

**HE® 100 Polymer**

Version 2.3

Revision Date 2025-05-14

SECTION 1: Identification of the substance/mixture and of the company/undertaking**Product information**

Product Name : HE® 100 Polymer
Material : 1127146, 1016934
Use : Completion Fluid Additive
Company : Chevron Phillips Chemical Company LP
Drilling Specialties Company LLC
9500 Lakeside Blvd.
The Woodlands, TX 77381

Emergency telephone:**Health:**

866.442.9628 (North America)

1.832.813.4984 (International)

Transport:

CHEMTREC 800.424.9300 or 703.527.3887(int'l)

Asia: CHEMWATCH (+612 9186 1132) China: 0532 8388 9090

Mexico CHEMTREC 01-800-681-9531 (24 hours)

South America SOS-Cotec Inside Brazil: 0800.111.767 Outside Brazil: +55.19.3467.1600

Argentina: +(54)-1159839431

EUROPE: BIG +32.14.584545 (phone) or +32.14583516 (telefax)

Austria: VIZ +43 1 406 43 43 (24 hours/day, 7 days/week)

Belgium: 070 245 245 (24 hours/day, 7 days/week)

Bulgaria: +359 2 9154 233

Croatia: +3851 2348 342 (24 hours/day, 7 days/week)

Cyprus: 1401

Czech Republic: Toxicological Information Center +420 224 919 293, +420 224 915 402

Denmark: Danish Poison Center (Giftlinjen): +45 8212 1212

Estonia: BIG +32.14.584545 (phone) or +32.14583516 (telefax)

Finland: 0800 147 111 09 471 977 (24 hours/day)

France: ORFILA number (INRS): + 33 (0) 1 45 42 59 59 (24 hours/day, 7 days/week)

Germany: BIG +32.14.584545 (phone) or +32.14583516 (telefax)

Greece: (0030) 2107793777 (24 hours/day, 7 days/week)

Hungary: +36-80-201-199 (24 hours/day, 7 days/week)

Iceland: 543 2222 (24 hours/day, 7 days/week)

Ireland: BIG +32.14.584545 (phone) or +32.14583516 (telefax)

Italy: POISON CENTER MILAN – Azienda Ospedaliera Niguarda Ca` Grande Tel. +39 02

66101029; POISON CENTER ROME – Policlinico “Agostino Gemelli”, Servizio di tossicologia

clinica Tel. +39 06 3054343; POISON CENTER ROME – Ospedale Pediatrico Bambino Gesù

Tel. +39 06 68593726; POISON CENTER ROME – Policlinico “Umberto I” Tel. +39 06 4997 8000;

POISON CENTER FOGGIA – Azienda Ospedaliera Universitaria Riuniti Tel. +39 0881 732326;

POISON CENTER NAPLES – Azienda Ospedaliera “Antonio Cardarelli” Tel. +39 081 7472870;

POISON CENTER FLORENCE – Azienda Ospedaliera universitaria Careggi Tel. +39 055

7947819; POISON CENTER PAVIA – IRCCS Fondazione Salvatore Maugeri Tel. +39 0382

24444; POISON CENTER BERGAMO – Azienda Ospedaliera “Papa Giovanni XXIII” Tel. 800 883

300; POISON CENTER VERONA – Azienda Ospedaliera Universitaria integrata Tel. 800 011 858;

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Latvia: State Fire and Rescue Service, phone number: 112; Toxicology and Sepsis Clinic
Poisoning and Drug Information Center, Hipokrāta 2, Riga, Latvia, LV-1038, phone number +371
67042473. (24 hours.)
Liechtenstein: BIG +32.14.584545 (phone) or +32.14583516 (telefax)
Lithuania: +370 (85) 2362052
Luxembourg: (+352) 8002 5500 (24 hours/day, 7 days/week)
Malta: +356 2395 2000
The Netherlands: NVIC: +31 (0)88 755 8000
Norway: 22 59 13 00 (24 hours/day, 7 days/week)
Poland: BIG +32.14.584545 (phone) or +32.14583516 (telefax)
Portugal: CIAV phone number: +351 800 250 250
Romania: +40213183606
Slovakia: +421 2 5477 4166
Slovenia: Phone number: 112
Spain: National Emergency Telephone Number of Spanish Poison Centre: +34 91 562 04 20 (24
hours/day, 7 days/week)
Sweden: 112 – ask for Poisons Information

Responsible Department : Product Safety and Toxicology Group
E-mail address : SDS@CPChem.com
Website : www.CPChem.com

SECTION 2: Hazards identification**Classification of the substance or mixture**

This product has been classified in accordance with the hazard communication standard 29 CFR 1910.1200; the SDS and labels contain all the information as required by the standard.

Classification

: Combustible dust

Labeling

Signal Word : Warning

Hazard Statements : May form combustible dust concentrations in air.

Potential Health Effects

Physical Hazards : Mechanical processing may form combustible dust concentrations in air and thermal processing at elevated temperatures may generate simple hydrocarbons and carbon oxides.

Carcinogenicity:**IARC**

No ingredient of this product present at levels greater than or equal to 0.1% is identified as probable, possible or confirmed human carcinogen by IARC.

NTP

No ingredient of this product present at levels greater than or equal to 0.1% is identified as a known or anticipated carcinogen by NTP.

SECTION 3: Composition/information on ingredients

Synonyms : None Established

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Molecular formula : Polymer

Component	CAS-No.	Weight %
Sodium salt of sulfonated acrylamide and acrylic amide	Proprietary	90

SECTION 4: First aid measures

General advice : No hazards which require special first aid measures.

If inhaled : If unconscious, place in recovery position and seek medical advice. If symptoms persist, call a physician.

In case of eye contact : Remove contact lenses. Protect unharmed eye. If eye irritation persists, consult a specialist.

If swallowed : Keep respiratory tract clear. Do not give milk or alcoholic beverages. Never give anything by mouth to an unconscious person. If symptoms persist, call a physician.

SECTION 5: Firefighting measures

Flash point : Not applicable

Autoignition temperature : No data available

Suitable extinguishing media : Avoid the use of straight streams that may create a dust cloud and the risk of a dust explosion.

Specific hazards during fire fighting : Risks of ignition followed by flame propagation or secondary explosions shall be prevented by avoiding accumulation of dust, e.g. on floors and ledges.

Special protective equipment for fire-fighters : Wear self-contained breathing apparatus for firefighting if necessary.

Further information : Standard procedure for chemical fires. Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.

Fire and explosion protection : Avoid generating dust; fine dust dispersed in air in sufficient concentrations, and in the presence of an ignition source is a potential dust explosion hazard. Provide appropriate exhaust ventilation at places where dust is formed.

Hazardous decomposition products : Carbon Dioxide. Carbon oxides.

SECTION 6: Accidental release measures

Personal precautions : Avoid dust formation.

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- Environmental precautions : No special environmental precautions required.
- Methods for cleaning up : Pick up and arrange disposal without creating dust. Clean up promptly by sweeping or vacuum. Keep in suitable, closed containers for disposal.
- Additional advice : Contaminated surfaces will be extremely slippery. Avoid spillage on floor as the product can become very slippery when wet. Sweep up to prevent slipping hazard.

SECTION 7: Handling and storage**Handling**

- Advice on safe handling : For personal protection see section 8. Smoking, eating and drinking should be prohibited in the application area. Electrostatic charge may accumulate and create a hazardous condition when handling this material. To minimize this hazard, bonding and grounding may be necessary, but may not by themselves be sufficient. Potentially toxic/irritating fumes may be evolved from heated material.
- Advice on protection against fire and explosion : Avoid generating dust; fine dust dispersed in air in sufficient concentrations, and in the presence of an ignition source is a potential dust explosion hazard. Provide appropriate exhaust ventilation at places where dust is formed.

Storage

- Requirements for storage areas and containers : Electrical installations / working materials must comply with the technological safety standards.
- Advice on common storage : No materials to be especially mentioned.
- Use : Completion Fluid Additive

SECTION 8: Exposure controls/personal protection**Engineering measures**

Adequate ventilation to control airborne concentrations below the exposure guidelines/limits. Consider the potential hazards of this material (see Section 2), applicable exposure limits, job activities, and other substances in the work place when designing engineering controls and selecting personal protective equipment. If engineering controls or work practices are not adequate to prevent exposure to harmful levels of this material, the personal protective equipment listed below is recommended. The user should read and understand all instructions and limitations supplied with the equipment since protection is usually provided for a limited time or under certain circumstances.

Personal protective equipment

- Respiratory protection : If ventilation or other engineering controls are not adequate to maintain minimal oxygen content of 19.5% by volume under normal atmospheric pressure, a supplied-air NIOSH approved respirator may be appropriate. A positive pressure, air-supplying respirator may be appropriate if there is potential for uncontrolled release, aerosolization, exposure levels are not

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known, or other circumstances where air-purifying respirators may not provide adequate protection.

- Hand protection : The suitability for a specific workplace should be discussed with the producers of the protective gloves. Please observe the instructions regarding permeability and breakthrough time which are provided by the supplier of the gloves. Also take into consideration the specific local conditions under which the product is used, such as the danger of cuts, abrasion, and the contact time. Gloves should be discarded and replaced if there is any indication of degradation or chemical breakthrough.
- Eye protection : Eye wash bottle with pure water. Safety glasses.
- Skin and body protection : Choose body protection in relation to its type, to the concentration and amount of dangerous substances, and to the specific work-place. Wear as appropriate:. Protective suit. Safety shoes.
- Hygiene measures : General industrial hygiene practice.

SECTION 9: Physical and chemical properties**Information on basic physical and chemical properties****Appearance**

- Physical state : solid
- Color : White
- Odor : no odor
- Odor Threshold : Not applicable

Safety data

- Flash point : Not applicable
- Lower explosion limit : Not applicable
- Upper explosion limit : Not applicable
- Oxidizing properties : No
- Autoignition temperature : No data available
- Thermal decomposition : No data available
- Molecular formula : Polymer
- Molecular weight : No data available
- pH : Not applicable
- Pour point : Not applicable
- Melting point/ range : Not applicable

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Boiling point/boiling range	: Not applicable
Vapor pressure	: Not applicable
Relative density	: 1.39 at 16 °C (61 °F)
Density	: 58 LB/FT3
Water solubility	: soluble
Partition coefficient: n-octanol/water	: No data available
Solubility in other solvents	: 4.81 g/l at 20°C (68°F) Medium: Water Method: OECD Test Guideline 120
Viscosity, kinematic	: Not applicable
Relative vapor density	: Not applicable
Evaporation rate	: Not applicable
Dust deflagration index Kst	: > 0 m.b_/s

SECTION 10: Stability and reactivity

Reactivity	: Stable at normal ambient temperature and pressure.
Chemical stability	: This material is considered stable under normal ambient and anticipated storage and handling conditions of temperature and pressure.
Possibility of hazardous reactions	
Hazardous reactions	: Further information: Stable under recommended storage conditions., No hazards to be specially mentioned.
Conditions to avoid	: Generation of Dusts.
Materials to avoid	: May react with oxygen and strong oxidizing agents, such as chlorates, nitrates, peroxides, etc.
Thermal decomposition	: No data available
Hazardous decomposition products	: Carbon Dioxide Carbon oxides

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Other data : No decomposition if stored and applied as directed.

SECTION 11: Toxicological information

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Acute oral toxicity : LD50: > 5,000 mg/kg
Species: Rat

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Acute inhalation toxicity : No data available

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Acute dermal toxicity : No data available

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Skin irritation : No skin irritation

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Eye irritation : No eye irritation

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Aspiration toxicity : No aspiration toxicity classification.

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Further information : Product dust may be irritating to eyes, skin and respiratory system.

SECTION 12: Ecological information**Ecotoxicity effects**

Toxicity to fish : This material is not expected to be harmful to aquatic organisms.

Toxicity to daphnia and other aquatic invertebrates : This material is not expected to be harmful to aquatic organisms.

Toxicity to algae : This material is not expected to be harmful to aquatic organisms.

Biodegradability : This material is not expected to be readily biodegradable.

Elimination information (persistence and degradability)

Bioaccumulation : Bioaccumulation is unlikely.

Mobility : No data available

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Additional ecological information : This material is not expected to be harmful to aquatic organisms.

Ecotoxicology Assessment

Short-term (acute) aquatic hazard : This material is not expected to be harmful to aquatic organisms.

Long-term (chronic) aquatic hazard : This material is not expected to be harmful to aquatic organisms.

SECTION 13: Disposal considerations

The information in this SDS pertains only to the product as shipped.

Use material for its intended purpose or recycle if possible. This material, if it must be discarded, may meet the criteria of a hazardous waste as defined by US EPA under RCRA (40 CFR 261) or other State and local regulations. Measurement of certain physical properties and analysis for regulated components may be necessary to make a correct determination. If this material is classified as a hazardous waste, federal law requires disposal at a licensed hazardous waste disposal facility.

Contaminated packaging : Empty containers should be taken to an approved waste handling site for recycling or disposal.

SECTION 14: Transport information

The shipping descriptions shown here are for bulk shipments only, and may not apply to shipments in non-bulk packages (see regulatory definition).

Consult the appropriate domestic or international mode-specific and quantity-specific Dangerous Goods Regulations for additional shipping description requirements (e.g., technical name or names, etc.) Therefore, the information shown here, may not always agree with the bill of lading shipping description for the material. Flashpoints for the material may vary slightly between the SDS and the bill of lading.

US DOT (UNITED STATES DEPARTMENT OF TRANSPORTATION)

NOT REGULATED AS A HAZARDOUS MATERIAL OR DANGEROUS GOODS FOR TRANSPORTATION BY THIS AGENCY.

IMO / IMDG (INTERNATIONAL MARITIME DANGEROUS GOODS)

NOT REGULATED AS A HAZARDOUS MATERIAL OR DANGEROUS GOODS FOR TRANSPORTATION BY THIS AGENCY.

IATA (INTERNATIONAL AIR TRANSPORT ASSOCIATION)

NOT REGULATED AS A HAZARDOUS MATERIAL OR DANGEROUS GOODS FOR TRANSPORTATION BY THIS AGENCY.

ADR (AGREEMENT ON DANGEROUS GOODS BY ROAD (EUROPE))

NOT REGULATED AS A HAZARDOUS MATERIAL OR DANGEROUS GOODS FOR TRANSPORTATION BY THIS AGENCY.

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RID (REGULATIONS CONCERNING THE INTERNATIONAL TRANSPORT OF DANGEROUS GOODS (EUROPE))
NOT REGULATED AS A HAZARDOUS MATERIAL OR DANGEROUS GOODS FOR TRANSPORTATION BY THIS AGENCY.

ADN (EUROPEAN AGREEMENT CONCERNING THE INTERNATIONAL CARRIAGE OF DANGEROUS GOODS BY INLAND WATERWAYS)
NOT REGULATED AS A HAZARDOUS MATERIAL OR DANGEROUS GOODS FOR TRANSPORTATION BY THIS AGENCY.

Maritime transport in bulk according to IMO instruments

SECTION 15: Regulatory information

National legislation

- SARA 311/312 Hazards** : Combustible dust
- CERCLA Reportable Quantity : Calculated RQ exceeds reasonably attainable upper limit.
Acrylamide
- SARA 302 Reportable Quantity : Calculated RQ exceeds reasonably attainable upper limit.
Acrylamide
- SARA 302 Threshold Planning Quantity : This material does not contain any components with a section 302 EHS TPQ.
SARA 304 Reportable Quantity : Calculated RQ exceeds reasonably attainable upper limit.
Acrylamide 79-06-1 5000 lbs
- SARA 313 Components : This material does not contain any chemical components with known CAS numbers that exceed the threshold (De Minimis) reporting levels established by SARA Title III, Section 313.

Clean Air Act

- Ozone-Depletion Potential : This product neither contains, nor was manufactured with a Class I or Class II ODS as defined by the U.S. Clean Air Act Section 602 (40 CFR 82, Subpt. A, App.A + B).
- This product does not contain any hazardous air pollutants (HAP), as defined by the U.S. Clean Air Act Section 112 (40 CFR 61).

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This product does not contain any chemicals listed under the U.S. Clean Air Act Section 112(r) for Accidental Release Prevention (40 CFR 68.130, Subpart F).

This product does not contain any chemicals listed under the U.S. Clean Air Act Section 111 SOCM Intermediate or Final VOC's (40 CFR 60.489).

US State Regulations

- Pennsylvania Right To Know
- : Sodium salt of sulfonated acrylamide and acrylic amide - Proprietary Acrylamide - 79-06-1
- California Prop. 65 Components
- : WARNING: This product contains a chemical known in the State of California to cause birth defects or other reproductive harm.
Acrylamide 79-06-1

Notification status

- Europe REACH
- : This product is in full compliance according to REACH regulation 1907/2006/EC.
- Switzerland CH INV
- : Not in compliance with the inventory
- United States of America (USA) TSCA
- : On or in compliance with the active portion of the TSCA inventory
- Australia AIIC
- : On the inventory, or in compliance with the inventory
- Japan ENCS
- : On the inventory, or in compliance with the inventory
- New Zealand NZIoC
- : Not in compliance with the inventory
- Korea KECI
- : A substance(s) in this product was not registered, notified to be registered, or exempted from registration by CPChem according to K-REACH regulations. Importation or manufacture of this product is still permitted provided the Korean Importer of Record has themselves notified the substance or the exported amount does not exceed the minimum threshold quantity of the non-registered substance(s).
- Philippines PICCS
- : On the inventory, or in compliance with the inventory
- Taiwan TCSI
- : On the inventory, or in compliance with the inventory
- China IECSC
- : On the inventory, or in compliance with the inventory

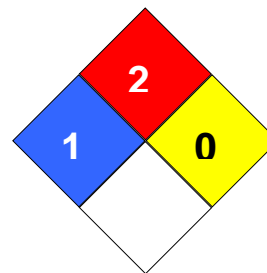
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SECTION 16: Other information

NFPA Classification : Health Hazard: 1
Fire Hazard: 2
Reactivity Hazard: 0

**Further information**

Legacy SDS Number : 168830

Significant changes since the last version are highlighted in the margin. This version replaces all previous versions.

The information in this SDS pertains only to the product as shipped.

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

Key or legend to abbreviations and acronyms used in the safety data sheet

ACGIH	American Conference of Government Industrial Hygienists	LD50	Lethal Dose 50%
AIIC	Australian Inventory of Industrial Chemicals	LOAEL	Lowest Observed Adverse Effect Level
DSL	Canada, Domestic Substances List	NFPA	National Fire Protection Agency
NDSL	Canada, Non-Domestic Substances List	NIOSH	National Institute for Occupational Safety & Health
CNS	Central Nervous System	NTP	National Toxicology Program
CAS	Chemical Abstract Service	NZIoC	New Zealand Inventory of Chemicals
EC50	Effective Concentration	NOAEL	No Observable Adverse Effect Level
EC50	Effective Concentration 50%	NOEC	No Observed Effect Concentration
EGEST	EOSCA Generic Exposure Scenario Tool	OSHA	Occupational Safety & Health Administration
EOSCA	European Oilfield Specialty Chemicals Association	PEL	Permissible Exposure Limit
EINECS	European Inventory of Existing Chemical Substances	PICCS	Philippines Inventory of Commercial Chemical Substances
MAK	Germany Maximum Concentration Values	PRNT	Presumed Not Toxic
GHS	Globally Harmonized System	RCRA	Resource Conservation Recovery Act
>=	Greater Than or Equal To	STEL	Short-term Exposure Limit
IC50	Inhibition Concentration 50%	SARA	Superfund Amendments and Reauthorization Act.
IARC	International Agency for Research on Cancer	TLV	Threshold Limit Value
IECSC	Inventory of Existing Chemical Substances in China	TWA	Time Weighted Average
ENCS	Japan, Inventory of Existing and	TSCA	Toxic Substance Control Act

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	New Chemical Substances		
KECI	Korea, Existing Chemical Inventory	UVCB	Unknown or Variable Composition, Complex Reaction Products, and Biological Materials
<=	Less Than or Equal To	WHMIS	Workplace Hazardous Materials Information System
LC50	Lethal Concentration 50%	ATE	Acute toxicity estimate