SAFETY DATA SHEET

ForSField™ G-121R epoxy resin
Version 1.0
Revision Date 2017-06-19

SECTION 1: Identification of the substance/mixture and of the company/undertaking

Product information
Product Name : ForSField™ G-121R epoxy resin

Company : Chevron Phillips Chemical Company LP
10001 Six Pines Drive
The Woodlands, TX 77380

Emergency telephone:
Health:
866.442.9628 (North America)
1.832.813.4984 (International)
Transport:
CHEMTREC 800.424.9300 or 703.527.3887(int'l)
Asia: CHEMWATCH (+61 2 9186 1132) China: 0532 8388 9090
EUROPE: BIG +32.14.584545 (phone) or +32.14.583516 (telefax)
Mexico CHEMTREC 01-800-681-9531 (24 hours)
South America SOS-Cotec Inside Brazil: 0800.111.767 Outside Brazil: +55.19.3467.1600
Argentina: +(54)-1159839431

Responsible Department : Product Safety and Toxicology Group
E-mail address : SDS@CPChem.com
Website : www.CPChem.com

SECTION 2: Hazards identification

Classification of the substance or mixture
This product has been classified in accordance with the hazard communication standard 29 CFR 1910.1200; the SDS and labels contain all the information as required by the standard.

Classification
: Skin irritation, Category 2
Eye irritation, Category 2A
Skin sensitization, Category 1
Germ cell mutagenicity, Category 2
Carcinogenicity, Category 2

Labeling

SDS Number:100000103334 1/15
SAFETY DATA SHEET

ForSField™ G-121R epoxy resin

Version 1.0
Revision Date 2017-06-19

Symbol(s):

Signal Word: Warning

Hazard Statements:
H315: Causes skin irritation.
H317: May cause an allergic skin reaction.
H319: Causes serious eye irritation.
H341: Suspected of causing genetic defects.
H351: Suspected of causing cancer.

Precautionary Statements:
Prevention:
P202 Do not handle until all safety precautions have been read and understood.
P261 Avoid breathing dust/fume/gas/mist/vapors/spray.
P264 Wash skin thoroughly after handling.
P272 Contaminated work clothing must not be allowed out of the workplace.
P280 Wear protective gloves/ protective clothing/ eye protection/ face protection.

Response:
P302 + P352 IF ON SKIN: Wash with plenty of soap and water.
P305 + P351 + P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P308 + P313 IF exposed or concerned: Get medical advice/ attention.
P333 + P313 If skin irritation or rash occurs: Get medical advice/ attention.
P337 + P313 If eye irritation persists: Get medical advice/ attention.
P362 Take off contaminated clothing and wash before reuse.

Storage:
P405 Store locked up.

Disposal:
P501 Dispose of contents/ container to an approved waste disposal plant.

Carcinogenicity:

IARC Group 2B: Possibly carcinogenic to humans
Titanium Dioxide 13463-67-7
Ethylbenzene 100-41-4
Carbon Black 1333-86-4

NTP No ingredient of this product present at levels greater than or equal to 0.1% is identified as a known or anticipated carcinogen by NTP.

SECTION 3: Composition/information on ingredients

<table>
<thead>
<tr>
<th>Component</th>
<th>CAS-No.</th>
<th>Weight %</th>
</tr>
</thead>
<tbody>
<tr>
<td>Epoxy Phenol Novolac</td>
<td>28064-14-4</td>
<td>42 - 50</td>
</tr>
</tbody>
</table>

SDS Number: 100000103334
SAFETY DATA SHEET

ForSField™ G-121R epoxy resin

Version 1.0
Revision Date 2017-06-19

SDS Number: 100000103334

<table>
<thead>
<tr>
<th>Aluminum Oxide</th>
<th>1344-28-1</th>
<th>20 - 35</th>
</tr>
</thead>
<tbody>
<tr>
<td>o-Cresol Glycidyl Ether</td>
<td>2210-79-9</td>
<td>5 - 12</td>
</tr>
<tr>
<td>Titanium Dioxide</td>
<td>13463-67-7</td>
<td>1 - 4</td>
</tr>
<tr>
<td>Siloxanes and Silicones, di-Me, reaction products with silica</td>
<td>67762-90-7</td>
<td>0.8 - 3</td>
</tr>
<tr>
<td>Bisphenol A Type Resin</td>
<td>25068-38-6</td>
<td>0 - 1</td>
</tr>
<tr>
<td>Ethylbenzene</td>
<td>100-41-4</td>
<td>0 - 0.2</td>
</tr>
<tr>
<td>Carbon Black</td>
<td>1333-86-4</td>
<td>0 - 0.2</td>
</tr>
<tr>
<td>(C12-14) Alkylglycidyl Ether</td>
<td>68609-97-2</td>
<td>0 - 0.2</td>
</tr>
</tbody>
</table>

SECTION 4: First aid measures

General advice: Move out of dangerous area. Show this material safety data sheet to the doctor in attendance.

If inhaled: If unconscious, place in recovery position and seek medical advice. If symptoms persist, call a physician.

In case of skin contact: If skin irritation persists, call a physician. If on skin, rinse well with water. If on clothes, remove clothes.

In case of eye contact: Immediately flush eye(s) with plenty of water. Remove contact lenses. Protect unharmed eye. Keep eye wide open while rinsing. If eye irritation persists, consult a specialist.

If swallowed: Induce vomiting immediately and call a physician. Keep respiratory tract clear. Do not give milk or alcoholic beverages. Never give anything by mouth to an unconscious person. If symptoms persist, call a physician. Take victim immediately to hospital.

SECTION 5: Firefighting measures

Unsuitable extinguishing media: High volume water jet.

Specific hazards during firefighting: Do not allow run-off from fire fighting to enter drains or water courses.

Special protective equipment for fire-fighters: Wear self-contained breathing apparatus for firefighting if necessary.

Further information: Collect contaminated fire extinguishing water separately. This must not be discharged into drains. Fire residues and contaminated fire extinguishing water must be disposed of in accordance with local regulations.

Fire and explosion protection: Normal measures for preventive fire protection.

SECTION 6: Accidental release measures

Personal precautions: Use personal protective equipment.

SDS Number: 100000103334

3/15
Environmental precautions : Prevent product from entering drains. Prevent further leakage or spillage if safe to do so. If the product contaminates rivers and lakes or drains inform respective authorities.

Methods for cleaning up : Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust). Keep in suitable, closed containers for disposal.

SECTION 7: Handling and storage

Handling

Advice on safe handling : Do not breathe vapors/dust. Avoid exposure - obtain special instructions before use. Avoid contact with skin and eyes. For personal protection see section 8. Smoking, eating and drinking should be prohibited in the application area. Dispose of rinse water in accordance with local and national regulations. Persons susceptible to skin sensitization problems or asthma, allergies, chronic or recurrent respiratory disease should not be employed in any process in which this mixture is being used.

Advice on protection against fire and explosion : Normal measures for preventive fire protection.

Storage

Requirements for storage areas and containers : Keep container tightly closed in a dry and well-ventilated place. Containers which are opened must be carefully resealed and kept upright to prevent leakage. Observe label precautions. Electrical installations / working materials must comply with the technological safety standards.

SECTION 8: Exposure controls/personal protection

Ingredients with workplace control parameters

<table>
<thead>
<tr>
<th>US</th>
<th>Ingredients</th>
<th>Basis</th>
<th>Value</th>
<th>Control parameters</th>
<th>Note</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>Aluminum Oxide</td>
<td>OSHA Z-1</td>
<td>TWA</td>
<td>15 mg/m³</td>
<td>Total dust</td>
</tr>
<tr>
<td></td>
<td></td>
<td>OSHA Z-1</td>
<td>TWA</td>
<td>5 mg/m³</td>
<td>Respirable fraction</td>
</tr>
<tr>
<td></td>
<td></td>
<td>OSHA Z-1-A</td>
<td>TWA</td>
<td>10 mg/m³</td>
<td>Total dust</td>
</tr>
<tr>
<td></td>
<td></td>
<td>OSHA Z-1-A</td>
<td>TWA</td>
<td>5 mg/m³</td>
<td>Respirable dust fraction</td>
</tr>
<tr>
<td></td>
<td></td>
<td>ACGIH</td>
<td>TWA</td>
<td>1 mg/m³</td>
<td>LRT irr, pneumoconiosis, neurotoxicity, A4, varies, Respirable fraction</td>
</tr>
<tr>
<td></td>
<td>Titanium Dioxide</td>
<td>OSHA Z-1</td>
<td>TWA</td>
<td>15 mg/m³</td>
<td>Total dust</td>
</tr>
<tr>
<td></td>
<td></td>
<td>OSHA Z-1-A</td>
<td>TWA</td>
<td>10 mg/m³</td>
<td>Total dust</td>
</tr>
<tr>
<td></td>
<td></td>
<td>ACGIH</td>
<td>TWA</td>
<td>10 mg/m³</td>
<td>LRT irr, A4, (b)</td>
</tr>
<tr>
<td></td>
<td>Ethylbenzene</td>
<td>OSHA Z-1</td>
<td>TWA</td>
<td>100 ppm, 435 mg/m³</td>
<td>(b)</td>
</tr>
<tr>
<td></td>
<td></td>
<td>OSHA Z-1-A</td>
<td>TWA</td>
<td>100 ppm, 435 mg/m³</td>
<td></td>
</tr>
<tr>
<td></td>
<td></td>
<td>OSHA Z-1-A</td>
<td>STEL</td>
<td>125 ppm, 545 mg/m³</td>
<td></td>
</tr>
<tr>
<td></td>
<td></td>
<td>ACGIH</td>
<td>TWA</td>
<td>20 ppm,</td>
<td></td>
</tr>
<tr>
<td></td>
<td>Carbon Black</td>
<td>OSHA Z-1</td>
<td>TWA</td>
<td>3.5 mg/m³</td>
<td></td>
</tr>
<tr>
<td></td>
<td></td>
<td>OSHA Z-1-A</td>
<td>TWA</td>
<td>3.5 mg/m³</td>
<td></td>
</tr>
<tr>
<td></td>
<td></td>
<td>ACGIH</td>
<td>TWA</td>
<td>3 mg/m³</td>
<td>Bronchitis, A3, Inhalable fraction</td>
</tr>
</tbody>
</table>

(b) The value in mg/m³ is approximate.
A3 Confirmed animal carcinogen with unknown relevance to humans
A4 Not classifiable as a human carcinogen
bronchitis Bronchitis

SDS Number:100000103334 4/15
Hazardous components without workplace control parameters

Immediately Dangerous to Life or Health Concentrations (IDLH)

<table>
<thead>
<tr>
<th>Substance name</th>
<th>CAS-No.</th>
<th>Control parameters</th>
<th>Update</th>
</tr>
</thead>
<tbody>
<tr>
<td>Titanium Dioxide</td>
<td>13463-67-7</td>
<td>Immediately Dangerous to Life or Health Concentration Value 5000 milligram per cubic meter</td>
<td>1995-03-01</td>
</tr>
<tr>
<td>Ethylbenzene</td>
<td>100-41-4</td>
<td>Immediately Dangerous to Life or Health Concentration Value 800 ppm</td>
<td>1995-03-01</td>
</tr>
<tr>
<td>Carbon Black</td>
<td>1333-86-4</td>
<td>Immediately Dangerous to Life or Health Concentration Value 1750 mg/m³</td>
<td>1995-03-01</td>
</tr>
<tr>
<td>Titanium Dioxide</td>
<td>13463-67-7</td>
<td>Immediately Dangerous to Life or Health Concentration Value 5000 milligram per cubic meter</td>
<td>1995-03-01</td>
</tr>
<tr>
<td>Ethylbenzene</td>
<td>100-41-4</td>
<td>Immediately Dangerous to Life or Health Concentration Value 800 ppm</td>
<td>1995-03-01</td>
</tr>
<tr>
<td>Carbon Black</td>
<td>1333-86-4</td>
<td>Immediately Dangerous to Life or Health Concentration Value 1750 mg/m³</td>
<td>1995-03-01</td>
</tr>
</tbody>
</table>

US

<table>
<thead>
<tr>
<th>Substance name</th>
<th>CAS-No.</th>
<th>Control parameters</th>
<th>Sampling time</th>
<th>Update</th>
</tr>
</thead>
<tbody>
<tr>
<td>Ethylbenzene</td>
<td>100-41-4</td>
<td>Sum of mandelic acid and phenyl glyoxylic acid: 0.15 g/g creatinine (Urine)</td>
<td>End of shift (As soon as possible after exposure ceases)</td>
<td>2014-03-01</td>
</tr>
</tbody>
</table>

Engineering measures

Adequate ventilation to control airborne concentrations below the exposure guidelines/limits. 
Consider the potential hazards of this material (see Section 2), applicable exposure limits, job activities, and other substances in the work place when designing engineering controls and selecting personal protective equipment. If engineering controls or work practices are not adequate to prevent exposure to harmful levels of this material, the personal protective equipment listed below is recommended. The user should read and understand all instructions and limitations supplied with the equipment since protection is usually provided for a limited time or under certain circumstances.

Personal protective equipment

Respiratory protection : Wear a supplied-air NIOSH approved respirator unless ventilation or other engineering controls are adequate to maintain minimal oxygen content of 19.5% by volume under normal atmospheric pressure. Wear a NIOSH approved respirator that provides protection when working with this material if exposure to harmful levels of airborne material may occur, such as: Use a positive pressure, air-supplying respirator if there is potential for uncontrolled release, exposure levels are not known, or other circumstances where air-purifying respirators may not provide adequate protection.
Hand protection: The suitability for a specific workplace should be discussed with the producers of the protective gloves. Please observe the instructions regarding permeability and breakthrough time which are provided by the supplier of the gloves. Also take into consideration the specific local conditions under which the product is used, such as the danger of cuts, abrasion, and the contact time. Gloves should be discarded and replaced if there is any indication of degradation or chemical breakthrough.

Eye protection: Eye wash bottle with pure water. Tightly fitting safety goggles.

Skin and body protection: Choose body protection in relation to its type, to the concentration and amount of dangerous substances, and to the specific workplace. Wear as appropriate: Remove and wash contaminated clothing before re-use. Skin should be washed after contact. Footwear protecting against chemicals.

Hygiene measures: When using do not eat or drink. When using do not smoke. Wash hands before breaks and at the end of workday.

SECTION 9: Physical and chemical properties

Information on basic physical and chemical properties

**Appearance**
Form: liquid
Physical state: Liquid
Odor: Mild

**Safety data**
Molecular weight: Mixture
Freezing point: < 15 °C (< 59 °F)
Boiling point/boiling range: 300 °C (572 °F)
Vapor pressure: < 1.00 MMHG
Density: 1.47 g/cm³
Water solubility: Insoluble
Viscosity, dynamic: 11,000 cP at 25 °C (77 °F)

SECTION 10: Stability and reactivity

Chemical stability: This material is considered stable under normal ambient and anticipated storage and handling conditions of temperature and pressure.

Possibility of hazardous reactions
SAFETY DATA SHEET

ForSField™ G-121R epoxy resin

Version 1.0  Revision Date 2017-06-19

Conditions to avoid  : No data available.
Other data  : No decomposition if stored and applied as directed.

SECTION 11: Toxicological information

Acute oral toxicity
Aluminum Oxide  : LD50: > 10,000 mg/kg
Species: Rat
Method: OECD Test Guideline 401

Bisphenol A Type Resin  LD50: > 2,000 mg/kg
Species: Rat
Sex: female
Method: OECD Test Guideline 420

(C12-14) Alkylglycidyl Ether  LD50: 26,800 mg/kg
Species: Rat
Sex: male

Acute inhalation toxicity
Aluminum Oxide  : LC50: > 2.3 mg/l
Exposure time: 4 h
Species: Rat
Method: OECD Test Guideline 403
Information given is based on data obtained from similar substances.

Bisphenol A Type Resin  LC0: > 0.000008 mg/l
Exposure time: 5 h
Species: Rat
Sex: male
Test atmosphere: vapor
An LC50/inhalation/4h/rat could not be determined because no mortality of rats was observed at the maximum achievable concentration.

Ethylbenzene  LC50: 17.4 mg/l
Exposure time: 4 h
Species: Rat
Test atmosphere: vapor

Acute dermal toxicity
Aluminum Oxide  : LD50: > 2,000 mg/kg
Species: Rabbit
Information given is based on data obtained from similar substances.

Ethylbenzene  LD50: 15,415 mg/kg
Species: Rabbit

ForSField™ G-121R epoxy resin
Skin irritation  : May cause skin irritation and/or dermatitis.
ForSField™ G-121R epoxy resin

Eye irritation: May cause irreversible eye damage.

Sensitization: Causes sensitization.

Repeated dose toxicity
Ethylbenzene:
Species: Rat, male
Sex: male
Application Route: Inhalation
Dose: 200, 400, 600, 800 ppm
Exposure time: 13 weeks
Number of exposures: 6 hours/day, 6 days/week
NOEL: 200 ppm
Test substance: yes
Target Organs: Ototoxicity

Aspiration toxicity
Ethylbenzene: May be fatal if swallowed and enters airways.

CMR effects
o-Cresol Glycidyl Ether: Mutagenicity: In vitro tests showed mutagenic effects
Ethylbenzene: Mutagenicity: In vivo tests did not show mutagenic effects
Teratogenicity: Did not show teratogenic effects in animal experiments.
Reproductive toxicity: No toxicity to reproduction
Carbon Black: Carcinogenicity: Limited evidence of carcinogenicity in animal studies

Further information: No data available.

SECTION 12: Ecological information

Toxicity to fish
Aluminum Oxide: NOEC: > 100 mg/l
Exposure time: 96 h
Species: Salmo salar (Atlantic salmon)
Method: OECD Test Guideline 203

o-Cresol Glycidyl Ether: LC50: 2.8 - 5.1 mg/l
Exposure time: 96 h
Species: Salmo gairdneri (Rainbow trout)
static test Method: OECD Test Guideline 203

Bisphenol A Type Resin: LC50: 1.2 mg/l
Exposure time: 96 h
Species: Oncorhynchus mykiss (rainbow trout)
semi-static test Method: OECD Test Guideline 203

Ethylbenzene: LC50: 4.3 mg/l
ForSField™ G-121R epoxy resin

Exposure time: 96 h
Species: Marone saxatilis (striped bass)

(C12-14) Alkylglycidyl Ether
LC50: > 1,800 mg/l
Exposure time: 96 h
Species: Lepomis macrochirus (Bluegill sunfish)
static test

Toxicity to daphnia and other aquatic invertebrates

Aluminum Oxide
EC50: > 100 mg/l
Exposure time: 48 h
Species: Daphnia magna (Water flea)
Method: OECD Test Guideline 202

o-Cresol Glycidyl Ether
EC50: 2.8 mg/l
Exposure time: 48 h
Species: Daphnia magna (Water flea)
static test Method: OECD Test Guideline 202

Bisphenol A Type Resin
LC50: 2.7 mg/l
Exposure time: 48 h
Species: Daphnia magna (Water flea)
static test Method: EPA-660/3-75-009

Ethylbenzene
LC50: 2.6 mg/l
Exposure time: 96 h
Species: Mysidopsis bahia (mysid shrimp)

EC50: 2.2 mg/l
Exposure time: 48 h
Species: Daphnia magna (Water flea)
Method: OECD Test Guideline 202

Toxicity to algae

Aluminum Oxide
NOEC: > 100 mg/l
Exposure time: 72 h
Species: Selenastrum capricornutum (algae)
Method: OECD Test Guideline 201

o-Cresol Glycidyl Ether
5.1 mg/l
Exposure time: 72 h
Species: Pseudokirchneriella subcapitata (microalgae)
Growth inhibition Method: OECD Test Guideline 201

Bisphenol A Type Resin
ErC50: > 11 mg/l
Exposure time: 72 h
Species: Scenedesmus capricornutum (fresh water algae)
static test
EbC50: 9.4 mg/l
Exposure time: 72 h
Species: Scenedesmus capricornutum (fresh water algae)
static test

Ethylbenzene
ErC50: 5.0 mg/l
Exposure time: 96 h
Species: Selenastrum capricornutum (algae)
ErC50: 7.7 mg/l
Exposure time: 72 h
Species: Skeletonema costatum (Marine Algae)

Toxicity to bacteria
Bisphenol A Type Resin: > 100 mg/l
Exposure time: 3 h
Species: Natural microorganism
Growth inhibition

Toxicity to daphnia and other aquatic invertebrates (Chronic toxicity)
Bisphenol A Type Resin: NOEC: 0.3 mg/l
Exposure time: 21 d
Species: Daphnia magna (Water flea)
semi-static test
Method: OECD Test Guideline 211

Ethylbenzene: NOEC: 1 mg/l
Exposure time: 7 d
Species: Daphnia pulex (Water flea)
semi-static test
Analytical monitoring: yes

Biodegradability
o-Cresol Glycidyl Ether: aerobic
Result: Not readily biodegradable.
17 %
Testing period: 28 d
Method: OECD Test Guideline 301B

Bisphenol A Type Resin: aerobic
Result: Not readily biodegradable.
5 %
Method: OECD Test Guideline 301F

Ethylbenzene: This material is expected to be readily biodegradable.

(C12-14) Alkylglycidyl Ether: aerobic
87 %
Testing period: 28 d
Method: OECD Test Guideline 301
Readily biodegradable, according to appropriate OECD test.

Ecotoxicology Assessment
Acute aquatic toxicity
Epoxy Phenol Novolac: Toxic to aquatic life.
o-Cresol Glycidyl Ether: Toxic to aquatic life.
Bisphenol A Type Resin: Toxic to aquatic life.
Ethylbenzene: Toxic to aquatic life.

Chronic aquatic toxicity
Epoxy Phenol Novolac: Toxic to aquatic life with long lasting effects.
o-Cresol Glycidyl Ether: Toxic to aquatic life with long lasting effects.
Bisphenol A Type Resin: Toxic to aquatic life with long lasting effects.
Ethylbenzene: Harmful to aquatic life with long lasting effects.

Results of PBT assessment
Ethylbenzene: Non-classified vPvB substance, Non-classified PBT substance

Additional ecological information
An environmental hazard cannot be excluded in the event of unprofessional handling or disposal., Toxic to aquatic life with long lasting effects.

SECTION 13: Disposal considerations

The information in this SDS pertains only to the product as shipped. Use material for its intended purpose or recycle if possible. This material, if it must be discarded, may meet the criteria of a hazardous waste as defined by US EPA under RCRA (40 CFR 261) or other State and local regulations. Measurement of certain physical properties and analysis for regulated components may be necessary to make a correct determination. If this material is classified as a hazardous waste, federal law requires disposal at a licensed hazardous waste disposal facility.

Product: The product should not be allowed to enter drains, water courses or the soil. Do not contaminate ponds, waterways or ditches with chemical or used container. Send to a licensed waste management company.

Contaminated packaging: Empty remaining contents. Dispose of as unused product. Do not re-use empty containers.

SECTION 14: Transport information

The shipping descriptions shown here are for bulk shipments only, and may not apply to shipments in non-bulk packages (see regulatory definition).

Consult the appropriate domestic or international mode-specific and quantity-specific Dangerous Goods Regulations for additional shipping description requirements (e.g., technical name or names, etc.) Therefore, the information shown here, may not always agree with the bill of lading shipping description for the material. Flashpoints for the material may vary slightly between the SDS and the bill of lading.

US DOT (UNITED STATES DEPARTMENT OF TRANSPORTATION)
NOT REGULATED AS A HAZARDOUS MATERIAL OR DANGEROUS GOODS FOR TRANSPORTATION BY THIS AGENCY.

IMO / IMDG (INTERNATIONAL MARITIME DANGEROUS GOODS)
UN3082, ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S., (EPOXY PHENOL)
**ForSField™ G-121R epoxy resin**

**SAFETY DATA SHEET**

**Version 1.0**  
**Revision Date 2017-06-19**

**NOVOLAC, O-CRESOL GLYCIDYL ETHER), 9, III, MARINE POLLUTANT, (EPOXY PHENOL NOVOLAC, O-CRESOL GLYCIDYL ETHER)**

**IATA (INTERNATIONAL AIR TRANSPORT ASSOCIATION)**  
UN3082, ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S., (EPOXY PHENOL NOVOLAC, O-CRESOL GLYCIDYL ETHER), 9, III

**ADR (AGREEMENT ON DANGEROUS GOODS BY ROAD (EUROPE))**  
UN3082, ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S., (EPOXY PHENOL NOVOLAC, O-CRESOL GLYCIDYL ETHER), 9, III

**RID (REGULATIONS CONCERNING THE INTERNATIONAL TRANSPORT OF DANGEROUS GOODS (EUROPE))**  
UN3082, ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S., (EPOXY PHENOL NOVOLAC, O-CRESOL GLYCIDYL ETHER), 9, III

**ADN (EUROPEAN AGREEMENT CONCERNING THE INTERNATIONAL CARRIAGE OF DANGEROUS GOODS BY INLAND WATERWAYS)**  
UN3082, ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S., (EPOXY PHENOL NOVOLAC, O-CRESOL GLYCIDYL ETHER), 9, III

**Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code**

### SECTION 15: Regulatory information

**National legislation**

| SARA 311/312 Hazards | Acute Health Hazard  
| Chronic Health Hazard |
| CERCLA Reportable Quantity | Calculated RQ exceeds reasonably attainable upper limit.  
| Benzene, dimethyl- |
| SARA 302 Reportable Quantity | Calculated RQ exceeds reasonably attainable upper limit.  
| Epichlorohydrin  
| Acrylonitrile |
| SARA 302 Threshold Planning Quantity | This material does not contain any components with a section 302 EHS TPQ. |
| SARA 304 Reportable Quantity | Calculated RQ exceeds reasonably attainable upper limit.  
| Epichlorohydrin 106-89-8  
| Acrylonitrile 107-13-1 |

**SDS Number:** 100000103334  
**12/15**
SAFETY DATA SHEET
ForSField™ G-121R epoxy resin
Version 1.0
Revision Date 2017-06-19

SARA 313 Ingredients: The following components are subject to reporting levels established by SARA Title III, Section 313:

- Aluminum Oxide - 1344-28-1
- Ethylbenzene - 100-41-4

Clean Air Act
Ozone-Depletion Potential: This product neither contains, nor was manufactured with a Class I or Class II ODS as defined by the U.S. Clean Air Act Section 602 (40 CFR 82, Subpt. A, App.A + B).

This product does not contain any hazardous air pollutants (HAP), as defined by the U.S. Clean Air Act Section 112 (40 CFR 61).

This product does not contain any chemicals listed under the U.S. Clean Air Act Section 112(r) for Accidental Release Prevention (40 CFR 68.130, Subpart F).

This product does not contain any chemicals listed under the U.S. Clean Air Act Section 111 SOCMI Intermediate or Final VOC's (40 CFR 60.489).

US State Regulations

Pennsylvania Right To Know: Aluminum Oxide - 1344-28-1
Titanium Dioxide - 13463-67-7
Benzene, dimethyl - 1330-20-7
n-butyl acetate - 123-86-4
Ethylbenzene - 100-41-4

California Prop. 65 Ingredients: WARNING! This product contains a chemical known in the State of California to cause cancer.

- Titanium Dioxide 13463-67-7
- Ethylbenzene 100-41-4
- Carbon Black 1333-86-4
- Epichlorohydrin 106-89-8
- Acrylonitrile 107-13-1
- 1,3-Butadiene 106-99-0
- Benzene 71-43-2

WARNING: This product contains a chemical known in the State of California to cause birth defects or other reproductive harm.

- Epichlorohydrin 106-89-8
ForSField™ G-121R epoxy resin

Notification status
Europe REACH : Not in compliance with the inventory
Switzerland CH INV : Not in compliance with the inventory
United States of America (USA) TSCA : On TSCA Inventory
Canada NDSL : This product contains one or several components listed in the Canadian NDSL.
Australia AICS : Not in compliance with the inventory
New Zealand NZIoC : Not in compliance with the inventory
Japan ENCS : Not in compliance with the inventory
Korea KECI : Not in compliance with the inventory
Philippines PICCS : Not in compliance with the inventory
China IECSC : On the inventory, or in compliance with the inventory

SECTION 16: Other information

NFPA Classification : Health Hazard: 2
Fire Hazard: 1
Reactivity Hazard: 0

Further information

Significant changes since the last version are highlighted in the margin. This version replaces all previous versions.

The information in this SDS pertains only to the product as shipped.

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

<table>
<thead>
<tr>
<th>Key or legend to abbreviations and acronyms used in the safety data sheet</th>
</tr>
</thead>
<tbody>
<tr>
<td>ACGIH</td>
</tr>
<tr>
<td>LD50</td>
</tr>
<tr>
<td>AICS</td>
</tr>
<tr>
<td>LOAEL</td>
</tr>
<tr>
<td>DSL</td>
</tr>
<tr>
<td>NFPA</td>
</tr>
<tr>
<td>NDSL</td>
</tr>
<tr>
<td>NIOSH</td>
</tr>
<tr>
<td>CNS</td>
</tr>
<tr>
<td>NTP</td>
</tr>
<tr>
<td>CAS</td>
</tr>
<tr>
<td>NZIoC</td>
</tr>
<tr>
<td>EC50</td>
</tr>
<tr>
<td>NOAEL</td>
</tr>
<tr>
<td>Term</td>
</tr>
<tr>
<td>------</td>
</tr>
<tr>
<td>EC50</td>
</tr>
<tr>
<td>EGEST</td>
</tr>
<tr>
<td>EOSCA</td>
</tr>
<tr>
<td>EINECS</td>
</tr>
<tr>
<td>MAK</td>
</tr>
<tr>
<td>GHS</td>
</tr>
<tr>
<td>&gt;=</td>
</tr>
<tr>
<td>IC50</td>
</tr>
<tr>
<td>IARC</td>
</tr>
<tr>
<td>IECSC</td>
</tr>
<tr>
<td>ENCS</td>
</tr>
<tr>
<td>KECI</td>
</tr>
<tr>
<td>&lt;=</td>
</tr>
<tr>
<td>LC50</td>
</tr>
</tbody>
</table>
SAFETY DATA SHEET

ForSField™ G-121H hardener
Version 1.3
Revision Date 2017-12-19

SECTION 1: Identification of the substance/mixture and of the company/undertaking

Product information
Product Name: ForSField™ G-121H hardener
Material: 1121298, 1121297, 1121296

Company: Chevron Phillips Chemical Company LP
10001 Six Pines Drive
The Woodlands, TX 77380

Emergency telephone:
Health: 866.442.9628 (North America)
1.832.813.4984 (International)
Transport:
CHEMTREC 800.424.9300 or 703.527.3887 (int'l)
Asia: CHEMWATCH (+612 9186 1132) China: 0532 8388 9090
EUROPE: BIG +32.14.584545 (phone) or +32.14583516 (telefax)
Mexico CHEMTREC 01-800-681-9531 (24 hours)
South America SOS-Cotec Inside Brazil: 0800.111.767 Outside Brazil: +55.19.3467.1600
Argentina: +(54)-1159839431

Responsible Department: Product Safety and Toxicology Group
E-mail address: SDS@CPChem.com
Website: www.CPChem.com

SECTION 2: Hazards identification

Classification of the substance or mixture
This product has been classified in accordance with the hazard communication standard 29 CFR 1910.1200; the SDS and labels contain all the information as required by the standard.

Classification:
Acute toxicity, Category 4, Oral
Acute toxicity, Category 4, Inhalation
Acute toxicity, Category 4, Dermal
Skin corrosion, Category 1A
Serious eye damage, Category 1
Skin sensitization, Category 1

Labeling

SDS Number: 100000103335

1/13
Symbol(s): 

Signal Word: Danger

Hazard Statements: H302 + H312 + H332: Harmful if swallowed, in contact with skin or if inhaled. 
H314: Causes severe skin burns and eye damage. 
H317: May cause an allergic skin reaction.

Precautionary Statements:

Prevention:
P261 Avoid breathing dust/fume/gas/mist/vapors/spray. 
P264 Wash skin thoroughly after handling. 
P270 Do not eat, drink or smoke when using this product. 
P271 Use only outdoors or in a well-ventilated area. 
P272 Contaminated work clothing must not be allowed out of the workplace. 
P280 Wear protective gloves/ protective clothing/ eye protection/ face protection.

Response:
P301 + P312 + P330 IF SWALLOWED: Call a POISON CENTER/doctor if you feel unwell. Rinse mouth. 
P301 + P330 + P331 IF SWALLOWED: Rinse mouth. Do NOT induce vomiting. 
P303 + P361 + P353 IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower. 
P304 + P340 + P310 IF INHALED: Remove person to fresh air and keep comfortable for breathing. Immediately call a POISON CENTER/doctor. 
P305 + P351 + P338 + P310 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a POISON CENTER/doctor. 
P333 + P313 If skin irritation or rash occurs: Get medical advice/ attention. 
P363 Wash contaminated clothing before reuse.

Storage:
P405 Store locked up.

Disposal:
P501 Dispose of contents/ container to an approved waste disposal plant.

Carcinogenicity:

IARC No ingredient of this product present at levels greater than or equal to 0.1% is identified as probable, possible or confirmed human carcinogen by IARC.

NTP No ingredient of this product present at levels greater than or equal to 0.1% is identified as a known or anticipated carcinogen by NTP.

SECTION 3: Composition/information on ingredients
SECTION 4: First aid measures

General advice: Move out of dangerous area. Consult a physician. Show this material safety data sheet to the doctor in attendance.

If inhaled: If unconscious, place in recovery position and seek medical advice. If symptoms persist, call a physician.

In case of skin contact: Immediate medical treatment is necessary as untreated wounds from corrosion of the skin heal slowly and with difficulty. If on skin, rinse well with water. If on clothes, remove clothes.

In case of eye contact: Small amounts splashed into eyes can cause irreversible tissue damage and blindness. In the case of contact with eyes, rinse immediately with plenty of water and seek medical advice. Continue rinsing eyes during transport to hospital. Remove contact lenses. Protect unharmed eye. Keep eye wide open while rinsing. If eye irritation persists, consult a specialist.

If swallowed: Keep respiratory tract clear. Do NOT induce vomiting. Do not give milk or alcoholic beverages. Never give anything by mouth to an unconscious person. If symptoms persist, call a physician. Take victim immediately to hospital.

SECTION 5: Firefighting measures

Flash point: 140 °C (284 °F)

Unsuitable extinguishing media: High volume water jet.

Specific hazards during fire fighting: Do not allow run-off from fire fighting to enter drains or water courses.

Special protective equipment for fire-fighters: Wear self-contained breathing apparatus for firefighting if necessary.

Further information: Collect contaminated fire extinguishing water separately. This must not be discharged into drains. Fire residues and contaminated fire extinguishing water must be disposed of in accordance with local regulations.

Fire and explosion protection: Normal measures for preventive fire protection.
SECTION 6: Accidental release measures

Personal precautions: Use personal protective equipment.

Environmental precautions: Prevent product from entering drains. Prevent further leakage or spillage if safe to do so. If the product contaminates rivers and lakes or drains inform respective authorities.

Methods for cleaning up: Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust). Keep in suitable, closed containers for disposal.

SECTION 7: Handling and storage

Handling

Advice on safe handling: Do not breathe vapors/dust. Avoid exposure - obtain special instructions before use. Avoid contact with skin and eyes. For personal protection see section 8. Smoking, eating and drinking should be prohibited in the application area. To avoid spills during handling keep bottle on a metal tray. Dispose of rinse water in accordance with local and national regulations. Persons susceptible to skin sensitization problems or asthma, allergies, chronic or recurrent respiratory disease should not be employed in any process in which this mixture is being used.

Advice on protection against fire and explosion: Normal measures for preventive fire protection.

Storage

Requirements for storage areas and containers: Keep container tightly closed in a dry and well-ventilated place. Containers which are opened must be carefully resealed and kept upright to prevent leakage. Observe label precautions. Electrical installations / working materials must comply with the technological safety standards.

SECTION 8: Exposure controls/personal protection

Ingredients with workplace control parameters

<table>
<thead>
<tr>
<th>US</th>
<th>Ingredients</th>
<th>Basis</th>
<th>Value</th>
<th>Control parameters</th>
<th>Note</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>Tetraethylenepentamine</td>
<td>US WEEL</td>
<td>TWA</td>
<td>5 mg/m3</td>
<td>DSEN,</td>
</tr>
<tr>
<td></td>
<td>meta-Xylenediamine</td>
<td>ACGIH</td>
<td>C</td>
<td>0.1 mg/m3</td>
<td>eye irr, skin irr, GI irr, Skin,</td>
</tr>
</tbody>
</table>

DSEN  Dermal Sensitization Notation
eye irr  Eye irritation
GI irr  Gastrointestinal irritation
Skin  Danger of cutaneous absorption
skin irr  Skin irritation
X  Skin notation

Hazardous components without workplace control parameters

Engineering measures

Adequate ventilation to control airborne concentrations below the exposure guidelines/limits.

SDS Number: 100000103335  4/13
Consider the potential hazards of this material (see Section 2), applicable exposure limits, job activities, and other substances in the work place when designing engineering controls and selecting personal protective equipment. If engineering controls or work practices are not adequate to prevent exposure to harmful levels of this material, the personal protective equipment listed below is recommended. The user should read and understand all instructions and limitations supplied with the equipment since protection is usually provided for a limited time or under certain circumstances.

**Personal protective equipment**

**Respiratory protection**: Wear a supplied-air NIOSH approved respirator unless ventilation or other engineering controls are adequate to maintain minimal oxygen content of 19.5% by volume under normal atmospheric pressure. Wear a NIOSH approved respirator that provides protection when working with this material if exposure to harmful levels of airborne material may occur, such as: Air-Purifying Respirator for Dusts and Mists. Use a positive pressure, air-supplying respirator if there is potential for uncontrolled release, exposure levels are not known, or other circumstances where air-purifying respirators may not provide adequate protection.

**Hand protection**: The suitability for a specific workplace should be discussed with the producers of the protective gloves. Please observe the instructions regarding permeability and breakthrough time which are provided by the supplier of the gloves. Also take into consideration the specific local conditions under which the product is used, such as the danger of cuts, abrasion, and the contact time. Gloves should be discarded and replaced if there is any indication of degradation or chemical breakthrough.

**Eye protection**: Eye wash bottle with pure water.

**Skin and body protection**: Choose body protection in relation to its type, to the concentration and amount of dangerous substances, and to the specific work-place. Wear as appropriate: Remove and wash contaminated clothing before re-use. Skin should be washed after contact. Complete head face and neck protection. Rubber apron. Footwear protecting against chemicals.

**Hygiene measures**: When using do not eat or drink. When using do not smoke. Wash hands before breaks and at the end of workday.

### SECTION 9: Physical and chemical properties

#### Information on basic physical and chemical properties

**Appearance**

<table>
<thead>
<tr>
<th>Property</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Form</td>
<td>Liquid</td>
</tr>
<tr>
<td>Physical state</td>
<td>Liquid</td>
</tr>
<tr>
<td>Color</td>
<td>Yellow, Amber</td>
</tr>
<tr>
<td>Odor</td>
<td>Mild</td>
</tr>
</tbody>
</table>

**Safety data**

<table>
<thead>
<tr>
<th>Property</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Flash point</td>
<td>140 °C (284 °F)</td>
</tr>
<tr>
<td>Molecular weight</td>
<td>Mixture</td>
</tr>
<tr>
<td>Freezing point</td>
<td>&lt; 15 °C (&lt; 59 °F)</td>
</tr>
</tbody>
</table>
ForSField™ G-121H hardener

Boiling point/boiling range: > 300 °C (> 572 °F)
Vapor pressure: < 1.00 MMHG
Density: 0.98 g/m³
Viscosity, dynamic: < 2,500 cP at 25 °C (77 °F)

SECTION 10: Stability and reactivity

Chemical stability: The product is supplied in a stabilized form. If the permissible storage period and/or storage temperature is noticeably exceeded, the product may polymerize with heat evolution.

Possibility of hazardous reactions
Conditions to avoid: No data available.
Other data: No decomposition if stored and applied as directed.

SECTION 11: Toxicological information

ForSField™ G-121H hardener
Acute oral toxicity: Acute toxicity estimate: 1,571 mg/kg
Method: Calculation method

ForSField™ G-121H hardener
Acute inhalation toxicity: Acute toxicity estimate: 1.46 mg/l
Exposure time: 4 h
Test atmosphere: dust/mist
Method: Calculation method

ForSField™ G-121H hardener
Acute dermal toxicity: Acute toxicity estimate: 1,037 mg/kg
Method: Calculation method

ForSField™ G-121H hardener
Skin irritation: Extremely corrosive and destructive to tissue.

ForSField™ G-121H hardener
Eye irritation: May cause irreversible eye damage.

ForSField™ G-121H hardener
Sensitization: Causes sensitization.

ForSField™ G-121H hardener
Further information: No data available.
SECTION 12: Ecological information

Toxicity to fish

- Cycloaliphatic diamine: LC50: > 21.5 - < 46.4 mg/l
  Exposure time: 96 h
  Species: Leuciscus idus (Golden orfe)
  static test

- Modified phenol: LL50: 14.8 mg/l
  Exposure time: 96 h
  Species: Danio rerio (Zebra Fish)
  Method: OECD Test Guideline 203

- Tetraethylenepentamine: LC50: 310 mg/l
  Exposure time: 96 h
  Species: Pimephales promelas (fathead minnow)
  static test Method: OECD Test Guideline 203

- meta-Xylenediamine: LC50: 87.6 mg/l
  Exposure time: 96 h
  Species: Oryzias latipes (Orange-red killifish)
  semi-static test Method: OECD Test Guideline 203

Toxicity to daphnia and other aquatic invertebrates

- Cycloaliphatic diamine: EC50: 4.6 mg/l
  Exposure time: 48 h
  Species: Daphnia magna (Water flea)
  Method: OECD Test Guideline 202

- Modified phenol: EL50: > 1 - 10 mg/l
  Exposure time: 48 h
  Species: Daphnia magna (Water flea)
  Immobilization Method: OECD Test Guideline 202

- Tetraethylenepentamine: EC50: 24.1 mg/l
  Exposure time: 48 h
  Species: Daphnia magna (Water flea)

- meta-Xylenediamine: EC50: 35.1 mg/l
  Exposure time: 48 h
  Species: Daphnia magna (Water flea)
  static test Method: OECD Test Guideline 202

- 1-Piperazineethanamine: EC50: 58 mg/l
  Exposure time: 48 h
  Species: Daphnia magna (Water flea)
  static test Method: OECD Test Guideline 202

Toxicity to algae

- Cycloaliphatic diamine: EC50: > 5.0 mg/l
  Exposure time: 72 h
  Species: Desmodesmus subspicatus (green algae)
  static test Method: OECD Test Guideline 201
## Modified phenol
- **ErL50:** 3.14 mg/l  
- **Exposure time:** 72 h  
- **Species:** Selenastrum capricornutum (green algae)  
- **Method:** OECD Test Guideline 201

## Tetraethylenepentamine
- **ErC50:** 6.8 mg/l  
- **Exposure time:** 72 h  
- **Species:** Selenastrum capricornutum (algae)  
- **Method:** OECD Test Guideline 201

### Growth inhibition
- **EbC50:** 2.1 mg/l  
- **Exposure time:** 72 h  
- **Species:** Selenastrum capricornutum (algae)  
- **Method:** OECD Test Guideline 201

## meta-Xylenediamine
- **ErC50:** 33.3 mg/l  
- **Exposure time:** 72 h  
- **Species:** Pseudokirchneriella subcapitata (green algae)  
- **Method:** OECD Test Guideline 201

### Growth inhibition
- **EbC50:** 20.3 mg/l  
- **Exposure time:** 72 h  
- **Species:** Pseudokirchneriella subcapitata (green algae)  
- **Method:** OECD Test Guideline 201

## 1-Piperazineethanamine
- **EC50:** > 1,000 mg/l  
- **Exposure time:** 72 h  
- **Species:** Selenastrum capricornutum (algae)  
- **Method:** OECD Test Guideline 201

### Toxicity to daphnia and other aquatic invertebrates (Chronic toxicity)

#### meta-Xylenediamine
- **NOEC:** 4.70 mg/l  
- **Exposure time:** 21 d  
- **Species:** Daphnia magna (Water flea)  
- **Method:** OECD Test Guideline 211

### Biodegradability

#### Cycloaliphatic diamine
- **Result:** Not readily biodegradable.  
  - 0 %  
  - **Testing period:** 28 d  
  - **Method:** OECD Test Guideline 301

#### Modified phenol
- **Result:** Not readily biodegradable.  
  - 0 %  
  - **Method:** OECD Test Guideline 301C  
  - **Information given is based on data obtained from similar substances.**

#### Tetraethylenepentamine
- **Result:** Not readily biodegradable.  
  - 0 %  
  - **Testing period:** 28 d
**Ecotoxicology Assessment**

<table>
<thead>
<tr>
<th>Substance</th>
<th>Acute aquatic toxicity</th>
<th>Chronic aquatic toxicity</th>
</tr>
</thead>
<tbody>
<tr>
<td>meta-Xylenediamine</td>
<td>Toxic to aquatic life.</td>
<td>Toxic to aquatic life with long lasting effects.</td>
</tr>
<tr>
<td>Tetraethylenepentamine</td>
<td>Toxic to aquatic life.</td>
<td>Toxic to aquatic life with long lasting effects.</td>
</tr>
<tr>
<td>meta-Xylenediamine</td>
<td>Harmful to aquatic life.</td>
<td>Harmful to aquatic life with long lasting effects.</td>
</tr>
<tr>
<td>1-Piperazineethanamine</td>
<td>Harmful to aquatic life.</td>
<td>Harmful to aquatic life with long lasting effects.</td>
</tr>
</tbody>
</table>

**SECTION 13: Disposal considerations**

The information in this SDS pertains only to the product as shipped.

Use material for its intended purpose or recycle if possible. This material, if it must be discarded, may meet the criteria of a hazardous waste as defined by US EPA under RCRA (40 CFR 261) or other State and local regulations. Measurement of certain physical properties and analysis for regulated components may be necessary to make a correct determination. If this material is classified as a hazardous waste, federal law requires disposal at a licensed hazardous waste disposal facility.

**Product**

The product should not be allowed to enter drains, water courses or the soil. Do not contaminate ponds, waterways or ditches with chemical or used container. Send to a licensed waste management company.

**Contaminated packaging**

Empty remaining contents. Dispose of as unused product. Do not re-use empty containers.
Consult the appropriate domestic or international mode-specific and quantity-specific Dangerous Goods Regulations for additional shipping description requirements (e.g., technical name or names, etc.). Therefore, the information shown here, may not always agree with the bill of lading shipping description for the material. Flashpoints for the material may vary slightly between the SDS and the bill of lading.

US DOT (UNITED STATES DEPARTMENT OF TRANSPORTATION)
UN1760, CORROSIVE LIQUIDS, N.O.S., (CYCLOALIPHATIC DIAMINE, MODIFIED PHENOL), 8, I

IMO / IMDG (INTERNATIONAL MARITIME DANGEROUS GOODS)
UN1760, CORROSIVE LIQUID, N.O.S., (CYCLOALIPHATIC DIAMINE, MODIFIED PHENOL), 8, I, (140 °C), MARINE POLLUTANT, (CYCLOALIPHATIC DIAMINE, MODIFIED PHENOL)

IATA (INTERNATIONAL AIR TRANSPORT ASSOCIATION)
UN1760, CORROSIVE LIQUID, N.O.S., (CYCLOALIPHATIC DIAMINE, MODIFIED PHENOL), 8, I

ADR (AGREEMENT ON DANGEROUS GOODS BY ROAD (EUROPE))
UN1760, CORROSIVE LIQUID, N.O.S., (CYCLOALIPHATIC DIAMINE, MODIFIED PHENOL), 8, I, (E), ENVIRONMENTALLY HAZARDOUS, (CYCLOALIPHATIC DIAMINE, MODIFIED PHENOL)

RID (REGULATIONS CONCERNING THE INTERNATIONAL TRANSPORT OF DANGEROUS GOODS (EUROPE))
UN1760, CORROSIVE LIQUID, N.O.S., (CYCLOALIPHATIC DIAMINE, MODIFIED PHENOL), 8, I, ENVIRONMENTALLY HAZARDOUS, (CYCLOALIPHATIC DIAMINE, MODIFIED PHENOL)

ADN (EUROPEAN AGREEMENT CONCERNING THE INTERNATIONAL CARRIAGE OF DANGEROUS GOODS BY INLAND WATERWAYS)
UN1760, CORROSIVE LIQUID, N.O.S., (CYCLOALIPHATIC DIAMINE, MODIFIED PHENOL), 8, I, ENVIRONMENTALLY HAZARDOUS, (CYCLOALIPHATIC DIAMINE, MODIFIED PHENOL)

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

SECTION 15: Regulatory information

National legislation

SARA 311/312 Hazards: Acute toxicity (any route of exposure)
Skin corrosion or irritation
Serious eye damage or eye irritation
Respiratory or skin sensitization
**SAFETY DATA SHEET**

**ForSField™ G-121H hardener**

**Version 1.3**

<table>
<thead>
<tr>
<th>CERCLA Reportable Quantity</th>
<th>Calculated RQ exceeds reasonably attainable upper limit. Phenol</th>
</tr>
</thead>
<tbody>
<tr>
<td>SARA 302 Reportable Quantity</td>
<td>Calculated RQ exceeds reasonably attainable upper limit. Phenol</td>
</tr>
<tr>
<td>SARA 302 Threshold Planning Quantity</td>
<td>This material does not contain any components with a section 302 EHS TPQ.</td>
</tr>
<tr>
<td>SARA 304 Reportable Quantity</td>
<td>Calculated RQ exceeds reasonably attainable upper limit. Phenol 108-95-2 1000 lbs</td>
</tr>
<tr>
<td>SARA 313 Ingredients</td>
<td>This material does not contain any chemical components with known CAS numbers that exceed the threshold (De Minimis) reporting levels established by SARA Title III, Section 313.</td>
</tr>
</tbody>
</table>

**Clean Air Act**

Ozone-Depletion Potential : This product neither contains, nor was manufactured with a Class I or Class II ODS as defined by the U.S. Clean Air Act Section 602 (40 CFR 82, Subpt. A, App.A + B).

This product does not contain any hazardous air pollutants (HAP), as defined by the U.S. Clean Air Act Section 112 (40 CFR 61).

This product does not contain any chemicals listed under the U.S. Clean Air Act Section 112(r) for Accidental Release Prevention (40 CFR 68.130, Subpart F).

This product does not contain any chemicals listed under the U.S. Clean Air Act Section 111 SOCMI Intermediate or Final VOC’s (40 CFR 60.489).

**US State Regulations**

Pennsylvania Right To Know : Tetraethylenepentamine - 112-57-2 meta-Xylenediamine - 1477-55-0

California Prop. 65 Ingredients : This product does not contain any chemicals known to the State of California to cause cancer, birth, or any other reproductive defects.
ForSField™ G-121H hardener

Version 1.3

Notification status
Europe REACH : Not in compliance with the inventory
Switzerland CH INV : Not in compliance with the inventory
United States of America (USA) : On TSCA Inventory
TSCA
Canada DSL : Not in compliance with the inventory
Australia AICS : Not in compliance with the inventory
New Zealand NZIoC : On the inventory, or in compliance with the inventory
Japan ENCS : Not in compliance with the inventory
Korea KECI : Not in compliance with the inventory
Philippines PICCS : Not in compliance with the inventory
China IECSC : Not in compliance with the inventory

SECTION 16: Other information

NFPA Classification : Health Hazard: 3
Fire Hazard: 1
Reactivity Hazard: 0

Further information

Significant changes since the last version are highlighted in the margin. This version replaces all previous versions.

The information in this SDS pertains only to the product as shipped.

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

Key or legend to abbreviations and acronyms used in the safety data sheet

<table>
<thead>
<tr>
<th>ACGIH</th>
<th>American Conference of Government Industrial Hygienists</th>
<th>LD50</th>
<th>Lethal Dose 50%</th>
</tr>
</thead>
<tbody>
<tr>
<td>AICS</td>
<td>Australia, Inventory of Chemical Substances</td>
<td>LOAEL</td>
<td>Lowest Observed Adverse Effect Level</td>
</tr>
<tr>
<td>DSL</td>
<td>Canada, Domestic Substances List</td>
<td>NFPA</td>
<td>National Fire Protection Agency</td>
</tr>
<tr>
<td>NDSL</td>
<td>Canada, Non-Domestic Substances List</td>
<td>NIOSH</td>
<td>National Institute for Occupational Safety &amp; Health</td>
</tr>
<tr>
<td>CNS</td>
<td>Central Nervous System</td>
<td>NTP</td>
<td>National Toxicology Program</td>
</tr>
<tr>
<td>CAS</td>
<td>Chemical Abstract Service</td>
<td>NZIoC</td>
<td>New Zealand Inventory of Chemicals</td>
</tr>
<tr>
<td>EC50</td>
<td>Effective Concentration</td>
<td>NOAEL</td>
<td>No Observable Adverse Effect Level</td>
</tr>
<tr>
<td>EC50</td>
<td>Effective Concentration 50%</td>
<td>NOEC</td>
<td>No Observed Effect Concentration</td>
</tr>
<tr>
<td>EGEST</td>
<td>EOSCA Generic Exposure Scenario Tool</td>
<td>OSHA</td>
<td>Occupational Safety &amp; Health Administration</td>
</tr>
<tr>
<td>EOSCA</td>
<td>European Oilfield Specialty Chemicals Association</td>
<td>PEL</td>
<td>Permissible Exposure Limit</td>
</tr>
</tbody>
</table>

SDS Number: 100000103335
<table>
<thead>
<tr>
<th>EINECS</th>
<th>European Inventory of Existing Chemical Substances</th>
<th>PICCS</th>
<th>Philippines Inventory of Commercial Chemical Substances</th>
</tr>
</thead>
<tbody>
<tr>
<td>MAK</td>
<td>Germany Maximum Concentration Values</td>
<td>PRNT</td>
<td>Presumed Not Toxic</td>
</tr>
<tr>
<td>GHS</td>
<td>Globally Harmonized System</td>
<td>RCRA</td>
<td>Resource Conservation Recovery Act</td>
</tr>
<tr>
<td>&gt;=</td>
<td>Greater Than or Equal To</td>
<td>STEL</td>
<td>Short-term Exposure Limit</td>
</tr>
<tr>
<td>IC50</td>
<td>Inhibition Concentration 50%</td>
<td>SARA</td>
<td>Superfund Amendments and Reauthorization Act.</td>
</tr>
<tr>
<td>IARC</td>
<td>International Agency for Research on Cancer</td>
<td>TLV</td>
<td>Threshold Limit Value</td>
</tr>
<tr>
<td>IECSC</td>
<td>Inventory of Existing Chemical Substances in China</td>
<td>TWA</td>
<td>Time Weighted Average</td>
</tr>
<tr>
<td>ENCS</td>
<td>Japan, Inventory of Existing and New Chemical Substances</td>
<td>TSCA</td>
<td>Toxic Substance Control Act</td>
</tr>
<tr>
<td>KECI</td>
<td>Korea, Existing Chemical Inventory</td>
<td>UVCB</td>
<td>Unknown or Variable Composition, Complex Reaction Products, and Biological Materials</td>
</tr>
<tr>
<td>&lt;=</td>
<td>Less Than or Equal To</td>
<td>WHMIS</td>
<td>Workplace Hazardous Materials Information System</td>
</tr>
<tr>
<td>LC50</td>
<td>Lethal Concentration 50%</td>
<td></td>
<td></td>
</tr>
</tbody>
</table>