

PerformancePipe.com

DRISCOPLEX® 1000 HDPE PIPE DATA SHEET

DriscoPlex® 1000 Pipe meets or exceeds:

DriscoPlex® 1000 Pipe for:

ASTM F714 (4" and larger)
ASTM D3035 (up to 3")
ASTM D3350, cell classification PE445574C
PPI TR-4 designation PE4710

Non-Potable, Non AWWA Water Irrigation, Industrial, Agriculture Iron Pipe Size (IPS) 3/4" to 54" Solid Black 40' and 50' Jts 500' coils available in sizes through 6"

NOMINAL PIPE PROPERTIES (1)	UNIT	TEST METHOD	VALUE PE4710
Density	gms / cm ³	ASTM D1505	0.960 (black)
Melt Index (MI) Condition 190°C / 2.16kg	gms / 10 minutes	ASTM D1238	0.08
Hydrostatic Design Basis 73° F (23° C)	psi	ASTM D2837	1600
Hydrostatic Design Basis 140° F (60° C)	psi	ASTM D2837	1000
Color: UV Stabilizer [C]		ASTM D3350	Min 2% Carbon Black
NOMINAL MATERIAL PROPERTIES (1) (2)	UNIT	TEST METHOD	VALUE PE4710
Flexural Modulus 2% Secant – 16:1 span: depth. 0.5 in / min.	psi	ASTM D790	>120,000
Tensile Strength at Yield	psi	ASTM D638 Type IV	>3500
Elongation at Break 2 in / min., Type IV Bar	%	ASTM D638	>700
Elastic Modulus	psi	ASTM D638	>175,000
Hardness	Shore D	ASTM D2240	62
PENT	hrs	ASTM F1473	>500
Vicat Softening Temperature	٥F	ASTM D1525	256
Brittleness Temperature	٥F	ASTM D746	< -103
Thermal Expansion	in / in / ⁰F	ASTM D696	1.0 x 10 ⁻⁴

- This is not a product specification and does not guarantee or establish specific minimum or maximum values or manufacturing tolerance for material or piping products to be supplied.
- Values obtained from tests of specimens taken from piping product may vary from these typical values.



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