

n-Heptane (Pure Grade)

Version 1.3

Revision Date 2019-10-11

according to GB/T 16483 and GB/T 17519

SECTION 1: Identification of the substance/mixture and of the company/undertaking**Product information**

Product Name : n-Heptane (Pure Grade)
Material : 1119723, 1099971, 1016082, 1099970, 1084145, 1061726,
1021845, 1028621, 1021842, 1021844, 1028384, 1028355,
1021843, 10455211

Company : Chevron Phillips Chemical Company LP
Specialty Chemicals
10001 Six Pines Drive
The Woodlands, TX 77380

Local : Chevron Phillips Chemicals (Shanghai) Corporation
Room 1810-1812, Shanghai Mart,
2299 Yan An Road (W),
Shanghai, PRC 200336

Emergency telephone:**Health:**

866.442.9628 (North America)

1.832.813.4984 (International)

Transport:

CHEMTREC 800.424.9300 or 703.527.3887(int'l)

Asia: CHEMWATCH (+612 9186 1132) China: 0532 8388 9090

EUROPE: BIG +32.14.584545 (phone) or +32.14583516 (telefax)

Mexico CHEMTREC 01-800-681-9531 (24 hours)

South America SOS-Cotec Inside Brazil: 0800.111.767 Outside Brazil: +55.19.3467.1600

Argentina: +(54)-1159839431

Responsible Department : Product Safety and Toxicology Group
E-mail address : SDS@CPChem.com
Website : www.CPChem.com

SECTION 2: Hazards identification**Classification of the substance or mixture****GHS Classification and Labeling: Follow GB 13690, GB 15258 and GB 30000.2 to GB 30000.29 (GHS 2011)**

n-Heptane (Pure Grade)

Version 1.3

Revision Date 2019-10-11

Emergency Overview**Danger****Form:** Liquid **Physical state:** Liquid **Color:** Clear **Odor:** Sweet

Hazards : Highly flammable liquid and vapor. Causes skin irritation. May cause drowsiness or dizziness. May be fatal if swallowed and enters airways. Very toxic to aquatic life. Very toxic to aquatic life with long lasting effects.

Classification

: Flammable liquids, Category 2
 Skin corrosion/irritation, Category 2
 Specific target organ toxicity - single exposure, Category 3, Narcotic effects
 Aspiration hazard, Category 1
 Short-term (acute) aquatic hazard, Category 1
 Long-term (chronic) aquatic hazard, Category 1

Labeling**Symbol(s)****Signal Word**

: Danger

Hazard Statements

: H225: Highly flammable liquid and vapor.
 H304: May be fatal if swallowed and enters airways.
 H315: Causes skin irritation.
 H336: May cause drowsiness or dizziness.
 H410: Very toxic to aquatic life with long lasting effects.

Precautionary Statements

: **Prevention:**
 P210: Keep away from heat/sparks/open flames/hot surfaces. No smoking.
 P233: Keep container tightly closed.
 P240: Ground/bond container and receiving equipment.
 P241: Use explosion-proof electrical/ ventilating/ lighting/ equipment.
 P242: Use only non-sparking tools.
 P243: Take precautionary measures against static discharge.
 P261: Avoid breathing dust/fume/gas/mist/vapors/spray.
 P264: Wash skin thoroughly after handling.
 P271: Use only outdoors or in a well-ventilated area.
 P273: Avoid release to the environment.
 P280: Wear protective gloves/ eye protection/ face protection.
Response:
 P301+P310: IF SWALLOWED: Immediately call a POISON CENTER/doctor.
 P303 + P361 + P353: IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower.
 P304 + P340 + P312: IF INHALED: Remove person to fresh air and keep comfortable for breathing. Call a POISON CENTER/doctor if you feel unwell.
 P331: Do NOT induce vomiting.

n-Heptane (Pure Grade)

Version 1.3

Revision Date 2019-10-11

P332 + P313: If skin irritation occurs: Get medical advice/attention.
 P362+P364: Take off contaminated clothing and wash it before reuse.
 P370+P378: In case of fire: Use dry sand, dry chemical or alcohol-resistant foam to extinguish.
 P391: Collect spillage.
Storage:
 P403 + P233: Store in a well-ventilated place. Keep container tightly closed.
 P403 + P235: Store in a well-ventilated place. Keep cool.
 P405: Store locked up.
Disposal:
 P501: Dispose of contents/ container to an approved waste disposal plant.

SECTION 3: Composition/information on ingredients

Synonyms : Normal Heptane
 Dipropilmetano
 n-Heptane, 99%

Molecular formula : C₇H₁₆

| Chemical name | CAS-No. / EINECS-No. | Concentration [wt%] |
|---------------|----------------------|---------------------|
| n-Heptane | 142-82-5 | 100 |

SECTION 4: First aid measures

General advice : Move out of dangerous area. Show this material safety data sheet to the doctor in attendance. Symptoms of poisoning may appear several hours later. Do not leave the victim unattended.

If inhaled : Move to fresh air. If unconscious, place in recovery position and seek medical advice. If symptoms persist, call a physician.

In case of skin contact : If skin irritation persists, call a physician. If on skin, rinse well with water. If on clothes, remove clothes.

In case of eye contact : Immediately flush eye(s) with plenty of water. Remove contact lenses. Protect unharmed eye. Keep eye wide open while rinsing. If eye irritation persists, consult a specialist.

If swallowed : Keep respiratory tract clear. Do NOT induce vomiting. Do not give milk or alcoholic beverages. Never give anything by mouth to an unconscious person. Take victim immediately to hospital.

n-Heptane (Pure Grade)

Version 1.3

Revision Date 2019-10-11

SECTION 5: Firefighting measures

| | |
|--|--|
| Flash point | : -4 °C (25 °F) Method: Tag closed cup |
| Autoignition temperature | : 203.85 °C (398.93 °F) |
| Suitable extinguishing media | : Dry chemical. Carbon dioxide (CO ₂). Alcohol-resistant foam. |
| Unsuitable extinguishing media | : High volume water jet. |
| Specific hazards during fire fighting | : Do not allow run-off from fire fighting to enter drains or water courses. |
| Special protective equipment for fire-fighters | : Wear self-contained breathing apparatus for firefighting if necessary. |
| Further information | : Collect contaminated fire extinguishing water separately. This must not be discharged into drains. Fire residues and contaminated fire extinguishing water must be disposed of in accordance with local regulations. For safety reasons in case of fire, cans should be stored separately in closed containments. Use a water spray to cool fully closed containers. |
| Fire and explosion protection | : Do not spray on an open flame or any other incandescent material. Use only explosion-proof equipment. Take necessary action to avoid static electricity discharge (which might cause ignition of organic vapors). Keep away from open flames, hot surfaces and sources of ignition. |
| Hazardous decomposition products | : Carbon oxides. |

SECTION 6: Accidental release measures

| | |
|---------------------------|---|
| Personal precautions | : Use personal protective equipment. Ensure adequate ventilation. Remove all sources of ignition. Evacuate personnel to safe areas. Beware of vapors accumulating to form explosive concentrations. Vapors can accumulate in low areas. |
| Environmental precautions | : Prevent product from entering drains. Prevent further leakage or spillage if safe to do so. If the product contaminates rivers and lakes or drains inform respective authorities. |
| Methods for cleaning up | : Contain spillage, and then collect with non-combustible absorbent material, (e.g. sand, earth, diatomaceous earth, vermiculite) and place in container for disposal according to local / national regulations (see section 13). |

SECTION 7: Handling and storage**Handling**

n-Heptane (Pure Grade)

Version 1.3

Revision Date 2019-10-11

Advice on safe handling : Avoid formation of aerosol. Do not breathe vapors/dust. Avoid exposure - obtain special instructions before use. Avoid contact with skin and eyes. For personal protection see section 8. Smoking, eating and drinking should be prohibited in the application area. Provide sufficient air exchange and/or exhaust in work rooms. Open drum carefully as content may be under pressure. Dispose of rinse water in accordance with local and national regulations.

Electrostatic charge may accumulate and create a hazardous condition when handling this material. To minimize this hazard, bonding and grounding may be necessary, but may not by themselves be sufficient. Review all operations, which have the potential to generating and accumulation of electrostatic charge and/or a flammable atmosphere (including tank and container filling, splash filling, tank cleaning, sampling, gauging, switch loading, filtering, mixing, agitation, and vacuum truck operations) and use appropriate mitigating procedures. For more information, refer to OSHA Standard 29 CFR 1910.106 "Flammable and Combustible Liquids"; National Fire Protection Association (NFPA 77), "Recommended Practice on Static Electricity"; and/or the American Petroleum Institute (API) Recommended Practice 2003, "Protection Against Ignitions Arising Out of Static, Lightning, and stray Currents".

Advice on protection against fire and explosion : Do not spray on an open flame or any other incandescent material. Use only explosion-proof equipment. Take necessary action to avoid static electricity discharge (which might cause ignition of organic vapors). Keep away from open flames, hot surfaces and sources of ignition.

Storage

Requirements for storage areas and containers : No smoking. Keep container tightly closed in a dry and well-ventilated place. Containers which are opened must be carefully resealed and kept upright to prevent leakage. Observe label precautions. Electrical installations / working materials must comply with the technological safety standards.

SECTION 8: Exposure controls/personal protection**Ingredients with workplace control parameters****CN**

| Components | Basis | Value | Control parameters | Note |
|------------|--------------|---------|-------------------------|------|
| n-Heptane | GBZ 2.1-2007 | PC-TWA | 500 mg/m ³ | |
| | GBZ 2.1-2007 | PC-STEL | 1,000 mg/m ³ | |

Engineering measures

Adequate ventilation to control airborne concentrations below the exposure guidelines/limits. Consider the potential hazards of this material (see Section 2), applicable exposure limits, job activities, and other substances in the work place when designing engineering controls and selecting personal protective equipment. If engineering controls or work practices are not adequate to prevent exposure to harmful levels of this material, the personal protective equipment listed below is recommended. The user should read and understand all instructions and limitations supplied with the equipment since protection is usually provided for a limited time or under certain circumstances.

n-Heptane (Pure Grade)

Version 1.3

Revision Date 2019-10-11

Personal protective equipment

- Respiratory protection : Wear a supplied-air NIOSH approved respirator unless ventilation or other engineering controls are adequate to maintain minimal oxygen content of 19.5% by volume under normal atmospheric pressure. Wear a NIOSH approved respirator that provides protection when working with this material if exposure to harmful levels of airborne material may occur, such as:. Air-Purifying Respirator for Organic Vapors. Use a positive pressure, air-supplying respirator if there is potential for uncontrolled release, exposure levels are not known, or other circumstances where air-purifying respirators may not provide adequate protection.
- Hand protection : The suitability for a specific workplace should be discussed with the producers of the protective gloves. Please observe the instructions regarding permeability and breakthrough time which are provided by the supplier of the gloves. Also take into consideration the specific local conditions under which the product is used, such as the danger of cuts, abrasion, and the contact time. Gloves should be discarded and replaced if there is any indication of degradation or chemical breakthrough.
- Eye protection : Eye wash bottle with pure water. Tightly fitting safety goggles.
- Skin and body protection : Choose body protection in relation to its type, to the concentration and amount of dangerous substances, and to the specific work-place. Wear as appropriate:. Flame retardant antistatic protective clothing. Workers should wear antistatic footwear.
- Hygiene measures : When using do not eat or drink. When using do not smoke. Wash hands before breaks and at the end of workday.

SECTION 9: Physical and chemical properties**Information on basic physical and chemical properties****Appearance**

- Form : Liquid
- Physical state : Liquid
- Color : Clear
- Odor : Sweet

Safety data

- Flash point : -4 °C (25 °F)
Method: Tag closed cup
- Lower explosion limit : 1 %(V)
- Upper explosion limit : 7 %(V)
- Oxidizing properties : no
- Autoignition temperature : 203.85 °C (398.93 °F)

n-Heptane (Pure Grade)

Version 1.3

Revision Date 2019-10-11

| | |
|--|----------------------------------|
| Molecular formula | : C ₇ H ₁₆ |
| Molecular weight | : 100.23 g/mol |
| pH | : Not applicable |
| Pour point | : No data available |
| Boiling point/boiling range | : 98 °C (208 °F) |
| Vapor pressure | : 1.60 PSI at 38 °C (100 °F) |
| Relative density | : 0.69 at 16 °C (61 °F) |
| Density | : 5.75 L/G at 20 °C (68 °F) |
| Water solubility | : Negligible |
| Partition coefficient: n-octanol/water | : No data available |
| Relative vapor density | : 3.4 (Air = 1.0) |
| Evaporation rate | : 3.46 |
| Percent volatile | : > 99 % |
| Conductivity | : < 1 pSm at 20 °C |

SECTION 10: Stability and reactivity

Chemical stability : This material is considered stable under normal ambient and anticipated storage and handling conditions of temperature and pressure.

Possibility of hazardous reactions

Hazardous reactions : Hazardous reactions: Hazardous polymerization does not occur.

Further information: No decomposition if stored and applied as directed.

Hazardous reactions: Vapors may form explosive mixture with air.

Conditions to avoid : Not applicable.

Materials to avoid : May react with oxygen and strong oxidizing agents, such as chlorates, nitrates, peroxides, etc.

n-Heptane (Pure Grade)

Version 1.3

Revision Date 2019-10-11

Hazardous decomposition products : Carbon oxides

Other data : No decomposition if stored and applied as directed.

SECTION 11: Toxicological information**Acute oral toxicity**

n-Heptane : LD50: > 5,000 mg/kg
Species: Rat
Method: OECD Test Guideline 401
Information given is based on data obtained from similar substances.

n-Heptane (Pure Grade)
Skin irritation

: Irritating to skin.

May cause skin irritation in susceptible persons.

n-Heptane (Pure Grade)
Eye irritation

: Vapors may cause irritation to the eyes, respiratory system and the skin.

Sensitization

n-Heptane : Did not cause sensitization on laboratory animals.
Information given is based on data obtained from similar substances.

Repeated dose toxicity

n-Heptane : Species: Rat, male
Sex: male
Application Route: Inhalation
Dose: 12.47 mg/l
Exposure time: 16 wk
Number of exposures: 12 h/d, 7 d/wk
NOEL: 12.47 mg/l
No adverse effect has been observed in chronic toxicity tests.

Species: Rat, Male and female
Sex: Male and female
Application Route: Inhalation
Dose: 12.35 mg/l
Exposure time: 26 wk
Number of exposures: 6 h/d, 5 d/wk
Method: OECD Test Guideline 413
No adverse effect has been observed in chronic toxicity tests.

Genotoxicity in vitro

n-Heptane : Test Type: Ames test
Method: Mutagenicity (Escherichia coli - reverse mutation assay)
Result: negative

n-Heptane (Pure Grade)

Version 1.3

Revision Date 2019-10-11

Test Type: Mammalian cell gene mutation assay
Method: OECD Guideline 476
Result: negative

Test Type: Chromosome aberration test in vitro
Method: OECD Guideline 473
Result: negative

Test Type: Mitotic recombination
Result: negative

Reproductive toxicity

n-Heptane : Species: Rat
Sex: male and female
Application Route: Inhalation
Dose: 0, 900, 3000, 9000 ppm
Number of exposures: 6 hr/d, 5 d/wk
Test period: 13 wk
Method: OECD Test Guideline 416
NOAEL Parent: 9000 ppm
NOAEL F1: 3000 ppm
NOAEL F2: 3000 ppm
Information given is based on data obtained from similar substances.

Developmental Toxicity

n-Heptane : Species: Rat
Application Route: Inhalation
Dose: 0, 900, 3000, 9000 ppm
Exposure time: GD6-15
Number of exposures: 6 hrs/d
NOAEL Teratogenicity: 9000 ppm
NOAEL Maternal: 3000 ppm

**n-Heptane (Pure Grade)
Aspiration toxicity**

: May be fatal if swallowed and enters airways.
Substances known to cause human aspiration toxicity hazards or to be regarded as if they cause human aspiration toxicity hazard.

CMR effects

n-Heptane : Mutagenicity: Tests on bacterial or mammalian cell cultures did not show mutagenic effects.
Teratogenicity: Animal testing did not show any effects on fetal development.
Reproductive toxicity: No toxicity to reproduction

**n-Heptane (Pure Grade)
Further information**

: Concentrations substantially above the TLV value may cause narcotic effects. Symptoms of overexposure may be headache, dizziness, tiredness, nausea and vomiting.
Solvents may degrease the skin.

n-Heptane (Pure Grade)

Version 1.3

Revision Date 2019-10-11

SECTION 12: Ecological information**Toxicity to fish**

n-Heptane : LL50: 5.738 mg/l
Exposure time: 96 h
Species: Oncorhynchus mykiss (rainbow trout)
Method: QSAR modeled data

Toxicity to daphnia and other aquatic invertebrates

n-Heptane : EC50: 1.5 mg/l
Exposure time: 48 h
Species: Daphnia magna (Water flea)
static test Toxic to aquatic organisms.

LC50: 0.1 mg/l
Exposure time: 96 h
Species: Mysidopsis bahia (mysid shrimp)
semi-static test Very toxic to aquatic organisms.

Toxicity to algae

n-Heptane : EL50: 4.338 mg/l
Exposure time: 72 h
Species: Pseudokirchneriella subcapitata (microalgae)
Method: QSAR

Toxicity to fish (Chronic toxicity)

n-Heptane : NOELR: 1.284 mg/l
Exposure time: 28 d
Species: Oncorhynchus mykiss (rainbow trout)
Method: QSAR modeled data

Biodegradability

n-Heptane : Result: Readily biodegradable.
70 %
Testing period: 10 d

Results of PBT assessment

n-Heptane : Non-classified PBT substance, Non-classified vPvB substance

Additional ecological information

: An environmental hazard cannot be excluded in the event of unprofessional handling or disposal., Very toxic to aquatic life with long lasting effects.

Ecotoxicology Assessment

Short-term (acute) aquatic hazard

n-Heptane (Pure Grade)

Version 1.3

Revision Date 2019-10-11

n-Heptane : Very toxic to aquatic life.

Long-term (chronic) aquatic hazard

n-Heptane : Very toxic to aquatic life with long lasting effects.

SECTION 13: Disposal considerations

The information in this SDS pertains only to the product as shipped.

Use material for its intended purpose or recycle if possible. This material, if it must be discarded, may meet the criteria of a hazardous waste as defined by US EPA under RCRA (40 CFR 261) or other State and local regulations. Measurement of certain physical properties and analysis for regulated components may be necessary to make a correct determination. If this material is classified as a hazardous waste, federal law requires disposal at a licensed hazardous waste disposal facility.

Product : The product should not be allowed to enter drains, water courses or the soil. Do not contaminate ponds, waterways or ditches with chemical or used container. Send to a licensed waste management company.

Contaminated packaging : Empty remaining contents. Dispose of as unused product. Do not re-use empty containers. Do not burn, or use a cutting torch on, the empty drum.

SECTION 14: Transport information

The shipping descriptions shown here are for bulk shipments only, and may not apply to shipments in non-bulk packages (see regulatory definition).

Consult the appropriate domestic or international mode-specific and quantity-specific Dangerous Goods Regulations for additional shipping description requirements (e.g., technical name or names, etc.) Therefore, the information shown here, may not always agree with the bill of lading shipping description for the material. Flashpoints for the material may vary slightly between the SDS and the bill of lading.

US DOT (UNITED STATES DEPARTMENT OF TRANSPORTATION)

UN1206, HEPTANES, 3, II, MARINE POLLUTANT, (HEPTANE)

IMO / IMDG (INTERNATIONAL MARITIME DANGEROUS GOODS)

UN1206, HEPTANES, 3, II, (-4 °C), MARINE POLLUTANT, (HEPTANE)

IATA (INTERNATIONAL AIR TRANSPORT ASSOCIATION)

UN1206, HEPTANES, 3, II

ADR (AGREEMENT ON DANGEROUS GOODS BY ROAD (EUROPE))

UN1206, HEPTANES, 3, II, (D/E), ENVIRONMENTALLY HAZARDOUS, (HEPTANE)

RID (REGULATIONS CONCERNING THE INTERNATIONAL TRANSPORT OF DANGEROUS GOODS (EUROPE))

UN1206, HEPTANES, 3, II, ENVIRONMENTALLY HAZARDOUS, (HEPTANE)

n-Heptane (Pure Grade)

Version 1.3

Revision Date 2019-10-11

ADN (EUROPEAN AGREEMENT CONCERNING THE INTERNATIONAL CARRIAGE OF DANGEROUS GOODS BY INLAND WATERWAYS)

UN1206, HEPTANES, 3, II, ENVIRONMENTALLY HAZARDOUS, (HEPTANE)

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code**SECTION 15: Regulatory information**

Classification and Labeling of Commonly Used Dangerous Chemical Substances : Primary label: Combustible Liquid.

Notification status

| | |
|-------------------------------------|---|
| Europe REACH | : This product is in full compliance according to REACH regulation 1907/2006/EC. |
| Switzerland CH INV | : On the inventory, or in compliance with the inventory |
| United States of America (USA) TSCA | : On or in compliance with the active portion of the TSCA inventory |
| Canada DSL | : All components of this product are on the Canadian DSL |
| Australia AICS | : On the inventory, or in compliance with the inventory |
| New Zealand NZIoC | : On the inventory, or in compliance with the inventory |
| Japan ENCS | : On the inventory, or in compliance with the inventory |
| Korea KECI | : All substances in this product were registered, notified to be registered, or exempted from registration by CPChem through an Only Representative according to K-REACH regulations. Importation of this product is permitted if the Korean Importer of Record was included on CPChem's notifications or if the Importer of Record themselves notified the substances. |
| Philippines PICCS | : On the inventory, or in compliance with the inventory |
| China IECSC | : On the inventory, or in compliance with the inventory |
| Taiwan TCSI | : On the inventory, or in compliance with the inventory |

SECTION 16: Other information**Further information**

Legacy SDS Number : 133

Significant changes since the last version are highlighted in the margin. This version replaces all previous versions.

The information in this SDS pertains only to the product as shipped.

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the

n-Heptane (Pure Grade)

Version 1.3

Revision Date 2019-10-11

specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

| Key or legend to abbreviations and acronyms used in the safety data sheet | | | |
|---|--|-------|--|
| ACGIH | American Conference of Government Industrial Hygienists | LD50 | Lethal Dose 50% |
| AICS | Australia, Inventory of Chemical Substances | LOAEL | Lowest Observed Adverse Effect Level |
| DSL | Canada, Domestic Substances List | NFPA | National Fire Protection Agency |
| NDSL | Canada, Non-Domestic Substances List | NIOSH | National Institute for Occupational Safety & Health |
| CNS | Central Nervous System | NTP | National Toxicology Program |
| CAS | Chemical Abstract Service | NZIoC | New Zealand Inventory of Chemicals |
| EC50 | Effective Concentration | NOAEL | No Observable Adverse Effect Level |
| EC50 | Effective Concentration 50% | NOEC | No Observed Effect Concentration |
| EGEST | EOSCA Generic Exposure Scenario Tool | OSHA | Occupational Safety & Health Administration |
| EOSCA | European Oilfield Specialty Chemicals Association | PEL | Permissible Exposure Limit |
| EINECS | European Inventory of Existing Chemical Substances | PICCS | Philippines Inventory of Commercial Chemical Substances |
| MAK | Germany Maximum Concentration Values | PRNT | Presumed Not Toxic |
| GHS | Globally Harmonized System | RCRA | Resource Conservation Recovery Act |
| >= | Greater Than or Equal To | STEL | Short-term Exposure Limit |
| IC50 | Inhibition Concentration 50% | SARA | Superfund Amendments and Reauthorization Act. |
| IARC | International Agency for Research on Cancer | TLV | Threshold Limit Value |
| IECSC | Inventory of Existing Chemical Substances in China | TWA | Time Weighted Average |
| ENCS | Japan, Inventory of Existing and New Chemical Substances | TSCA | Toxic Substance Control Act |
| KECI | Korea, Existing Chemical Inventory | UVCB | Unknown or Variable Composition, Complex Reaction Products, and Biological Materials |
| <= | Less Than or Equal To | WHMIS | Workplace Hazardous Materials Information System |
| LC50 | Lethal Concentration 50% | | |