

For more information and technical assistance contact:

Chevron Phillips Chemical Company LP  
P.O. Box 4910  
The Woodlands, TX 77387-4910  
800.231.1212



SUPERIOR FLEXIBLE PACKAGING RESINS

## Marlex<sup>®</sup> 7105D Polyethylene

### LINEAR LOW DENSITY POLYETHYLENE (LLDPE)

**This linear low density polyethylene is an ethylene-hexene copolymer tailored for blown film applications that require:**

- Excellent toughness properties
- Good drawdown
- Good processing characteristics
- Use alone or in coextrusions; blends with other polyolefins

**Typical blown film applications include:**

- High strength industrial film and bags
- Thin gauge applications
- General purpose packaging

Nominal Resin Properties	English	SI	Method
Melt Index, 190 °C/2.16 kg	---	0.5 g/10 min	ASTM D1238
Density	---	0.918 g/cm <sup>3</sup>	ASTM D1505
Slip	None	None	---
Antiblock	None	None	---
Process Aid	Yes	Yes	---

Nominal Blown Film Properties at 1 mil <sup>1</sup>	English	SI	Method
Haze	12 %	12 %	ASTM D1003
Gloss, 60°	90	90	ASTM D2457
COF	1.0	1.0	ASTM D1894
Dart	---	400 g/mil	ASTM D1709
Elmendorf Tear MD	---	500 g/mil	ASTM D1922
Elmendorf Tear TD	---	850 g/mil	ASTM D1922
Tensile Strength at Break MD	10500 psi	72 MPa	ASTM D882
Tensile Strength at Break TD	7500 psi	52 MPa	ASTM D882
Tensile Elongation at Break MD	450 %	450 %	ASTM D882
Tensile Elongation at Break TD	750 %	750 %	ASTM D882
1 % Secant Modulus MD	32000 psi	221 MPa	ASTM D882
1 % Secant Modulus TD	38000 psi	262 MPa	ASTM D882

1. Produced on 3.5 in extruder, 30:1 L/D, 8 in die, 80 mil die gap, 2.5:1 BUR, 440 °F melt temperature

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Another quality product from



The Woodlands, Texas

Before using this product, the user is advised and cautioned to make its own determination and assessment of the safety and suitability of the product for the specific use in question and is further advised against relying on the information contained herein as it may relate to any specific use or application. It is the ultimate responsibility of the user to ensure that the product is suited and the information is applicable to the user's specific application. Chevron Phillips Chemical Company LP does not make, and expressly disclaims, all warranties, including warranties of merchantability or fitness for a particular purpose, regardless of whether oral or written, express or implied, or allegedly arising from any usage of any trade or from any course of dealing in connection with the use of the information contained herein or the product itself. The user expressly assumes all risk and liability, whether based in contract, tort or otherwise, in connection with the use of the information contained herein or the product itself. Further, information contained herein is given without reference to any intellectual property issues, as well as federal, state or local laws which may be encountered in the use thereof. Such questions should be investigated by the user.