to prevent / minimise exposures and to report any skin problems that may develop.  
No other specific measures identified.

**Other conditions affecting workers exposure**

Temperature : Assumes use at not more than 20°C above ambient temperature.

**4.2.5. Control of worker exposure: Chemical production where opportunity for exposure arises (PROC4)****Product (article) characteristics**

Covers percentage substance in the product up to 100 %.

Physical form of product : Liquid, vapour pressure < 0.5 kPa at Standard Temperature and Pressure

**Amount used (or contained in articles), frequency and duration of use/exposure**

Duration : Covers daily exposures up to 8 hours

**Technical and organisational conditions and measures**

Do not ingest. If swallowed then seek immediate medical assistance.  
Avoid direct skin contact with product. Identify potential areas for indirect skin contact. Wear gloves (tested to EN374) if hand contact with substance likely. Clean up contamination/spills as soon as they occur. Wash off any skin contamination immediately. Provide basic employee training to prevent / minimise exposures and to report any skin problems that may develop.  
No other specific measures identified.

**Other conditions affecting workers exposure**

Temperature : Assumes use at not more than 20°C above ambient temperature.

**4.2.6. Control of worker exposure: Mixing or blending in batch processes (PROC5)****Product (article) characteristics**

Covers percentage substance in the product up to 100 %.

Physical form of product : Liquid, vapour pressure < 0.5 kPa at Standard Temperature and Pressure

**Amount used (or contained in articles), frequency and duration of use/exposure**

Duration : Covers daily exposures up to 8 hours

**AlphaPlus® 1-Decene**

Version 2.17

Revision Date 2025-06-16

**Technical and organisational conditions and measures**

Do not ingest. If swallowed then seek immediate medical assistance.  
 Avoid direct skin contact with product. Identify potential areas for indirect skin contact. Wear gloves (tested to EN374) if hand contact with substance likely. Clean up contamination/spills as soon as they occur. Wash off any skin contamination immediately. Provide basic employee training to prevent / minimise exposures and to report any skin problems that may develop.  
 No other specific measures identified.

**Other conditions affecting workers exposure**

Temperature : Assumes use at not more than 20°C above ambient temperature.

**4.2.7. Control of worker exposure: Industrial spraying (PROC7)****Product (article) characteristics**

Covers percentage substance in the product up to 100 %.

Physical form of product : Liquid, vapour pressure < 0.5 kPa at Standard Temperature and Pressure

**Amount used (or contained in articles), frequency and duration of use/exposure**

Duration : Covers daily exposures up to 8 hours

**Technical and organisational conditions and measures**

Do not ingest. If swallowed then seek immediate medical assistance.  
 Avoid direct skin contact with product. Identify potential areas for indirect skin contact. Wear gloves (tested to EN374) if hand contact with substance likely. Clean up contamination/spills as soon as they occur. Wash off any skin contamination immediately. Provide basic employee training to prevent / minimise exposures and to report any skin problems that may develop.  
 No other specific measures identified.

**Other conditions affecting workers exposure**

Temperature : Assumes use at not more than 20°C above ambient temperature.

**4.2.8. Control of worker exposure: Transfer of substance or mixture (charging/discharging) at non dedicated-facilities (PROC8a)****Product (article) characteristics**

Covers percentage substance in the product up to 100 %.

Physical form of product : Liquid, vapour pressure < 0.5 kPa at Standard Temperature and Pressure

**Amount used (or contained in articles), frequency and duration of use/exposure**

Duration : Covers daily exposures up to 8 hours

**AlphaPlus® 1-Decene**

Version 2.17

Revision Date 2025-06-16

**Technical and organisational conditions and measures**

Do not ingest. If swallowed then seek immediate medical assistance.  
 Avoid direct skin contact with product. Identify potential areas for indirect skin contact. Wear gloves (tested to EN374) if hand contact with substance likely. Clean up contamination/spills as soon as they occur. Wash off any skin contamination immediately. Provide basic employee training to prevent / minimise exposures and to report any skin problems that may develop.  
 No other specific measures identified.

**Other conditions affecting workers exposure**

Temperature : Assumes use at not more than 20°C above ambient temperature.

**4.2.9. Control of worker exposure: Transfer of substance or mixture (charging/discharging) at dedicated facilities (PROC8b)****Product (article) characteristics**

Covers percentage substance in the product up to 100 %.

Physical form of product : Liquid, vapour pressure < 0.5 kPa at Standard Temperature and Pressure

**Amount used (or contained in articles), frequency and duration of use/exposure**

Duration : Covers daily exposures up to 8 hours

**Technical and organisational conditions and measures**

Do not ingest. If swallowed then seek immediate medical assistance.  
 Avoid direct skin contact with product. Identify potential areas for indirect skin contact. Wear gloves (tested to EN374) if hand contact with substance likely. Clean up contamination/spills as soon as they occur. Wash off any skin contamination immediately. Provide basic employee training to prevent / minimise exposures and to report any skin problems that may develop.  
 No other specific measures identified.

**Other conditions affecting workers exposure**

Temperature : Assumes use at not more than 20°C above ambient temperature.

**4.2.10. Control of worker exposure: Transfer of substance or mixture into small containers (dedicated filling line, including weighing) (PROC9)****Product (article) characteristics**

Covers percentage substance in the product up to 100 %.

Physical form of product : Liquid, vapour pressure < 0.5 kPa at Standard Temperature and Pressure

**Amount used (or contained in articles), frequency and duration of use/exposure**

Duration : Covers daily exposures up to 8 hours



**AlphaPlus® 1-Decene**

Version 2.17

Revision Date 2025-06-16

**Technical and organisational conditions and measures**

Do not ingest. If swallowed then seek immediate medical assistance.  
 Avoid direct skin contact with product. Identify potential areas for indirect skin contact. Wear gloves (tested to EN374) if hand contact with substance likely. Clean up contamination/spills as soon as they occur. Wash off any skin contamination immediately. Provide basic employee training to prevent / minimise exposures and to report any skin problems that may develop.  
 No other specific measures identified.

**Other conditions affecting workers exposure**

Temperature : Assumes use at not more than 20°C above ambient temperature.

**4.2.11. Control of worker exposure: Roller application or brushing (PROC10)****Product (article) characteristics**

Covers percentage substance in the product up to 100 %.

Physical form of product : Liquid, vapour pressure < 0.5 kPa at Standard Temperature and Pressure

**Amount used (or contained in articles), frequency and duration of use/exposure**

Duration : Covers daily exposures up to 8 hours

**Technical and organisational conditions and measures**

Do not ingest. If swallowed then seek immediate medical assistance.  
 Avoid direct skin contact with product. Identify potential areas for indirect skin contact. Wear gloves (tested to EN374) if hand contact with substance likely. Clean up contamination/spills as soon as they occur. Wash off any skin contamination immediately. Provide basic employee training to prevent / minimise exposures and to report any skin problems that may develop.  
 No other specific measures identified.

**Other conditions affecting workers exposure**

Temperature : Assumes use at not more than 20°C above ambient temperature.

**4.2.12. Control of worker exposure: Treatment of articles by dipping and pouring (PROC13)****Product (article) characteristics**

Covers percentage substance in the product up to 100 %.

Physical form of product : Liquid, vapour pressure < 0.5 kPa at Standard Temperature and Pressure

**Amount used (or contained in articles), frequency and duration of use/exposure**

Duration : Covers daily exposures up to 8 hours

|   |  |
|---|--|
| SAFETY DATA SHEET   |  |
| <b>AlphaPlus® 1-Decene</b>  |  |
| Version 2.17  | Revision Date 2025-06-16   |
| <b>Technical and organisational conditions and measures</b>   |  |
| Do not ingest. If swallowed then seek immediate medical assistance.<br>Avoid direct skin contact with product. Identify potential areas for indirect skin contact. Wear gloves (tested to EN374) if hand contact with substance likely. Clean up contamination/spills as soon as they occur. Wash off any skin contamination immediately. Provide basic employee training to prevent / minimise exposures and to report any skin problems that may develop.<br>No other specific measures identified. |  |
| <b>Other conditions affecting workers exposure</b>  |  |
| Temperature   | : Assumes use at not more than 20°C above ambient temperature.           |
| <b>4.2.13. Control of worker exposure: Tableting, compression, extrusion, pelettisation, granulation (PROC14)</b>   |  |
| <b>Product (article) characteristics</b>  |  |
| Covers percentage substance in the product up to 100 %.   |  |
| Physical form of product  | : Liquid, vapour pressure < 0.5 kPa at Standard Temperature and Pressure |
| <b>Amount used (or contained in articles), frequency and duration of use/exposure</b>   |  |
| Duration  | : Covers daily exposures up to 8 hours                                   |
| <b>Technical and organisational conditions and measures</b>   |  |
| Do not ingest. If swallowed then seek immediate medical assistance.<br>Avoid direct skin contact with product. Identify potential areas for indirect skin contact. Wear gloves (tested to EN374) if hand contact with substance likely. Clean up contamination/spills as soon as they occur. Wash off any skin contamination immediately. Provide basic employee training to prevent / minimise exposures and to report any skin problems that may develop.<br>No other specific measures identified. |  |
| <b>Other conditions affecting workers exposure</b>  |  |
| Temperature   | : Assumes use at not more than 20°C above ambient temperature.           |
| <b>4.2.14. Control of worker exposure: Use as laboratory reagent (PROC15)</b>   |  |
| <b>Product (article) characteristics</b>  |  |
| Covers percentage substance in the product up to 100 %.   |  |
| Physical form of product  | : Liquid, vapour pressure < 0.5 kPa at Standard Temperature and Pressure |
| <b>Amount used (or contained in articles), frequency and duration of use/exposure</b>   |  |
| Duration  | : Covers daily exposures up to 8 hours                                   |
| SDS Number:100000068089   |  |
| 50/88   |  |

**AlphaPlus® 1-Decene**

Version 2.17

Revision Date 2025-06-16

**Technical and organisational conditions and measures**

Do not ingest. If swallowed then seek immediate medical assistance.  
 Avoid direct skin contact with product. Identify potential areas for indirect skin contact. Wear gloves (tested to EN374) if hand contact with substance likely. Clean up contamination/spills as soon as they occur. Wash off any skin contamination immediately. Provide basic employee training to prevent / minimise exposures and to report any skin problems that may develop.  
 No other specific measures identified.

**Other conditions affecting workers exposure**

Temperature : Assumes use at not more than 20°C above ambient temperature.

**4.3. Exposure estimation and reference to its source****4.3.1. Environmental release and exposure: Use of non-reactive processing aid at industrial site (no inclusion into or onto article) (ERC4)**

| Protection Target   | Exposure estimate               | RCR   |
|---------------------|---------------------------------|-------|
| Freshwater          | 0,334 µg/l (EUSES)              | 0,278 |
| Sea water           | 0,0326 µg/l (EUSES)             | 0,027 |
| Freshwater sediment | 0,129 mg/kg wet weight (EUSES)  | 0,276 |
| Sea sediment        | 0,0126 mg/kg wet weight (EUSES) | 0,027 |
| Soil                | 0,216 mg/kg wet weight (EUSES)  | 0,570 |
| Air                 | 0,303 mg/m <sup>3</sup>         |       |

**Additional information on exposure estimation**

Common practices vary across sites thus conservative process release estimates used.

**4.3.2. Worker exposure: Chemical production or refinery in closed process without likelihood of exposure or processes with equivalent containment conditions (PROC1)****Additional information on exposure estimation**

A quantitative risk assessment is not required for human health.

**4.3.3. Worker exposure: Chemical production or refinery in closed continuous process with occasional controlled exposure or processes with equivalent containment conditions (PROC2)****Additional information on exposure estimation**

A quantitative risk assessment is not required for human health.

**AlphaPlus® 1-Decene**

Version 2.17

Revision Date 2025-06-16

**4.3.4. Worker exposure: Manufacture or formulation in the chemical industry in closed batch processes with occasional controlled exposure or processes with equivalent containment condition (PROC3)**

**Additional information on exposure estimation**

A quantitative risk assessment is not required for human health.

**4.3.5. Worker exposure: Chemical production where opportunity for exposure arises (PROC4)**

**Additional information on exposure estimation**

A quantitative risk assessment is not required for human health.

**4.3.6. Worker exposure: Mixing or blending in batch processes (PROC5)**

**Additional information on exposure estimation**

A quantitative risk assessment is not required for human health.

**4.3.7. Worker exposure: Industrial spraying (PROC7)**

**Additional information on exposure estimation**

A quantitative risk assessment is not required for human health.

**4.3.8. Worker exposure: Transfer of substance or mixture (charging/discharging) at non dedicated-facilities (PROC8a)**

**Additional information on exposure estimation**

A quantitative risk assessment is not required for human health.

**4.3.9. Worker exposure: Transfer of substance or mixture (charging/discharging) at dedicated facilities (PROC8b)**

**Additional information on exposure estimation**

A quantitative risk assessment is not required for human health.

**4.3.10. Worker exposure: Transfer of substance or mixture into small containers (dedicated filling line, including weighing) (PROC9)**

**Additional information on exposure estimation**

A quantitative risk assessment is not required for human health.

**4.3.11. Worker exposure: Roller application or brushing (PROC10)**

**Additional information on exposure estimation**

A quantitative risk assessment is not required for human health.

**AlphaPlus® 1-Decene**

Version 2.17

Revision Date 2025-06-16

**4.3.12. Worker exposure: Treatment of articles by dipping and pouring (PROC13)****Additional information on exposure estimation**

A quantitative risk assessment is not required for human health.

**4.3.13. Worker exposure: Tableting, compression, extrusion, pelettisation, granulation (PROC14)****Additional information on exposure estimation**

A quantitative risk assessment is not required for human health.

**4.3.14. Worker exposure: Use as laboratory reagent (PROC15)****Additional information on exposure estimation**

A quantitative risk assessment is not required for human health.

**4.4. Guidance to DU to evaluate whether he works inside the boundaries set by the ES**

Guidance is based on assumed operating conditions which may not be applicable to all sites; thus, scaling may be necessary to define appropriate site-specific risk management measures.

Required removal efficiency for wastewater can be achieved using onsite/offsite technologies, either alone or in combination.

Required removal efficiency for air can be achieved using on-site technologies, either alone or in combination.

Further details on scaling and control technologies are provided in SpERC factsheet (<http://cefic.org/en/reach-for-industries-libraries.html>).

**AlphaPlus® 1-Decene**

Version 2.17

Revision Date 2025-06-16

**ES 5: Use in coatings – professional; Professional uses (SU22).****5.1. Title section**

|                               |   |
|-------------------------------|---|
| <b>Exposure Scenario name</b> | : Use in coatings – professional                            |
| <b>Structured Short Title</b> | : Use in coatings – professional; Professional uses (SU22). |
| <b>Substance</b>              | : dec-1-ene<br>EC-No.: 212-819-2                            |

**Environment**

|             |                                       |                 |
|-------------|---------------------------------------|-----------------|
| <b>CS 1</b> | <b>Use in coatings – professional</b> | ERC8a,<br>ERC8d |
|-------------|---------------------------------------|-----------------|

**Worker**

|              |   |        |
|--------------|---|--------|
| <b>CS 2</b>  | <b>General measures applicable to all activities, General measures (skin irritants)</b> | PROC1  |
| <b>CS 3</b>  | <b>General measures applicable to all activities, General measures (skin irritants)</b> | PROC2  |
| <b>CS 4</b>  | <b>General measures applicable to all activities, General measures (skin irritants)</b> | PROC3  |
| <b>CS 5</b>  | <b>General measures applicable to all activities, General measures (skin irritants)</b> | PROC4  |
| <b>CS 6</b>  | <b>General measures applicable to all activities, General measures (skin irritants)</b> | PROC5  |
| <b>CS 7</b>  | <b>General measures applicable to all activities, General measures (skin irritants)</b> | PROC8a |
| <b>CS 8</b>  | <b>General measures applicable to all activities, General measures (skin irritants)</b> | PROC8b |
| <b>CS 9</b>  | <b>General measures applicable to all activities, General measures (skin irritants)</b> | PROC10 |
| <b>CS 10</b> | <b>General measures applicable to all activities, General measures (skin irritants)</b> | PROC11 |
| <b>CS 11</b> | <b>General measures applicable to all activities, General measures (skin irritants)</b> | PROC13 |
| <b>CS 12</b> | <b>General measures applicable to all activities, General measures (skin irritants)</b> | PROC15 |
| <b>CS 13</b> | <b>General measures applicable to all activities, General measures (skin irritants)</b> | PROC19 |

**5.2. Conditions of use affecting exposure**

**5.2.1. Control of environmental exposure: Widespread use of non-reactive processing aid (no inclusion into or onto article, indoor) (ERC8a) / Widespread use of non-reactive processing aid (no inclusion into or onto article, outdoor) (ERC8d)**

|  |   |
|--|---|
| SAFETY DATA SHEET  |   |
| <b>AlphaPlus® 1-Decene</b>   |   |
| Version 2.17   | Revision Date 2025-06-16  |
| <b>Product (article) characteristics</b>   |   |
| Covers percentage substance in the product up to 100 %.  |   |
| <b>Amount used (or contained in articles), frequency and duration of use/exposure</b>  |   |
| Maximum allowable site tonnage (MSafe)   | : 52 kg/day   |
| Release type   | : Wide dispersive use   |
| Emission days  | : 300   |
| <b>Technical and organisational conditions and measures</b>  |   |
| Risk from environmental exposure is driven by soil.<br>Air - minimum efficiency of 0 %<br>Water - minimum efficiency of 97,4 %   |   |
| <b>Conditions and measures related to sewage treatment plant</b>   |   |
| STP type   | : Municipal sewage treatment plant  |
| STP sludge treatment   | : Prevent discharge of undissolved substance to or recover from wastewater.<br>Do not apply industrial sludge to natural soils.<br>Sewage sludge should be incinerated, contained or reclaimed. |
| STP effluent   | : 2.000 m3/d  |
| <b>Conditions and measures related to treatment of waste (including article waste)</b>   |   |
| Waste treatment  | : External treatment and disposal of waste should comply with applicable local and/or national regulations.   |
| <b>Other conditions affecting environmental exposure</b>   |   |
| Receiving surface water flow   | : 18.000 m3/d   |
| Local freshwater dilution factor   | : 10  |
| Local marine water dilution factor   | : 100   |
| <b>5.2.2. Control of worker exposure: Chemical production or refinery in closed process without likelihood of exposure or processes with equivalent containment conditions (PROC1)</b> |   |
| <b>Product (article) characteristics</b>   |   |
| Covers percentage substance in the product up to 100 %.  |   |
| Physical form of product   | : Liquid, vapour pressure < 0.5 kPa at Standard Temperature and Pressure  |
| <b>Amount used (or contained in articles), frequency and duration of use/exposure</b>  |   |
| Duration   | : Covers daily exposures up to 8 hours  |
| <b>Technical and organisational conditions and measures</b>  |   |
| SDS Number:100000068089  |   |
| 55/88  |   |

**AlphaPlus® 1-Decene**

Version 2.17

Revision Date 2025-06-16

Do not ingest. If swallowed then seek immediate medical assistance.  
 Avoid direct skin contact with product. Identify potential areas for indirect skin contact. Wear gloves (tested to EN374) if hand contact with substance likely. Clean up contamination/spills as soon as they occur. Wash off any skin contamination immediately. Provide basic employee training to prevent / minimise exposures and to report any skin problems that may develop.  
 No other specific measures identified.

**Other conditions affecting workers exposure**

Temperature : Assumes use at not more than 20°C above ambient temperature.

**5.2.3. Control of worker exposure: Chemical production or refinery in closed continuous process with occasional controlled exposure or processes with equivalent containment conditions (PROC2)**
**Product (article) characteristics**

Covers percentage substance in the product up to 100 %.

Physical form of product : Liquid, vapour pressure < 0.5 kPa at Standard Temperature and Pressure

**Amount used (or contained in articles), frequency and duration of use/exposure**

Duration : Covers daily exposures up to 8 hours

**Technical and organisational conditions and measures**

Do not ingest. If swallowed then seek immediate medical assistance.  
 Avoid direct skin contact with product. Identify potential areas for indirect skin contact. Wear gloves (tested to EN374) if hand contact with substance likely. Clean up contamination/spills as soon as they occur. Wash off any skin contamination immediately. Provide basic employee training to prevent / minimise exposures and to report any skin problems that may develop.  
 No other specific measures identified.

**Other conditions affecting workers exposure**

Temperature : Assumes use at not more than 20°C above ambient temperature.

**5.2.4. Control of worker exposure: Manufacture or formulation in the chemical industry in closed batch processes with occasional controlled exposure or processes with equivalent containment condition (PROC3)**
**Product (article) characteristics**

Covers percentage substance in the product up to 100 %.

Physical form of product : Liquid, vapour pressure < 0.5 kPa at Standard Temperature and Pressure

**Amount used (or contained in articles), frequency and duration of use/exposure**

Duration : Covers daily exposures up to 8 hours



|   |  |
|---|--|
| SAFETY DATA SHEET   |  |
| <b>AlphaPlus® 1-Decene</b>  |  |
| Version 2.17  | Revision Date 2025-06-16   |
| <b>Technical and organisational conditions and measures</b>   |  |
| Do not ingest. If swallowed then seek immediate medical assistance.<br>Avoid direct skin contact with product. Identify potential areas for indirect skin contact. Wear gloves (tested to EN374) if hand contact with substance likely. Clean up contamination/spills as soon as they occur. Wash off any skin contamination immediately. Provide basic employee training to prevent / minimise exposures and to report any skin problems that may develop.<br>No other specific measures identified. |  |
| <b>Other conditions affecting workers exposure</b>  |  |
| Temperature   | : Assumes use at not more than 20°C above ambient temperature.           |
| <b>5.2.5. Control of worker exposure: Chemical production where opportunity for exposure arises (PROC4)</b>   |  |
| <b>Product (article) characteristics</b>  |  |
| Covers percentage substance in the product up to 100 %.   |  |
| Physical form of product  | : Liquid, vapour pressure < 0.5 kPa at Standard Temperature and Pressure |
| <b>Amount used (or contained in articles), frequency and duration of use/exposure</b>   |  |
| Duration  | : Covers daily exposures up to 8 hours                                   |
| <b>Technical and organisational conditions and measures</b>   |  |
| Do not ingest. If swallowed then seek immediate medical assistance.<br>Avoid direct skin contact with product. Identify potential areas for indirect skin contact. Wear gloves (tested to EN374) if hand contact with substance likely. Clean up contamination/spills as soon as they occur. Wash off any skin contamination immediately. Provide basic employee training to prevent / minimise exposures and to report any skin problems that may develop.<br>No other specific measures identified. |  |
| <b>Other conditions affecting workers exposure</b>  |  |
| Temperature   | : Assumes use at not more than 20°C above ambient temperature.           |
| <b>5.2.6. Control of worker exposure: Mixing or blending in batch processes (PROC5)</b>   |  |
| <b>Product (article) characteristics</b>  |  |
| Covers percentage substance in the product up to 100 %.   |  |
| Physical form of product  | : Liquid, vapour pressure < 0.5 kPa at Standard Temperature and Pressure |
| <b>Amount used (or contained in articles), frequency and duration of use/exposure</b>   |  |
| Duration  | : Covers daily exposures up to 8 hours                                   |
| SDS Number:100000068089   |  |
| 57/88   |  |

**AlphaPlus® 1-Decene**

Version 2.17

Revision Date 2025-06-16

**Technical and organisational conditions and measures**

Do not ingest. If swallowed then seek immediate medical assistance.  
Avoid direct skin contact with product. Identify potential areas for indirect skin contact. Wear gloves (tested to EN374) if hand contact with substance likely. Clean up contamination/spills as soon as they occur. Wash off any skin contamination immediately. Provide basic employee training to prevent / minimise exposures and to report any skin problems that may develop.  
No other specific measures identified.

**Other conditions affecting workers exposure**

Temperature : Assumes use at not more than 20°C above ambient temperature.

**5.2.7. Control of worker exposure: Transfer of substance or mixture (charging/discharging) at non dedicated-facilities (PROC8a)****Product (article) characteristics**

Covers percentage substance in the product up to 100 %.

Physical form of product : Liquid, vapour pressure < 0.5 kPa at Standard Temperature and Pressure

**Amount used (or contained in articles), frequency and duration of use/exposure**

Duration : Covers daily exposures up to 8 hours

**Technical and organisational conditions and measures**

Do not ingest. If swallowed then seek immediate medical assistance.  
Avoid direct skin contact with product. Identify potential areas for indirect skin contact. Wear gloves (tested to EN374) if hand contact with substance likely. Clean up contamination/spills as soon as they occur. Wash off any skin contamination immediately. Provide basic employee training to prevent / minimise exposures and to report any skin problems that may develop.  
No other specific measures identified.

**Other conditions affecting workers exposure**

Temperature : Assumes use at not more than 20°C above ambient temperature.

**5.2.8. Control of worker exposure: Transfer of substance or mixture (charging/discharging) at dedicated facilities (PROC8b)****Product (article) characteristics**

Covers percentage substance in the product up to 100 %.

Physical form of product : Liquid, vapour pressure < 0.5 kPa at Standard Temperature and Pressure

**Amount used (or contained in articles), frequency and duration of use/exposure**

Duration : Covers daily exposures up to 8 hours

**AlphaPlus® 1-Decene**

Version 2.17

Revision Date 2025-06-16

**Technical and organisational conditions and measures**

Do not ingest. If swallowed then seek immediate medical assistance.  
 Avoid direct skin contact with product. Identify potential areas for indirect skin contact. Wear gloves (tested to EN374) if hand contact with substance likely. Clean up contamination/spills as soon as they occur. Wash off any skin contamination immediately. Provide basic employee training to prevent / minimise exposures and to report any skin problems that may develop.  
 No other specific measures identified.

**Other conditions affecting workers exposure**

Temperature : Assumes use at not more than 20°C above ambient temperature.

**5.2.9. Control of worker exposure: Roller application or brushing (PROC10)****Product (article) characteristics**

Covers percentage substance in the product up to 100 %.

Physical form of product : Liquid, vapour pressure < 0.5 kPa at Standard Temperature and Pressure

**Amount used (or contained in articles), frequency and duration of use/exposure**

Duration : Covers daily exposures up to 8 hours

**Technical and organisational conditions and measures**

Do not ingest. If swallowed then seek immediate medical assistance.  
 Avoid direct skin contact with product. Identify potential areas for indirect skin contact. Wear gloves (tested to EN374) if hand contact with substance likely. Clean up contamination/spills as soon as they occur. Wash off any skin contamination immediately. Provide basic employee training to prevent / minimise exposures and to report any skin problems that may develop.  
 No other specific measures identified.

**Other conditions affecting workers exposure**

Temperature : Assumes use at not more than 20°C above ambient temperature.

**5.2.10. Control of worker exposure: Non-industrial spraying (PROC11)****Product (article) characteristics**

Covers percentage substance in the product up to 100 %.

Physical form of product : Liquid, vapour pressure < 0.5 kPa at Standard Temperature and Pressure

**Amount used (or contained in articles), frequency and duration of use/exposure**

Duration : Covers daily exposures up to 8 hours

**AlphaPlus® 1-Decene**

Version 2.17

Revision Date 2025-06-16

**Technical and organisational conditions and measures**

Do not ingest. If swallowed then seek immediate medical assistance.  
 Avoid direct skin contact with product. Identify potential areas for indirect skin contact. Wear gloves (tested to EN374) if hand contact with substance likely. Clean up contamination/spills as soon as they occur. Wash off any skin contamination immediately. Provide basic employee training to prevent / minimise exposures and to report any skin problems that may develop.  
 No other specific measures identified.

**Other conditions affecting workers exposure**

Temperature : Assumes use at not more than 20°C above ambient temperature.

**5.2.11. Control of worker exposure: Treatment of articles by dipping and pouring (PROC13)****Product (article) characteristics**

Covers percentage substance in the product up to 100 %.

Physical form of product : Liquid, vapour pressure < 0.5 kPa at Standard Temperature and Pressure

**Amount used (or contained in articles), frequency and duration of use/exposure**

Duration : Covers daily exposures up to 8 hours

**Technical and organisational conditions and measures**

Do not ingest. If swallowed then seek immediate medical assistance.  
 Avoid direct skin contact with product. Identify potential areas for indirect skin contact. Wear gloves (tested to EN374) if hand contact with substance likely. Clean up contamination/spills as soon as they occur. Wash off any skin contamination immediately. Provide basic employee training to prevent / minimise exposures and to report any skin problems that may develop.  
 No other specific measures identified.

**Other conditions affecting workers exposure**

Temperature : Assumes use at not more than 20°C above ambient temperature.

**5.2.12. Control of worker exposure: Use as laboratory reagent (PROC15)****Product (article) characteristics**

Covers percentage substance in the product up to 100 %.

Physical form of product : Liquid, vapour pressure < 0.5 kPa at Standard Temperature and Pressure

**Amount used (or contained in articles), frequency and duration of use/exposure**

Duration : Covers daily exposures up to 8 hours

**AlphaPlus® 1-Decene**

Version 2.17

Revision Date 2025-06-16

**Technical and organisational conditions and measures**

Do not ingest. If swallowed then seek immediate medical assistance.  
 Avoid direct skin contact with product. Identify potential areas for indirect skin contact. Wear gloves (tested to EN374) if hand contact with substance likely. Clean up contamination/spills as soon as they occur. Wash off any skin contamination immediately. Provide basic employee training to prevent / minimise exposures and to report any skin problems that may develop.  
 No other specific measures identified.

**Other conditions affecting workers exposure**

Temperature : Assumes use at not more than 20°C above ambient temperature.

**5.2.13. Control of worker exposure: Manual activities involving hand contact (PROC19)****Product (article) characteristics**

Covers percentage substance in the product up to 100 %.

Physical form of product : Liquid, vapour pressure < 0.5 kPa at Standard Temperature and Pressure

**Amount used (or contained in articles), frequency and duration of use/exposure**

Duration : Covers daily exposures up to 8 hours

**Technical and organisational conditions and measures**

Do not ingest. If swallowed then seek immediate medical assistance.  
 Avoid direct skin contact with product. Identify potential areas for indirect skin contact. Wear gloves (tested to EN374) if hand contact with substance likely. Clean up contamination/spills as soon as they occur. Wash off any skin contamination immediately. Provide basic employee training to prevent / minimise exposures and to report any skin problems that may develop.  
 No other specific measures identified.

**Other conditions affecting workers exposure**

Temperature : Assumes use at not more than 20°C above ambient temperature.

**5.3. Exposure estimation and reference to its source**

**5.3.1. Environmental release and exposure: Widespread use of non-reactive processing aid (no inclusion into or onto article, indoor) (ERC8a) / Widespread use of non-reactive processing aid (no inclusion into or onto article, outdoor) (ERC8d)**

| Protection Target   | Exposure estimate              | RCR   |
|---------------------|--------------------------------|-------|
| Freshwater          | 0,334 µg/l (EUSES)             | 0,278 |
| Sea water           | 0,0326 µg/l (EUSES)            | 0,027 |
| Freshwater sediment | 0,129 mg/kg wet weight (EUSES) | 0,276 |

**AlphaPlus® 1-Decene**

Version 2.17

Revision Date 2025-06-16

|              |                                 |       |
|--------------|---------------------------------|-------|
| Sea sediment | 0,0126 mg/kg wet weight (EUSES) | 0,027 |
| Soil         | 0,163 mg/kg wet weight (EUSES)  | 0,431 |
| Air          | 0,0061 mg/m <sup>3</sup>        |       |

**Additional information on exposure estimation**

Common practices vary across sites thus conservative process release estimates used.

**5.3.2. Worker exposure: Chemical production or refinery in closed process without likelihood of exposure or processes with equivalent containment conditions (PROC1)****Additional information on exposure estimation**

A quantitative risk assessment is not required for human health.

**5.3.3. Worker exposure: Chemical production or refinery in closed continuous process with occasional controlled exposure or processes with equivalent containment conditions (PROC2)****Additional information on exposure estimation**

A quantitative risk assessment is not required for human health.

**5.3.4. Worker exposure: Manufacture or formulation in the chemical industry in closed batch processes with occasional controlled exposure or processes with equivalent containment condition (PROC3)****Additional information on exposure estimation**

A quantitative risk assessment is not required for human health.

**5.3.5. Worker exposure: Chemical production where opportunity for exposure arises (PROC4)****Additional information on exposure estimation**

A quantitative risk assessment is not required for human health.

**5.3.6. Worker exposure: Mixing or blending in batch processes (PROC5)****Additional information on exposure estimation**

A quantitative risk assessment is not required for human health.

**5.3.7. Worker exposure: Transfer of substance or mixture (charging/discharging) at non dedicated-facilities (PROC8a)****Additional information on exposure estimation**

A quantitative risk assessment is not required for human health.

**AlphaPlus® 1-Decene**

Version 2.17

Revision Date 2025-06-16

**5.3.8. Worker exposure: Transfer of substance or mixture (charging/discharging) at dedicated facilities (PROC8b)****Additional information on exposure estimation**

A quantitative risk assessment is not required for human health.

**5.3.9. Worker exposure: Roller application or brushing (PROC10)****Additional information on exposure estimation**

A quantitative risk assessment is not required for human health.

**5.3.10. Worker exposure: Non-industrial spraying (PROC11)****Additional information on exposure estimation**

A quantitative risk assessment is not required for human health.

**5.3.11. Worker exposure: Treatment of articles by dipping and pouring (PROC13)****Additional information on exposure estimation**

A quantitative risk assessment is not required for human health.

**5.3.12. Worker exposure: Use as laboratory reagent (PROC15)****Additional information on exposure estimation**

A quantitative risk assessment is not required for human health.

**5.3.13. Worker exposure: Manual activities involving hand contact (PROC19)****Additional information on exposure estimation**

A quantitative risk assessment is not required for human health.

**5.4. Guidance to DU to evaluate whether he works inside the boundaries set by the ES**

Guidance is based on assumed operating conditions which may not be applicable to all sites; thus, scaling may be necessary to define appropriate site-specific risk management measures.

Required removal efficiency for wastewater can be achieved using onsite/offsite technologies, either alone or in combination.

Required removal efficiency for air can be achieved using on-site technologies, either alone or in combination.

Further details on scaling and control technologies are provided in SpERC factsheet (<http://cefic.org/en/reach-for-industries-libraries.html>).

**AlphaPlus® 1-Decene**

Version 2.17

Revision Date 2025-06-16

**ES 6: Use in Coatings - Consumer; Consumer uses (SU21).****6.1. Title section**

|                               |   |
|-------------------------------|---|
| <b>Exposure Scenario name</b> | : Use in Coatings - Consumer                        |
| <b>Structured Short Title</b> | : Use in Coatings - Consumer; Consumer uses (SU21). |
| <b>Substance</b>              | : dec-1-ene<br>EC-No.: 212-819-2                    |

**Environment**

|             |                                   |                 |
|-------------|-----------------------------------|-----------------|
| <b>CS 1</b> | <b>Use in Coatings - Consumer</b> | ERC8a,<br>ERC8d |
|-------------|-----------------------------------|-----------------|

**Consumer**

|              |   |      |
|--------------|---|------|
| <b>CS 2</b>  | <b>General measures applicable to all activities, General measures (skin irritants)</b> | PC1  |
| <b>CS 3</b>  | <b>General measures applicable to all activities, General measures (skin irritants)</b> | PC4  |
| <b>CS 4</b>  | <b>General measures applicable to all activities, General measures (skin irritants)</b> | PC8  |
| <b>CS 5</b>  | <b>General measures applicable to all activities, General measures (skin irritants)</b> | PC9a |
| <b>CS 6</b>  | <b>General measures applicable to all activities, General measures (skin irritants)</b> | PC9b |
| <b>CS 7</b>  | <b>General measures applicable to all activities, General measures (skin irritants)</b> | PC9c |
| <b>CS 8</b>  | <b>General measures applicable to all activities, General measures (skin irritants)</b> | PC15 |
| <b>CS 9</b>  | <b>General measures applicable to all activities, General measures (skin irritants)</b> | PC18 |
| <b>CS 10</b> | <b>General measures applicable to all activities, General measures (skin irritants)</b> | PC23 |
| <b>CS 11</b> | <b>General measures applicable to all activities, General measures (skin irritants)</b> | PC24 |
| <b>CS 12</b> | <b>General measures applicable to all activities, General measures (skin irritants)</b> | PC31 |
| <b>CS 13</b> | <b>General measures applicable to all activities, General measures (skin irritants)</b> | PC34 |

**6.2. Conditions of use affecting exposure**

**6.2.1. Control of environmental exposure: Widespread use of non-reactive processing aid (no inclusion into or onto article, indoor) (ERC8a) / Widespread use of non-reactive processing aid (no inclusion into or onto article, outdoor) (ERC8d)**



**AlphaPlus® 1-Decene**

Version 2.17

Revision Date 2025-06-16

**Product (article) characteristics**

Covers percentage substance in the product up to 100 %.

**Amount used (or contained in articles), frequency and duration of use/exposure**Maximum allowable site tonnage : 52 kg/day  
(MSafe)

Release type : Wide dispersive use

Emission days : 365

**Conditions and measures related to treatment of waste (including article waste)**

Waste treatment : External treatment and disposal of waste should comply with applicable local and/or national regulations.

**Other conditions affecting environmental exposure**

Receiving surface water flow : 18.000 m3/d

Local freshwater dilution factor : 10

Local marine water dilution factor : 100

**6.2.2. Control of consumer exposure: Adhesives, sealants (PC1)****Product (article) characteristics**

Covers percentage substance in the product up to 100 %.

Physical form of product : Liquid, vapour pressure &lt; 0.5 kPa at Standard Temperature and Pressure

**Amount used (or contained in articles), frequency and duration of use/exposure**

Duration : Covers daily exposures up to 8 hours

**Conditions and measures related to personal protection, hygiene and health evaluation**

Do not ingest. If swallowed then seek immediate medical assistance.  
 Avoid direct skin contact with product. Identify potential areas for indirect skin contact. Wear gloves (tested to EN374) if hand contact with substance likely. Clean up contamination/spills as soon as they occur. Wash off any skin contamination immediately. Provide basic employee training to prevent / minimise exposures and to report any skin problems that may develop.  
 No other specific measures identified.

**Other conditions affecting consumers exposure**

Temperature : Assumes use at not more than 20°C above ambient temperature.

**6.2.3. Control of consumer exposure: Anti-Freeze and de-icing products (PC4)****Product (article) characteristics**

|  |  |
|--|--|
| SAFETY DATA SHEET  |  |
| <b>AlphaPlus® 1-Decene</b>   |  |
| Version 2.17   | Revision Date 2025-06-16   |
| Covers percentage substance in the product up to 100 %.  |  |
| Physical form of product   | : Liquid, vapour pressure < 0.5 kPa at Standard Temperature and Pressure |
| <b>Amount used (or contained in articles), frequency and duration of use/exposure</b>  |  |
| Duration   | : Covers daily exposures up to 8 hours                                   |
| <b>Conditions and measures related to personal protection, hygiene and health evaluation</b>   |  |
| <p>Do not ingest. If swallowed then seek immediate medical assistance.</p> <p>Avoid direct skin contact with product. Identify potential areas for indirect skin contact. Wear gloves (tested to EN374) if hand contact with substance likely. Clean up contamination/spills as soon as they occur. Wash off any skin contamination immediately. Provide basic employee training to prevent / minimise exposures and to report any skin problems that may develop.</p> <p>No other specific measures identified.</p> |  |
| <b>Other conditions affecting consumers exposure</b>   |  |
| Temperature  | : Assumes use at not more than 20°C above ambient temperature.           |
| <b>6.2.4. Control of consumer exposure: Biocidal products (PC8)</b>  |  |
| <b>Product (article) characteristics</b>   |  |
| Covers percentage substance in the product up to 100 %.  |  |
| Physical form of product   | : Liquid, vapour pressure < 0.5 kPa at Standard Temperature and Pressure |
| <b>Amount used (or contained in articles), frequency and duration of use/exposure</b>  |  |
| Duration   | : Covers daily exposures up to 8 hours                                   |
| <b>Conditions and measures related to personal protection, hygiene and health evaluation</b>   |  |
| <p>Do not ingest. If swallowed then seek immediate medical assistance.</p> <p>Avoid direct skin contact with product. Identify potential areas for indirect skin contact. Wear gloves (tested to EN374) if hand contact with substance likely. Clean up contamination/spills as soon as they occur. Wash off any skin contamination immediately. Provide basic employee training to prevent / minimise exposures and to report any skin problems that may develop.</p> <p>No other specific measures identified.</p> |  |
| <b>Other conditions affecting consumers exposure</b>   |  |
| Temperature  | : Assumes use at not more than 20°C above ambient temperature.           |
| <b>6.2.5. Control of consumer exposure: Coatings and paints, thinners, paint removers (PC9a)</b>   |  |
| <b>Product (article) characteristics</b>   |  |
| Covers percentage substance in the product up to 100 %.  |  |
| SDS Number:100000068089  |  |
| 66/88  |  |

**AlphaPlus® 1-Decene**

Version 2.17

Revision Date 2025-06-16

Physical form of product : Liquid, vapour pressure < 0.5 kPa at Standard Temperature and Pressure

**Amount used (or contained in articles), frequency and duration of use/exposure**

Duration : Covers daily exposures up to 8 hours

**Conditions and measures related to personal protection, hygiene and health evaluation**

Do not ingest. If swallowed then seek immediate medical assistance.  
Avoid direct skin contact with product. Identify potential areas for indirect skin contact. Wear gloves (tested to EN374) if hand contact with substance likely. Clean up contamination/spills as soon as they occur. Wash off any skin contamination immediately. Provide basic employee training to prevent / minimise exposures and to report any skin problems that may develop.  
No other specific measures identified.

**Other conditions affecting consumers exposure**

Temperature : Assumes use at not more than 20°C above ambient temperature.

**6.2.6. Control of consumer exposure: Fillers, putties, plasters, modelling clay (PC9b)****Product (article) characteristics**

Covers percentage substance in the product up to 100 %.

Physical form of product : Liquid, vapour pressure < 0.5 kPa at Standard Temperature and Pressure

**Amount used (or contained in articles), frequency and duration of use/exposure**

Duration : Covers daily exposures up to 8 hours

**Conditions and measures related to personal protection, hygiene and health evaluation**

Do not ingest. If swallowed then seek immediate medical assistance.  
Avoid direct skin contact with product. Identify potential areas for indirect skin contact. Wear gloves (tested to EN374) if hand contact with substance likely. Clean up contamination/spills as soon as they occur. Wash off any skin contamination immediately. Provide basic employee training to prevent / minimise exposures and to report any skin problems that may develop.  
No other specific measures identified.

**Other conditions affecting consumers exposure**

Temperature : Assumes use at not more than 20°C above ambient temperature.

**6.2.7. Control of consumer exposure: Finger paints (PC9c)****Product (article) characteristics**

Covers percentage substance in the product up to 100 %.

Physical form of product : Liquid, vapour pressure < 0.5 kPa at Standard Temperature

**AlphaPlus® 1-Decene**

Version 2.17

Revision Date 2025-06-16

and Pressure

**Amount used (or contained in articles), frequency and duration of use/exposure**

Duration : Covers daily exposures up to 8 hours

**Conditions and measures related to personal protection, hygiene and health evaluation**

Do not ingest. If swallowed then seek immediate medical assistance.  
 Avoid direct skin contact with product. Identify potential areas for indirect skin contact. Wear gloves (tested to EN374) if hand contact with substance likely. Clean up contamination/spills as soon as they occur. Wash off any skin contamination immediately. Provide basic employee training to prevent / minimise exposures and to report any skin problems that may develop.  
 No other specific measures identified.

**Other conditions affecting consumers exposure**

Temperature : Assumes use at not more than 20°C above ambient temperature.

**6.2.8. Control of consumer exposure: Non-metal surface treatment products (PC15)****Product (article) characteristics**

Covers percentage substance in the product up to 100 %.

Physical form of product : Liquid, vapour pressure < 0.5 kPa at Standard Temperature and Pressure

**Amount used (or contained in articles), frequency and duration of use/exposure**

Duration : Covers daily exposures up to 8 hours

**Conditions and measures related to personal protection, hygiene and health evaluation**

Do not ingest. If swallowed then seek immediate medical assistance.  
 Avoid direct skin contact with product. Identify potential areas for indirect skin contact. Wear gloves (tested to EN374) if hand contact with substance likely. Clean up contamination/spills as soon as they occur. Wash off any skin contamination immediately. Provide basic employee training to prevent / minimise exposures and to report any skin problems that may develop.  
 No other specific measures identified.

**Other conditions affecting consumers exposure**

Temperature : Assumes use at not more than 20°C above ambient temperature.

**6.2.9. Control of consumer exposure: Ink and toners (PC18)****Product (article) characteristics**

Covers percentage substance in the product up to 100 %.

Physical form of product : Liquid, vapour pressure < 0.5 kPa at Standard Temperature and Pressure

**AlphaPlus® 1-Decene**

Version 2.17

Revision Date 2025-06-16

**Amount used (or contained in articles), frequency and duration of use/exposure**

Duration : Covers daily exposures up to 8 hours

**Conditions and measures related to personal protection, hygiene and health evaluation**

Do not ingest. If swallowed then seek immediate medical assistance.  
 Avoid direct skin contact with product. Identify potential areas for indirect skin contact. Wear gloves (tested to EN374) if hand contact with substance likely. Clean up contamination/spills as soon as they occur. Wash off any skin contamination immediately. Provide basic employee training to prevent / minimise exposures and to report any skin problems that may develop.  
 No other specific measures identified.

**Other conditions affecting consumers exposure**

Temperature : Assumes use at not more than 20°C above ambient temperature.

**6.2.10. Control of consumer exposure: Leather treatment products (PC23)****Product (article) characteristics**

Covers percentage substance in the product up to 100 %.

Physical form of product : Liquid, vapour pressure &lt; 0.5 kPa at Standard Temperature and Pressure

**Amount used (or contained in articles), frequency and duration of use/exposure**

Duration : Covers daily exposures up to 8 hours

**Conditions and measures related to personal protection, hygiene and health evaluation**

Do not ingest. If swallowed then seek immediate medical assistance.  
 Avoid direct skin contact with product. Identify potential areas for indirect skin contact. Wear gloves (tested to EN374) if hand contact with substance likely. Clean up contamination/spills as soon as they occur. Wash off any skin contamination immediately. Provide basic employee training to prevent / minimise exposures and to report any skin problems that may develop.  
 No other specific measures identified.

**Other conditions affecting consumers exposure**

Temperature : Assumes use at not more than 20°C above ambient temperature.

**6.2.11. Control of consumer exposure: Lubricants, greases, release products (PC24)****Product (article) characteristics**

Covers percentage substance in the product up to 100 %.

Physical form of product : Liquid, vapour pressure &lt; 0.5 kPa at Standard Temperature and Pressure

**AlphaPlus® 1-Decene**

Version 2.17

Revision Date 2025-06-16

**Amount used (or contained in articles), frequency and duration of use/exposure**

Duration : Covers daily exposures up to 8 hours

**Conditions and measures related to personal protection, hygiene and health evaluation**

Do not ingest. If swallowed then seek immediate medical assistance.  
 Avoid direct skin contact with product. Identify potential areas for indirect skin contact. Wear gloves (tested to EN374) if hand contact with substance likely. Clean up contamination/spills as soon as they occur. Wash off any skin contamination immediately. Provide basic employee training to prevent / minimise exposures and to report any skin problems that may develop.  
 No other specific measures identified.

**Other conditions affecting consumers exposure**

Temperature : Assumes use at not more than 20°C above ambient temperature.

**6.2.12. Control of consumer exposure: Polishes and wax blends (PC31)****Product (article) characteristics**

Covers percentage substance in the product up to 100 %.

Physical form of product : Liquid, vapour pressure < 0.5 kPa at Standard Temperature and Pressure

**Amount used (or contained in articles), frequency and duration of use/exposure**

Duration : Covers daily exposures up to 8 hours

**Conditions and measures related to personal protection, hygiene and health evaluation**

Do not ingest. If swallowed then seek immediate medical assistance.  
 Avoid direct skin contact with product. Identify potential areas for indirect skin contact. Wear gloves (tested to EN374) if hand contact with substance likely. Clean up contamination/spills as soon as they occur. Wash off any skin contamination immediately. Provide basic employee training to prevent / minimise exposures and to report any skin problems that may develop.  
 No other specific measures identified.

**Other conditions affecting consumers exposure**

Temperature : Assumes use at not more than 20°C above ambient temperature.

**6.2.13. Control of consumer exposure: Textile dyes and impregnating products (PC34)****Product (article) characteristics**

Covers percentage substance in the product up to 100 %.

Physical form of product : Liquid, vapour pressure < 0.5 kPa at Standard Temperature and Pressure

**AlphaPlus® 1-Decene**

Version 2.17

Revision Date 2025-06-16

**Amount used (or contained in articles), frequency and duration of use/exposure**

Duration : Covers daily exposures up to 8 hours

**Conditions and measures related to personal protection, hygiene and health evaluation**

Do not ingest. If swallowed then seek immediate medical assistance.  
 Avoid direct skin contact with product. Identify potential areas for indirect skin contact. Wear gloves (tested to EN374) if hand contact with substance likely. Clean up contamination/spills as soon as they occur. Wash off any skin contamination immediately. Provide basic employee training to prevent / minimise exposures and to report any skin problems that may develop.  
 No other specific measures identified.

**Other conditions affecting consumers exposure**

Temperature : Assumes use at not more than 20°C above ambient temperature.

**6.3. Exposure estimation and reference to its source**

**6.3.1. Environmental release and exposure: Widespread use of non-reactive processing aid (no inclusion into or onto article, indoor) (ERC8a) / Widespread use of non-reactive processing aid (no inclusion into or onto article, outdoor) (ERC8d)**

| Protection Target   | Exposure estimate               | RCR   |
|---------------------|---------------------------------|-------|
| Freshwater          | 0,283 µg/l (EUSES)              | 0,236 |
| Sea water           | 0,0276 µg/l (EUSES)             | 0,023 |
| Freshwater sediment | 0,109 mg/kg wet weight (EUSES)  | 0,235 |
| Sea sediment        | 0,0106 mg/kg wet weight (EUSES) | 0,023 |
| Soil                | 0,135 mg/kg wet weight (EUSES)  | 0,355 |
| Air                 | 0,005 mg/m <sup>3</sup>         |       |

**Additional information on exposure estimation**

Common practices vary across sites thus conservative process release estimates used.

**6.3.2. Consumer exposure: Adhesives, sealants (PC1)****Additional information on exposure estimation**

A quantitative risk assessment is not required for human health.

**6.3.3. Consumer exposure: Anti-Freeze and de-icing products (PC4)****Additional information on exposure estimation**

A quantitative risk assessment is not required for human health.

**AlphaPlus® 1-Decene**

Version 2.17

Revision Date 2025-06-16

**6.3.4. Consumer exposure: Biocidal products (PC8)****Additional information on exposure estimation**

A quantitative risk assessment is not required for human health.

**6.3.5. Consumer exposure: Coatings and paints, thinners, paint removers (PC9a)****Additional information on exposure estimation**

A quantitative risk assessment is not required for human health.

**6.3.6. Consumer exposure: Fillers, putties, plasters, modelling clay (PC9b)****Additional information on exposure estimation**

A quantitative risk assessment is not required for human health.

**6.3.7. Consumer exposure: Finger paints (PC9c)****Additional information on exposure estimation**

A quantitative risk assessment is not required for human health.

**6.3.8. Consumer exposure: Non-metal surface treatment products (PC15)****Additional information on exposure estimation**

A quantitative risk assessment is not required for human health.

**6.3.9. Consumer exposure: Ink and toners (PC18)****Additional information on exposure estimation**

A quantitative risk assessment is not required for human health.

**6.3.10. Consumer exposure: Leather treatment products (PC23)****Additional information on exposure estimation**

A quantitative risk assessment is not required for human health.

**6.3.11. Consumer exposure: Lubricants, greases, release products (PC24)**



**AlphaPlus® 1-Decene**

Version 2.17

Revision Date 2025-06-16

**Additional information on exposure estimation**

A quantitative risk assessment is not required for human health.

**6.3.12. Consumer exposure: Polishes and wax blends (PC31)****Additional information on exposure estimation**

A quantitative risk assessment is not required for human health.

**6.3.13. Consumer exposure: Textile dyes and impregnating products (PC34)****Additional information on exposure estimation**

A quantitative risk assessment is not required for human health.

**6.4. Guidance to DU to evaluate whether he works inside the boundaries set by the ES**

Guidance is based on assumed operating conditions which may not be applicable to all sites; thus, scaling may be necessary to define appropriate site-specific risk management measures.

Required removal efficiency for wastewater can be achieved using onsite/offsite technologies, either alone or in combination.

Required removal efficiency for air can be achieved using on-site technologies, either alone or in combination.

Further details on scaling and control technologies are provided in SpERC factsheet (<http://cefic.org/en/reach-for-industries-libraries.html>).

| SAFETY DATA SHEET   |  |                          |
|---|--|--------------------------|
| <b>AlphaPlus® 1-Decene</b>  |  |                          |
| Version 2.17  |  | Revision Date 2025-06-16 |
| <b>ES 7: Use in Oil and Gas field drilling and production operations - Industrial; Industrial uses (SU3).</b>                                     |  |                          |
| <b>7.1. Title section</b>   |  |                          |
| <b>Exposure Scenario name</b>   | : Use in Oil and Gas field drilling and production operations - Industrial                         |                          |
| <b>Structured Short Title</b>   | : Use in Oil and Gas field drilling and production operations - Industrial; Industrial uses (SU3). |                          |
| <b>Substance</b>  | : dec-1-ene<br>EC-No.: 212-819-2   |                          |
| <b>Environment</b>  |  |                          |
| <b>CS 1</b>   | <b>Use in Oil and Gas field drilling and production operations - Industrial</b>                    | <b>ERC4</b>              |
| <b>Worker</b>   |  |                          |
| <b>CS 2</b>   | <b>General measures applicable to all activities, General measures (skin irritants)</b>            | <b>PROC1</b>             |
| <b>CS 3</b>   | <b>General measures applicable to all activities, General measures (skin irritants)</b>            | <b>PROC2</b>             |
| <b>CS 4</b>   | <b>General measures applicable to all activities, General measures (skin irritants)</b>            | <b>PROC3</b>             |
| <b>CS 5</b>   | <b>General measures applicable to all activities, General measures (skin irritants)</b>            | <b>PROC4</b>             |
| <b>CS 6</b>   | <b>General measures applicable to all activities, General measures (skin irritants)</b>            | <b>PROC8a</b>            |
| <b>CS 7</b>   | <b>General measures applicable to all activities, General measures (skin irritants)</b>            | <b>PROC8b</b>            |
| <b>7.2. Conditions of use affecting exposure</b>  |  |                          |
| <b>7.2.1. Control of environmental exposure: Use of non-reactive processing aid at industrial site (no inclusion into or onto article) (ERC4)</b> |  |                          |
| <b>Product (article) characteristics</b>  |  |                          |
| Covers percentage substance in the product up to 100 %.   |  |                          |
| <b>Amount used (or contained in articles), frequency and duration of use/exposure</b>   |  |                          |
| <b>Release type</b>   | : Continuous release   |                          |
| <b>Remarks</b>  | : Not applicable   |                          |
| <b>Technical and organisational conditions and measures</b>   |  |                          |
| Discharge to aquatic environment is restricted (see section 4.2).   |  |                          |
| SDS Number:100000068089   |  |                          |
| 74/88   |  |                          |

**AlphaPlus® 1-Decene**

Version 2.17

Revision Date 2025-06-16

**Conditions and measures related to sewage treatment plant**

|                      |  |
|----------------------|--|
| STP type             | : Municipal sewage treatment plant   |
| STP sludge treatment | : Prevent environmental discharge consistent with regulatory requirements. |

**Conditions and measures related to treatment of waste (including article waste)**

|                 |   |
|-----------------|---|
| Waste treatment | : External treatment and disposal of waste should comply with applicable local and/or national regulations. |
|-----------------|---|

**7.2.2. Control of worker exposure: Chemical production or refinery in closed process without likelihood of exposure or processes with equivalent containment conditions (PROC1)****Product (article) characteristics**

Covers percentage substance in the product up to 100 %.

|                          |  |
|--------------------------|--|
| Physical form of product | : Liquid, vapour pressure < 0.5 kPa at Standard Temperature and Pressure |
|--------------------------|--|

**Amount used (or contained in articles), frequency and duration of use/exposure**

|          |  |
|----------|--|
| Duration | : Covers daily exposures up to 8 hours |
|----------|--|

**Technical and organisational conditions and measures**

Do not ingest. If swallowed then seek immediate medical assistance.  
 Avoid direct skin contact with product. Identify potential areas for indirect skin contact. Wear gloves (tested to EN374) if hand contact with substance likely. Clean up contamination/spills as soon as they occur. Wash off any skin contamination immediately. Provide basic employee training to prevent / minimise exposures and to report any skin problems that may develop.  
 No other specific measures identified.

**Other conditions affecting workers exposure**

|             |  |
|-------------|--|
| Temperature | : Assumes use at not more than 20°C above ambient temperature. |
|-------------|--|

**7.2.3. Control of worker exposure: Chemical production or refinery in closed continuous process with occasional controlled exposure or processes with equivalent containment conditions (PROC2)****Product (article) characteristics**

Covers percentage substance in the product up to 100 %.

|                          |  |
|--------------------------|--|
| Physical form of product | : Liquid, vapour pressure < 0.5 kPa at Standard Temperature and Pressure |
|--------------------------|--|

**Amount used (or contained in articles), frequency and duration of use/exposure**

|          |  |
|----------|--|
| Duration | : Covers daily exposures up to 8 hours |
|----------|--|

**AlphaPlus® 1-Decene**

Version 2.17

Revision Date 2025-06-16

**Technical and organisational conditions and measures**

Do not ingest. If swallowed then seek immediate medical assistance.  
 Avoid direct skin contact with product. Identify potential areas for indirect skin contact. Wear gloves (tested to EN374) if hand contact with substance likely. Clean up contamination/spills as soon as they occur. Wash off any skin contamination immediately. Provide basic employee training to prevent / minimise exposures and to report any skin problems that may develop.  
 No other specific measures identified.

**Other conditions affecting workers exposure**

Temperature : Assumes use at not more than 20°C above ambient temperature.

**7.2.4. Control of worker exposure: Manufacture or formulation in the chemical industry in closed batch processes with occasional controlled exposure or processes with equivalent containment condition (PROC3)**

**Product (article) characteristics**

Covers percentage substance in the product up to 100 %.

Physical form of product : Liquid, vapour pressure < 0.5 kPa at Standard Temperature and Pressure

**Amount used (or contained in articles), frequency and duration of use/exposure**

Duration : Covers daily exposures up to 8 hours

**Technical and organisational conditions and measures**

Do not ingest. If swallowed then seek immediate medical assistance.  
 Avoid direct skin contact with product. Identify potential areas for indirect skin contact. Wear gloves (tested to EN374) if hand contact with substance likely. Clean up contamination/spills as soon as they occur. Wash off any skin contamination immediately. Provide basic employee training to prevent / minimise exposures and to report any skin problems that may develop.  
 No other specific measures identified.

**Other conditions affecting workers exposure**

Temperature : Assumes use at not more than 20°C above ambient temperature.

**7.2.5. Control of worker exposure: Chemical production where opportunity for exposure arises (PROC4)**

**Product (article) characteristics**

Covers percentage substance in the product up to 100 %.

Physical form of product : Liquid, vapour pressure < 0.5 kPa at Standard Temperature and Pressure

**Amount used (or contained in articles), frequency and duration of use/exposure**

**AlphaPlus® 1-Decene**

Version 2.17

Revision Date 2025-06-16

Duration : Covers daily exposures up to 8 hours

**Technical and organisational conditions and measures**

Do not ingest. If swallowed then seek immediate medical assistance.  
 Avoid direct skin contact with product. Identify potential areas for indirect skin contact. Wear gloves (tested to EN374) if hand contact with substance likely. Clean up contamination/spills as soon as they occur. Wash off any skin contamination immediately. Provide basic employee training to prevent / minimise exposures and to report any skin problems that may develop.  
 No other specific measures identified.

**Other conditions affecting workers exposure**

Temperature : Assumes use at not more than 20°C above ambient temperature.

**7.2.6. Control of worker exposure: Transfer of substance or mixture (charging/discharging) at non dedicated-facilities (PROC8a)****Product (article) characteristics**

Covers percentage substance in the product up to 100 %.

Physical form of product : Liquid, vapour pressure < 0.5 kPa at Standard Temperature and Pressure

**Amount used (or contained in articles), frequency and duration of use/exposure**

Duration : Covers daily exposures up to 8 hours

**Technical and organisational conditions and measures**

Do not ingest. If swallowed then seek immediate medical assistance.  
 Avoid direct skin contact with product. Identify potential areas for indirect skin contact. Wear gloves (tested to EN374) if hand contact with substance likely. Clean up contamination/spills as soon as they occur. Wash off any skin contamination immediately. Provide basic employee training to prevent / minimise exposures and to report any skin problems that may develop.  
 No other specific measures identified.

**Other conditions affecting workers exposure**

Temperature : Assumes use at not more than 20°C above ambient temperature.

**7.2.7. Control of worker exposure: Transfer of substance or mixture (charging/discharging) at dedicated facilities (PROC8b)****Product (article) characteristics**

Covers percentage substance in the product up to 100 %.

Physical form of product : Liquid, vapour pressure < 0.5 kPa at Standard Temperature and Pressure

**Amount used (or contained in articles), frequency and duration of use/exposure**

**AlphaPlus® 1-Decene**

Version 2.17

Revision Date 2025-06-16

Duration : Covers daily exposures up to 8 hours

**Technical and organisational conditions and measures**

Do not ingest. If swallowed then seek immediate medical assistance.  
 Avoid direct skin contact with product. Identify potential areas for indirect skin contact. Wear gloves (tested to EN374) if hand contact with substance likely. Clean up contamination/spills as soon as they occur. Wash off any skin contamination immediately. Provide basic employee training to prevent / minimise exposures and to report any skin problems that may develop.  
 No other specific measures identified.

**Other conditions affecting workers exposure**

Temperature : Assumes use at not more than 20°C above ambient temperature.

**7.3. Exposure estimation and reference to its source****7.3.1. Environmental release and exposure: Use of non-reactive processing aid at industrial site (no inclusion into or onto article) (ERC4)****Additional information on exposure estimation**

There are no expected releases to the environment from this use, so no exposure assessment is made.

**7.3.2. Worker exposure: Chemical production or refinery in closed process without likelihood of exposure or processes with equivalent containment conditions (PROC1)****Additional information on exposure estimation**

A quantitative risk assessment is not required for human health.

**7.3.3. Worker exposure: Chemical production or refinery in closed continuous process with occasional controlled exposure or processes with equivalent containment conditions (PROC2)****Additional information on exposure estimation**

A quantitative risk assessment is not required for human health.

**7.3.4. Worker exposure: Manufacture or formulation in the chemical industry in closed batch processes with occasional controlled exposure or processes with equivalent containment condition (PROC3)****Additional information on exposure estimation**

A quantitative risk assessment is not required for human health.

**7.3.5. Worker exposure: Chemical production where opportunity for exposure arises (PROC4)****Additional information on exposure estimation**

A quantitative risk assessment is not required for human health.

**AlphaPlus® 1-Decene**

Version 2.17

Revision Date 2025-06-16

**7.3.6. Worker exposure: Transfer of substance or mixture (charging/discharging) at non dedicated-facilities (PROC8a)****Additional information on exposure estimation**

A quantitative risk assessment is not required for human health.

**7.3.7. Worker exposure: Transfer of substance or mixture (charging/discharging) at dedicated facilities (PROC8b)****Additional information on exposure estimation**

A quantitative risk assessment is not required for human health.

**7.4. Guidance to DU to evaluate whether he works inside the boundaries set by the ES**

Discharge to aquatic environment is restricted by law and industry prohibits release.

**AlphaPlus® 1-Decene**

Version 2.17

Revision Date 2025-06-16

**ES 8: Use in polymer production – industrial; Industrial uses (SU3).****8.1. Title section**

|                               |  |
|-------------------------------|--|
| <b>Exposure Scenario name</b> | : Use in polymer production – industrial                         |
| <b>Structured Short Title</b> | : Use in polymer production – industrial; Industrial uses (SU3). |
| <b>Substance</b>              | : dec-1-ene<br>EC-No.: 212-819-2                                 |

**Environment**

|             |   |             |
|-------------|---|-------------|
| <b>CS 1</b> | <b>Use in polymer production – industrial</b> | ERC4, ERC6c |
|-------------|---|-------------|

**Worker**

|              |   |        |
|--------------|---|--------|
| <b>CS 2</b>  | <b>General measures applicable to all activities, General measures (skin irritants)</b> | PROC1  |
| <b>CS 3</b>  | <b>General measures applicable to all activities, General measures (skin irritants)</b> | PROC2  |
| <b>CS 4</b>  | <b>General measures applicable to all activities, General measures (skin irritants)</b> | PROC3  |
| <b>CS 5</b>  | <b>General measures applicable to all activities, General measures (skin irritants)</b> | PROC4  |
| <b>CS 6</b>  | <b>General measures applicable to all activities, General measures (skin irritants)</b> | PROC5  |
| <b>CS 7</b>  | <b>General measures applicable to all activities, General measures (skin irritants)</b> | PROC6  |
| <b>CS 8</b>  | <b>General measures applicable to all activities, General measures (skin irritants)</b> | PROC8a |
| <b>CS 9</b>  | <b>General measures applicable to all activities, General measures (skin irritants)</b> | PROC8b |
| <b>CS 10</b> | <b>General measures applicable to all activities, General measures (skin irritants)</b> | PROC14 |
| <b>CS 11</b> | <b>General measures applicable to all activities, General measures (skin irritants)</b> | PROC21 |

**8.2. Conditions of use affecting exposure**

**8.2.1. Control of environmental exposure: Use of non-reactive processing aid at industrial site (no inclusion into or onto article) (ERC4) / Use of monomer in polymerisation processes at industrial site (inclusion or not into/onto article) (ERC6c)**

**Product (article) characteristics**

Covers percentage substance in the product up to 100 %.

**Amount used (or contained in articles), frequency and duration of use/exposure**



|   |   |
|---|---|
| SAFETY DATA SHEET   |   |
| <b>AlphaPlus® 1-Decene</b>  |   |
| Version 2.17  | Revision Date 2025-06-16  |
| Maximum allowable site tonnage (MSafe)  | : 51.203 kg/day   |
| Release type  | : Continuous release  |
| Emission days   | : 300   |
| <b>Technical and organisational conditions and measures</b>   |   |
| Risk from environmental exposure is driven by soil.<br>Air - minimum efficiency of 80 %<br>Water - minimum efficiency of 97,4 %   |   |
| <b>Conditions and measures related to sewage treatment plant</b>  |   |
| STP type  | : Municipal sewage treatment plant  |
| STP sludge treatment  | : Prevent discharge of undissolved substance to or recover from wastewater.<br>Do not apply industrial sludge to natural soils.<br>Sewage sludge should be incinerated, contained or reclaimed. |
| STP effluent  | : 2.000 m3/d  |
| <b>Conditions and measures related to treatment of waste (including article waste)</b>  |   |
| Waste treatment   | : External treatment and disposal of waste should comply with applicable local and/or national regulations.   |
| <b>Other conditions affecting environmental exposure</b>  |   |
| Receiving surface water flow  | : 18.000 m3/d   |
| Local freshwater dilution factor  | : 10  |
| Local marine water dilution factor  | : 100   |
| <b>8.2.2. Control of worker exposure: Chemical production or refinery in closed process without likelihood of exposure or processes with equivalent containment conditions (PROC1)</b>  |   |
| <b>Product (article) characteristics</b>  |   |
| Covers percentage substance in the product up to 100 %.   |   |
| Physical form of product  | : Liquid, vapour pressure < 0.5 kPa at Standard Temperature and Pressure  |
| <b>Amount used (or contained in articles), frequency and duration of use/exposure</b>   |   |
| Duration  | : Covers daily exposures up to 8 hours  |
| <b>Technical and organisational conditions and measures</b>   |   |
| Do not ingest. If swallowed then seek immediate medical assistance.<br>Avoid direct skin contact with product. Identify potential areas for indirect skin contact. Wear gloves (tested to EN374) if hand contact with substance likely. Clean up contamination/spills as soon as they occur. Wash off any skin contamination immediately. Provide basic employee training to prevent / minimise exposures and to report any skin problems that may develop.<br>No other specific measures identified. |   |
| SDS Number:100000068089   | 81/88   |

**AlphaPlus® 1-Decene**

Version 2.17

Revision Date 2025-06-16

**Other conditions affecting workers exposure**

Temperature : Assumes use at not more than 20°C above ambient temperature.

**8.2.3. Control of worker exposure: Chemical production or refinery in closed continuous process with occasional controlled exposure or processes with equivalent containment conditions (PROC2)****Product (article) characteristics**

Covers percentage substance in the product up to 100 %.

Physical form of product : Liquid, vapour pressure < 0.5 kPa at Standard Temperature and Pressure

**Amount used (or contained in articles), frequency and duration of use/exposure**

Duration : Covers daily exposures up to 8 hours

**Technical and organisational conditions and measures**

Do not ingest. If swallowed then seek immediate medical assistance.  
Avoid direct skin contact with product. Identify potential areas for indirect skin contact. Wear gloves (tested to EN374) if hand contact with substance likely. Clean up contamination/spills as soon as they occur. Wash off any skin contamination immediately. Provide basic employee training to prevent / minimise exposures and to report any skin problems that may develop.  
No other specific measures identified.

**Other conditions affecting workers exposure**

Temperature : Assumes use at not more than 20°C above ambient temperature.

**8.2.4. Control of worker exposure: Manufacture or formulation in the chemical industry in closed batch processes with occasional controlled exposure or processes with equivalent containment condition (PROC3)****Product (article) characteristics**

Covers percentage substance in the product up to 100 %.

Physical form of product : Liquid, vapour pressure < 0.5 kPa at Standard Temperature and Pressure

**Amount used (or contained in articles), frequency and duration of use/exposure**

Duration : Covers daily exposures up to 8 hours

**Technical and organisational conditions and measures**

Do not ingest. If swallowed then seek immediate medical assistance.  
Avoid direct skin contact with product. Identify potential areas for indirect skin contact. Wear gloves (tested to EN374) if hand contact with substance likely. Clean up contamination/spills as soon as they occur. Wash off any skin contamination immediately. Provide basic employee training to prevent /

**AlphaPlus® 1-Decene**

Version 2.17

Revision Date 2025-06-16

minimise exposures and to report any skin problems that may develop.  
No other specific measures identified.

**Other conditions affecting workers exposure**

Temperature : Assumes use at not more than 20°C above ambient temperature.

**8.2.5. Control of worker exposure: Chemical production where opportunity for exposure arises (PROC4)****Product (article) characteristics**

Covers percentage substance in the product up to 100 %.

Physical form of product : Liquid, vapour pressure < 0.5 kPa at Standard Temperature and Pressure

**Amount used (or contained in articles), frequency and duration of use/exposure**

Duration : Covers daily exposures up to 8 hours

**Technical and organisational conditions and measures**

Do not ingest. If swallowed then seek immediate medical assistance.  
Avoid direct skin contact with product. Identify potential areas for indirect skin contact. Wear gloves (tested to EN374) if hand contact with substance likely. Clean up contamination/spills as soon as they occur. Wash off any skin contamination immediately. Provide basic employee training to prevent / minimise exposures and to report any skin problems that may develop.  
No other specific measures identified.

**Other conditions affecting workers exposure**

Temperature : Assumes use at not more than 20°C above ambient temperature.

**8.2.6. Control of worker exposure: Mixing or blending in batch processes (PROC5)****Product (article) characteristics**

Covers percentage substance in the product up to 100 %.

Physical form of product : Liquid, vapour pressure < 0.5 kPa at Standard Temperature and Pressure

**Amount used (or contained in articles), frequency and duration of use/exposure**

Duration : Covers daily exposures up to 8 hours

**Technical and organisational conditions and measures**

Do not ingest. If swallowed then seek immediate medical assistance.  
Avoid direct skin contact with product. Identify potential areas for indirect skin contact. Wear gloves (tested to EN374) if hand contact with substance likely. Clean up contamination/spills as soon as they occur. Wash off any skin contamination immediately. Provide basic employee training to prevent /

**AlphaPlus® 1-Decene**

Version 2.17

Revision Date 2025-06-16

minimise exposures and to report any skin problems that may develop.  
No other specific measures identified.

**Other conditions affecting workers exposure**

Temperature : Assumes use at not more than 20°C above ambient temperature.

**8.2.7. Control of worker exposure: Calendering operations (PROC6)****Product (article) characteristics**

Covers percentage substance in the product up to 100 %.

Physical form of product : Liquid, vapour pressure < 0.5 kPa at Standard Temperature and Pressure

**Amount used (or contained in articles), frequency and duration of use/exposure**

Duration : Covers daily exposures up to 8 hours

**Technical and organisational conditions and measures**

Do not ingest. If swallowed then seek immediate medical assistance.  
Avoid direct skin contact with product. Identify potential areas for indirect skin contact. Wear gloves (tested to EN374) if hand contact with substance likely. Clean up contamination/spills as soon as they occur. Wash off any skin contamination immediately. Provide basic employee training to prevent / minimise exposures and to report any skin problems that may develop.  
No other specific measures identified.

**Other conditions affecting workers exposure**

Temperature : Assumes use at not more than 20°C above ambient temperature.

**8.2.8. Control of worker exposure: Transfer of substance or mixture (charging/discharging) at non dedicated-facilities (PROC8a)****Product (article) characteristics**

Covers percentage substance in the product up to 100 %.

Physical form of product : Liquid, vapour pressure < 0.5 kPa at Standard Temperature and Pressure

**Amount used (or contained in articles), frequency and duration of use/exposure**

Duration : Covers daily exposures up to 8 hours

**Technical and organisational conditions and measures**

Do not ingest. If swallowed then seek immediate medical assistance.  
Avoid direct skin contact with product. Identify potential areas for indirect skin contact. Wear gloves (tested to EN374) if hand contact with substance likely. Clean up contamination/spills as soon as they occur. Wash off any skin contamination immediately. Provide basic employee training to prevent /

**AlphaPlus® 1-Decene**

Version 2.17

Revision Date 2025-06-16

minimise exposures and to report any skin problems that may develop.  
No other specific measures identified.

**Other conditions affecting workers exposure**

Temperature : Assumes use at not more than 20°C above ambient temperature.

**8.2.9. Control of worker exposure: Transfer of substance or mixture (charging/discharging) at dedicated facilities (PROC8b)****Product (article) characteristics**

Covers percentage substance in the product up to 100 %.

Physical form of product : Liquid, vapour pressure < 0.5 kPa at Standard Temperature and Pressure

**Amount used (or contained in articles), frequency and duration of use/exposure**

Duration : Covers daily exposures up to 8 hours

**Technical and organisational conditions and measures**

Do not ingest. If swallowed then seek immediate medical assistance.  
Avoid direct skin contact with product. Identify potential areas for indirect skin contact. Wear gloves (tested to EN374) if hand contact with substance likely. Clean up contamination/spills as soon as they occur. Wash off any skin contamination immediately. Provide basic employee training to prevent / minimise exposures and to report any skin problems that may develop.  
No other specific measures identified.

**Other conditions affecting workers exposure**

Temperature : Assumes use at not more than 20°C above ambient temperature.

**8.2.10. Control of worker exposure: Tableting, compression, extrusion, pelettisation, granulation (PROC14)****Product (article) characteristics**

Covers percentage substance in the product up to 100 %.

Physical form of product : Liquid, vapour pressure < 0.5 kPa at Standard Temperature and Pressure

**Amount used (or contained in articles), frequency and duration of use/exposure**

Duration : Covers daily exposures up to 8 hours

**Technical and organisational conditions and measures**

Do not ingest. If swallowed then seek immediate medical assistance.  
Avoid direct skin contact with product. Identify potential areas for indirect skin contact. Wear gloves (tested to EN374) if hand contact with substance likely. Clean up contamination/spills as soon as they

**AlphaPlus® 1-Decene**

Version 2.17

Revision Date 2025-06-16

occur. Wash off any skin contamination immediately. Provide basic employee training to prevent / minimise exposures and to report any skin problems that may develop.  
No other specific measures identified.

**Other conditions affecting workers exposure**

Temperature : Assumes use at not more than 20°C above ambient temperature.

**8.2.11. Control of worker exposure: Low energy manipulation and handling of substances bound in/on materials and/or articles (PROC21)****Product (article) characteristics**

Covers percentage substance in the product up to 100 %.

Physical form of product : Liquid, vapour pressure < 0.5 kPa at Standard Temperature and Pressure

**Amount used (or contained in articles), frequency and duration of use/exposure**

Duration : Covers daily exposures up to 8 hours

**Technical and organisational conditions and measures**

Do not ingest. If swallowed then seek immediate medical assistance.  
Avoid direct skin contact with product. Identify potential areas for indirect skin contact. Wear gloves (tested to EN374) if hand contact with substance likely. Clean up contamination/spills as soon as they occur. Wash off any skin contamination immediately. Provide basic employee training to prevent / minimise exposures and to report any skin problems that may develop.  
No other specific measures identified.

**Other conditions affecting workers exposure**

Temperature : Assumes use at not more than 20°C above ambient temperature.

**8.3. Exposure estimation and reference to its source****8.3.1. Environmental release and exposure: Use of non-reactive processing aid at industrial site (no inclusion into or onto article) (ERC4) / Use of monomer in polymerisation processes at industrial site (inclusion or not into/onto article) (ERC6c)**

| Protection Target   | Exposure estimate              | RCR   |
|---------------------|--------------------------------|-------|
| Freshwater          | 0,476 µg/l (EUSES)             | 0,396 |
| Sea water           | 0,0468 µg/l (EUSES)            | 0,039 |
| Freshwater sediment | 0,183 mg/kg wet weight (EUSES) | 0,394 |
| Sea sediment        | 0,018 mg/kg wet weight (EUSES) | 0,039 |
| Soil                | 0,247 mg/kg wet weight (EUSES) | 0,651 |
| Air                 | 0,0185 mg/m <sup>3</sup>       |       |

**AlphaPlus® 1-Decene**

Version 2.17

Revision Date 2025-06-16

**Additional information on exposure estimation**

Common practices vary across sites thus conservative process release estimates used.

**8.3.2. Worker exposure: Chemical production or refinery in closed process without likelihood of exposure or processes with equivalent containment conditions (PROC1)**

**Additional information on exposure estimation**

A quantitative risk assessment is not required for human health.

**8.3.3. Worker exposure: Chemical production or refinery in closed continuous process with occasional controlled exposure or processes with equivalent containment conditions (PROC2)**

**Additional information on exposure estimation**

A quantitative risk assessment is not required for human health.

**8.3.4. Worker exposure: Manufacture or formulation in the chemical industry in closed batch processes with occasional controlled exposure or processes with equivalent containment condition (PROC3)**

**Additional information on exposure estimation**

A quantitative risk assessment is not required for human health.

**8.3.5. Worker exposure: Chemical production where opportunity for exposure arises (PROC4)**

**Additional information on exposure estimation**

A quantitative risk assessment is not required for human health.

**8.3.6. Worker exposure: Mixing or blending in batch processes (PROC5)**

**Additional information on exposure estimation**

A quantitative risk assessment is not required for human health.

**8.3.7. Worker exposure: Calendering operations (PROC6)**

**Additional information on exposure estimation**

A quantitative risk assessment is not required for human health.

**8.3.8. Worker exposure: Transfer of substance or mixture (charging/discharging) at non dedicated-facilities (PROC8a)**

**Additional information on exposure estimation**

A quantitative risk assessment is not required for human health.

**AlphaPlus® 1-Decene**

Version 2.17

Revision Date 2025-06-16

**8.3.9. Worker exposure: Transfer of substance or mixture (charging/discharging) at dedicated facilities (PROC8b)****Additional information on exposure estimation**

A quantitative risk assessment is not required for human health.

**8.3.10. Worker exposure: Tabletting, compression, extrusion, pelettisation, granulation (PROC14)****Additional information on exposure estimation**

A quantitative risk assessment is not required for human health.

**8.3.11. Worker exposure: Low energy manipulation and handling of substances bound in/on materials and/or articles (PROC21)****Additional information on exposure estimation**

A quantitative risk assessment is not required for human health.

**8.4. Guidance to DU to evaluate whether he works inside the boundaries set by the ES**

Guidance is based on assumed operating conditions which may not be applicable to all sites; thus, scaling may be necessary to define appropriate site-specific risk management measures.

Required removal efficiency for wastewater can be achieved using onsite/offsite technologies, either alone or in combination.

Required removal efficiency for air can be achieved using on-site technologies, either alone or in combination.

Further details on scaling and control technologies are provided in SpERC factsheet (<http://cefic.org/en/reach-for-industries-libraries.html>).