### SECTION 1: Identification of the substance/mixture and of the company/undertaking

**Product information**

<table>
<thead>
<tr>
<th>Product Name</th>
<th>Orfom® SX-12 (Solvent Extraction Diluent)</th>
</tr>
</thead>
<tbody>
<tr>
<td>Material</td>
<td>1111854, 1102155, 1098697, 1096235, 1016863, 1016865, 1016864</td>
</tr>
<tr>
<td>Use</td>
<td>Solvent Extraction Diluent</td>
</tr>
<tr>
<td>Company</td>
<td>Chevron Phillips Chemical Company LP</td>
</tr>
<tr>
<td></td>
<td>Mining Chemicals</td>
</tr>
<tr>
<td></td>
<td>10001 Six Pines Drive</td>
</tr>
<tr>
<td></td>
<td>The Woodlands, TX 77380</td>
</tr>
</tbody>
</table>

**Emergency telephone:**

- **Health:**
  - 866.442.9628 (North America)
  - 1.832.813.4984 (International)
- **Transport:**
  - North America: CHEMTREC 800.424.9300 or 703.527.3887
  - Asia: +800 CHEMCALL (+800 2436 2255) China:+86-21-22157316
  - EUROPE: BIG +32.14.584545 (phone) or +32.14583516 (telefax)
  - South America SOS-Cotec Inside Brazil: 0800.111.767 Outside Brazil: +55.19.3467.1600

**Responsible Department:**
- Product Safety and Toxicology Group

**E-mail address:**
- SDS@CPChem.com

**Website:**
- www.CPChem.com

### SECTION 2: Hazards identification

**Classification of the substance or mixture**

This product has been classified in accordance with the hazard communication standard 29 CFR 1910.1200; the SDS and labels contain all the information as required by the standard.

**Emergency Overview**

<table>
<thead>
<tr>
<th>Danger</th>
<th>Physical state: Liquid</th>
<th>Color: Colorless</th>
<th>Odor: Mild</th>
</tr>
</thead>
<tbody>
<tr>
<td>OSHA Hazards</td>
<td>Combustible Liquid, Aspiration hazard, Moderate skin irritant</td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

**Classification**

- Flammable liquids, Category 4
- Skin irritation, Category 2
- Aspiration hazard, Category 1
Orfom® SX-12 (Solvent Extraction Diluent)

Version 1.8  Revision Date: 2015-05-07

**Labeling**

_Symbol(s):_ 

_Hazard Statements:

- H227: Combustible liquid.
- H304: May be fatal if swallowed and enters airways.
- H315: Causes skin irritation.

_Precautionary Statements:

- Prevention:
  - P210 Keep away from heat/sparks/open flames/hot surfaces.
  - No smoking.
  - P264 Wash skin thoroughly after handling.
  - P280 Wear protective gloves/ eye protection/ face protection.
- Response:
  - P301 + P310 IF SWALLOWED: Immediately call a POISON CENTER or doctor/ physician.
  - P302 + P352 IF ON SKIN: Wash with plenty of soap and water.
  - P331 Do NOT induce vomiting.
  - P332 + P313 If skin irritation occurs: Get medical advice/ attention.
  - P362 Take off contaminated clothing and wash before reuse.
  - P370 + P378 In case of fire: Use dry sand, dry chemical or alcohol-resistant foam for extinction.

_Storage:

- P403 + P235 Store in a well-ventilated place. Keep cool.
- P405 Store locked up.

_Disposal:

- P501 Dispose of contents/ container to an approved waste disposal plant.

**Carcinogenicity:**

- **IARC**
  - No ingredient of this product present at levels greater than or equal to 0.1% is identified as probable, possible or confirmed human carcinogen by IARC.
- **NTP**
  - No ingredient of this product present at levels greater than or equal to 0.1% is identified as a known or anticipated carcinogen by NTP.
- **ACGIH**
  - Confirmed animal carcinogen with unknown relevance to humans
  - Distillates (petroleum), 64742-47-8
  - Hydrotreated light

**SECTION 3: Composition/information on ingredients**

_Synonyms:_ Solvent Extraction Diluent

_Molecular formula:_ UVCB
Orfom® SX-12 (Solvent Extraction Diluent)

Version 1.8

Revision Date 2015-05-07

<table>
<thead>
<tr>
<th>Component</th>
<th>CAS-No.</th>
<th>Weight %</th>
</tr>
</thead>
<tbody>
<tr>
<td>Distillates (petroleum), Hydrotreated light</td>
<td>64742-47-8</td>
<td>100</td>
</tr>
</tbody>
</table>

SECTION 4: First aid measures

General advice: Move out of dangerous area. Show this material safety data sheet to the doctor in attendance. Material may produce a serious, potentially fatal pneumonia if swallowed or vomited.

If inhaled: If unconscious place in recovery position and seek medical advice. If symptoms persist, call a physician.

In case of skin contact: If skin irritation persists, call a physician. If on skin, rinse well with water. If on clothes, remove clothes.

In case of eye contact: Flush eyes with water as a precaution. Remove contact lenses. Protect unharmed eye. Keep eye wide open while rinsing. If eye irritation persists, consult a specialist.

If swallowed: Keep respiratory tract clear. Never give anything by mouth to an unconscious person. If symptoms persist, call a physician. Take victim immediately to hospital.

SECTION 5: Firefighting measures

Flash point: 77 °C (171 °F)

Autoignition temperature: No data available

Suitable extinguishing media: Carbon dioxide (CO2).

Unsuitable extinguishing media: High volume water jet.

Specific hazards during firefighting: Do not allow run-off from fire fighting to enter drains or water courses.

Special protective equipment for fire-fighters: Wear self-contained breathing apparatus for firefighting if necessary.

Further information: Collect contaminated fire extinguishing water separately. This must not be discharged into drains. Fire residues and contaminated fire extinguishing water must be disposed of in accordance with local regulations. For safety reasons in case of fire, cans should be stored separately in closed containments. Use a water spray to cool fully closed containers.

Fire and explosion protection: Do not spray on an open flame or any other incandescent material. Keep away from open flames, hot surfaces and sources of ignition.
Orfom® SX-12 (Solvent Extraction Diluent)

Hazardous decomposition products : Carbon oxides.

SECTION 6: Accidental release measures

Personal precautions : Use personal protective equipment. Ensure adequate ventilation.

Environmental precautions : Prevent product from entering drains. Prevent further leakage or spillage if safe to do so. If the product contaminates rivers and lakes or drains inform respective authorities.

Methods for cleaning up : Contain spillage, and then collect with non-combustible absorbent material, (e.g. sand, earth, diatomaceous earth, vermiculite) and place in container for disposal according to local / national regulations (see section 13). Keep in suitable, closed containers for disposal.

SECTION 7: Handling and storage

Handling

Advice on safe handling : Avoid formation of aerosol. Do not breathe vapors/dust. Avoid contact with skin and eyes. For personal protection see section 8. Smoking, eating and drinking should be prohibited in the application area. Provide sufficient air exchange and/or exhaust in work rooms. Dispose of rinse water in accordance with local and national regulations.

Advice on protection against fire and explosion : Do not spray on an open flame or any other incandescent material. Keep away from open flames, hot surfaces and sources of ignition.

Storage

Requirements for storage areas and containers : No smoking. Keep container tightly closed in a dry and well-ventilated place. Containers which are opened must be carefully resealed and kept upright to prevent leakage. Observe label precautions. Electrical installations / working materials must comply with the technological safety standards.

SECTION 8: Exposure controls/personal protection

Ingredients with workplace control parameters

<table>
<thead>
<tr>
<th>US</th>
<th>Ingredients</th>
<th>Basis</th>
<th>Value</th>
<th>Control parameters</th>
<th>Note</th>
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<tbody>
<tr>
<td></td>
<td>Distillates (petroleum), Hydrotreated light</td>
<td>OSHA Z-1</td>
<td>TWA</td>
<td>500 ppm, 2,000 mg/m³</td>
<td>(b).</td>
</tr>
<tr>
<td></td>
<td>OSHA Z-1-A</td>
<td>TWA</td>
<td>400 ppm, 1,600 mg/m³</td>
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<td></td>
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<tr>
<td></td>
<td>OSHA Z-1-B</td>
<td>TWA</td>
<td>200 mg/m³</td>
<td>P, A3, Skin, varies,</td>
<td></td>
</tr>
</tbody>
</table>

(b) The value in mg/m³ is approximate.
A3 Confirmed animal carcinogen with unknown relevance to humans
P Application restricted to conditions in which there are negligible aerosol exposures
Skin Danger of cutaneous absorption
varies varies

Engineering measures
Adequate ventilation to control airborne concentrations below the exposure guidelines/limits. Consider the potential hazards of this material (see Section 2), applicable exposure limits, job activities, and other substances in the work place when designing engineering controls and selecting personal protective equipment. If engineering controls or work practices are not adequate to prevent exposure to harmful levels of this material, the personal protective equipment listed below is recommended. The user should read and understand all instructions and limitations supplied with the equipment since protection is usually provided for a limited time or under certain circumstances.

**Personal protective equipment**

Respiratory protection: Wear a supplied-air NIOSH approved respirator unless ventilation or other engineering controls are adequate to maintain minimal oxygen content of 19.5% by volume under normal atmospheric pressure. Wear a NIOSH approved respirator that provides protection when working with this material if exposure to harmful levels of airborne material may occur, such as: Air-Purifying Respirator for Organic Vapors. Use a positive pressure, air-supplying respirator if there is potential for uncontrolled release, exposure levels are not known, or other circumstances where air-purifying respirators may not provide adequate protection.

Hand protection: The suitability for a specific workplace should be discussed with the producers of the protective gloves. Please observe the instructions regarding permeability and breakthrough time which are provided by the supplier of the gloves. Also take into consideration the specific local conditions under which the product is used, such as the danger of cuts, abrasion, and the contact time. Gloves should be discarded and replaced if there is any indication of degradation or chemical breakthrough.

Eye protection: Eye wash bottle with pure water. Tightly fitting safety goggles.

Skin and body protection: Choose body protection in relation to its type, to the concentration and amount of dangerous substances, and to the specific work-place. Wear as appropriate: Flame-resistant clothing. Footwear protecting against chemicals.

Hygiene measures: When using do not eat or drink. When using do not smoke. Wash hands before breaks and at the end of workday.

**SECTION 9: Physical and chemical properties**

**Information on basic physical and chemical properties**

**Appearance**

- Physical state: Liquid
- Color: Colorless
- Odor: Mild

**Safety data**

- Flash point: 77 °C (171 °F)
- Lower explosion limit: 0.7 % (V)
- Upper explosion limit: 5 % (V)
- Oxidizing properties: No
<table>
<thead>
<tr>
<th>Property</th>
<th>Value</th>
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</thead>
<tbody>
<tr>
<td>Autoignition temperature</td>
<td>No data available</td>
</tr>
<tr>
<td>Thermal decomposition</td>
<td>No data available</td>
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<tr>
<td>Molecular formula</td>
<td>UVCB</td>
</tr>
<tr>
<td>Molecular weight</td>
<td>Not applicable</td>
</tr>
<tr>
<td>pH</td>
<td>Not applicable</td>
</tr>
<tr>
<td>Freezing point</td>
<td>-39 °C (-38 °F) Method: ASTM D5972</td>
</tr>
<tr>
<td>Pour point</td>
<td>-21 °C (-6 °F)</td>
</tr>
<tr>
<td>Boiling point/boiling range</td>
<td>207 - 294 °C (405 - 561 °F) Method: ASTM D2887</td>
</tr>
<tr>
<td>Vapor pressure</td>
<td>0.01 PSI at 38 °C (100 °F) Method: Reid</td>
</tr>
<tr>
<td>Relative density</td>
<td>0.81 at 16 °C (61 °F)</td>
</tr>
<tr>
<td>Density</td>
<td>0.82 G/ML at 15 °C (59 °F) Method: ASTM D4052</td>
</tr>
<tr>
<td>Water solubility</td>
<td>Negligible</td>
</tr>
<tr>
<td>Partition coefficient: n-octanol/water</td>
<td>No data available</td>
</tr>
<tr>
<td>Solubility in other solvents</td>
<td>Medium: Hydrocarbons Soluble</td>
</tr>
<tr>
<td>Viscosity, kinematic</td>
<td>No data available</td>
</tr>
<tr>
<td>Relative vapor density</td>
<td>4.5 (Air = 1.0)</td>
</tr>
<tr>
<td>Evaporation rate</td>
<td>1</td>
</tr>
<tr>
<td>Percent volatile</td>
<td>&gt; 99 %</td>
</tr>
</tbody>
</table>

**SECTION 10: Stability and reactivity**

**Chemical stability**

This material is considered stable under normal ambient and anticipated storage and handling conditions of temperature and pressure.
Possibility of hazardous reactions

Conditions to avoid: Heat, flames and sparks.

Materials to avoid: May react with oxygen and strong oxidizing agents, such as chlorates, nitrates, peroxides, etc.

Thermal decomposition: No data available

Hazardous decomposition products: Carbon oxides

Other data: No decomposition if stored and applied as directed.

SECTION 11: Toxicological information

**Orfom® SX-12 (Solvent Extraction Diluent)**

**Acute oral toxicity**: LD50 Oral: > 5,000 mg/kg
Method: Acute toxicity estimate

**Acute inhalation toxicity**: LC50: unknown

**Acute dermal toxicity**: LD50 Dermal: > 5,000 mg/kg
Method: Acute toxicity estimate

**Skin irritation**: Irritating to skin.
May cause skin irritation in susceptible persons.

**Eye irritation**: May irritate eyes.
Vapors may cause irritation to the eyes, respiratory system and the skin.

**Sensitization**: No adverse effects expected. Information given is based on data obtained from similar substances.

**Repeated dose toxicity**

Distillates (petroleum), Hydrotreated light: Sex: male
Application Route: inhalation (vapor)
Dose: 0, 500, 1000 mg/m3
Exposure time: 13 wks
Number of exposures: 24 h/d
Lowest observable effect level: 500 mg/m3
Method: OECD Guideline 413
Target Organs: Liver
Application Route: inhalation (vapor)
Dose: 0, 500, 1000 mg/m3
Exposure time: 13 wks
Number of exposures: 24 h/d
NOEL: > 1000 mg/m3
Method: OECD Guideline 413
No adverse effect has been observed in chronic toxicity tests.

Orfom® SX-12 (Solvent Extraction Diluent)
Carcinogenicity : Method: Estimated based on individual component values.
Remarks: Not expected to be carcinogenic based on individual component data.

Developmental Toxicity
Distillates (petroleum), Hydrotreated light : Species: Rat
Application Route: Inhalation
Dose: 0, 106, 364 mg/l
Exposure time: 6h/d
Test period: GD 6 - 20
NOAEL Teratogenicity: >= 364 mg/l
NOAEL Maternal: >= 364 mg/l

Species: Rat
Application Route: oral gavage
Dose: 500, 1000, 1500, 2000 mg/kg/d
Exposure time: 10 d
Test period: GD 6 - 15
Method: OECD Guideline 414
NOAEL Teratogenicity: 1,000 mg/kg
NOAEL Maternal: 500 mg/kg

Orfom® SX-12 (Solvent Extraction Diluent)
Aspiration toxicity : May be fatal if swallowed and enters airways.
Substances known to cause human aspiration toxicity hazards or to be regarded as if they cause human aspiration toxicity hazard.

Orfom® SX-12 (Solvent Extraction Diluent)
Further information : Solvents may degrease the skin. Inhalation of high vapor concentrations can cause CNS-depression and narcosis.
Solvents may degrease the skin.

SECTION 12: Ecological information

Toxicity to fish
Distillates (petroleum), Hydrotreated light : NOEC: 2 mg/l
Exposure time: 96 h
Species: Salmo gairdneri (Rainbow trout)
Method: OECD Test Guideline 203

Toxicity to daphnia and other aquatic invertebrates
Distillates (petroleum), : EL50: 1.4 mg/l
**Hydrotreated light**

- Exposure time: 48 h
- Species: Daphnia magna (Water flea)
- static test
- Method: OECD Test Guideline 202

**Toxicity to algae**

- Distillates (petroleum), Hydrotreated light
  - EL50: 1 - 3 mg/l
  - Exposure time: 72 h
  - Species: Pseudokirchneriella subcapitata (green algae)
  - Method: OECD Test Guideline 201

**Toxicity to daphnia and other aquatic invertebrates (Chronic toxicity)**

- Distillates (petroleum), Hydrotreated light
  - NOEC: 0.48 mg/l
  - Exposure time: 21 Days
  - Species: Daphnia magna (Water flea)

**Elimination information (persistence and degradability)**

- Biodegradability: Taking into consideration the properties of several ingredients, the product is estimated to be biodegradable according to OECD classification.

**Ecotoxicology Assessment**

- Acute aquatic toxicity: Toxic to aquatic life.
- Chronic aquatic toxicity: Toxic to aquatic life with long lasting effects.
- Toxicity Data on Soil: No data available
- Other organisms relevant to the environment: No data available
- Impact on Sewage Treatment: No data available
- Additional ecological information: Toxic to aquatic life with long lasting effects.

An environmental hazard cannot be excluded in the event of unprofessional handling or disposal., Toxic to aquatic life with long lasting effects.

**SECTION 13: Disposal considerations**

The information in this SDS pertains only to the product as shipped.

Use material for its intended purpose or recycle if possible. This material, if it must be discarded, may meet the criteria of a hazardous waste as defined by US EPA under RCRA (40 CFR 261) or other State and local regulations. Measurement of certain physical properties and analysis for regulated components may be necessary to make a correct determination. If this material is classified as a hazardous waste, federal law requires disposal at a licensed hazardous waste disposal facility.

- Product: The product should not be allowed to enter drains, water courses or the soil. Do not contaminate ponds, waterways or ditches with chemical or used container. Send to a licensed waste management company.
Contaminated packaging : Empty remaining contents. Dispose of as unused product.
Do not re-use empty containers. Do not burn, or use a cutting torch on, the empty drum.

SECTION 14: Transport information

The shipping descriptions shown here are for bulk shipments only, and may not apply to shipments in non-bulk packages (see regulatory definition).

Consult the appropriate domestic or international mode-specific and quantity-specific Dangerous Goods Regulations for additional shipping description requirements (e.g., technical name or names, etc.). Therefore, the information shown here, may not always agree with the bill of lading shipping description for the material. Flashpoints for the material may vary slightly between the SDS and the bill of lading.

US DOT (UNITED STATES DEPARTMENT OF TRANSPORTATION)
NOT REGULATED AS A HAZARDOUS MATERIAL OR DANGEROUS GOODS FOR TRANSPORTATION BY THIS AGENCY.

Testing (ASTM D4206) has shown product does not sustain combustion.

IMO / IMDG (INTERNATIONAL MARITIME DANGEROUS GOODS)
UN3082, ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S., (DISTILLATES (PETROLEUM), HYDROTREATED LIGHT), 9, III, (77 °C), MARINE POLLUTANT,
(DISTILLATES (PETROLEUM), HYDROTREATED LIGHT)

IATA (INTERNATIONAL AIR TRANSPORT ASSOCIATION)
UN3082, ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S., (DISTILLATES (PETROLEUM), HYDROTREATED LIGHT), 9, III

ADR (AGREEMENT ON DANGEROUS GOODS BY ROAD (EUROPE))
UN3082, ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S., (DISTILLATES (PETROLEUM), HYDROTREATED LIGHT), 9, III, (E)

RID (REGULATIONS CONCERNING THE INTERNATIONAL TRANSPORT OF DANGEROUS GOODS (EUROPE))
UN3082, ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S., (DISTILLATES (PETROLEUM), HYDROTREATED LIGHT), 9, III

ADN (EUROPEAN AGREEMENT CONCERNING THE INTERNATIONAL CARRIAGE OF DANGEROUS GOODS BY INLAND WATERWAYS)
UN3082, ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S., (DISTILLATES (PETROLEUM), HYDROTREATED LIGHT), 9, III
SAFETY DATA SHEET

Orfom® SX-12 (Solvent Extraction Diluent)

Version 1.8
Revision Date 2015-05-07

SECTION 15: Regulatory information

National legislation

SARA 311/312 Hazards : Fire Hazard
                        Acute Health Hazard

CERCLA Reportable Quantity : Calculated RQ exceeds reasonably attainable upper limit.
                           Naphthalene

SARA 302 Reportable Quantity : This material does not contain any components with a SARA 302 RQ.

SARA 302 Threshold Planning Quantity : No chemicals in this material are subject to the reporting requirements of SARA Title III, Section 302.

SARA 304 Reportable Quantity : This material does not contain any components with a section 304 EHS RQ.

SARA 313 Ingredients : This material does not contain any chemical components with known CAS numbers that exceed the threshold (De Minimis) reporting levels established by SARA Title III, Section 313.

Clean Air Act

Ozone-Depletion Potential : This product neither contains, nor was manufactured with a Class I or Class II ODS as defined by the U.S. Clean Air Act Section 602 (40 CFR 82, Subpt. A, App.A + B).

The following chemical(s) are listed as HAP under the U.S. Clean Air Act, Section 12 (40 CFR 61):
   : Naphthalene - 91-20-3
   : Ethylbenzene - 100-41-4
   : Benzene, dimethyl- - 1330-20-7

This product does not contain any chemicals listed under the U.S. Clean Air Act Section 112(r) for Accidental Release Prevention (40 CFR 68.130, Subpart F).

The following chemical(s) are listed under the U.S. Clean Air Act Section 111 SOCMI Intermediate or Final VOC’s (40 CFR 60.489):
   : Ethylbenzene - 100-41-4
   : Benzene, dimethyl- - 1330-20-7

US State Regulations
Pennsylvania Right To Know: Distillates (petroleum), Hydrotreated light - 64742-47-8
Naphthalene - 91-20-3
Ethylbenzene - 100-41-4
Benzene, dimethyl- - 1330-20-7

New Jersey Right To Know: Distillates (petroleum), Hydrotreated light - 64742-47-8

California Prop. 65 Ingredients: WARNING! This product contains a chemical known in the State of California to cause cancer.

Notification status:
Europe REACH: This mixture contains only ingredients which have been subject to a pre-registration according to Regulation (EU) No. 1907/2006 (REACH).
United States of America TSCA: On TSCA Inventory
Canada DSL: All components of this product are on the Canadian DSL.
Australia AICS: On the inventory, or in compliance with the inventory
New Zealand NZIoC: On the inventory, or in compliance with the inventory
Japan ENCS: On the inventory, or in compliance with the inventory
Korea KECI: On the inventory, or in compliance with the inventory
Philippines PICCS: On the inventory, or in compliance with the inventory
China IECSC: On the inventory, or in compliance with the inventory

SECTION 16: Other information

NFPA Classification: Health Hazard: 1
Fire Hazard: 1
Reactivity Hazard: 0

Further information
Legacy SDS Number: 98120

Significant changes since the last version are highlighted in the margin. This version replaces all previous versions.

The information in this SDS pertains only to the product as shipped.

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is
not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

<table>
<thead>
<tr>
<th>Key or legend to abbreviations and acronyms used in the safety data sheet</th>
</tr>
</thead>
<tbody>
<tr>
<td>ACGIH</td>
</tr>
<tr>
<td>AICS</td>
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<td>DSL</td>
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