

Chevron Phillips Chemical Company Issued Sales Specification

Name of Product **TNPS 537**

Revision Date 8/15/2011

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| Test | Units | Method | Typical | Minimum | Maximum | Qualitative | Note |
|--|-------|-------------|---|---------|---------|--|------|
| Appearance | | Visual | Clear with no particulate matter | | | Clear with no particulate matter | |
| Color, Visible | | Visual | Light yellow | | | Yellow | |
| Flash Point, PM | FAH | ASTM D-93 | 229 | 212 | | | |
| Gardner Color | | ASTM D-6166 | 5.8 | | 10 | | |
| Mercaptan Sulfur | ppm | ASTM D-3227 | 12.9 | | 40 | | |
| Sulfur | WT% | ASTM D-4294 | 36.1 | 35.0 | 39.0 | | |
| Turbidity | NTU | ASTM D-6181 | 2.62 | | 5 | | |
| Other | Units | Method | Typical | Minimum | Maximum | Qualitative | Note |
| Active Sulfur, WT % | | | 22 - 26 | | | | |
| Boiling Point @ 14.7 psia,,deg F | | | Decompose s | | | | |
| Density @ 20 C | g/ml | ASTM D-4052 | 1.036 | | | | |
| Insoluble in | | | Water | | | | |
| Molecular Weight, g/mol (main constituent) | | | 414 | | | | |
| Odor | | Smell | Mild | | | | |
| Soluble in | | | Hexane, toluene, white spirit | | | | |
| Viscosity @ 40C | cSt | ASTM D-445 | 35 | | | | |

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