SECTION 1: Identification of the substance/mixture and of the company/undertaking

Product information
Product Name : Orfom® MC5 Collector
Material : 1118934, 1118933, 1118932, 1118921, 1118920, 1118888

Use : Mineral Collector
Flotation processing reagent

Company : Chevron Phillips Chemical Company LP
Mining Chemicals
10001 Six Pines Drive
The Woodlands, TX 77380

Emergency telephone:
Health:
866.442.9628 (North America)
1.832.813.4984 (International)

Transport:
CHEMTREC 800.424.9300 or 703.527.3887(int'l)
Asia: CHEMWATCH (+612 9186 1132) China: 0532 8388 9090
EUROPE: BIG +32.14.584545 (phone) or +32.14583516 (telefax)
Mexico CHEMTREC 01-800-681-9531 (24 hours)
South America SOS-Cotec Inside Brazil: 0800.111.767 Outside Brazil: +55.19.3467.1600
Argentina: +(54)-1159839431

Responsible Department : Product Safety and Toxicology Group
E-mail address : SDS@CPChem.com
Website : www.CPChem.com

SECTION 2: Hazards identification
Classification of the substance or mixture
This product has been classified in accordance with the hazard communication standard 29 CFR 1910.1200; the SDS and labels contain all the information as required by the standard.

Classification : Skin sensitization, Category 1

Labeling
Symbol(s): Warning

Signal Word: Warning

Hazard Statements: H317: May cause an allergic skin reaction.

Precautionary Statements:
Prevention:
P261 Avoid breathing dust/fume/gas/mist/vapors/spray.
P272 Contaminated work clothing should not be allowed out of the workplace.
P280 Wear protective gloves.
Response:
P302 + P352 IF ON SKIN: Wash with plenty of soap and water.
P333 + P313 If skin irritation or rash occurs: Get medical advice/attention.
P363 Wash contaminated clothing before reuse.
Disposal:
P501 Dispose of contents/container to an approved waste disposal plant.

Carcinogenicity:
IARC No ingredient of this product present at levels greater than or equal to 0.1% is identified as probable, possible or confirmed human carcinogen by IARC.
NTP No ingredient of this product present at levels greater than or equal to 0.1% is identified as a known or anticipated carcinogen by NTP.

SECTION 3: Composition/information on ingredients

Synonyms: Methyl n-Dodecyl Sulfide
Molecular formula: C13H28S

<table>
<thead>
<tr>
<th>Component</th>
<th>CAS-No.</th>
<th>Weight %</th>
</tr>
</thead>
<tbody>
<tr>
<td>n-Dodecyl Methyl Sulfide</td>
<td>3698-89-3</td>
<td>95 - 99</td>
</tr>
</tbody>
</table>

SECTION 4: First aid measures

General advice: Move out of dangerous area. Show this material safety data sheet to the doctor in attendance. Material may produce a serious, potentially fatal pneumonia if swallowed or vomited.

If inhaled: If unconscious, place in recovery position and seek medical advice. If symptoms persist, call a physician.

In case of skin contact: If on skin, rinse well with water.

In case of eye contact: Flush eyes with water as a precaution. Remove contact.
### Orfom® MC5 Collector

**SAFETY DATA SHEET**

**Version 1.6**

**Revision Date 2020-03-04**

<table>
<thead>
<tr>
<th>Section</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>If swallowed</strong></td>
<td>Keep eye wide open while rinsing. If eye irritation persists, consult a specialist.</td>
</tr>
<tr>
<td><strong>If swallowed</strong></td>
<td>Keep respiratory tract clear. Never give anything by mouth to an unconscious person. If symptoms persist, call a physician. Take victim immediately to hospital.</td>
</tr>
<tr>
<td><strong>SECTION 5: Firefighting measures</strong></td>
<td></td>
</tr>
<tr>
<td>Flash point</td>
<td>142°C (288°F) Method: PMCC estimated</td>
</tr>
<tr>
<td>Autoignition temperature</td>
<td>No data available</td>
</tr>
<tr>
<td>Unsuitable extinguishing media</td>
<td>High volume water jet.</td>
</tr>
<tr>
<td>Specific hazards during firefighting</td>
<td>Do not allow run-off from fire fighting to enter drains or water courses.</td>
</tr>
<tr>
<td>Special protective equipment for fire-fighters</td>
<td>Wear self-contained breathing apparatus for firefighting if necessary.</td>
</tr>
<tr>
<td>Further information</td>
<td>Collect contaminated fire extinguishing water separately. This must not be discharged into drains. Fire residues and contaminated fire extinguishing water must be disposed of in accordance with local regulations.</td>
</tr>
<tr>
<td>Fire and explosion protection</td>
<td>Normal measures for preventive fire protection.</td>
</tr>
<tr>
<td><strong>SECTION 6: Accidental release measures</strong></td>
<td></td>
</tr>
<tr>
<td>Personal precautions</td>
<td>Use personal protective equipment. Ensure adequate ventilation.</td>
</tr>
<tr>
<td>Environmental precautions</td>
<td>Prevent product from entering drains. Prevent further leakage or spillage if safe to do so. If the product contaminates rivers and lakes or drains inform respective authorities.</td>
</tr>
<tr>
<td>Methods for cleaning up</td>
<td>Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust). Keep in suitable, closed containers for disposal.</td>
</tr>
<tr>
<td><strong>SECTION 7: Handling and storage</strong></td>
<td></td>
</tr>
<tr>
<td>Handling</td>
<td>Do not breathe vapors/dust. Avoid exposure - obtain special instructions before use. Avoid contact with skin and eyes. For personal protection see section 8. Smoking, eating and drinking should be prohibited in the application area. Dispose of rinse water in accordance with local and national regulations.</td>
</tr>
</tbody>
</table>
regulations. Persons susceptible to skin sensitization problems or asthma, allergies, chronic or recurrent respiratory disease should not be employed in any process in which this mixture is being used.

Advice on protection against fire and explosion: Normal measures for preventive fire protection.

Storage

Requirements for storage areas and containers: Keep container tightly closed in a dry and well-ventilated place. Containers which are opened must be carefully resealed and kept upright to prevent leakage. Observe label precautions. Electrical installations / working materials must comply with the technological safety standards.

Use: Mineral Collector
Flotation processing reagent

SECTION 8: Exposure controls/personal protection

Hazardous components without workplace control parameters

Engineering measures

Adequate ventilation to control airborne concentrations below the exposure guidelines/limits. Consider the potential hazards of this material (see Section 2), applicable exposure limits, job activities, and other substances in the workplace when designing engineering controls and selecting personal protective equipment. If engineering controls or work practices are not adequate to prevent exposure to harmful levels of this material, the personal protective equipment listed below is recommended. The user should read and understand all instructions and limitations supplied with the equipment since protection is usually provided for a limited time or under certain circumstances.

Personal protective equipment

Respiratory protection: Wear a supplied-air NIOSH approved respirator unless ventilation or other engineering controls are adequate to maintain minimal oxygen content of 19.5% by volume under normal atmospheric pressure. Wear a NIOSH approved respirator that provides protection when working with this material if exposure to harmful levels of airborne material may occur, such as: Use a positive pressure, air-supplying respirator if there is potential for uncontrolled release, exposure levels are not known, or other circumstances where air-purifying respirators may not provide adequate protection.

Hand protection: The suitability for a specific workplace should be discussed with the producers of the protective gloves. Please observe the instructions regarding permeability and breakthrough time which are provided by the supplier of the gloves. Also take into consideration the specific local conditions under which the product is used, such as the danger of cuts, abrasion, and the contact time. Gloves should be discarded and replaced if there is any indication of degradation or chemical breakthrough.

Eye protection: Eye wash bottle with pure water. Tightly fitting safety goggles.

Skin and body protection: Choose body protection in relation to its type, to the
concentration and amount of dangerous substances, and to the specific work-place. Wear as appropriate. Remove and wash contaminated clothing before re-use. Skin should be washed after contact. Footwear protecting against chemicals.

Hygiene measures: When using do not eat or drink. When using do not smoke. Wash hands before breaks and at the end of workday.

### SECTION 9: Physical and chemical properties

#### Information on basic physical and chemical properties

<table>
<thead>
<tr>
<th>Property</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>Appearance</strong></td>
<td></td>
</tr>
<tr>
<td>Form</td>
<td>Liquid</td>
</tr>
<tr>
<td>Physical state</td>
<td>Liquid</td>
</tr>
<tr>
<td>Color</td>
<td>Colorless to light yellow</td>
</tr>
<tr>
<td>Odor</td>
<td>pungent</td>
</tr>
<tr>
<td><strong>Safety data</strong></td>
<td></td>
</tr>
<tr>
<td>Flash point</td>
<td>142°C (288°F)</td>
</tr>
<tr>
<td>Method</td>
<td>PMCC</td>
</tr>
<tr>
<td>Estimated</td>
<td></td>
</tr>
<tr>
<td>Lower explosion limit</td>
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</tr>
<tr>
<td>Upper explosion limit</td>
<td>No data available</td>
</tr>
<tr>
<td>Oxidizing properties</td>
<td>No</td>
</tr>
<tr>
<td>Autoignition temperature</td>
<td>No data available</td>
</tr>
<tr>
<td>Molecular formula</td>
<td>C13H28S</td>
</tr>
<tr>
<td>Molecular weight</td>
<td>216.47 g/mol</td>
</tr>
<tr>
<td>pH</td>
<td>No data available</td>
</tr>
<tr>
<td>Freezing point</td>
<td>No data available</td>
</tr>
<tr>
<td>Boiling point/boiling range</td>
<td>294-315°C (561-599°F)</td>
</tr>
<tr>
<td>Vapor pressure</td>
<td>No data available</td>
</tr>
<tr>
<td>Relative density</td>
<td>0.835</td>
</tr>
<tr>
<td></td>
<td>at 20 °C (68 °F)</td>
</tr>
<tr>
<td>Water solubility</td>
<td>insoluble</td>
</tr>
<tr>
<td>Viscosity, dynamic</td>
<td>3.71 cP</td>
</tr>
<tr>
<td>Relative vapor density</td>
<td>No data available</td>
</tr>
<tr>
<td>Evaporation rate</td>
<td>No data available</td>
</tr>
</tbody>
</table>
SECTION 10: Stability and reactivity

**Chemical stability**: This material is considered stable under normal ambient and anticipated storage and handling conditions of temperature and pressure.

**Possibility of hazardous reactions**

**Hazardous reactions**: Further information: No decomposition if stored and applied as directed.

**Conditions to avoid**: No data available.

**Other data**: No decomposition if stored and applied as directed.

SECTION 11: Toxicological information

**Acute oral toxicity**

n-Dodecyl Methyl Sulfide: LD50: > 2,000 mg/kg
Species: Rat
Sex: female
Method: OECD Test Guideline 425

**Skin irritation**

n-Dodecyl Methyl Sulfide: slight irritation.

**Eye irritation**

n-Dodecyl Methyl Sulfide: slight irritation.

**Sensitization**

n-Dodecyl Methyl Sulfide: The product is a skin sensitizer, sub-category 1B.

**Repeated dose toxicity**

n-Dodecyl Methyl Sulfide: Species: rat (male)
Application Route: oral gavage
Dose: 250, 500, 1000 mg/kg/d
Exposure time: 35 d
Number of exposures: daily
NOEL: 1,000 mg/kg
Method: OECD Guideline 422
No significant adverse effects were reported
Species: rat (female)
Application Route: oral gavage
Dose: 250, 500, 1000 mg/kg/d
Exposure time: 49 d
Number of exposures: daily
NOEL: 1,000 mg/kg
Method: OECD Guideline 422
No significant adverse effects were reported

Reproductive toxicity
n-Dodecyl Methyl Sulfide
Species: Rat
Sex: male
Application Route: oral gavage
Dose: 0, 250, 500, 1000 mg/kg/d
Exposure time: 35 d
Method: OECD Guideline 422
NOAEL Parent: 1,000 mg/kg
Fertility and developmental toxicity tests did not reveal any effect on reproduction.

Species: Rat
Sex: female
Application Route: oral gavage
Dose: 0, 250, 500, 1000 mg/kg/d
Exposure time: 49 d
Method: OECD Guideline 422
NOAEL Parent: 1,000 mg/kg
NOAEL F1: 1,000 mg/kg
Fertility and developmental toxicity tests did not reveal any effect on reproduction.

Aspiration toxicity
n-Dodecyl Methyl Sulfide
May be harmful if swallowed and enters airways.

Orfom® MC5 Collector
Further information
Solvents may degrease the skin.

SECTION 12: Ecological information

Toxicity to fish
n-Dodecyl Methyl Sulfide
LC50: 0.115 mg/l
Exposure time: 96 h
Species: Fish
Method: QSAR modeled data

Toxicity to daphnia and other aquatic invertebrates
n-Dodecyl Methyl Sulfide
EC50: 24.5 µg/l
Exposure time: 48 h
Species: Daphnia magna (Water flea)
Method: OECD Test Guideline 202 semi-static test
SAFETY DATA SHEET

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**Biodegradability**

n-Dodecyl Methyl Sulfide : aerobic

  Result: Not readily biodegradable.

  18 %

  Testing period: 28 d

  Method: OECD Test Guideline 310

**Additional ecological information**

**Ecotoxicology Assessment**

Short-term (acute) aquatic hazard

n-Dodecyl Methyl Sulfide : Very toxic to aquatic life.

Long-term (chronic) aquatic hazard

n-Dodecyl Methyl Sulfide : Very toxic to aquatic life with long lasting effects.

**SECTION 13: Disposal considerations**

The information in this SDS pertains only to the product as shipped.

Use material for its intended purpose or recycle if possible. This material, if it must be discarded, may meet the criteria of a hazardous waste as defined by US EPA under RCRA (40 CFR 261) or other State and local regulations. Measurement of certain physical properties and analysis for regulated components may be necessary to make a correct determination. If this material is classified as a hazardous waste, federal law requires disposal at a licensed hazardous waste disposal facility.

Product : The product should not be allowed to enter drains, water courses or the soil. Do not contaminate ponds, waterways or ditches with chemical or used container. Send to a licensed waste management company.

Contaminated packaging : Empty remaining contents. Dispose of as unused product. Do not re-use empty containers.

**SECTION 14: Transport information**

The shipping descriptions shown here are for bulk shipments only, and may not apply to shipments in non-bulk packages (see regulatory definition).

Consult the appropriate domestic or international mode-specific and quantity-specific Dangerous Goods Regulations for additional shipping description requirements (e.g., technical name or names, etc.) Therefore, the information shown here, may not always agree with the bill of lading shipping description for the material. Flashpoints for the material may vary slightly between the SDS and the bill of lading.
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US DOT (UNITED STATES DEPARTMENT OF TRANSPORTATION)
UN3082, ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S., (N-DODECYL METHYL SULFIDE), 9, III, MARINE POLLUTANT, (N-DODECYL METHYL SULFIDE)

IMO / IMDG (INTERNATIONAL MARITIME DANGEROUS GOODS)
UN3082, ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S., (N-DODECYL METHYL SULFIDE), 9, III, (142°C), MARINE POLLUTANT, (N-DODECYL METHYL SULFIDE)

IATA (INTERNATIONAL AIR TRANSPORT ASSOCIATION)
UN3334, AVIATION REGULATED LIQUID, N.O.S., (N-DODECYL METHYL SULFIDE), 9, III

ADR (AGREEMENT ON DANGEROUS GOODS BY ROAD (EUROPE))
UN3082, ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S., (N-DODECYL METHYL SULFIDE), 9, III

RID (REGULATIONS CONCERNING THE INTERNATIONAL TRANSPORT OF DANGEROUS GOODS (EUROPE))
UN3082, ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S., (N-DODECYL METHYL SULFIDE), 9, III

ADN (EUROPEAN AGREEMENT CONCERNING THE INTERNATIONAL CARRIAGE OF DANGEROUS GOODS BY INLAND WATERWAYS)
UN3082, ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S., (N-DODECYL METHYL SULFIDE), 9, III

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

SECTION 15: Regulatory information

National legislation

SARA 311/312 Hazards : Respiratory or skin sensitization

CERCLA Reportable Quantity : This material does not contain any components with a CERCLA RQ.

SARA 302 Reportable Quantity : This material does not contain any components with a SARA 302 RQ.

SARA 302 Threshold Planning Quantity : No chemicals in this material are subject to the reporting requirements of SARA Title III, Section 302.

SARA 304 Reportable Quantity : This material does not contain any components with a section 304 EHS RQ.

SDS Number:100000102888 9/12
SARA 313 Components: This material does not contain any chemical components with known CAS numbers that exceed the threshold (De Minimis) reporting levels established by SARA Title III, Section 313.

Clean Air Act

Ozone-Depletion Potential: This product neither contains, nor was manufactured with a Class I or Class II ODS as defined by the U.S. Clean Air Act Section 602 (40 CFR 82, Subpt. A, App.A + B).

This product does not contain any hazardous air pollutants (HAP), as defined by the U.S. Clean Air Act Section 112 (40 CFR 61).

This product does not contain any chemicals listed under the U.S. Clean Air Act Section 112(r) for Accidental Release Prevention (40 CFR 68.130, Subpart F).

This product does not contain any chemicals listed under the U.S. Clean Air Act Section 111 SOCMI Intermediate or Final VOC’s (40 CFR 60.489).

US State Regulations

Pennsylvania Right To Know: No components are subject to the Pennsylvania Right to Know Act.

California Prop. 65 Components: This product does not contain any chemicals known to the State of California to cause cancer, birth, or any other reproductive defects.

Notification status

Europe REACH: Not in compliance with the inventory
Switzerland CH INV: On the inventory, or in compliance with the inventory
United States of America (USA) TSCA: On or in compliance with the active portion of the TSCA inventory
Canada NDSL: This product contains one or several components listed in the Canadian NDSL.

Australia AICS: Not in compliance with the inventory
New Zealand NZIoC: Not in compliance with the inventory
Japan ENCS: Not in compliance with the inventory
Korea KECl: A substance(s) in this product was not registered, notified to be registered, or exempted from registration by CPChem according to K-REACH regulations. Importation or manufacture of this product is still...
permits provided the Korean Importer of Record has themselves notified the substance.

Notification number: KE-12991

Philippines PICCS : On the inventory, or in compliance with the inventory
China IECSC : Not in compliance with the inventory
Taiwan TCSI : On the inventory, or in compliance with the inventory

SECTION 16: Other information

NFPA Classification : Health Hazard: 2
Fire Hazard: 1
Reactivity Hazard: 0

Further information

Significant changes since the last version are highlighted in the margin. This version replaces all previous versions.

The information in this SDS pertains only to the product as shipped.

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

<table>
<thead>
<tr>
<th>Key or legend to abbreviations and acronyms used in the safety data sheet</th>
</tr>
</thead>
<tbody>
<tr>
<td>ACGIH</td>
</tr>
<tr>
<td>AICS</td>
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<tr>
<td>DSL</td>
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<td>LC50</td>
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