
SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1

Product information

Product Name: Dipentene Dimercaptan
Material: 1102727, 1021580, 1021576, 1031449, 1021579, 1021578, 1036183, 1021577

1.3

Details of the supplier of the safety data sheet

Company: Chevron Phillips Chemical Company LP
Specialty Chemicals
10001 Six Pines Drive
The Woodlands, TX 77380

Local: Chevron Phillips Chemicals International N.V.
Airport Plaza (Stockholm Building)
Leonardo Da Vincilaan 19
1831 Diegem
Belgium

SDS Requests: (800) 852-5530
Technical Information: (832) 813-4862
Responsible Party: Product Safety Group
Email: sds@cpchem.com

1.4

Emergency telephone:

Health:
866.442.9628 (North America)
1.832.813.4984 (International)

Transport:
CHEMTREC 800.424.9300 or 703.527.3887(int'l)
Asia: CHEMWATCH (+61 9186 1132) China: 0532 8388 9090
EUROPE: BIG +32.14.583545 (phone) or +32.14583516 (telefax)
Mexico CHEMTREC 01-800-681-9531 (24 hours)
South America SOS-Cotec Inside Brazil: 0800.111.767 Outside Brazil: +55.19.3467.1600
Argentina: +(54)-1159839431

Responsible Department: Product Safety and Toxicology Group
SECTION 2: Hazards identification

2.1 Classification of the substance or mixture
REGULATION (EC) No 1272/2008

Eye irritation, Category 2
H319: Causes serious eye irritation.

Skin sensitization, Category 1
H317: May cause an allergic skin reaction.

Short-term (acute) aquatic hazard, Category 1
H400: Very toxic to aquatic life.

Long-term (chronic) aquatic hazard, Category 1
H410: Very toxic to aquatic life with long lasting effects.

2.2 Labeling (REGULATION (EC) No 1272/2008)

Signal Word: Warning

Hazard pictograms:

Signal Word: Warning

Hazard Statements:

H317: May cause an allergic skin reaction.

H319: Causes serious eye irritation.

H410: Very toxic to aquatic life with long lasting effects.

Precautionary Statements:

Prevention:
P261 Avoid breathing dust/fume/gas/mist/vapors/spray.
P273 Avoid release to the environment.
P280 Wear protective gloves/ eye protection/ face protection.

Response:
P333 + P313 If skin irritation or rash occurs: Get medical advice/ attention.
P337 + P313 If eye irritation persists: Get medical advice/ attention.
P391 Collect spillage.

Hazardous ingredients which must be listed on the label:

- 4802-20-4 Dipentene Dimercaptan

SECTION 3: Composition/information on ingredients

3.1 - 3.2 Substance or Mixture

Synonyms: 3-mercapto-beta-4-dimethyl cyclohexaneethanethiol
DPDM

Molecular formula: C10H20S2

**Hazardous ingredients**

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<th>Chemical name</th>
<th>CAS-No.</th>
<th>EC-No.</th>
<th>Index No. (REGULATION (EC) No 1272/2008)</th>
<th>Concentration [wt%]</th>
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<td>Dipentene Dimercaptan</td>
<td>4802-20-4</td>
<td>225-363-4</td>
<td>Eye Irrit. 2; H319 Skin Sens. 1B; H317 Aquatic Acute 1; H400 Aquatic Chronic 1; H410</td>
<td>80 - 100</td>
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</table>

For the full text of the H-Statements mentioned in this Section, see Section 16.

### SECTION 4: First aid measures

#### 4.1 Description of first-aid measures

**General advice**

Move out of dangerous area. Show this material safety data sheet to the doctor in attendance. Material may produce a serious, potentially fatal pneumonia if swallowed or vomited.

**If inhaled**

If unconscious, place in recovery position and seek medical advice. If symptoms persist, call a physician.

**In case of skin contact**

If on skin, rinse well with water.

**In case of eye contact**

Immediately flush eye(s) with plenty of water. Remove contact lenses. Protect unharmed eye. Keep eye wide open while rinsing. If eye irritation persists, consult a specialist.

**If swallowed**

Keep respiratory tract clear. Never give anything by mouth to an unconscious person. If symptoms persist, call a physician. Take victim immediately to hospital.

### SECTION 5: Firefighting measures

**Flash point**

149 °C (300 °F)  
Method: Cleveland Open Cup

**Autoignition temperature**

No data available

#### 5.1 Extinguishing media

**Unsuitable extinguishing media**

High volume water jet.

#### 5.2 Special hazards arising from the substance or mixture

**Specific hazards during fire fighting**

Do not allow run-off from fire fighting to enter drains or water courses.

#### 5.3

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**Dipentene Dimercaptan**

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**Advice for firefighters**

| Special protective equipment for fire-fighters | Wear self-contained breathing apparatus for firefighting if necessary. |
| Further information | Collect contaminated fire extinguishing water separately. This must not be discharged into drains. Fire residues and contaminated fire extinguishing water must be disposed of in accordance with local regulations. |
| Fire and explosion protection | Normal measures for preventive fire protection. |
| Hazardous decomposition products | Carbon oxides. Sulfur oxides. |

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### SECTION 6: Accidental release measures

#### 6.1 Personal precautions, protective equipment and emergency procedures

**Personal precautions**

Use personal protective equipment. Ensure adequate ventilation.

#### 6.2 Environmental precautions

**Environmental precautions**

Prevent product from entering drains. Prevent further leakage or spillage if safe to do so. If the product contaminates rivers and lakes or drains inform respective authorities.

#### 6.3 Methods and materials for containment and cleaning up

**Methods for cleaning up**

Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust). Keep in suitable, closed containers for disposal.

#### 6.4 Reference to other sections

**Reference to other sections**

For personal protection see section 8. For disposal considerations see section 13.

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### SECTION 7: Handling and storage

#### 7.1 Precautions for safe handling

**Handling**

Advice on safe handling

Do not breathe vapors/dust. Avoid exposure - obtain special instructions before use. Avoid contact with skin and eyes. For personal protection see section 8. Smoking, eating and drinking should be prohibited in the application area. Dispose of rinse water in accordance with local and national regulations. Persons susceptible to skin sensitization problems or asthma, allergies, chronic or recurrent respiratory disease should not be employed in any process in which this mixture is being used.

Advice on protection against fire and explosion

Normal measures for preventive fire protection.
7.2 Conditions for safe storage, including any incompatibilities

Storage

Requirements for storage areas and containers: Keep container tightly closed in a dry and well-ventilated place. Containers which are opened must be carefully resealed and kept upright to prevent leakage. Observe label precautions. Electrical installations / working materials must comply with the technological safety standards.

SECTION 8: Exposure controls/personal protection

8.2 Exposure controls

Engineering measures

Adequate ventilation to control airborne concentrations below the exposure guidelines/limits. Consider the potential hazards of this material (see Section 2), applicable exposure limits, job activities, and other substances in the work place when designing engineering controls and selecting personal protective equipment. If engineering controls or work practices are not adequate to prevent exposure to harmful levels of this material, the personal protective equipment listed below is recommended. The user should read and understand all instructions and limitations supplied with the equipment since protection is usually provided for a limited time or under certain circumstances.

Personal protective equipment

Respiratory protection: Wear a supplied-air NIOSH approved respirator unless ventilation or other engineering controls are adequate to maintain minimal oxygen content of 19.5% by volume under normal atmospheric pressure. Wear a NIOSH approved respirator that provides protection when working with this material if exposure to harmful levels of airborne material may occur, such as: Use a positive pressure, air-supplying respirator if there is potential for uncontrolled release, exposure levels are not known, or other circumstances where air-purifying respirators may not provide adequate protection.

Hand protection: The suitability for a specific workplace should be discussed with the producers of the protective gloves. Please observe the instructions regarding permeability and breakthrough time which are provided by the supplier of the gloves. Also take into consideration the specific local conditions under which the product is used, such as the danger of cuts, abrasion, and the contact time. Gloves should be discarded and replaced if there is any indication of degradation or chemical breakthrough.

Eye protection: Eye wash bottle with pure water. Tightly fitting safety goggles.

Skin and body protection: Choose body protection in relation to its type, to the concentration and amount of dangerous substances, and to the specific work-place. Wear as appropriate: Remove and wash contaminated clothing before re-use. Skin should be washed after contact. Footwear protecting against chemicals.
### Dipentene Dimercaptan

**Hygiene measures:**
- When using do not eat or drink.
- When using do not smoke.
- Wash hands before breaks and at the end of workday.

### SECTION 9: Physical and chemical properties

#### 9.1 Information on basic physical and chemical properties

**Appearance**
- **Form:** Liquid
- **Physical state:** Liquid
- **Color:** Colorless to light yellow
- **Odor:** Mildly unpleasant

**Safety data**
- **Flash point:** 149 °C (300 °F)
  - Method: Cleveland Open Cup
- **Lower explosion limit:** No data available
- **Upper explosion limit:** No data available
- **Oxidizing properties:** No
- **Autoignition temperature:** No data available
- **Molecular formula:** C10H20S2
- **Molecular weight:** 204,42 g/mol
- **pH:** Not applicable
- **Pour point:** No data available
- **Boiling point/boiling range:** 166 °C (331 °F)
  - at 20,00 MMHG
- **Vapor pressure:** < 0,10 MMHG
  - at 37,8 °C (100,0 °F)
- **Relative density:** 1,021
  - at 20 °C (68 °F)
- **Water solubility:** Partly soluble
- **Partition coefficient: n-octanol/water:** No data available
- **Viscosity, kinematic:** 4,79 cSt
  - at 40 °C (104 °F)
- **Relative vapor density:** Not applicable
- **Evaporation rate:** No data available
- **Percent volatile:** > 99 %
### SECTION 10: Stability and reactivity

**10.1 Reactivity**: Stable under recommended storage conditions.

**10.2 Chemical stability**: This material is considered stable under normal ambient and anticipated storage and handling conditions of temperature and pressure.

**10.3 Possibility of hazardous reactions**

**Hazardous reactions**: Hazardous reactions: Hazardous polymerization does not occur. Further information: No decomposition if stored and applied as directed.

**10.4 Conditions to avoid**: No data available.

**10.6 Hazardous decomposition products**

- Carbon oxides
- Sulfur oxides

**Other data**: No decomposition if stored and applied as directed.

### SECTION 11: Toxicological information

**11.1 Information on toxicological effects**

**Acute oral toxicity**

Dipentene Dimercaptan: LD50: 2.060 mg/kg
Species: Mouse

**Eye irritation**

Dipentene Dimercaptan: Mild eye irritation

**Sensitization**

Dipentene Dimercaptan: The product is a skin sensitizer, sub-category 1B. Information given is based on data obtained from similar substances.

**Genotoxicity in vitro**

Dipentene Dimercaptan: Test Type: Ames test
Metabolic activation: with and without metabolic activation
Result: negative
Dipentene Dimercaptan

Aspiration toxicity: May be harmful if swallowed and enters airways.

Further information: Solvents may degrease the skin.

SECTION 12: Ecological information

12.1 Toxicity

Toxicity to fish
Dipentene Dimercaptan: LC50: 0.099 mg/l
Exposure time: 96 h
Species: Fish
Method: QSAR modeled data

Toxicity to daphnia and other aquatic invertebrates
Dipentene Dimercaptan: EC50: 0.074 mg/l
Exposure time: 48 h
Species: Daphnia
Method: QSAR modeled data

Toxicity to algae
Dipentene Dimercaptan: EC50: 0.064 mg/l
Exposure time: 72 h
Species: algae
Method: QSAR modeled data

M-Factor
beta,4-dimethyl-3-mercaptocyclohexanethiol: M-Factor (Acute Aquat. Tox.) 10
M-Factor (Chron. Aquat. Tox.) 10

12.2 Persistence and degradability

Biodegradability
Dipentene Dimercaptan: This material is not expected to be readily biodegradable. Information given is based on data obtained from similar substances.

12.3 Bioaccumulative potential

Bioaccumulation
Dipentene Dimercaptan: This material is not expected to bioaccumulate.
Mobility in soil

Mobility

Dipentene Dimercaptan : No data available

12.5 Results of PBT and vPvB assessment

Results of PBT assessment : This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher.

12.6 Other adverse effects

Additional ecological information : Very toxic to aquatic life with long lasting effects.

Ecotoxicology Assessment

Short-term (acute) aquatic hazard
Dipentene Dimercaptan : Very toxic to aquatic life.

Long-term (chronic) aquatic hazard
Dipentene Dimercaptan : Very toxic to aquatic life with long lasting effects.

SECTION 13: Disposal considerations

13.1 Waste treatment methods

The information in this SDS pertains only to the product as shipped.

Use material for its intended purpose or recycle if possible. This material, if it must be discarded, may meet the criteria of a hazardous waste as defined by US EPA under RCRA (40 CFR 261) or other State and local regulations. Measurement of certain physical properties and analysis for regulated components may be necessary to make a correct determination. If this material is classified as a hazardous waste, federal law requires disposal at a licensed hazardous waste disposal facility.

Product : The product should not be allowed to enter drains, water courses or the soil. Do not contaminate ponds, waterways or ditches with chemical or used container. Send to a licensed waste management company.

Contaminated packaging : Empty remaining contents. Dispose of as unused product. Do not re-use empty containers.

SECTION 14: Transport information

14.1 - 14.7 Transport information

The shipping descriptions shown here are for bulk shipments only, and may not apply to shipments in non-bulk packages (see regulatory definition).

Consult the appropriate domestic or international mode-specific and quantity-specific Dangerous Goods Regulations for additional shipping description requirements (e.g., technical name or names, etc.) Therefore, the information shown here, may not always agree with the bill of lading shipping description for the material. Flashpoints for the material may vary slightly between the SDS and the
US DOT (UNITED STATES DEPARTMENT OF TRANSPORTATION)
NOT REGULATED AS A HAZARDOUS MATERIAL OR DANGEROUS GOODS FOR TRANSPORTATION BY THIS AGENCY.

IMO / IMDG (INTERNATIONAL MARITIME DANGEROUS GOODS)
UN3082, ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S., (DIPENTENE DIMERCAPTAN), 9, III, (149 °C), MARINE POLLUTANT

IATA (INTERNATIONAL AIR TRANSPORT ASSOCIATION)
UN3334, AVIATION REGULATED LIQUID, N.O.S., (DIPENTENE DIMERCAPTAN), 9, III

ADR (AGREEMENT ON DANGEROUS GOODS BY ROAD (EUROPE))
UN3082, ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S., (DIPENTENE DIMERCAPTAN), 9, III

RID (REGULATIONS CONCERNING THE INTERNATIONAL TRANSPORT OF DANGEROUS GOODS (EUROPE))
UN3082, ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S., (DIPENTENE DIMERCAPTAN), 9, III

ADN (EUROPEAN AGREEMENT CONCERNING THE INTERNATIONAL CARRIAGE OF DANGEROUS GOODS BY INLAND WATERWAYS)
UN3082, ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S., (DIPENTENE DIMERCAPTAN), 9, III

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

SECTION 15: Regulatory information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture
National legislation
Water contaminating class (Germany) : WGK 3 highly water endangering

15.2 Major Accident Hazard Legislation
 : 96/82/EC Update: 2003 Directive 96/82/EC does not apply
Dipentene Dimercaptan

ENVIRONMENTAL HAZARDS

E1
Quantity 1: 100 t
Quantity 2: 200 t

Notification status
Europe REACH: A substance or substances in this product is not registered or notified to be registered. Importation or manufacture of this product is still permitted provided that it does not exceed the REACH minimum threshold quantity of the non-regulated substances.

United States of America (USA) TSCA: On the inventory, or in compliance with the inventory

Canada DSL: On the inventory, or in compliance with the inventory
Australia AICS: On the inventory, or in compliance with the inventory
New Zealand NZIoC: On the inventory, or in compliance with the inventory
Japan ENCS: On the inventory, or in compliance with the inventory
Korea KECI: On the inventory, or in compliance with the inventory
Philippines PICCS: Not in compliance with the inventory
China IECSC: On the inventory, or in compliance with the inventory

SECTION 16: Other information

NFPA Classification: Health Hazard: 2
Fire Hazard: 1
Reactivity Hazard: 0

Significant changes since the last version are highlighted in the margin. This version replaces all previous versions.

The information in this SDS pertains only to the product as shipped.

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

Key or legend to abbreviations and acronyms used in the safety data sheet

<table>
<thead>
<tr>
<th>Abbreviation</th>
<th>Definition</th>
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<tbody>
<tr>
<td>ACGIH</td>
<td>American Conference of Government Industrial Hygienists</td>
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<tr>
<td>LD50</td>
<td>Lethal Dose 50%</td>
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<td>AICS</td>
<td>Australia, Inventory of Chemical Substances</td>
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<td>LOAEL</td>
<td>Lowest Observed Adverse Effect Level</td>
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<td>Canada, Domestic Substances List</td>
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<td>NFPA</td>
<td>National Fire Protection Agency</td>
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Dipentene Dimercaptan

SAFETY DATA SHEET

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<td>Effective Concentration 50%</td>
<td>EOSCA Generic Exposure Scenario Tool</td>
<td>European Oilfield Specialty Chemicals Association</td>
<td>European Inventory of Existing Chemical Substances</td>
<td>Germany Maximum Concentration Values</td>
<td>Globally Harmonized System</td>
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<td>Inhibition Concentration 50%</td>
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<td>National Toxicology Program</td>
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<td>Occupational Safety &amp; Health Administration</td>
<td>Permissible Exposure Limit</td>
<td>Philippines Inventory of Commercial Chemical Substances</td>
<td>Presumed Not Toxic</td>
<td>Resource Conservation Recovery Act</td>
<td>Short-term Exposure Limit</td>
<td>Superfund Amendments and Reauthorization Act.</td>
<td>Threshold Limit Value</td>
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<td>Workplace Hazardous Materials Information System</td>
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Full text of H-Statements referred to under sections 2 and 3.

H317 May cause an allergic skin reaction.
H319 Causes serious eye irritation.
H400 Very toxic to aquatic life.
H410 Very toxic to aquatic life with long lasting effects.