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PREMIUM EXTRUSION AND RIGID PACKAGING RESINS

FDA 21 CFR 177.1520(c) 2.2, use conditions B through H

## Marlex<sup>®</sup> 1122B Polyethylene

This resin meets these specifications:

ASTM D4976 - PE 113

per 21 CFR 176.170(c)

LOW DENSITY POLYETHYLENE (LDPE)

## This autoclave LDPE homopolymer is tailored for applications that require:

- Excellent flexibility
- Moderate flow
- Moderate warpage resistance
- · Durability and recyclability for sustainability

## Typical injection molded applications for 1122B include:

- Healthcare product closures
- Charcoal lighter fluid closures
- Champagne bottle stoppers

## Nominal Physical Properties<sup>(1)</sup> SI Method English Density ----0.920 g/cm<sup>3</sup> **ASTM D1505** Melt Index, 190 °C/2.16 kg ---2.1 g/10 min **ASTM D1238** Tensile Strength at Yield, 2 in/min, Type IV bar 1,500 psi 10 MPa ASTM D638 Elongation at Break, 2 in/min, Type IV bar 500 % 500 % ASTM D638 Flexural Modulus, Tangent - 16:1 span:depth, 0.5 in/min 40,000 psi 270 MPa ASTM D790 Durometer Hardness, Type D (Shore D) 50 **ASTM D2240** 50 Vicat Softening Temperature, Loading 1, Rate A 200 °F 93 °C **ASTM D1525** Brittleness Temperature, Type A, Type I specimen < -103 °F < -75 °C ASTM D746

1. The nominal properties reported herein are typical of the product, but do not reflect normal testing variance and therefore should not be used for specification purposes. Values are rounded. The physical properties were determined on compression molded specimens that were prepared in accordance with Procedure C of ASTM D4703, Annex A1.

Revision Date: October, 2018

Another quality product from



The Woodlands Texas

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