MATERIAL SAFETY DATA SHEET

DSGA® Polymer Emulsion
Version 2.0
Revision Date 2012-05-31

SECTION 1: Identification of the substance/mixture and of the company/undertaking

Product information

Trade name : DSGA® Polymer Emulsion
Material : 1064101, 1010396, 1020396, 1016929

Use : Friction Reducer, Acid Gelling Agent

Company : Drilling Specialties Company
10001 Six Pines Drive
The Woodlands, TX 77380

Emergency telephone:

Health:
866.442.9628 (North America)
1.832.813.4984 (International)

Transport:
North America: CHEMTREC 800.424.9300 or 703.527.3887
Asia: +800 CHEMCALL (+800 2436 2255) China: 0532.8388.9090
EUROPE: BIG +32.14.584545 (phone) or +32.14583516 (telefax)
Chemcare Asia: Tel: +65 6848 9048 - Mob: +65 8382 9188 - Fax: +65 6848
South America SOS-Cotec Inside Brazil: 0800.111.767 Outside Brazil: +55.19.3467.1600

Responsible Department : Product Safety and Toxicology Group
E-mail address : MSDS@CPChem.com
Website : www.CPChem.com

SECTION 2: Hazards identification

Emergency Overview

Danger
Physical state: Liquid Color: White to light green, opaque Odor: Hydrocarbon
OSHA Hazards : Moderate skin irritant, Moderate eye irritant

GHS Classification
Skin irritation, Category 2
Eye irritation, Category 2A
Aspiration hazard, Category 1

GHS-Labeling

MSDS Number:100000013884 1/11
Symbol(s): Danger

Signal Word: Danger

Hazard Statements:
H304: May be fatal if swallowed and enters airways.
H315: Causes skin irritation.
H319: Causes serious eye irritation.

Precautionary Statements:
Prevention:
P264: Wash skin thoroughly after handling.
P280: Wear protective gloves/eye protection/face protection.

Response:
P301 + P310: IF SWALLOWED: Immediately call a POISON CENTER or doctor/physician.
P302 + P352: IF ON SKIN: Wash with plenty of soap and water.
P305 + P351 + P338: IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P321: Specific treatment (see supplemental first aid instructions on this label).
P331: Do NOT induce vomiting.
P332 + P313: IF SKIN IRRITATION OCCURS: Get medical advice/attention.
P337 + P313: IF EYE IRRITATION PERSISTS: Get medical advice/attention.
P362: Take off contaminated clothing and wash before reuse.

Storage:
P405: Store locked up.

Disposal:
P501: Dispose of contents/container to an approved waste disposal plant.

Carcinogenicity:
IARC: No ingredient of this product present at levels greater than or equal to 0.1% is identified as probable, possible or confirmed human carcinogen by IARC.
NTP: No ingredient of this product present at levels greater than or equal to 0.1% is identified as a known or anticipated carcinogen by NTP.
ACGIH: No ingredient of this product present at levels greater than or equal to 0.1% is identified as a carcinogen or potential carcinogen by ACGIH.

SECTION 3: Composition/information on ingredients

Synonyms: None Established
Molecular formula: Mixture

<table>
<thead>
<tr>
<th>Component</th>
<th>CAS-No.</th>
<th>Weight %</th>
</tr>
</thead>
<tbody>
<tr>
<td>Distillates (petroleum), Hydrotreated light</td>
<td>64742-47-8</td>
<td>10 - 30</td>
</tr>
</tbody>
</table>

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**SECTION 4: First aid measures**

- **General advice**: Move out of dangerous area. Show this material safety data sheet to the doctor in attendance. Material may produce a serious, potentially fatal pneumonia if swallowed or vomited.

- **If inhaled**: If unconscious place in recovery position and seek medical advice. If symptoms persist, call a physician.

- **In case of skin contact**: If skin irritation persists, call a physician. If on skin, rinse well with water. If on clothes, remove clothes.

- **In case of eye contact**: Immediately flush eye(s) with plenty of water. Remove contact lenses. Protect unharmed eye. Keep eye wide open while rinsing. If eye irritation persists, consult a specialist.

- **If swallowed**: Clean mouth with water and drink afterwards plenty of water. Keep respiratory tract clear. Never give anything by mouth to an unconscious person. If symptoms persist, call a physician. Take victim immediately to hospital.

**SECTION 5: Firefighting measures**

- **Flash point**: > 93.4 °C (> 200.1 °F)
  
  Method: Tag closed cup

- **Autoignition temperature**: No data available

- **Unsuitable extinguishing media**: High volume water jet.

- **Special protective equipment for fire-fighters**: Wear self contained breathing apparatus for fire fighting if necessary.

- **Further information**: Standard procedure for chemical fires. Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.

- **Fire and explosion protection**: Normal measures for preventive fire protection.

- **Hazardous decomposition products**: No data available.

**SECTION 6: Accidental release measures**

- **Personal precautions**: Use personal protective equipment. Ensure adequate ventilation.
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Environmenal precautions: Prevent product from entering drains. Prevent further leakage or spillage if safe to do so. If the product contaminates rivers and lakes or drains inform respective authorities.

Methods for cleaning up: Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust). Keep in suitable, closed containers for disposal.

SECTION 7: Handling and storage

Handling

Advice on safe handling: Do not breathe vapors/dust. Avoid contact with skin and eyes. For personal protection see section 8. Smoking, eating and drinking should be prohibited in the application area. Dispose of rinse water in accordance with local and national regulations.

Advice on protection against fire and explosion: Normal measures for preventive fire protection.

Storage

Requirements for storage areas and containers: Keep container tightly closed in a dry and well-ventilated place. Observe label precautions. Electrical installations / working materials must comply with the technological safety standards.

SECTION 8: Exposure controls/personal protection

Ingredients with workplace control parameters

<table>
<thead>
<tr>
<th>Ingredients</th>
<th>Basis</th>
<th>Value</th>
<th>Control parameters</th>
<th>Note</th>
</tr>
</thead>
<tbody>
<tr>
<td>Distillates (petroleum), Hydrotreated light</td>
<td>OSHA Z-1</td>
<td>TWA</td>
<td>500 ppm, 2,000 mg/m³</td>
<td>(b).</td>
</tr>
<tr>
<td>Potassium Bromate</td>
<td>US WEEL</td>
<td>TWA</td>
<td>0.1 mg/m³</td>
<td></td>
</tr>
</tbody>
</table>

(b) The value in mg/m³ is approximate.

Engineering measures

Consider the potential hazards of this material (see Section 2), applicable exposure limits, job activities, and other substances in the work place when designing engineering controls and selecting personal protective equipment. If engineering controls or work practices are not adequate to prevent exposure to harmful levels of this material, the personal protective equipment listed below is recommended. The user should read and understand all instructions and limitations supplied with the equipment since protection is usually provided for a limited time or under certain circumstances.

Personal protective equipment

Respiratory protection: Wear a NIOSH approved respirator that provides protection when working with this material if exposure to harmful levels of airborne material may occur, such as: Wear a supplied-air NIOSH approved respirator unless ventilation or other engineering controls are adequate to maintain minimal oxygen content of 19.5% by volume under normal atmospheric pressure. Air-Purifying Respirator for Organic Vapors. Use a positive pressure, air-supplying respirator if there is potential for uncontrolled release, exposure levels are not known, or

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other circumstances where air-purifying respirators may not provide adequate protection.

Hand protection: The suitability for a specific workplace should be discussed with the producers of the protective gloves. Please observe the instructions regarding permeability and breakthrough time which are provided by the supplier of the gloves. Also take into consideration the specific local conditions under which the product is used, such as the danger of cuts, abrasion, and the contact time. Gloves should be discarded and replaced if there is any indication of degradation or chemical breakthrough.

Eye protection: Eye wash bottle with pure water. Tightly fitting safety goggles. Wear face-shield and protective suit for abnormal processing problems.

Skin and body protection: Choose body protection according to the amount and concentration of the dangerous substance at the work place. Wear as appropriate: Protective suit. Safety shoes.

Hygiene measures: When using do not eat or drink. When using do not smoke. Wash hands before breaks and at the end of workday.

### SECTION 9: Physical and chemical properties

**Information on basic physical and chemical properties**

**Appearance**
- Physical state: Liquid
- Color: White to light green, opaque
- Odor: Hydrocarbon

**Safety data**
- Flash point: > 93.4 °C (> 200.1 °F) Method: Tag closed cup
- Lower explosion limit: No data available
- Upper explosion limit: No data available
- Oxidizing properties: no
- Autoignition temperature: No data available
- Molecular formula: Mixture
- Molecular Weight: Not applicable
- pH: 4 - 5
- Boiling point/boiling range: 217 - 238 °C (423 - 460 °F)
- Vapor pressure: No data available
- Relative density: 1.024, 16.6 °C (61.9 °F)
- Water solubility: Soluble
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Relative vapor density: 3 (Air = 1.0)
Evaporation rate: 1
Percent volatile: 55 - 70%

SECTION 10: Stability and reactivity

Chemical stability: This material is considered stable under normal ambient and anticipated storage and handling conditions of temperature and pressure.

Possibility of hazardous reactions
Conditions to avoid: No data available.
Materials to avoid: May react with oxygen and strong oxidizing agents, such as chlorates, nitrates, peroxides, etc.
Other data: No decomposition if stored and applied as directed.

SECTION 11: Toxicological information

DSGA® Polymer Emulsion

Acute oral toxicity: LD50: > 5,000 mg/kg
Species: rat

Acute inhalation toxicity
Distillates (petroleum), Hydrotreated light: LC50: > 5.28 mg/l
Exposure time: 4 h
Species: rat
Test atmosphere: vapor
Method: OECD Test Guideline 403
Carbonic Acid Disodium Salt: 2.3 mg/l
Exposure time: 2 h
Species: rat
Test atmosphere: dust/mist

Acute dermal toxicity
Distillates (petroleum), Hydrotreated light: LD50: > 2,000 mg/kg
Species: rabbit
Method: OECD Test Guideline 402
Carbonic Acid Disodium Salt: LD50 Dermal: > 2,000 mg/kg
Species: rat
Test substance: yes

DSGA® Polymer Emulsion

Skin irritation: Irritating to skin.

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May cause skin irritation in susceptible persons.

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<table>
<thead>
<tr>
<th>Property</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>Eye irritation</strong></td>
<td>Eye irritation</td>
</tr>
<tr>
<td></td>
<td>May cause irreversible eye damage.</td>
</tr>
<tr>
<td><strong>Sensitization</strong></td>
<td>Distillates (petroleum), Hydrotreated light</td>
</tr>
<tr>
<td></td>
<td>Did not cause sensitization on laboratory animals.</td>
</tr>
<tr>
<td><strong>Aspiration toxicity</strong></td>
<td>May be fatal if swallowed and enters airways.</td>
</tr>
<tr>
<td></td>
<td>Substances known to cause human aspiration toxicity hazards or to be regarded as if they cause human aspiration toxicity hazard.</td>
</tr>
<tr>
<td><strong>Further information</strong></td>
<td>Solvents may degrease the skin.</td>
</tr>
</tbody>
</table>

**SECTION 12: Ecological information**

**Toxicity to fish**

- Distillates (petroleum), Hydrotreated light
  - NOEC: 2 mg/l
  - Exposure time: 96 h
  - Species: Salmo gairdneri (Rainbow trout)
  - Method: OECD Test Guideline 203

**Toxicity to daphnia and other aquatic invertebrates**

- Distillates (petroleum), Hydrotreated light
  - EL50: 1.4 mg/l
  - Exposure time: 48 h
  - Species: Daphnia magna (Water flea)
  - static test Method: OECD Test Guideline 202

**Toxicity to algae**

- Distillates (petroleum), Hydrotreated light
  - EL50: 1 - 3 mg/l
  - Exposure time: 72 h
  - Species: Pseudokirchneriella subcapitata (green algae)
  - Method: OECD Test Guideline 201

**Toxicity to daphnia and other aquatic invertebrates (Chronic toxicity)**

- Distillates (petroleum), Hydrotreated light
  - NOEC: 0.48 mg/l
  - Exposure time: 21 Days
  - Species: Daphnia magna (Water flea)

**Elimination information (persistence and degradability)**

- Biodegradability: No data available
DSGA® Polymer Emulsion

Additional ecological information

An environmental hazard cannot be excluded in the event of unprofessional handling or disposal.

No data available

SECTION 13: Disposal considerations

The information in this MSDS pertains only to the product as shipped.

Use material for its intended purpose or recycle if possible. This material, if it must be discarded, may meet the criteria of a hazardous waste as defined by US EPA under RCRA (40 CFR 261) or other State and local regulations. Measurement of certain physical properties and analysis for regulated components may be necessary to make a correct determination. If this material is classified as a hazardous waste, federal law requires disposal at a licensed hazardous waste disposal facility.

Product

Do not dispose of waste into sewer. Do not contaminate ponds, waterways or ditches with chemical or used container. Send to a licensed waste management company.

Contaminated packaging

Empty remaining contents. Dispose of as unused product. Do not re-use empty containers.

SECTION 14: Transport information

The shipping descriptions shown here are for bulk shipments only, and may not apply to shipments in non-bulk packages (see regulatory definition).

Consult the appropriate domestic or international mode-specific and quantity-specific Dangerous Goods Regulations for additional shipping description requirements (e.g., technical name or names, etc.) Therefore, the information shown here, may not always agree with the bill of lading shipping description for the material. Flashpoints for the material may vary slightly between the MSDS and the bill of lading.

US DOT (UNITED STATES DEPARTMENT OF TRANSPORTATION)

NOT REGULATED AS A HAZARDOUS MATERIAL OR DANGEROUS GOODS FOR TRANSPORTATION BY THIS AGENCY.

IMO / IMDG (INTERNATIONAL MARITIME DANGEROUS GOODS)

NOT REGULATED AS A HAZARDOUS MATERIAL OR DANGEROUS GOODS FOR TRANSPORTATION BY THIS AGENCY.

IATA (INTERNATIONAL AIR TRANSPORT ASSOCIATION)

NOT REGULATED AS A HAZARDOUS MATERIAL OR DANGEROUS GOODS FOR TRANSPORTATION BY THIS AGENCY.

ADR (AGREEMENT ON DANGEROUS GOODS BY ROAD (EUROPE))

NOT REGULATED AS A HAZARDOUS MATERIAL OR DANGEROUS GOODS FOR TRANSPORTATION BY THIS AGENCY.
RID (REGULATIONS CONCERNING THE INTERNATIONAL TRANSPORT OF DANGEROUS GOODS (EUROPE))
NOT REGULATED AS A HAZARDOUS MATERIAL OR DANGEROUS GOODS FOR TRANSPORTATION BY THIS AGENCY.

ADN (EUROPEAN AGREEMENT CONCERNING THE INTERNATIONAL CARRIAGE OF DANGEROUS GOODS BY INLAND WATERWAYS)
NOT REGULATED AS A HAZARDOUS MATERIAL OR DANGEROUS GOODS FOR TRANSPORTATION BY THIS AGENCY.

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

SECTION 15: Regulatory information

National legislation

SARA 311/312 Hazards : Acute Health Hazard

SARA 302 Reportable Quantity : This material does not contain any components with a SARA 302 RQ.

SARA 302 Threshold Planning Quantity : SARA 302: No chemicals in this material are subject to the reporting requirements of SARA Title III, Section 302.

SARA 304 Reportable Quantity : This material does not contain any components with a section 304 EHS RQ.

SARA 313 Ingredients : SARA 313: This material does not contain any chemical components with known CAS numbers that exceed the threshold (De Minimis) reporting levels established by SARA Title III, Section 313.

Clean Air Act

Ozone-Depletion Potential : This product neither contains, nor was manufactured with a Class I or Class II ODS as defined by the U.S. Clean Air Act Section 602 (40 CFR 82, Subpt. A, App.A + B).

This product does not contain any hazardous air pollutants (HAP), as defined by the U.S. Clean Air Act Section 12 (40 CFR 61).
This product does not contain any chemicals listed under the U.S. Clean Air Act Section 112(r) for Accidental Release Prevention (40 CFR 68.130, Subpart F).

This product does not contain any chemicals listed under the U.S. Clean Air Act Section 111 SOCMI Intermediate or Final VOC’s (40 CFR 60.489).

**US State Regulations**

**Pennsylvania Right To Know**
- Distillates (petroleum), 64742-47-8
- Hydrotreated light
- Copper Sulfate 7758-98-7

**New Jersey Right To Know**
- Distillates (petroleum), 64742-47-8
- Hydrotreated light
- Copper Sulfate 7758-98-7

**California Prop. 65**
- WARNING! This product contains a chemical known in the State of California to cause cancer.

**Notification status**

- **Europe REACH**: Not in compliance with the inventory
- **United States of America US.TSCA**: On TSCA Inventory
- **Canada DSL**: All components of this product are on the Canadian DSL list.
- **Australia AICS**: On the inventory, or in compliance with the inventory
- **New Zealand NZIoC**: On the inventory, or in compliance with the inventory
- **Japan ENCS**: Not in compliance with the inventory
- **Korea KECI**: Not in compliance with the inventory
- **Philippines PICCS**: On the inventory, or in compliance with the inventory
- **China IECSC**: On the inventory, or in compliance with the inventory

**SECTION 16: Other information**

**NFPA Classification**
- Health Hazard: 2
- Fire Hazard: 1
- Reactivity Hazard: 0

**Further information**

- Legacy MSDS Number: 168840

Significant changes since the last version are highlighted in the margin. This version replaces all previous versions.

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The information in this MSDS pertains only to the product as shipped.

The information provided in this Material Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

Key or legend to abbreviations and acronyms used in the safety data sheet

<table>
<thead>
<tr>
<th>Abbreviation</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>ACGIH</td>
<td>American Conference of Government Industrial Hygienists</td>
</tr>
<tr>
<td>LD50</td>
<td>Lethal Dose 50%</td>
</tr>
<tr>
<td>AICS</td>
<td>Australia, Inventory of Chemical Substances</td>
</tr>
<tr>
<td>LOAEL</td>
<td>Lowest Observed Adverse Effect Level</td>
</tr>
<tr>
<td>DSL</td>
<td>Canada, Domestic Substances List</td>
</tr>
<tr>
<td>NFPA</td>
<td>National Fire Protection Agency</td>
</tr>
<tr>
<td>NDSL</td>
<td>Canada, Non-Domestic Substances List</td>
</tr>
<tr>
<td>NIOSH</td>
<td>National Institute for Occupational Safety &amp; Health</td>
</tr>
<tr>
<td>CNS</td>
<td>Central Nervous System</td>
</tr>
<tr>
<td>NTP</td>
<td>National Toxicology Program</td>
</tr>
<tr>
<td>CAS</td>
<td>Chemical Abstract Service</td>
</tr>
<tr>
<td>NZIoC</td>
<td>New Zealand Inventory of Chemicals</td>
</tr>
<tr>
<td>EC50</td>
<td>Effective Concentration</td>
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<tr>
<td>NOAEL</td>
<td>No Observable Adverse Effect Level</td>
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<tr>
<td>EC50</td>
<td>Effective Concentration 50%</td>
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<td>NOEC</td>
<td>No Observed Effect Concentration</td>
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<tr>
<td>EGEST</td>
<td>EOSCA Generic Exposure Scenario Tool</td>
</tr>
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<td>OSHA</td>
<td>Occupational Safety &amp; Health Administration</td>
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<tr>
<td>EOSCA</td>
<td>European Oilfield Specialty Chemicals Association</td>
</tr>
<tr>
<td>PEL</td>
<td>Permissible Exposure Limit</td>
</tr>
<tr>
<td>EINECS</td>
<td>European Inventory of Existing Chemical Substances</td>
</tr>
<tr>
<td>PICCS</td>
<td>Philippines Inventory of Commercial Chemical Substances</td>
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<tr>
<td>MAK</td>
<td>Germany Maximum Concentration Values</td>
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<tr>
<td>PRNT</td>
<td>Presumed Not Toxic</td>
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<tr>
<td>GHS</td>
<td>Globally Harmonized System</td>
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<tr>
<td>RCRA</td>
<td>Resource Conservation Recovery Act</td>
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<tr>
<td>&gt;=</td>
<td>Greater Than or Equal To</td>
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<td>STEL</td>
<td>Short-term Exposure Limit</td>
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<td>IC50</td>
<td>Inhibition Concentration 50%</td>
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<td>SARA</td>
<td>Superfund Amendments and Reauthorization Act.</td>
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<tr>
<td>IARC</td>
<td>International Agency for Research on Cancer</td>
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<tr>
<td>TLV</td>
<td>Threshold Limit Value</td>
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<td>IECSC</td>
<td>Inventory of Existing Chemical Substances in China</td>
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<tr>
<td>TWA</td>
<td>Time Weighted Average</td>
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<tr>
<td>ENCS</td>
<td>Japan, Inventory of Existing and New Chemical Substances</td>
</tr>
<tr>
<td>TSCA</td>
<td>Toxic Substance Control Act</td>
</tr>
<tr>
<td>KECI</td>
<td>Korea, Existing Chemical Inventory</td>
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<tr>
<td>UVCB</td>
<td>Unknown or Variable Composition, Complex Reaction Products, and Biological Materials</td>
</tr>
<tr>
<td>&lt;=</td>
<td>Less Than or Equal To</td>
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<tr>
<td>WHMIS</td>
<td>Workplace Hazardous Materials Information System</td>
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<tr>
<td>LC50</td>
<td>Lethal Concentration 50%</td>
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