

For more information and technical assistance contact:

Chevron Phillips Chemical Company LP  
P.O. Box 4910  
The Woodlands, TX 77387-4910  
800.231.1212



SUPERIOR FLEXIBLE PACKAGING RESINS

## Marlex® 5335 Polyethylene

### LOW DENSITY POLYETHYLENE (LDPE)

**This low density polyethylene is tailored for blown film applications that require:**

- Easy processing
- Low coefficient of friction
- Good openability
- Good sealability

**Typical blown film applications include:**

- Institutional packaging
- Food packaging
- Converter films

Nominal Resin Properties	English	SI	Method
Melt Index, 190 °C/2.16 kg	---	2.0 g/10min	ASTM D1238
Density	---	0.926 g/cm <sup>3</sup>	ASTM D1505
Slip	750 ppm	750 ppm	---
Antiblock	2750 ppm	2750 ppm	---

Nominal Blown Film Properties at 1.25 mil <sup>1</sup>	English	SI	Method
Haze	7 %	7 %	ASTM D1003
Gloss, 60°	110	110	ASTM D2457
COF	0.12	0.12	ASTM D1894
Dart	---	65 g	ASTM D1709
Elmendorf Tear MD/TD	---	240/230 g	ASTM D1922
Tensile Strength at Break MD/TD	3380/3000 psi	23/20 MPa	ASTM D882
Tensile Elongation at Break MD/TD	330/560 %	330/560 %	ASTM D882
1 % Secant Modulus MD/TD	33000/37000 psi	227/225 MPa	ASTM D882
WVTR	1.0 g/100in <sup>2</sup> /day	15.5 g/m <sup>2</sup> /day	ASTM F1249
OTR	380 cm <sup>3</sup> /100in <sup>2</sup> /day	6000 cm <sup>3</sup> /m <sup>2</sup> /day	ASTM D3985

1. Produced on a LDPE line at 2.5:1 BUR, 35 mil die gap, 8 in. die, 250 lb/h, 400 °F melt temperature.

Revision Date: June, 2017

Another quality product from



Before using this product, the user is advised and cautioned to make its own determination and assessment of the safety and suitability of the product for the specific use in question and is further advised against relying on the information contained herein as it may relate to any specific use or application. It is the ultimate responsibility of the user to ensure that the product is suited and the information is applicable to the user's specific application. Chevron Phillips Chemical Company LP does not make, and expressly disclaims, all warranties, including warranties of merchantability or fitness for a particular purpose, regardless of whether oral or written, express or implied, or allegedly arising from any usage of any trade or from any course of dealing in connection with the use of the information contained herein or the product itself. The user expressly assumes all risk and liability, whether based in contract, tort or otherwise, in connection with the use of the information contained herein or the product itself. Further, information contained herein is given without reference to any intellectual property issues, as well as federal, state or local laws which may be encountered in the use thereof. Such questions should be investigated by the user.