

AlphaPlus® 1-Hexadecene

Version 2.12

Revision Date 2025-04-09

According to Regulation (EC) No. 1907/2006, Regulation (EC) No. 2020/878				
		/mixture and of the company/undertaking		
1.1				
Product information				
Product Name Material EC-No.Registration nu	: 113096	lus® 1-Hexadecene 3, 1128490, 1076762, 1037049, 1037048		
Chemical name	CAS-No.	Legal Entity		
Chemical hame	EC-No. Index No.	Registration number		
1-Hexadecene	629-73-2 211-105-8	Chevron Phillips Chemical Company LP 01-2119474686-23-0002		
1.2 Relevant identified us	es of the substa	nce or mixture and uses advised against		
Relevant Identified Use Supported	Use as Formul Use in Use in Lubrica Lubrica Use in Industr Use in Profess Metal v Functio Functio Use in	an intermediate ation coatings – industrial coatings – professional Coatings - Consumer ants - Industrial ants - Professional ants - Consumer Oil and Gas field drilling and production operations - ial Oil and Gas field drilling and production operations –		
Details of the supplier	of the safety da	ta sheet		
Company	Normal 10001 \$	n Phillips Chemical Company LP Alpha Olefins (NAO) Six Pines Drive podlands, TX 77380		
Local	Airport	n Phillips Chemicals International N.V. Plaza (Stockholm Building) do Da Vincilaan 19 iegem		
SDS Number:100000065709	9	1/42		

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Belgium

SDS Requests: (800) 852-5530 Responsible Party: Product Safety Group Email:sds@cpchem.com

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Emergency telephone:

Health: 866.442.9628 (North America) 1.832.813.4984 (International) Transport: CHEMTREC 800.424.9300 or 703.527.3887(int'l) Asia: CHEMWATCH (+612 9186 1132) China: 0532 8388 9090 Mexico CHEMTREC 01-800-681-9531 (24 hours) South America SOS-Cotec Inside Brazil: 0800.111.767 Outside Brazil: +55.19.3467.1600 Argentina: +(54)-1159839431 EUROPE: BIG +32.14.584545 (phone) or +32.14583516 (telefax) Austria: VIZ +43 1 406 43 43 (24 hours/day, 7 days/week) Belgium: 070 245 245 (24 hours/day, 7 days/week) Bulgaria: +359 2 9154 233 Croatia: +3851 2348 342 (24 hours/day, 7 days/week) Cyprus: 1401 Czech Republic: Toxicological Information Center +420 224 919 293, +420 224 915 402 Denmark: Danish Poison Center (Giftlinien): +45 8212 1212 Estonia: BIG +32.14.584545 (phone) or +32.14583516 (telefax) Finland: 0800 147 111 09 471 977 (24 hours/day) France: ORFILA number (INRS): + 33 (0) 1 45 42 59 59 (24 hours/day, 7 days/week) Germany: BIG +32.14.584545 (phone) or +32.14583516 (telefax) Greece: (0030) 2107793777 (24 hours/day, 7 days/week) Hungary: +36-80-201-199 (24 hours/day, 7 days/week) Iceland: 543 2222 (24 hours/day, 7 days/week) Ireland: BIG +32.14.584545 (phone) or +32.14583516 (telefax) Italy: POISON CENTER MILAN – Azienda Ospedaliera Niguarda Ca` Grande Tel. +39 02 66101029; POISON CENTER ROME - Policlinico "Agostino Gemelli", Servizio di tossicologia clinica Tel. +39 06 3054343; POISON CENTER ROME - Ospedale Pediatrico Bambino Gesù Tel. +39 06 68593726; POISON CENTER ROME – Policlinico "Umberto I" Tel. +39 06 4997 8000; POISON CENTER FOGGIA – Azienda Ospedaliera Universitaria Riuniti Tel. +39 0881 732326: POISON CENTER NAPLES - Azienda Ospedaliera "Antonio Cardarelli" Tel. +39 081 7472870; POISON CENTER FLORENCE - Azienda Ospedaliera universitaria Careggi Tel. +39 055 7947819; POISON CENTER PAVIA - IRCCS Fondazione Salvatore Maugeri Tel. +39 0382 24444; POISON CENTER BERGAMO – Azienda Ospedaliera "Papa Giovanni XXIII" Tel. 800 883 300; POISON CENTER VERONA - Azienda Ospedaliera Universitaria integrata Tel. 800 011 858: Latvia: State Fire and Rescue Service, phone number: 112; Toxicology and Sepsis Clinic Poisoning and Drug Information Center, Hipokrāta 2, Riga, Latvia, LV-1038, phone number +371 67042473. (24 hours.) Liechtenstein: BIG +32.14.584545 (phone) or +32.14583516 (telefax) Lithuania: +370 (85) 2362052 Luxembourg: (+352) 8002 5500 (24 hours/day, 7 days/week) Malta: +356 2395 2000 The Netherlands: NVIC: +31 (0)88 755 8000 Norway: 22 59 13 00 (24 hours/day, 7 days/week) Poland: BIG +32.14.584545 (phone) or +32.14583516 (telefax) Portugal: CIAV phone number: +351 800 250 250 Romania: +40213183606 Slovakia: +421 2 5477 4166 SDS Number:10000065709 2/42

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Spain: National Emergency Telephone Number of Spanish Poison Centre: +34 91 562 04 20 (24 hours/day, 7 days/week) Sweden: 112 – ask for Poisons Information

Responsible Department	:	Product Safety and Toxicology Group
E-mail address	:	SDS@CPChem.com
Website	:	www.CPChem.com

SECTION 2: Hazards identification

2.1

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Classification of the substance or mixture REGULATION (EC) No 1272/2008

Aspiration hazard, Category 1

H304: May be fatal if swallowed and enters airways.

2.2

Labeling (REGULATION (EC) No 1272/2008)

Hazard pictograms



P331

Storage: P405

Disposal: P501

Signal Word : Danger

Hazard Statements : H304

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Precautionary Statements : Response: P301 + P310

310 IF SWALLOWED: Immediately call a POISON CENTER/ doctor. Do NOT induce vomiting.

airways.

Store locked up.

Dispose of contents/ container to an approved waste disposal plant.

May be fatal if swallowed and enters

Hazardous ingredients which must be listed on the label: • 629-73-2 1-Hexadecene

Additional Labeling:

EUH066 Repeated exposure may cause skin dryness or cracking. EUH066 Repeated exposure may cause skin dryness or cracking.

2.3

Other hazards
Results of PBT and vPvB
assessment: This substance/mixture contains no components considered to
be either persistent, bioaccumulative and toxic (PBT), or very
persistent and very bioaccumulative (vPvB) at levels of 0.1%
or higher.

phaPlus® 1-Hexa	adecene		54	AFETY DATA SHE
rsion 2.12			Revis	sion Date 2025-04
Endocrine disrupting properties	cons to RI (EU) level	substance/mixture does sidered to have endocrin EACH Article 57(f) or Co 2017/2100 or Commiss is of 0.1% or higher.	e disrupting prop mmission Deleg	erties according ated regulation
CTION 3: Composition/i	mormation on	ingreatents		
- 3.2 bstance or Mixture Synonyms	: 1-He: NAO (C16			
Molecular formula	: C16F	132		
Hazardous ingredients	S			
Chemical name	CAS-No. EC-No. Index No.	Classification (REGULATION (EC) No 1272/2008)	Concentration [wt%]	Specific Conc. Limits, M-factors and ATEs
1-Hexadecene	629-73-2 211-105-8	Asp. Tox. 1; H304	93	
2-Butyl-1-Dodecene	115146-98-0	Asp. Tox. 1; H304	2	
2-Ethyl-1-Tetradecene	56919-55-2	Asp. Tox. 1; H304	2	
2-Hexyl-1-Decene	13043-55-5	Asp. Tox. 1; H304	2	
For the full text of the H		entioned in this Section,	see Section 16.	
	Sul CS			
Description of first-aid	d measures			
General advice	sheet	e out of dangerous area. t to the doctor in attenda us, potentially fatal pneu	nce. Material ma	ay produce a
If inhaled		conscious, place in recov e. If symptoms persist,		seek medical
In case of skin contact		n irritation persists, call a water. If on clothes, rem		skin, rinse well
In case of eye contact	lense	eyes with water as a pr s. Protect unharmed ey g. If eye irritation persis	e. Keep eye wid	le open while
If swallowed		respiratory tract clear. anything by mouth to an		

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Alr	ohaPlus® 1-Hexaded	SAFETY DATA SHEE
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		symptoms persist, call a physician. Take victim immediately to hospital. Do not ingest. If swallowed then seek immediate medical assistance.
	Most important symptoms a Notes to physician	nd effects, both acute and delayed
	Symptoms	: No data available.
4.3	Risks Indication of any immediate	: No data available. medical attention and special treatment needed
	Treatment	: No data available.
SEC	TION 5: Firefighting measu	25
	Flash point	: 132°C (270°F) Method: PMCC
	Autoignition temperature	: 240°C (464°F)
5.1	Extinguishing media	
	Unsuitable extinguishing media	: High volume water jet.
5.2	Special hazards arising fro Specific hazards during fire fighting	
5.3	Advice for firefighters Special protective equipment for fire-fighters	: Wear self-contained breathing apparatus for firefighting if necessary.
	Further information	: Standard procedure for chemical fires. Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.
	Fire and explosion protection	: Normal measures for preventive fire protection.
	Hazardous decomposition products	: No data available.
SEC	TION 6: Accidental release	neasures
6.1	Personal precautions, prot	ctive equipment and emergency procedures
	Personal precautions	: Use personal protective equipment. Ensure adequate ventilation.
6.2	Environmental precautions	

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<u>v ci</u>	Environmental precautions	or spillag	e if safe to d	entering drains. Prevent o so. If the product conta form respective authoritie	further leakage aminates rivers
6.3					
	Methods and materials for Methods for cleaning up	: Soak up binder, u	with inert ab	sorbent material (e.g. sar ler, sawdust). Keep in su	
6.4	Reference to other section	ons			
	Reference to other sections		onal protection ations see se	on see section 8. For dispection 13	oosal
	A quantitative risk assessm A quantitative risk assessm	nent is not requi	red for the e	nvironment.	
SEC	CTION 7: Handling and sto	rage			
7.1					
7.1	Precautions for safe hand Handling	dling			
	Advice on safe handling	see secti prohibite	ion 8. Smok d in the appl	s or spray mist. For pers ing, eating and drinking s ication area. Dispose of r I and national regulations	hould be rinse water in
	Advice on protection against fire and explosion	: Normal r	neasures for	preventive fire protection	
7.2	Conditions for safe stora	ge, including a	iny incompa	tibilities	
	Storage				
	Requirements for storage areas and containers	Observe	label precau	v closed in a dry and well- tions. Electrical installati y with the technological s	ons / working
SEC	CTION 8: Exposure control	s/personal pro	otection		
		o,percenta pre			
8.1	Control parameters				
05	Ingredients with workplac	ce control para	ameters		
SE Bes	ståndsdelar	Grundval	Värde	Kontrollparametrar	Anmärkning
	lexadecene	AFS 2023:14	NGV	350 mg/m3	
2-B	Butyl-1-Dodecene	AFS 2023:14 AFS 2023:14	KGV NGV	500 mg/m3 350 mg/m3	V,
		AFS 2023:14	KGV	500 mg/m3 erat högsta värde som inte bör över	V, skridas
NO				C C	
	mponenter	Grunnlag	Verdi	Kontrollparametrer	Nota
- 101	lexadecene	FOR-2011-12-06- 1358	GV	40 ppm, 275 mg/m3	
		1000	1		
1-H	Butyl-1-Dodecene	FOR-2011-12-06-	GV	40 ppm, 275 mg/m3	

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T				
Komponentai	Šaltinis	Vertė	Kontrolės parametrai	Pastaba
1-Hexadecene	LT OEL	IPRD	350 mg/m3	
	LT OEL	TPRD	500 mg/m3	
2-Butyl-1-Dodecene	LT OEL	IPRD	350 mg/m3	
	LT OEL	TPRD	500 mg/m3	
E				
Komponendid, osad	Alused	Väärtus	Kontrolliparameetrid	Märkused
1-Hexadecene	EE OEL	Piirnorm	350 mg/m3	11,
	EE OEL	Lühiajalise kokkupuute piirnorm	500 mg/m3	11,
	EE OEL	Piirnorm	5 mg/m3	
	EE OEL	Piirnorm	5 mg/m3	Aerosool
	EE OEL	Piirnorm	350 mg/m3	Aur
	EE OEL	Lühiajalise kokkupuute piirnorm	500 mg/m3	Aur
2-Butyl-1-Dodecene	EE OEL	Piirnorm	350 mg/m3	11,
	EE OEL	Lühiajalise kokkupuute piirnorm	500 mg/m3	11,
	EE OEL	Piirnorm	5 mg/m3	
	EE OEL	Piirnorm	5 mg/m3	Aerosool
	EE OEL	Piirnorm	350 mg/m3	Aur
	EE OEL	Lühiajalise	500 mg/m3	Aur

PNEC	: Fresh water Value: 0,001 mg/l
PNEC	: Sea water Value: 0,001 mg/l
PNEC	: Fresh water sediment Value: 426,58 mg/kg
PNEC	: Sea sediment Value: 426,58 mg/kg
PNEC	: Soil Value: 85,3 mg/kg

8.2

Exposure controls Engineering measures

Adequate ventilation to control airborned concentrations below the exposure guidelines/limits. Consider the potential hazards of this material (see Section 2), applicable exposure limits, job activities, and other substances in the work place when designing engineering controls and selecting personal protective equipment. If engineering controls or work practices are not adequate to prevent exposure to harmful levels of this material, the personal protective equipment listed below is recommended. The user should read and understand all instructions and limitations supplied with the equipment since protection is usually provided for a limited time or under certain circumstances.

Personal protective equipment

Respiratory protection	: If ventilation or other engineering controls are not adequate to maintain minimal oxygen content of 19.5% by volume under normal atmospheric pressure, a supplied-air NIOSH approved respirator may be appropriate. If exposure to harmful levels of airborne material may occur, a NIOSH approved respirator that provides protection may be appropriate, such as:. Air-Purifying
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			Respirator for Dusts and Mists / P100. A positive pressure, air- supplying respirator may be appropriate if there is potential for uncontrolled release, aerosolization, exposure levels are not known, or other circumstances where air-purifying respirators may not provide adequate protection.
	Hand protection	:	The suitability for a specific workplace should be discussed with the producers of the protective gloves. Please observe the instructions regarding permeability and breakthrough time which are provided by the supplier of the gloves. Also take into consideration the specific local conditions under which the product is used, such as the danger of cuts, abrasion, and the contact time. Gloves should be discarded and replaced if there is any indication of degradation or chemical breakthrough. If repeated and/or prolonged skin exposure to the substance is likely, then wear suitable gloves tested to EN374 and provide employee skin care programmes.
	Eye protection	:	Eye wash bottle with pure water. Tightly fitting safety goggles.
	Skin and body protection	:	Choose body protection in relation to its type, to the concentration and amount of dangerous substances, and to the specific work-place. Wear as appropriate:. Protective suit. Safety shoes.
	Hygiene measures	:	When using do not eat or drink. When using do not smoke. Wash hands before breaks and at the end of workday.
			s not required for the environment. s not required for human health.
6EC	CTION 9: Physical and chen	nical	properties
).1	Information on basic phys	ical	and chamical proportios
	Appearance	icai	
	Physical state Color	:	iquid Clear, colorless
	Safety data		
	Flash point	:	132°C (270°F)
			Method: PMCC
	Lower explosion limit	:	Method: PMCC : 0,5 %(V)
	Lower explosion limit Upper explosion limit		
		:	0,5 %(V)
	Upper explosion limit	:	 0,5 %(V) 5,8 %(V)
	Upper explosion limit Oxidizing properties	:	 0,5 %(V) 5,8 %(V) no
	Upper explosion limit Oxidizing properties Autoignition temperature	:	 0,5 %(V) 5,8 %(V) no 240°C (464°F)
	Upper explosion limit Oxidizing properties Autoignition temperature Molecular formula	:	 0,5 %(V) 5,8 %(V) no 240°C (464°F) C16H32

SAFETY	δατα	SHEET
SAFEIT	DATA	SHEEL

AlphaPlus® 1-Hexadecene Version 2.12 Revision Date 2025-04-09 Melting point/ range : 4°C (39°F) Freezing point 4°C (39°F) Pour point No data available Boiling point/boiling range : 285°C (545°F) Vapor pressure : 0,00 MMHG at 25°C (77°F) < 0,01 kPa at 65°C (149°F) Relative density : 0,78 at 15,6 °C (60,1 °F) : 785 kg/m3 Density at 15°C (59°F) 780 kg/m3 at 20°C (68°F) 760 kg/m3 at 50°C (122°F) Water solubility : Soluble in hydrocarbons; insoluble in water Partition coefficient: n-: No data available octanol/water Viscosity, kinematic : 3,83 cSt at 20°C (68°F) Relative vapor density : 7,72 (Air = 1.0)Evaporation rate : No data available

SECTION 10: Stability and reactivity

10.1

10.1	
Reactivity	: Stable at normal ambient temperature and pressure.
10.2	
Chemical stability	: This material is considered stable under normal ambient and anticipated storage and handling conditions of temperature and pressure.
10.3	
Possibility of hazardous r	eactions
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Hazardous reactions	: Further information: No decomposition if stored and applied as directed.	
10.4 Conditions to avoid	: No data available.	
10.5 Materials to avoid	: May react with oxygen and strong oxidizing agents, such as chlorates, nitrates, peroxides, etc.	
10.6 Hazardous decomposition products	: No data available	
Other data	No decomposition if stored and applied as directed.	
SECTION 11: Toxicological infor	mation	
SECTION 11: Toxicological infor 11.1 Information on toxicologica Acute oral toxicity		
11.1 Information on toxicologica		
11.1 Information on toxicologica Acute oral toxicity	I effects : LD50: 10 g/kg Species: Rat Sex: male and female Method: OECD Test Guideline 401	

Acute dermal toxicity	
1-Hexadecene	: LD50: > 2020 mg/kg Species: Rabbit Sex: male and female Information given is based on data obtained from similar substances.
AlphaPlus® 1-Hexadecene Skin irritation	: Mild skin irritation Repeated or prolonged contact with the mixture may cause removal of natural fat from the skin resulting in desiccation of the skin.
AlphaPlus® 1-Hexadecene Eye irritation	: Vapors may cause irritation to the eyes, respiratory system and the skin.
Sensitization	
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1-Hexadecene	: Did not cause sensitization on laboratory animals.
Repeated dose toxicity	
1-Hexadecene	 Species: Rat, Male and female Sex: Male and female Application Route: oral gavage Dose: 100, 500, or 1000 mg/kg/day Exposure time: 42- 51 days Number of exposures: Daily NOEL: 1000 mg/kg bw/day Method: OECD Guideline 422 Information given is based on data obtained from similar substances.
	Species: Rat, male Sex: male Application Route: oral gavage Dose: 10, 101, 1010, 3365 mg/kg/day Exposure time: 4 weeks Number of exposures: 7 days/week NOEL: 101 mg/kg bw/day Method: OECD Test Guideline 407 Target Organs: Stomach Information given is based on data obtained from similar substances.
	Species: Rat, female Sex: female Application Route: oral gavage Dose: 10, 101, 1010, 3365 mg/kg/day Exposure time: 4 weeks Number of exposures: 7 days/week NOEL: 1010 mg/kg bw/day Method: OECD Test Guideline 407 Information given is based on data obtained from similar substances.
	Species: Rat, Male and female Sex: Male and female Application Route: oral gavage Dose: 100, 500, 1000 mg/kg/day Exposure time: 13 weeks Number of exposures: 7 days/week NOEL: 1000 mg/kg bw/day Information given is based on data obtained from similar substances.
	Species: Rat, Male and female Sex: Male and female Application Route: Inhalation Dose: 300, 1000, 3000 ppm Exposure time: 13 weeks Number of exposures: 6 hrs/day, 5 days/week NOEL: 3000 ppm Information given is based on data obtained from similar substances.
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Genotoxicity in vitro	
1-Hexadecene	: Test Type: Ames test Metabolic activation: with and without metabolic activation Result: negative
	Test Type: Mammalian cell gene mutation assay Metabolic activation: with and without metabolic activation Result: negative
	Test Type: Chromosome aberration test in vitro Result: negative
Genotoxicity in vivo	
1-Hexadecene	: Test Type: Micronucleus test Species: Mouse Dose: 1,000, 10,000, 25,000 ppm Result: negative
Reproductive toxicity	
1-Hexadecene	 Species: Rat Sex: female Application Route: oral gavage Dose: 100, 500, 1000 mg/kg/day Number of exposures: Daily Test period: 41 to 55 days Method: OECD Guideline 421 NOAEL Parent: 1000 mg/kg bw/day NOAEL F1: 1000 mg/kg bw/day Information given is based on data obtained from similar substances.
	Species: Rat Sex: male and female Application Route: oral gavage Dose: 100, 500, 1000 mg/kg/day Number of exposures: Daily Test period: 42- 51days Method: OECD Guideline 422 NOAEL Parent: 1000 mg/kg bwday NOAEL F1: 1000 mg/kg bw/day Information given is based on data obtained from similar substances.
AlphaPlus® 1-Hexadecene Aspiration toxicity	: May be fatal if swallowed and enters airways. Substances known to cause human aspiration toxicity hazards or to be regarded as if they cause human aspiration toxicity hazard.
CMR effects	
1-Hexadecene	 Carcinogenicity: Not classifiable as a human carcinogen. Mutagenicity: Did not show mutagenic effects in animal experiments. Teratogenicity: Did not show teratogenic effects in animal experiments.
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	Reproductive toxicity: No toxicity to reproduction
4.0	
11.2 Information on other haz	ards
AlphaPlus® 1-Hexadecer Further information Endocrine disrupting properties	 Solvents may degrease the skin. The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.
ECTION 12: Ecological infor	mation
2.1 Toxicity	
Toxicity to fish	
1-Hexadecene	 LL50: > 1000 mg/L Exposure time: 96 h Species: Oncorhynchus mykiss (rainbow trout) Method: OECD Test Guideline 203 The product has low solubility in the test medium. An aqueous dispersion was tested.
Toxicity to daphnia and o	other aquatic invertebrates
1-Hexadecene	: EL50: < 1000 mg/L
	Exposure time: 48 h Species: Daphnia magna (Water flea) static test Method: OECD Test Guideline 202 The product has low solubility in the test medium. An aqueous dispersion was tested.
Toxicity to algae	Species: Daphnia magna (Water flea) static test Method: OECD Test Guideline 202 The product has low solubility in the test medium. An aqueous
Toxicity to algae 1-Hexadecene	Species: Daphnia magna (Water flea) static test Method: OECD Test Guideline 202 The product has low solubility in the test medium. An aqueous
1-Hexadecene	 Species: Daphnia magna (Water flea) static test Method: OECD Test Guideline 202 The product has low solubility in the test medium. An aqueous dispersion was tested. EC50: > 1000 mg/L Exposure time: 72 h Species: Selenastrum capricornutum (algae) static test Method: OECD Test Guideline 201 The product has low solubility in the test medium. An aqueous dispersion was tested.
1-Hexadecene	 Species: Daphnia magna (Water flea) static test Method: OECD Test Guideline 202 The product has low solubility in the test medium. An aqueous dispersion was tested. EC50: > 1000 mg/L Exposure time: 72 h Species: Selenastrum capricornutum (algae) static test Method: OECD Test Guideline 201 The product has low solubility in the test medium. An aqueous dispersion was tested.
1-Hexadecene 12.2 Persistence and degrada	 Species: Daphnia magna (Water flea) static test Method: OECD Test Guideline 202 The product has low solubility in the test medium. An aqueous dispersion was tested. EC50: > 1000 mg/L Exposure time: 72 h Species: Selenastrum capricornutum (algae) static test Method: OECD Test Guideline 201 The product has low solubility in the test medium. An aqueous dispersion was tested.
1-Hexadecene 12.2 Persistence and degrada Biodegradability	Species: Daphnia magna (Water flea) static test Method: OECD Test Guideline 202 The product has low solubility in the test medium. An aqueous dispersion was tested. : EC50: > 1000 mg/L Exposure time: 72 h Species: Selenastrum capricornutum (algae) static test Method: OECD Test Guideline 201 The product has low solubility in the test medium. An aqueous dispersion was tested. hbility : According to the results of tests of biodegradability this product is considered as being readily biodegradable.

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Bioaccumulation	
1-Hexadecene	: Due to the distribution coefficient n-octanol/water, accumulation in organisms is possible.
2.4 Mobility in soil	
Mobility	
1-Hexadecene	: No data available
2.5	
Results of PBT and vPvB a Results of PBT assessment	
	very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher.
2.6	
Endocrine disrupting prop Endocrine disrupting	erties : The substance/mixture does not contain components
properties	considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.
2.7 Other adverse effects	
Additional ecological information	: This material is not expected to be harmful to aquatic organisms.
	No data available
2.8 Additional Information	
Factoria la gu Accordana	4
Ecotoxicology Assessmen Short-term (acute) aquatic	: No toxicity at the limit of solubility.
hazard	, , ,
Long-term (chronic) aquatic l 1-Hexadecene	hazard : This material is not expected to be harmful to aquatic
THERAUECENE	organisms.
ECTION 13: Disposal conside	rations
I3.1 Waste treatment methods The information in this SDS p	pertains only to the product as shipped.
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Use material for its intended purpose or recycle if possible. This material, if it must be discarded, may meet the criteria of a hazardous waste as defined by US EPA under RCRA (40 CFR 261) or other State and local regulations. Measurement of certain physical properties and analysis for regulated components may be necessary to make a correct determination. If this material is classified as a hazardous waste, federal law requires disposal at a licensed hazardous waste disposal facility.

Product	: Do not dispose of waste into sewer. Do not contaminate ponds, waterways or ditches with chemical or used container. Send to a licensed waste management company.
Contaminated packaging	: Empty remaining contents. Dispose of as unused product.

Do not re-use empty containers.

A quantitative risk assessment is not required for the environment. A quantitative risk assessment is not required for human health.

SECTION 14: Transport information

14.1 - 14.7

Transport information

The shipping descriptions shown here are for bulk shipments only, and may not apply to shipments in non-bulk packages (see regulatory definition).

Consult the appropriate domestic or international mode-specific and quantity-specific Dangerous Goods Regulations for additional shipping description requirements (e.g., technical name or names, etc.) Therefore, the information shown here, may not always agree with the bill of lading shipping description for the material. Flashpoints for the material may vary slightly between the SDS and the bill of lading.

US DOT (UNITED STATES DEPARTMENT OF TRANSPORTATION)

NOT REGULATED AS A HAZARDOUS MATERIAL OR DANGEROUS GOODS FOR TRANSPORTATION BY THIS AGENCY.

IMO / IMDG (INTERNATIONAL MARITIME DANGEROUS GOODS)

NOT REGULATED AS A HAZARDOUS MATERIAL OR DANGEROUS GOODS FOR TRANSPORTATION BY THIS AGENCY.

IATA (INTERNATIONAL AIR TRANSPORT ASSOCIATION)

NOT REGULATED AS A HAZARDOUS MATERIAL OR DANGEROUS GOODS FOR TRANSPORTATION BY THIS AGENCY.

ADR (AGREEMENT ON DANGEROUS GOODS BY ROAD (EUROPE))

NOT REGULATED AS A HAZARDOUS MATERIAL OR DANGEROUS GOODS FOR TRANSPORTATION BY THIS AGENCY.

RID (REGULATIONS CONCERNING THE INTERNATIONAL TRANSPORT OF DANGEROUS GOODS (EUROPE))

NOT REGULATED AS A HAZARDOUS MATERIAL OR DANGEROUS GOODS FOR TRANSPORTATION BY THIS AGENCY.

ADN (EUROPEAN AGREEMENT CONCERNING THE INTERNATIONAL CARRIAGE OF DANGEROUS GOODS BY INLAND WATERWAYS)

SDS Number:100000065709

15/42

AlphaPlus® 1-Hexadecene Version 2.12 Revision Date 2025-04-09 NOT REGULATED AS A HAZARDOUS MATERIAL OR DANGEROUS GOODS FOR TRANSPORTATION BY THIS AGENCY. : OLEFINS (C13 +, all isomers), S.T. 2, Cat.Y Other information Maritime transport in bulk according to IMO instruments **SECTION 15: Regulatory information** 15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture National legislation Commission Regulation (EU) 2020/878 of 18 June 2020 amending Regulation (EC) No 1907/2006 of the European Parliament and of the Council on the Registration, Evaluation, Authorisation and Restriction of Chemicals (REACH) Water hazard class : WGK 1 slightly hazardous to water (Germany) 15.2 **Chemical Safety Assessment** A Chemical Safety Assessment Components : hexadec-1-ene 211-105-8 has been carried out for this substance. Major Accident Hazard : 96/82/EC Update: 2003 Legislation Directive 96/82/EC does not apply : ZEU SEVES3 Update: Not applicable Notification status Europe REACH This product is in full compliance according to REACH regulation 1907/2006/EC. Switzerland CH INV On the inventory, or in compliance with the inventory On or in compliance with the active portion of the United States of America (USA) TSCA **TSCA** inventory Canada DSL On the inventory, or in compliance with the inventory On the inventory, or in compliance with the inventory Australia AIIC 1 New Zealand NZIoC On the inventory, or in compliance with the inventory 5 Japan ENCS On the inventory, or in compliance with the inventory 5 Korea KECI A substance(s) in this product was not registered, notified to be registered, or exempted from registration by CPChem according to K-REACH regulations. Importation or manufacture of this product is still permitted provided the Korean Importer of Record has themselves notified the substance or the exported amount does not exceed the minimum threshold quantity of the non-registered substance(s). 16/42 SDS Number:10000065709

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Philippines PICCS:On the inventory, or in compliance with the inventoryTaiwan TCSI:On the inventory, or in compliance with the inventoryChina IECSC:On the inventory, or in compliance with the inventory

SECTION 16: Other information

NFPA Classification	: Health Hazard: 1 Fire Hazard: 1 Reactivity Hazard: 0	
Further information		
Legacy SDS Number	: PE0021	

Significant changes since the last version are highlighted in the margin. This version replaces all previous versions.

The information in this SDS pertains only to the product as shipped.

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

ACGIH	Key or legend to abbreviations and a American Conference of	LD50	Lethal Dose 50%
AUGIN	Government Industrial Hygienists	LD30	
AIIC	Australian Inventory of Industrial Chemicals	LOAEL	Lowest Observed Adverse Effect Level
DSL	Canada, Domestic Substances List	NFPA	National Fire Protection Agency
NDSL	Canada, Non-Domestic Substances List	NIOSH	National Institute for Occupational Safety & Health
CNS	Central Nervous System	NTP	National Toxicology Program
CAS	Chemical Abstract Service	NZIoC	New Zealand Inventory of Chemicals
EC50	Effective Concentration	NOAEL	No Observable Adverse Effect Level
EC50	Effective Concentration 50%	NOEC	No Observed Effect Concentration
EGEST	EOSCA Generic Exposure Scenario Tool	OSHA	Occupational Safety & Health Administration
EOSCA	European Oilfield Specialty Chemicals Association	PEL	Permissible Exposure Limit
EINECS	European Inventory of Existing Chemical Substances	PICCS	Philippines Inventory of Commercial Chemical Substances
MAK	Germany Maximum Concentration Values	PRNT	Presumed Not Toxic
GHS	Globally Harmonized System	RCRA	Resource Conservation Recovery Act
>=	Greater Than or Equal To	STEL	Short-term Exposure Limit
IC50	Inhibition Concentration 50%	SARA	Superfund Amendments and

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			Reauthorization Act.
IARC	International Agency for Research on Cancer	TLV	Threshold Limit Value
IECSC	Inventory of Existing Chemical Substances in China	TWA	Time Weighted Average
ENCS	Japan, Inventory of Existing and New Chemical Substances	TSCA	Toxic Substance Control Act
KECI	Korea, Existing Chemical Inventory	UVCB	Unknown or Variable Composition, Complex Reaction Products, and Biological Materials
<=	Less Than or Equal To	WHMIS	Workplace Hazardous Materials Information System
LC50	Lethal Concentration 50%	ATE	Acute toxicity estimate

Full text of H-Statements referred to under sections 2 and 3.

H304

May be fatal if swallowed and enters airways.

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Annex

SU 3: Industrial uses: Uses of substances as such or in preparations at industrial sites SU3, SU8, SU9: Industrial Manufacturing (all), Manufacture of bulk, large scale chemicals (including petroleum products), Manufacture of fine chemicals PROC1: Use in closed process, no likelihood of exposure PROC2: Use in closed, continuous process with occasional controlled exposure PROC3: Use in closed batch process (synthesis or
preparations at industrial sites SU3, SU8, SU9: Industrial Manufacturing (all), Manufacture of bulk, large scale chemicals (including petroleum products), Manufacture of fine chemicals PROC1: Use in closed process, no likelihood of exposure PROC2: Use in closed, continuous process with occasional controlled exposure
bulk, large scale chemicals (including petroleum products), Manufacture of fine chemicals PROC1: Use in closed process, no likelihood of exposure PROC2: Use in closed, continuous process with occasional controlled exposure
PROC1: Use in closed process, no likelihood of exposure PROC2: Use in closed, continuous process with occasional controlled exposure
controlled exposure
PROC3: Use in closed batch process (synthesis or
formulation)
PROC4: Use in batch and other process (synthesis) where opportunity for exposure arises
PROC8a: Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at
non-dedicated facilities PROC8b: Transfer of substance or preparation (charging/
discharging) from/ to vessels/ large containers at dedicated facilities
PROC15: Use as laboratory reagent
ERC1, ERC4: Manufacture of substances, Industrial use of processing aids in processes and products, not becoming part of articles
Manufacture of the substance or use as a process chemical or extraction agent. Includes recycling/ recovery, material
transfers, storage, maintenance and loading (including marine vessel/barge, road/rail car and bulk container), sampling and associated laboratory activities
Ing environmental exposure for:ERC1, ERC4: trial use of processing aids in processes and ticles Organizational measures Not applicable
Ing worker exposure for: PROC1, PROC2, PROC3, 15: Use in closed process, no likelihood of exposure, s with occasional controlled exposure, Use in closed lation), Use in batch and other process (synthesis) ises, Transfer of substance or preparation
ssels/large containers at non-dedicated facilities, on (charging/ discharging) from/ to vessels/ large Use as laboratory reagent

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Amount used

Remarks

: Not applicable

3. Exposure estimation and reference to its source

Remarks: Not applicable

4. Guidance to Downstream User to evaluate whether he works inside the boundaries set by the Exposure Scenario

Not applicable

1. Short title of Exposure Scenario: **Use as an intermediate**

Main User Groups	: SU 3: Industrial uses: Uses of substances as such or in
Sector of use	 preparations at industrial sites SU3, SU8, SU9: Industrial Manufacturing (all), Manufacture of bulk, large scale chemicals (including petroleum products), Manufacture of fine chemicals
Process category	 PROC1: Use in closed process, no likelihood of exposure PROC2: Use in closed, continuous process with occasional controlled exposure PROC3: Use in closed batch process (synthesis or formulation)
	PROC4: Use in batch and other process (synthesis) where opportunity for exposure arises
	PROC8a: Transfer of substance or preparation
	(charging/discharging) from/to vessels/large containers at non-dedicated facilities
	PROC8b: Transfer of substance or preparation (charging/ discharging) from/ to vessels/ large containers at dedicated facilities
	PROC15: Use as laboratory reagent
Environmental release category	: ERC6a: Industrial use resulting in manufacture of another substance (use of intermediates)
Further information	
	Use of substance as an intermediate (not related to Strictly Controlled Conditions). Includes recycling/ recovery, material transfers, storage, sampling, associated laboratory activities, maintenance and loading (including marine vessel/barge,

2.1 Contributing scenario controlling environmental exposure for:ERC6a: Industrial use resulting in manufacture of another substance (use of intermediates)

road/rail car and bulk container).

Technical conditions and measures / Organizational measures

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Remarks	: Not applicable	
2.2 Contributing scenario controlling worker exposure for: PROC1, PROC2, PROC3, PROC4, PROC8a, PROC8b, PROC15: Use in closed process, no likelihood of exposure, Use in closed, continuous process with occasional controlled exposure, Use in closed batch process (synthesis or formulation), Use in batch and other process (synthesis) where opportunity for exposure arises, Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at non-dedicated facilities, Transfer of substance or preparation (charging/ discharging) from/ to vessels/ large containers at dedicated facilities, Use as laboratory reagent		
Amount used Remarks	: Not applicable	
3. Exposure estimation and refe	rence to its source	
Remarks: Not applicable 4. Guidance to Downstream Use by the Exposure Scenario Not applicable	er to evaluate whether he works inside the boundaries set	
1. Short title of Exposure Scenario: F	ormulation	
Main User Groups Sector of use Process category	 SU 3: Industrial uses: Uses of substances as such or in preparations at industrial sites SU3, SU 10: Industrial Manufacturing (all), Formulation [mixing] of preparations and/ or re-packaging (excluding alloys) PROC1: Use in closed process, no likelihood of exposure PROC2: Use in closed, continuous process with occasional controlled exposure PROC3: Use in closed batch process (synthesis or formulation) PROC4: Use in batch and other process (synthesis) where opportunity for exposure arises PROC5: Mixing or blending in batch processes for formulation of preparations and articles (multistage and/ or significant contact) PROC8a: Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at non-dedicated facilities PROC8b: Transfer of substance or preparation (charging/discharging) from/ to vessels/large containers at dedicated facilities PROC9: Transfer of substance or preparation into small containers (dedicated filling line, including weighing) PROC14: Production of preparations or articles by tabletting, compression, extrusion, pelletization 	
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Environmental release category :	PROC15: Use as laboratory reagent ERC2: Formulation of preparations
Further information :	Formulation, packing and re-packing of the substance and its mixtures in batch or continuous operations, including storage, materials transfers, mixing, tabletting, compression, pelletisation, extrusion, large and small scale packing, sampling, maintenance and associated laboratory activities.
2.1 Contributing scenario controlli preparations	ng environmental exposure for:ERC2: Formulation of
Technical conditions and measures / Remarks	Organizational measures Not applicable
PROC4,, PROC8a, PROC8b, PROC likelihood of exposure, Use in close exposure, Use in closed batch pro other process (synthesis) where o blending in batch processes for fo and/or significant contact), Transfe from/to vessels/large containers a preparation (charging/ discharging facilities, Transfer of substance or	ing worker exposure for: PROC1, PROC2, PROC3, 69, PROC14, PROC15: Use in closed process, no sed, continuous process with occasional controlled bcess (synthesis or formulation), Use in batch and pportunity for exposure arises, PROC 5: Mixing or ormulation of preparations and articles (multistage er of substance or preparation (charging/discharging) t non-dedicated facilities, Transfer of substance or g) from/ to vessels/ large containers at dedicated preparation into small containers (dedicated filling on of preparations or articles by tabletting, ion, Use as laboratory reagent
Amount used Remarks	: Not applicable
3. Exposure estimation and refere	nce to its source
Remarks: Not applicable	
4. Guidance to Downstream User t by the Exposure Scenario	o evaluate whether he works inside the boundaries set
Not applicable 1. Short title of Exposure Scenario: Use	in coatings – industrial
Main User Groups :	SU 3: Industrial uses: Uses of substances as such or in
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Sector of use : Process category :	preparations at industrial sites SU3: Industrial Manufacturing (all) PROC1: Use in closed process, no likelihood of exposure PROC2: Use in closed, continuous process with occasional controlled exposure	
	 PROC3: Use in closed batch process (synthesis or formulation) PROC4: Use in batch and other process (synthesis) where opportunity for exposure arises PROC5: Mixing or blending in batch processes for formulation of preparations and articles (multistage and/ or significant 	
	contact) PROC7: Industrial spraying PROC8a: Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at non-dedicated facilities	
	PROC8b: Transfer of substance or preparation (charging/ discharging) from/ to vessels/ large containers at dedicated facilities	
	PROC9: Transfer of substance or preparation into small containers (dedicated filling line, including weighing) PROC10: Roller application or brushing	
	PROC13: Treatment of articles by dipping and pouring PROC14: Production of preparations or articles by tabletting, compression, extrusion, pelletization	
Environmental release category :	PROC15: Use as laboratory reagent ERC4: Industrial use of processing aids in processes and products, not becoming part of articles	
Further information :	Covers the use in coatings (paints, inks, adhesives, etc) including exposures during use (including materials receipt, storage, preparation and transfer from bulk and semi-bulk, application by spray, roller, spreader, dip, flow, fluidised bed on production lines and film formation) and equipment cleaning, maintenance and associated laboratory activities.	
	g environmental exposure for:ERC4: Industrial use of products, not becoming part of articles	
Technical conditions and measures / Organizational measures Remarks : Not applicable		
PROC4,, PROC7, PROC8a, PROC8b in closed process, no likelihood of occasional controlled exposure, Us Use in batch and other process (sy PROC 5: Mixing or blending in batc articles (multistage and/or significa	ng worker exposure for: PROC1, PROC2, PROC3, b, PROC9, PROC10, PROC13, PROC14, PROC15: Use exposure, Use in closed, continuous process with the in closed batch process (synthesis or formulation), nthesis) where opportunity for exposure arises, h processes for formulation of preparations and nt contact), Industrial spraying, Transfer of //discharging) from/to vessels/large containers at	
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non-dedicated facilities, Transfer of substance or preparation (charging/ discharging) from/ to vessels/ large containers at dedicated facilities, Transfer of substance or preparation into small containers (dedicated filling line, including weighing), Roller application or brushing, Treatment of articles by dipping and pouring, Production of preparations or articles by tabletting, compression, extrusion, pelletization, Use as laboratory reagent

Amount used

Remarks

: Not applicable

3. Exposure estimation and reference to its source

Remarks: Not applicable

4. Guidance to Downstream User to evaluate whether he works inside the boundaries set by the Exposure Scenario

Not applicable

1. Short title of Exposure Scenario: Use in coatings – professional

Main User Groups	: SU 22: Professional uses: Public domain (administration,
Sector of use	education, entertainment, services, craftsmen) : SU 22: Professional uses: Public domain (administration,
	education, entertainment, services, craftsmen)
Process category	: PROC1: Use in closed process, no likelihood of exposure
0.7	PROC2: Use in closed, continuous process with occasional controlled exposure
	PROC3: Use in closed batch process (synthesis or
	formulation)
	PROC4: Use in batch and other process (synthesis) where opportunity for exposure arises
	PROC5: Mixing or blending in batch processes for formulation
	of preparations and articles (multistage and/ or significant contact)
	PROC8a: Transfer of substance or preparation
	(charging/discharging) from/to vessels/large containers at non-dedicated facilities
	PROC8b: Transfer of substance or preparation (charging/
	discharging) from/ to vessels/ large containers at dedicated facilities
	PROC10: Roller application or brushing
	PROC11: Non industrial spraying
	PROC13: Treatment of articles by dipping and pouring
	PROC15: Use as laboratory reagent
	PROC19: Hand-mixing with intimate contact and only PPE available
Environmental release category	: ERC8a, ERC8d: Wide dispersive indoor use of processing
	aids in open systems, Wide dispersive outdoor use of
	processing aids in open systems
Further information	
	Covers the use in coatings (paints, inks, adhesives, etc)
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	including exposures during use (including materials receipt, storage, preparation and transfer from bulk and semi-bulk, application by spray, roller, brush, spreader by hand or similar methods, and film formation), and equipment cleaning, maintenance and associated laboratory activities.
	lling environmental exposure for:ERC8a, ERC8d: Wide sing aids in open systems, Wide dispersive outdoor use ms
Technical conditions and measures Remarks	/ Organizational measures : Not applicable
PROC4,, PROC8a, PROC8b, PRO closed process, no likelihood of occasional controlled exposure, Use in batch and other process (PROC 5: Mixing or blending in ba articles (multistage and/or signifi (charging/discharging) from/to ve Transfer of substance or prepara containers at dedicated facilities	Iling worker exposure for: PROC1, PROC2, PROC3, PC10, PROC11, PROC13, PROC15, PROC19: Use in exposure, Use in closed, continuous process with Use in closed batch process (synthesis or formulation), synthesis) where opportunity for exposure arises, atch processes for formulation of preparations and icant contact), Transfer of substance or preparation essels/large containers at non-dedicated facilities, ation (charging/ discharging) from/ to vessels/ large , Roller application or brushing, Non industrial spraying, and pouring, Use as laboratory reagent, Hand-mixing PE available
Amount used Remarks	: Not applicable
3. Exposure estimation and refer	ence to its source
3. Exposure estimation and refer Remarks: Not applicable	ence to its source
Remarks: Not applicable	rence to its source
Remarks: Not applicable 4. Guidance to Downstream User	r to evaluate whether he works inside the boundaries set
Remarks: Not applicable 4. Guidance to Downstream User by the Exposure Scenario Not applicable	r to evaluate whether he works inside the boundaries set se in Coatings - Consumer : SU 21: Consumer uses: Private households (= general public
Remarks: Not applicable 4. Guidance to Downstream User by the Exposure Scenario Not applicable 1. Short title of Exposure Scenario: Us	r to evaluate whether he works inside the boundaries set se in Coatings - Consumer

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Product category :	 PC1: Adhesives, sealants PC4: Anti-Freeze and de-icing products PC8: Biocidal products (e.g. Disinfectants, pest control) PC9a: Coatings and paints, thinners, paint removers PC9b: Fillers, putties, plasters, modelling clay PC9c: Finger paints PC15: Non-metal-surface treatment products PC18: Ink and toners PC23: Leather tanning, dye, finishing, impregnation and care products PC31: Polishes and wax blends PC34: Textile dyes, finishing and impregnating products; including bleaches and other processing aids
Environmental release category :	ERC8a, ERC8d: Wide dispersive indoor use of processing aids in open systems, Wide dispersive outdoor use of processing aids in open systems
Further information :	Covers the use in coatings (paints, inks, adhesives, etc) including exposures during use (including product transfer and preparation, application by brush, spray by hand or similar methods) and equipment cleaning.
dispersive indoor use of processin of processing aids in open system Technical conditions and measures / 0	
2.2 Contributing scenario controlling consumer exposure for: PC1, PC4, PC8, PC9a, PC9b, PC9c, PC15, PC18, PC23, PC24, PC31, PC34: Adhesives, sealants, Anti-Freeze and de-icing products, Biocidal products (e.g. Disinfectants, pest control), Coatings and paints, thinners, paint removers, Fillers, putties, plasters, modelling clay, Finger paints, Non-metal-surface treatment products, Ink and toners, Leather tanning, dye, finishing, impregnation and care products, Lubricants, greases, release products, Polishes and wax blends, Textile dyes, finishing and impregnating products; including bleaches and other processing aids	
Amount used Remarks :	Not applicable
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3. Exposure estimation and reference to its source

Remarks: Not applicable

4. Guidance to Downstream User to evaluate whether he works inside the boundaries set by the Exposure Scenario

Not applicable

1. Short title of Exposure Scenario: Lub	pricants - Industrial
Main User Groups	: SU 3: Industrial uses: Uses of substances as such or in
Main Oser Groups	preparations at industrial sites
Sector of use	: SU3: Industrial Manufacturing (all)
Process category	: PROC1: Use in closed process, no likelihood of exposure
	PROC2: Use in closed, continuous process with occasional
	controlled exposure
	PROC3: Use in closed batch process (synthesis or
	formulation) PROC4: Use in batch and other process (synthesis) where
	opportunity for exposure arises
	PROC7: Industrial spraying
	PROC8a: Transfer of substance or preparation
	(charging/discharging) from/to vessels/large containers at
	non-dedicated facilities PROC8b: Transfer of substance or preparation (charging/
	discharging) from/ to vessels/ large containers at dedicated
	facilities
	PROC9: Transfer of substance or preparation into small
	containers (dedicated filling line, including weighing)
	PROC10: Roller application or brushing
	PROC13: Treatment of articles by dipping and pouring PROC17: Lubrication at high energy conditions and in partly
	open process
	PROC18: Greasing at high energy conditions
Environmental release category	: ERC4, ERC7: Industrial use of processing aids in processes
	and products, not becoming part of articles, Industrial use of
	substances in closed systems
Further information	:
	Covers the use of formulated lubricants in closed and open
	systems including transfer operations, operation of
	machinery/engines and similar articles, reworking on reject
	articles, equipment maintenance and disposal of wastes.
2.1 Contributing scenario controll	ing environmental exposure for:ERC4, ERC7: Industrial
	es and products, not becoming part of articles,
Industrial use of substances in clo	osed systems
Technical conditions and measures /	Organizational measures

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Remarks

: Not applicable

2.2 Contributing scenario controlling worker exposure for: PROC1, PROC2, PROC3, PROC4, PROC7, PROC8a, PROC8b, PROC9, PROC10, PROC13, PROC17, PROC18: Use in closed process, no likelihood of exposure, Use in closed, continuous process with occasional controlled exposure, Use in closed batch process (synthesis or formulation), Use in batch and other process (synthesis) where opportunity for exposure arises, Industrial spraying, Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at non-dedicated facilities, Transfer of substance or preparation (charging/ discharging) from/ to vessels/ large containers at dedicated facilities, Transfer of substance or preparation into small containers (dedicated filling line, including weighing), Roller application or brushing, Treatment of articles by dipping and pouring, Lubrication at high energy conditions and in partly open process, Greasing at high energy conditions

Amount used Remarks

: Not applicable

3. Exposure estimation and reference to its source

Remarks: Not applicable

4. Guidance to Downstream User to evaluate whether he works inside the boundaries set by the Exposure Scenario

Not applicable

1. Choir and of Expectate Sconario. Eugeneante Trefecciental	1. Short title of Exposure Scenario: L	ubricants - Professional
--------------------------------------------------------------	----------------------------------------	--------------------------

Main User Groups	: SU 22: Professional uses: Public domain (administration, education, entertainment, services, craftsmen)
Sector of use	: SU 22: Professional uses: Public domain (administration, education, entertainment, services, craftsmen)
Process category	 PROC1: Use in closed process, no likelihood of exposure PROC2: Use in closed, continuous process with occasional controlled exposure PROC3: Use in closed batch process (synthesis or formulation) PROC4: Use in batch and other process (synthesis) where opportunity for exposure arises PROC8a: Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at non-dedicated facilities PROC8b: Transfer of substance or preparation (charging/ discharging) from/ to vessels/ large containers at dedicated facilities PROC9: Transfer of substance or preparation into small containers (dedicated filling line, including weighing) PROC10: Roller application or brushing PROC11: Non industrial spraying
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Environmental release category : Further information :	PROC13: Treatment of articles by dipping and pouring PROC17: Lubrication at high energy conditions and in partly open process PROC18: Greasing at high energy conditions PROC20: Heat and pressure transfer fluids in dispersive, professional use but closed systems ERC8a, ERC8d, ERC9a, ERC9b: Wide dispersive indoor use of processing aids in open systems, Wide dispersive outdoor use of processing aids in open systems, Wide dispersive indoor use of substances in closed systems Covers the use of formulated lubricants in closed and open systems including transfer operations, operation of engines and similar articles, reworking on reject articles, equipment
	maintenance and disposal of waste oil.
ERC9a, ERC9b: Wide dispersive ind dispersive outdoor use of processin of substances in closed systems, W systems	g environmental exposure for:ERC8a, ERC8d, loor use of processing aids in open systems, Wide ng aids in open systems, Wide dispersive indoor use /ide dispersive outdoor use of substances in closed /ide dispersive outdoor use of substances in closed Not applicable
PROC4, PROC8a, PROC8b, PROC9 PROC20: Use in closed process, no process with occasional controlled formulation), Use in batch and othe arises, Transfer of substance or pre vessels/large containers at non-dec (charging/ discharging) from/ to ves of substance or preparation into sn weighing), Roller application or bru by dipping and pouring, Lubrication	g worker exposure for: PROC1, PROC2, PROC3, PROC10, PROC11, PROC13, PROC17, PROC18, likelihood of exposure, Use in closed, continuous exposure, Use in closed batch process (synthesis or r process (synthesis) where opportunity for exposure eparation (charging/discharging) from/to licated facilities, Transfer of substance or preparation sels/ large containers at dedicated facilities, Transfer nall containers (dedicated filling line, including shing, Non industrial spraying, Treatment of articles n at high energy conditions and in partly open onditions, Heat and pressure transfer fluids in osed systems
Amount used Remarks :	Not applicable
3. Exposure estimation and referen	ce to its source
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Remarks: Not applicable

4. Guidance to Downstream User to evaluate whether he works inside the boundaries set by the Exposure Scenario

Not applicable

1. Short title of Exposure Scenario: Lubricants - Consumer

Main User Groups	: SU 21: Consumer uses: Private households (= general public = consumers)
Sector of use	: SU 21: Consumer uses: Private households (= general public = consumers)
Product category	 PC1: Adhesives, sealants PC24: Lubricants, greases, release products PC31: Polishes and wax blends
Environmental release category	ERC8a, ERC8d, ERC9a, ERC9b: Wide dispersive indoor use of processing aids in open systems, Wide dispersive outdoor use of processing aids in open systems, Wide dispersive indoor use of substances in closed systems, Wide dispersive outdoor use of substances in closed systems
Further information	: Covers the consumer use of formulated lubricants in closed and open systems including transfer operations, application, operation of engines and similar articles, equipment maintenance and disposal of waste oil.

2.1 Contributing scenario controlling environmental exposure for:ERC8a, ERC8d, ERC9a, ERC9b: Wide dispersive indoor use of processing aids in open systems, Wide dispersive outdoor use of processing aids in open systems, Wide dispersive indoor use of substances in closed systems, Wide dispersive outdoor use of substances in closed systems

 Technical conditions and measures / Organizational measures

 Remarks
 : Not applicable

2.2 Contributing scenario controlling consumer exposure for: PC1, PC24, PC31: Adhesives, sealants, Lubricants, greases, release products, Polishes and wax blends

Amount used Remarks

: Not applicable

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3. Exposure estimation and reference to its source

Remarks: Not applicable

4. Guidance to Downstream User to evaluate whether he works inside the boundaries set by the Exposure Scenario

Not applicable

1. Short title of Exposure Scenario: Use in Oil and Gas field drilling and production operations - Industrial

Main User Groups Sector of use Process category	 SU 3: Industrial uses: Uses of substances as such or in preparations at industrial sites SU3: Industrial Manufacturing (all) PROC1: Use in closed process, no likelihood of exposure PROC2: Use in closed, continuous process with occasional controlled exposure PROC3: Use in closed batch process (synthesis or formulation) PROC4: Use in batch and other process (synthesis) where opportunity for exposure arises PROC8a: Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at non-dedicated facilities PROC8b: Transfer of substance or preparation (charging/discharging) from/ to vessels/ large containers at dedicated facilities
Environmental release category	 ERC4: Industrial use of processing aids in processes and products, not becoming part of articles
-	: Oil field well drilling and production operations (including drilling muds and well cleaning) including material transfers, on-site formulation, well head operations, shaker room activities and related maintenance.
Technical conditions and measure Remarks	: Not applicable
	olling worker exposure for: PROC1, PROC2, PROC3,
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PROC4, PROC8a, PROC8b: Use in closed process, no likelihood of exposure, Use in closed, continuous process with occasional controlled exposure, Use in closed batch process (synthesis or formulation), Use in batch and other process (synthesis) where opportunity for exposure arises, Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at non-dedicated facilities, Transfer of substance or preparation (charging/ discharging) from/to vessels/large containers at non-dedicated facilities, Transfer of substance or preparation (charging/ discharging) from/ to vessels/ large containers at dedicated facilities

Amount used Remarks

: Not applicable

3. Exposure estimation and reference to its source

Remarks: Not applicable

4. Guidance to Downstream User to evaluate whether he works inside the boundaries set by the Exposure Scenario

Not applicable

1. Short title of Exposure Scenario:	Use in Oil and Gas f	field drilling and p	roduction operations
– Professional			

SDS Number:10000065709 32/42	Main User Groups Sector of use Process category Environmental release category Further information	 SU 22: Professional uses: Public domain (administration, education, entertainment, services, craftsmen) SU 22: Professional uses: Public domain (administration, education, entertainment, services, craftsmen) PROC1: Use in closed process, no likelihood of exposure PROC2: Use in closed, continuous process with occasional controlled exposure PROC3: Use in closed batch process (synthesis or formulation) PROC4: Use in batch and other process (synthesis) where opportunity for exposure arises PROC8a: Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at non-dedicated facilities PROC8b: Transfer of substance or preparation (charging/discharging) from/ to vessels/ large containers at dedicated facilities ERC8d: Wide dispersive outdoor use of processing aids in open systems Oil field well drilling and production operations (including drilling muds and well cleaning) including material transfers, on-site formulation, well head operations, shaker room activities and related maintenance.
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2.1 Contributing scenario controll dispersive outdoor use of process	ing environmental exposure for:ERC8d: Wide sing aids in open systems
Technical conditions and measures / Remarks	Organizational measures : Not applicable
PROC4, PROC8a, PROC8b: Use in closed, continuous process with process (synthesis or formulation opportunity for exposure arises, 1 (charging/discharging) from/to ve	ing worker exposure for: PROC1, PROC2, PROC3, in closed process, no likelihood of exposure, Use in occasional controlled exposure, Use in closed batch a), Use in batch and other process (synthesis) where Fransfer of substance or preparation ssels/large containers at non-dedicated facilities, ion (charging/ discharging) from/ to vessels/ large
Amount used Remarks	: Not applicable
3. Exposure estimation and refere	ence to its source
Remarks: Not applicable	
4. Guidance to Downstream User by the Exposure Scenario	to evaluate whether he works inside the boundaries set
Not applicable 1. Short title of Exposure Scenario: Met	al working fluids / rolling oils - Industrial
Main User Groups	: SU 3: Industrial uses: Uses of substances as such or in
Sector of use Process category	 preparations at industrial sites SU3: Industrial Manufacturing (all) PROC1: Use in closed process, no likelihood of exposure PROC2: Use in closed, continuous process with occasional controlled exposure PROC3: Use in closed batch process (synthesis or formulation) PROC4: Use in batch and other process (synthesis) where opportunity for exposure arises PROC5: Mixing or blending in batch processes for formulation of preparations and articles (multistage and/ or significant contact) PROC7: Industrial spraying PROC8a: Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at non-dedicated facilities
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Environmental release category :	 PROC8b: Transfer of substance or preparation (charging/ discharging) from/ to vessels/ large containers at dedicated facilities PROC9: Transfer of substance or preparation into small containers (dedicated filling line, including weighing) PROC10: Roller application or brushing PROC13: Treatment of articles by dipping and pouring PROC17: Lubrication at high energy conditions and in partly open process ERC4: Industrial use of processing aids in processes and 	
	products, not becoming part of articles	
Further information :		
	Covers the use in formulated MWFs/rolling oils including transfer operations, rolling and annealing activities, cutting/machining activities, automated and manual application of corrosion protections (including brushing, dipping and spraying), equipment maintenance, draining and disposal of waste oils.	
2 1 Contributing scenario controllir	ng environmental exposure for:ERC4: Industrial use of	
Technical conditions and measures / C Remarks :	Organizational measures Not applicable	
2.2 Contributing scenario controlling worker exposure for: PROC1, PROC2, PROC3, PROC4,, PROC7, PROC8a, PROC8b, PROC9, PROC10, PROC13, PROC17: Use in closed process, no likelihood of exposure, Use in closed, continuous process with occasional controlled exposure, Use in closed batch process (synthesis or formulation), Use in batch and other process (synthesis) where opportunity for exposure arises, PROC 5: Mixing or blending in batch processes for formulation of preparations and articles (multistage and/or significant contact), Industrial spraying, Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at non-dedicated facilities, Transfer of substance or preparation (charging/ discharging) from/ to vessels/ large containers at dedicated facilities, Transfer of substance or preparation into small containers (dedicated filling line, including weighing), Roller application or brushing, Treatment of articles by dipping and pouring, Lubrication at high energy conditions and in partly open process		
Amount used Remarks :	Not applicable	
3. Exposure estimation and referen	ce to its source	
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Remarks: Not applicable

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4. Guidance to Downstream User to evaluate whether he works inside the boundaries set by the Exposure Scenario

Not applicable 1. Short title of Exposure Scenario: Metal working fluids / rolling oils - Professional : SU 22: Professional uses: Public domain (administration, Main User Groups education, entertainment, services, craftsmen) Sector of use : SU 22: Professional uses: Public domain (administration, education, entertainment, services, craftsmen) : **PROC1:** Use in closed process, no likelihood of exposure Process category **PROC2:** Use in closed, continuous process with occasional controlled exposure PROC3: Use in closed batch process (synthesis or formulation) PROC8a: Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at non-dedicated facilities PROC8b: Transfer of substance or preparation (charging/ discharging) from/ to vessels/ large containers at dedicated facilities PROC9: Transfer of substance or preparation into small containers (dedicated filling line, including weighing) **PROC10:** Roller application or brushing **PROC11:** Non industrial spraying **PROC13:** Treatment of articles by dipping and pouring **PROC17:** Lubrication at high energy conditions and in partly open process ERC8a, ERC8d, ERC9a, ERC9b: Wide dispersive indoor use Environmental release category of processing aids in open systems, Wide dispersive outdoor use of processing aids in open systems, Wide dispersive indoor use of substances in closed systems, Wide dispersive outdoor use of substances in closed systems Further information Covers the use in formulated MWFs including transfer operations, open and contained cutting/machining activities, automated and manual application of corrosion protections, draining and working on contaminated/ reject articles, and disposal of waste oils.

2.1 Contributing scenario controlling environmental exposure for:ERC8a, ERC8d, ERC9a, ERC9b: Wide dispersive indoor use of processing aids in open systems, Wide dispersive outdoor use of processing aids in open systems, Wide dispersive indoor use of substances in closed systems, Wide dispersive outdoor use of substances in closed systems

 Technical conditions and measures / Organizational measures

 Remarks
 : Not applicable

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2.2 Contributing scenario controlling worker exposure for: PROC1, PROC2, PROC3, PROC8a, PROC8b, PROC9, PROC10, PROC11, PROC13, PROC17: Use in closed process, no likelihood of exposure, Use in closed, continuous process with occasional controlled exposure, Use in closed batch process (synthesis or formulation), Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at non-dedicated facilities, Transfer of substance or preparation (charging/ discharging) from/ to vessels/ large containers at dedicated facilities, Transfer of substance or preparation into small containers (dedicated filling line, including weighing), Roller application or brushing, Non industrial spraying, Treatment of articles by dipping and pouring, Lubrication at high energy conditions and in partly open process

Amount used Remarks

: Not applicable

3. Exposure estimation and reference to its source

Remarks: Not applicable

4. Guidance to Downstream User to evaluate whether he works inside the boundaries set by the Exposure Scenario

Not applicable

1. Short title of Exposure Scenario: Functional Fluids - Industrial

Main User Groups	: SU 3: Industrial uses: Uses of substances as such or in preparations at industrial sites
Sector of use Process category	 SU3: Industrial Manufacturing (all) PROC1: Use in closed process, no likelihood of exposure PROC2: Use in closed, continuous process with occasional controlled exposure PROC3: Use in closed batch process (synthesis or formulation) PROC4: Use in batch and other process (synthesis) where opportunity for exposure arises PROC8a: Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at non-dedicated facilities PROC8b: Transfer of substance or preparation (charging/
Environmental release category	 discharging) from/ to vessels/ large containers at dedicated facilities PROC9: Transfer of substance or preparation into small containers (dedicated filling line, including weighing) ERC7: Industrial use of substances in closed systems
Further information	: Use as functional fluids e.g. cable oils, transfer oils, coolants, insulators, refrigerants, hydraulic fluids in industrial equipment including maintenance and related material transfers.
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2.1 Contributing scenario controllin substances in closed systems	ng environmental exposure for:ERC7: Industrial use of	
Technical conditions and measures / C Remarks :	Drganizational measures Not applicable	
2.2 Contributing scenario controlling worker exposure for: PROC1, PROC2, PROC3, PROC4, PROC8a, PROC8b,: Use in closed process, no likelihood of exposure, Use in closed, continuous process with occasional controlled exposure, Use in closed batch process (synthesis or formulation), Use in batch and other process (synthesis) where opportunity for exposure arises, Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at non-dedicated facilities, Transfer of substance or preparation (charging/ discharging) from/ to vessels/ large containers at dedicated facilities, Transfer of substance or preparation into small containers (dedicated filling line, including weighing)		
Amount used Remarks :	Not applicable	
3. Exposure estimation and referen	ice to its source	
Remarks: Not applicable		
4. Guidance to Downstream User to by the Exposure Scenario	o evaluate whether he works inside the boundaries set	
Not applicable 1. Short title of Exposure Scenario: Func	tional Fluids - Professional	
Main User Groups :	SU 22: Professional uses: Public domain (administration,	
Sector of use :	education, entertainment, services, craftsmen) SU 22: Professional uses: Public domain (administration, education, entertainment, services, craftsmen)	
	 PROC1: Use in closed process, no likelihood of exposure PROC2: Use in closed, continuous process with occasional controlled exposure PROC3: Use in closed batch process (synthesis or formulation) PROC8a: Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at non-dedicated facilities PROC9: Transfer of substance or preparation into small containers (dedicated filling line, including weighing) 	
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Environmental release category	 PROC20: Heat and pressure transfer fluids in dispersive, professional use but closed systems ERC9a, ERC9b: Wide dispersive indoor use of substances in closed systems, Wide dispersive outdoor use of substances in closed systems
Further information	: Use as functional fluids e.g. cable oils, transfer oils, coolants, insulators, refrigerants, hydraulic fluids in professional equipment including maintenance and related material transfers.
	ling environmental exposure for:ERC9a, ERC9b: Wide ces in closed systems, Wide dispersive outdoor use of
Technical conditions and measures Remarks	/ Organizational measures : Not applicable
PROC8a,, PROC20: Use in closed	ling worker exposure for: PROC1, PROC2, PROC3, I process, no likelihood of exposure, Use in closed, nal controlled exposure, Use in closed batch process
PROC8a,, PROC20: Use in closed continuous process with occasio (synthesis or formulation), Transf from/to vessels/large containers preparation into small containers	
PROC8a,, PROC20: Use in closed continuous process with occasio (synthesis or formulation), Transf from/to vessels/large containers preparation into small containers pressure transfer fluids in dispers	I process, no likelihood of exposure, Use in closed, nal controlled exposure, Use in closed batch process fer of substance or preparation (charging/discharging) at non-dedicated facilities, Transfer of substance or (dedicated filling line, including weighing), Heat and
PROC8a,, PROC20: Use in closed continuous process with occasio (synthesis or formulation), Transf from/to vessels/large containers preparation into small containers pressure transfer fluids in dispers Amount used Remarks	I process, no likelihood of exposure, Use in closed, nal controlled exposure, Use in closed batch process fer of substance or preparation (charging/discharging) at non-dedicated facilities, Transfer of substance or (dedicated filling line, including weighing), Heat and sive, professional use but closed systems
PROC8a,, PROC20: Use in closed continuous process with occasio (synthesis or formulation), Transf from/to vessels/large containers preparation into small containers pressure transfer fluids in dispers	I process, no likelihood of exposure, Use in closed, nal controlled exposure, Use in closed batch process fer of substance or preparation (charging/discharging) at non-dedicated facilities, Transfer of substance or (dedicated filling line, including weighing), Heat and sive, professional use but closed systems
PROC8a,, PROC20: Use in closed continuous process with occasio (synthesis or formulation), Transform/to vessels/large containers preparation into small containers pressure transfer fluids in dispersent transfer flui	I process, no likelihood of exposure, Use in closed, mal controlled exposure, Use in closed batch process fer of substance or preparation (charging/discharging) at non-dedicated facilities, Transfer of substance or (dedicated filling line, including weighing), Heat and sive, professional use but closed systems : Not applicable ence to its source
PROC8a,, PROC20: Use in closed continuous process with occasio (synthesis or formulation), Transform/to vessels/large containers preparation into small containers pressure transfer fluids in disperserver transferver transfer fluids in disperserver transfe	I process, no likelihood of exposure, Use in closed, nal controlled exposure, Use in closed batch process for of substance or preparation (charging/discharging) at non-dedicated facilities, Transfer of substance or (dedicated filling line, including weighing), Heat and sive, professional use but closed systems : Not applicable ence to its source to evaluate whether he works inside the boundaries set
PROC8a,, PROC20: Use in closed continuous process with occasio (synthesis or formulation), Transform/to vessels/large containers preparation into small containers pressure transfer fluids in disperserver transferver transfer fluids in disperserver transfe	I process, no likelihood of exposure, Use in closed, nal controlled exposure, Use in closed batch process fer of substance or preparation (charging/discharging) at non-dedicated facilities, Transfer of substance or (dedicated filling line, including weighing), Heat and sive, professional use but closed systems : Not applicable ence to its source to evaluate whether he works inside the boundaries set nctional Fluids - Consumer : SU 21: Consumer uses: Private households (= general public
PROC8a,, PROC20: Use in closed continuous process with occasio (synthesis or formulation), Transform/to vessels/large containers preparation into small containers pressure transfer fluids in dispersered and the second stress of th	I process, no likelihood of exposure, Use in closed, nal controlled exposure, Use in closed batch process fer of substance or preparation (charging/discharging) at non-dedicated facilities, Transfer of substance or (dedicated filling line, including weighing), Heat and sive, professional use but closed systems : Not applicable ence to its source to evaluate whether he works inside the boundaries set

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Product category	: PC16: Heat transfer fluids PC17: Hydraulic fluids
Environmental release category	: ERC9a, ERC9b: Wide dispersive indoor use of substances in closed systems, Wide dispersive outdoor use of substances in closed systems
Further information	: Use of sealed items containing functional fluids e.g. transfer oils, hydraulic fluids, refrigerants.
	lling environmental exposure for:ERC9a, ERC9b: Wide aces in closed systems, Wide dispersive outdoor use of
Technical conditions and measures Remarks	/ Organizational measures : Not applicable
2.2 Contributing scenario control fluids, Hydraulic fluids	lling consumer exposure for: PC16, PC17: Heat transfer
Amount used Remarks	: Not applicable
3. Exposure estimation and reference	ence to its source
Remarks: Not applicable	
4. Guidance to Downstream User by the Exposure Scenario	to evaluate whether he works inside the boundaries set
Not applicable 1. Short title of Exposure Scenario: Us	e in polymer production – industrial
Main User Groups	: SU 3: Industrial uses: Uses of substances as such or in preparations at industrial sites
Sector of use	 SU3, SU 10: Industrial Manufacturing (all), Formulation [mixing] of preparations and/ or re-packaging (excluding alloys)
Process category	: PROC1: Use in closed process, no likelihood of exposure
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	 PROC2: Use in closed, continuous process with occasional controlled exposure PROC3: Use in closed batch process (synthesis or formulation) PROC4: Use in batch and other process (synthesis) where opportunity for exposure arises PROC5: Mixing or blending in batch processes for formulation of preparations and articles (multistage and/ or significant contact) PROC6: Calendering operations PROC8a: Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at non-dedicated facilities PROC8b: Transfer of substance or preparation (charging/discharging) from/ to vessels/ large containers at dedicated facilities PROC14: Production of preparations or articles by tabletting, compression, extrusion, pelletization
Environmental release category :	PROC15: Use as laboratory reagent ERC4, ERC6c: Industrial use of processing aids in processes and products, not becoming part of articles, Industrial use of monomers for manufacture of thermoplastics
Further information :	Manufacture of polymers from monomers in continuous and batch processes, include sparging, discharging, and reactor maintenance and immediate polymer product formation (i.e. compounding, pelletisation, product off-gassing).
Industrial use of processing aids in articles, Industrial use of monomer	ng environmental exposure for:ERC4, ERC6c: a processes and products, not becoming part of s for manufacture of thermoplastics
Technical conditions and measures / C Remarks :	Not applicable
2.2 Contributing scenario controlling worker exposure for: PROC1, PROC2, PROC3, PROC4,, PROC6, PROC8a, PROC8b, PROC14, PROC15: Use in closed process, no likelihood of exposure, Use in closed, continuous process with occasional controlled exposure, Use in closed batch process (synthesis or formulation), Use in batch and other process (synthesis) where opportunity for exposure arises, PROC 5: Mixing or blending in batch processes for formulation of preparations and articles (multistage and/or significant contact), Calendering operations, Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at non-dedicated facilities, Transfer of substance or preparation (charging/ discharging) from/ to vessels/ large containers at dedicated facilities, Production of preparations or articles by tabletting, compression, extrusion, pelletization, Use as laboratory reagent	
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Remarks

: Not applicable

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3. Exposure estimation and reference to its source

Remarks: Not applicable

4. Guidance to Downstream User to evaluate whether he works inside the boundaries set by the Exposure Scenario

Not applicable

1. Short title of Exposure Scenario: Use in mining – industrial

Main User Groups	: SU 3: Industrial uses: Uses of substances as such or in preparations at industrial sites
Sector of use	: SU3: Industrial Manufacturing (all)
Process category	: PROC1: Use in closed process, no likelihood of exposure PROC2: Use in closed, continuous process with occasional controlled exposure
	PROC3: Use in closed batch process (synthesis or formulation)
	PROC4: Use in batch and other process (synthesis) where opportunity for exposure arises
	PROC5: Mixing or blending in batch processes for formulation of preparations and articles (multistage and/ or significant contact)
	PROC8a: Transfer of substance or preparation
	(charging/discharging) from/to vessels/large containers at non-dedicated facilities
	PROC8b: Transfer of substance or preparation (charging/ discharging) from/ to vessels/ large containers at dedicated facilities
	PROC9: Transfer of substance or preparation into small containers (dedicated filling line, including weighing)
Environmental release category	: ERC4: Industrial use of processing aids in processes and products, not becoming part of articles
Further information	<u>.</u>
	Covers the use of the substance in extraction processes at mining operations, including material transfers, winning and separation activities, and substance recovery and disposal.

2.1 Contributing scenario controlling environmental exposure for:ERC4: Industrial use of processing aids in processes and products, not becoming part of articles

 Technical conditions and measures / Organizational measures

 Remarks
 : Not applicable

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2.2 Contributing scenario controlling worker exposure for: PROC1, PROC2, PROC3, PROC4,, PROC8a, PROC8b, PROC9: Use in closed process, no likelihood of exposure, Use in closed, continuous process with occasional controlled exposure, Use in closed batch process (synthesis or formulation), Use in batch and other process (synthesis) where opportunity for exposure arises, PROC 5: Mixing or blending in batch processes for formulation of preparations and articles (multistage and/or significant contact), Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at non-dedicated facilities, Transfer of substance or preparation (charging discharging) from/ to vessels/ large containers at dedicated facilities, Transfer of substance or preparation into small containers (dedicated filling line, including weighing)

Amount used Remarks

: Not applicable

3. Exposure estimation and reference to its source

Remarks: Not applicable

4. Guidance to Downstream User to evaluate whether he works inside the boundaries set by the Exposure Scenario

Not applicable