

SAFETY DATA SHEET



Greenbase™ Flowzan® Biopolymer

Version 1.2

Revision Date 2019-10-30

according to GB/T 16483 and GB/T 17519

SECTION 1: Identification of the substance/mixture and of the company/undertaking

Product information

Product Name : Greenbase™ Flowzan® Biopolymer
Material : 1095064, 1101166, 1077462

Company : Chevron Phillips Chemical Company LP
Drilling Specialties Company LLC
10001 Six Pines Drive
The Woodlands, TX 77380

Local : See Company Address

Emergency telephone:

Health:

866.442.9628 (North America)

1.832.813.4984 (International)

Transport:

CHEMTREC 800.424.9300 or 703.527.3887(int'l)

Asia: CHEMWATCH (+612 9186 1132) China: 0532 8388 9090

EUROPE: BIG +32.14.584545 (phone) or +32.14583516 (telefax)

Mexico CHEMTREC 01-800-681-9531 (24 hours)

South America SOS-Cotec Inside Brazil: 0800.111.767 Outside Brazil: +55.19.3467.1600

Argentina: +(54)-1159839431

Responsible Department : Product Safety and Toxicology Group
E-mail address : SDS@CPChem.com
Website : www.CPChem.com

SECTION 2: Hazards identification

Classification of the substance or mixture

GHS Classification and Labeling: Follow GB 13690, GB 15258 and GB 30000.2 to GB 30000.29 (GHS 2011)

Emergency Overview

Warning

Physical state: Liquid **Color:** Yellow **Odor:** Mild

Hazards : Causes serious eye irritation.

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Classification

: Eye irritation, Category 2A

Labeling

Symbol(s)



Signal Word

: Warning

Hazard Statements

: H319: Causes serious eye irritation.

Precautionary Statements

: **Prevention:**
 P264: Wash skin thoroughly after handling.
 P280: Wear protective gloves/ eye protection/ face protection.

Response:
 P305 + P351 + P338: IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
 P337 + P313: If eye irritation persists: Get medical advice/ attention.

SECTION 3: Composition/information on ingredients

Synonyms

: Xanthan Gum Suspension

Molecular formula

: Mixture

Chemical name	CAS-No. / EINECS-No.	Concentration [wt%]
Di(Ethylene Glycol) Butyl Ether	112-34-5	55 - 65
Calcium Stearate	1592-23-0	0.6 - 1

SECTION 4: First aid measures

General advice

: Move out of dangerous area. Show this material safety data sheet to the doctor in attendance. Do not leave the victim unattended.

If inhaled

: If unconscious, place in recovery position and seek medical advice. If symptoms persist, call a physician.

In case of skin contact

: If skin irritation persists, call a physician. If on skin, rinse well with water. If on clothes, remove clothes.

In case of eye contact

: Immediately flush eye(s) with plenty of water. Remove contact lenses. Protect unharmed eye. Keep eye wide open while rinsing. If eye irritation persists, consult a specialist.

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If swallowed : Keep respiratory tract clear. Never give anything by mouth to an unconscious person. If symptoms persist, call a physician.

SECTION 5: Firefighting measures

Flash point : 100 °C (212 °F)
Method: Tag closed cup

Autoignition temperature : No data available

Suitable extinguishing media : Dry chemical.

Unsuitable extinguishing media : High volume water jet.

Specific hazards during fire fighting : Standard procedure for chemical fires.

Special protective equipment for fire-fighters : Wear self-contained breathing apparatus for firefighting if necessary.

Further information : Standard procedure for chemical fires. Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.

Fire and explosion protection : Normal measures for preventive fire protection.

Hazardous decomposition products : Carbon oxides.

SECTION 6: Accidental release measures

Personal precautions : Use personal protective equipment.

Environmental precautions : Prevent further leakage or spillage if safe to do so. If the product contaminates rivers and lakes or drains inform respective authorities.

Methods for cleaning up : Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust). Keep in suitable, closed containers for disposal.

SECTION 7: Handling and storage**Handling**

Advice on safe handling : Do not breathe vapors/dust. Avoid contact with skin and eyes. For personal protection see section 8. Smoking, eating and drinking should be prohibited in the application area. Dispose of rinse water in accordance with local and national regulations.

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Advice on protection against fire and explosion : Normal measures for preventive fire protection.

Storage

Requirements for storage areas and containers : Keep container tightly closed in a dry and well-ventilated place. Electrical installations / working materials must comply with the technological safety standards.

SECTION 8: Exposure controls/personal protection**Engineering measures**

Consider the potential hazards of this material (see Section 2), applicable exposure limits, job activities, and other substances in the work place when designing engineering controls and selecting personal protective equipment. If engineering controls or work practices are not adequate to prevent exposure to harmful levels of this material, the personal protective equipment listed below is recommended. The user should read and understand all instructions and limitations supplied with the equipment since protection is usually provided for a limited time or under certain circumstances.

Personal protective equipment

Respiratory protection : Wear a supplied-air NIOSH approved respirator unless ventilation or other engineering controls are adequate to maintain minimal oxygen content of 19.5% by volume under normal atmospheric pressure. Wear a NIOSH approved respirator that provides protection when working with this material if exposure to harmful levels of airborne material may occur, such as: Air-Purifying Respirator for Dusts and Mists / P100. Use a positive pressure, air-supplying respirator if there is potential for uncontrolled release, exposure levels are not known, or other circumstances where air-purifying respirators may not provide adequate protection.

Hand protection : The suitability for a specific workplace should be discussed with the producers of the protective gloves. Please observe the instructions regarding permeability and breakthrough time which are provided by the supplier of the gloves. Also take into consideration the specific local conditions under which the product is used, such as the danger of cuts, abrasion, and the contact time. Gloves should be discarded and replaced if there is any indication of degradation or chemical breakthrough.

Eye protection : Eye wash bottle with pure water. Tightly fitting safety goggles. Wear face-shield and protective suit for abnormal processing problems.

Skin and body protection : Choose body protection according to the amount and concentration of the dangerous substance at the work place. Wear as appropriate: Protective suit. Safety shoes.

Hygiene measures : When using do not eat or drink. When using do not smoke. Wash hands before breaks and at the end of workday.

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SECTION 9: Physical and chemical properties**Information on basic physical and chemical properties****Appearance**

Physical state : Liquid
Color : Yellow
Odor : Mild

Safety data

Flash point : 100 °C (212 °F)
Method: Tag closed cup

Lower explosion limit : Not applicable

Upper explosion limit : Not applicable

Oxidizing properties : no

Autoignition temperature : No data available

Molecular formula : Mixture

Molecular weight : Not applicable

pH : Not applicable

Freezing point : Not applicable

Boiling point/boiling range : 230 °C (446 °F)

Vapor pressure : 14.70 PSI
at 21 °C (70 °F)

Relative density : 1.1

Density : 1.102 g/l

Water solubility : Soluble

Viscosity, kinematic : No data available

Relative vapor density : No data available

SECTION 10: Stability and reactivity

Reactivity : Stable at normal ambient temperature and pressure.

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- Chemical stability** : This material is considered stable under normal ambient and anticipated storage and handling conditions of temperature and pressure.
- Possibility of hazardous reactions**
- Hazardous reactions** : Hazardous reactions: Hazardous polymerization does not occur.
Further information: No decomposition if stored and applied as directed.
- Conditions to avoid** : No data available.
- Materials to avoid** : May react with oxygen and strong oxidizing agents, such as chlorates, nitrates, peroxides, etc.
- Hazardous decomposition products** : Carbon oxides
- Other data** : No decomposition if stored and applied as directed.

SECTION 11: Toxicological information**Acute oral toxicity**

Di(Ethylene Glycol) Butyl Ether : LD50: 2,410 mg/kg
Species: Mouse
Sex: male

Acute dermal toxicity

Di(Ethylene Glycol) Butyl Ether : LD50: 2,764 mg/kg
Species: Rabbit
Method: OECD Test Guideline 402

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Skin irritation : May cause skin irritation in susceptible persons.

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Eye irritation : May cause irreversible eye damage.

Sensitization

Di(Ethylene Glycol) Butyl Ether : Did not cause sensitization on laboratory animals.

Repeated dose toxicity

Di(Ethylene Glycol) Butyl Ether : Species: Rat, Male and female
Sex: Male and female
Application Route: Oral
NOEL: 250 mg/kg
Lowest observable effect level: 1,000 mg/kg
Method: OCED Guideline 408
Target Organs: Blood, Liver, Kidney

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Species: Rat, Male and female
 Sex: Male and female
 Application Route: inhalation (vapor)
 NOEL: 94 mg/m³
 Method: OECD Guideline 413
 Target Organs: Lungs

Species: Rat, Male and female
 Sex: Male and female
 Application Route: Dermal
 NOEL: 2,000 mg/kg
 Target Organs: Skin

Genotoxicity in vitro

Di(Ethylene Glycol) Butyl Ether : Test Type: Ames test
 Concentration: 0.2, 1.5, 10, 20
 Metabolic activation: with and without metabolic activation
 Method: OECD Test Guideline 471
 Result: negative

Test Type: Chromosome aberration test in vitro
 Metabolic activation: with and without metabolic activation
 Method: OECD Guideline 476
 Result: negative

Genotoxicity in vivo

Di(Ethylene Glycol) Butyl Ether : Test Type: Mouse micronucleus assay
 Species: Mouse
 Route of Application: Oral
 Result: negative

Reproductive toxicity

Di(Ethylene Glycol) Butyl Ether : Species: Mouse
 Sex: male and female
 Application Route: Oral
 Dose: 0, 720, 1340, 2050mg/kg bw
 Number of exposures: continuous
 Test period: 14 weeks
 Method: OECD Test Guideline 416
 NOAEL Parent: 720 mg/kg
 NOAEL F1: 720 mg/kg
 NOAEL F2: 720 mg/kg
 Information given is based on data obtained from similar substances.

Developmental Toxicity

Di(Ethylene Glycol) Butyl Ether : Species: Rat
 Application Route: Oral diet
 Dose: 25, 115, 633 mg/kg/d
 Number of exposures: GD 0 -20 d
 Method: OECD Guideline 414
 NOAEL Teratogenicity: 633 mg/kg
 NOAEL Maternal: 633 mg/kg
 No adverse effects expected

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Species: Rabbit
 Application Route: Dermal
 Dose: 25, 115, 633 mg/kg/d
 Exposure time: 4 h/d
 Number of exposures: GD 8 -19 d
 Method: OECD Guideline 414
 NOAEL Teratogenicity: 1,000 mg/kg
 NOAEL Maternal: 1,000 mg/kg
 No adverse effects expected

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Aspiration toxicity : No aspiration toxicity classification.

CMR effects

Di(Ethylene Glycol) Butyl Ether : Carcinogenicity: Not available
 Mutagenicity: Tests on bacterial or mammalian cell cultures did not show mutagenic effects., In vivo tests did not show mutagenic effects
 Teratogenicity: Animal testing did not show any effects on fetal development.
 Reproductive toxicity: Animal testing did not show any effects on fertility.

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Further information : No data available.

SECTION 12: Ecological information**Ecotoxicity effects****Toxicity to fish**

Di(Ethylene Glycol) Butyl Ether : LC50: > 1,000 mg/l
 Exposure time: 96 h
 Species: Scophthalmus maximus (Flatfish, Flounder)
 semi-static test Method: OECD Test Guideline 203

Toxicity to daphnia and other aquatic invertebrates

Di(Ethylene Glycol) Butyl Ether : EC50: > 1,000 mg/l
 Exposure time: 48 h
 Species: Acartia tonsa (Marine Copepod)
 static test Method: ISO TC147/SC5/WG2

Toxicity to algae

Di(Ethylene Glycol) Butyl Ether : EC50: > 1,000 mg/l
 Exposure time: 72 h
 Species: Skeletonema costatum (marine diatom)
 Growth inhibition Method: ISO 10253

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Biodegradability : Taking into consideration the properties of several ingredients, the product is estimated not to be readily biodegradable according to OECD classification.

Elimination information (persistence and degradability)

Bioaccumulation : This material is not expected to bioaccumulate.

Mobility : No data available

Results of PBT assessment

Di(Ethylene Glycol) Butyl Ether : This substance is not considered to be persistent, bioaccumulating and toxic (PBT)., This substance is not considered to be very persistent and very bioaccumulating (vPvB).

Additional ecological information : This material is not expected to be harmful to aquatic organisms.

Ecotoxicology Assessment

Short-term (acute) aquatic hazard : This material is not expected to be harmful to aquatic organisms.

Long-term (chronic) aquatic hazard : This material is not expected to be harmful to aquatic organisms.

SECTION 13: Disposal considerations

The information in this SDS pertains only to the product as shipped.

Use material for its intended purpose or recycle if possible. This material, if it must be discarded, may meet the criteria of a hazardous waste as defined by US EPA under RCRA (40 CFR 261) or other State and local regulations. Measurement of certain physical properties and analysis for regulated components may be necessary to make a correct determination. If this material is classified as a hazardous waste, federal law requires disposal at a licensed hazardous waste disposal facility.

Product : Do not dispose of waste into sewer. Do not contaminate ponds, waterways or ditches with chemical or used container. Send to a licensed waste management company.

Contaminated packaging : Empty remaining contents. Dispose of as unused product. Do not re-use empty containers.

SECTION 14: Transport information

The shipping descriptions shown here are for bulk shipments only, and may not apply to shipments in non-bulk packages (see regulatory definition).

Consult the appropriate domestic or international mode-specific and quantity-specific Dangerous Goods Regulations for additional shipping description requirements (e.g., technical name or names, etc.) Therefore, the information shown here, may not always agree with the bill of lading shipping description for the material. Flashpoints for the material may vary slightly between the SDS and the bill of lading.

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US DOT (UNITED STATES DEPARTMENT OF TRANSPORTATION)

NOT REGULATED AS A HAZARDOUS MATERIAL OR DANGEROUS GOODS FOR TRANSPORTATION BY THIS AGENCY.

IMO / IMDG (INTERNATIONAL MARITIME DANGEROUS GOODS)

NOT REGULATED AS A HAZARDOUS MATERIAL OR DANGEROUS GOODS FOR TRANSPORTATION BY THIS AGENCY.

IATA (INTERNATIONAL AIR TRANSPORT ASSOCIATION)

NOT REGULATED AS A HAZARDOUS MATERIAL OR DANGEROUS GOODS FOR TRANSPORTATION BY THIS AGENCY.

ADR (AGREEMENT ON DANGEROUS GOODS BY ROAD (EUROPE))

NOT REGULATED AS A HAZARDOUS MATERIAL OR DANGEROUS GOODS FOR TRANSPORTATION BY THIS AGENCY.

RID (REGULATIONS CONCERNING THE INTERNATIONAL TRANSPORT OF DANGEROUS GOODS (EUROPE))

NOT REGULATED AS A HAZARDOUS MATERIAL OR DANGEROUS GOODS FOR TRANSPORTATION BY THIS AGENCY.

ADN (EUROPEAN AGREEMENT CONCERNING THE INTERNATIONAL CARRIAGE OF DANGEROUS GOODS BY INLAND WATERWAYS)

NOT REGULATED AS A HAZARDOUS MATERIAL OR DANGEROUS GOODS FOR TRANSPORTATION BY THIS AGENCY.

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

SECTION 15: Regulatory information**Notification status**

Europe REACH	:	This mixture contains only ingredients which have been registered according to Regulation (EU) No. 1907/2006 (REACH).
Switzerland CH INV	:	On the inventory, or in compliance with the inventory
United States of America (USA) TSCA	:	On or in compliance with the active portion of the TSCA inventory
Canada DSL	:	All components of this product are on the Canadian DSL
Australia AICS	:	On the inventory, or in compliance with the inventory
New Zealand NZIoC	:	Not in compliance with the inventory
Japan ENCS	:	On the inventory, or in compliance with the inventory
Korea KECI	:	A substance(s) in this product was not registered, notified to be registered, or exempted from registration by CPChem according to K-REACH regulations. Importation or manufacture of this product is still permitted provided the Korean Importer of Record has

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themselves notified the substance.

Philippines PICCS : On the inventory, or in compliance with the inventory
 China IECSC : On the inventory, or in compliance with the inventory
 Taiwan TCSI : On the inventory, or in compliance with the inventory

SECTION 16: Other information**Further information**

Legacy SDS Number : CPC00051

Significant changes since the last version are highlighted in the margin. This version replaces all previous versions.

The information in this SDS pertains only to the product as shipped.

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

Key or legend to abbreviations and acronyms used in the safety data sheet

ACGIH	American Conference of Government Industrial Hygienists	LD50	Lethal Dose 50%
AICS	Australia, Inventory of Chemical Substances	LOAEL	Lowest Observed Adverse Effect Level
DSL	Canada, Domestic Substances List	NFPA	National Fire Protection Agency
NDSL	Canada, Non-Domestic Substances List	NIOSH	National Institute for Occupational Safety & Health
CNS	Central Nervous System	NTP	National Toxicology Program
CAS	Chemical Abstract Service	NZIoC	New Zealand Inventory of Chemicals
EC50	Effective Concentration	NOAEL	No Observable Adverse Effect Level
EC50	Effective Concentration 50%	NOEC	No Observed Effect Concentration
EGEST	EOSCA Generic Exposure Scenario Tool	OSHA	Occupational Safety & Health Administration
EOSCA	European Oilfield Specialty Chemicals Association	PEL	Permissible Exposure Limit
EINECS	European Inventory of Existing Chemical Substances	PICCS	Philippines Inventory of Commercial Chemical Substances
MAK	Germany Maximum Concentration Values	PRNT	Presumed Not Toxic
GHS	Globally Harmonized System	RCRA	Resource Conservation Recovery Act
>=	Greater Than or Equal To	STEL	Short-term Exposure Limit
IC50	Inhibition Concentration 50%	SARA	Superfund Amendments and Reauthorization Act.
IARC	International Agency for Research on Cancer	TLV	Threshold Limit Value
IECSC	Inventory of Existing Chemical Substances in China	TWA	Time Weighted Average
ENCS	Japan, Inventory of Existing and New Chemical Substances	TSCA	Toxic Substance Control Act
KECI	Korea, Existing Chemical Inventory	UVCB	Unknown or Variable Composition, Complex Reaction Products, and Biological Materials

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<=	Less Than or Equal To	WHMIS	Workplace Hazardous Materials Information System
LC50	Lethal Concentration 50%		