Isoprene Feedstock

SECTION 1: Identification of the substance/mixture and of the company/undertaking

Product information

Product Name: Isoprene Feedstock
Material: 1059202, 1059201, 1037432, 1015403
Use: Chemical intermediate
Company: Chevron Phillips Chemical Company LP
10001 Six Pines Drive
The Woodlands, TX 77380

Emergency telephone:

Health:
866.442.9628 (North America)
1.832.813.4984 (International)

Transport:
CHEMTREC 800.424.9300 or 703.527.3887(int'l)
Asia: CHEMWATCH (+612 9186 1132) China: 0532 8388 9090
EUROPE: BIG +32.14.584545 (phone) or +32.14583516 (telefax)
Mexico CHEMTREC 01-800-681-9531 (24 hours)
South America SOS-Cotec Inside Brazil: 0800.111.767 Outside Brazil: +55.19.3467.1600
Argentina: +(54)-1159839431

Responsible Department: Product Safety and Toxicology Group
E-mail address: SDS@CPChem.com
Website: www.CPChem.com

SECTION 2: Hazards identification

Classification of the substance or mixture
This product has been classified in accordance with the hazard communication standard 29 CFR 1910.1200; the SDS and labels contain all the information as required by the standard.

Classification:
- Flammable liquids, Category 1
- Acute toxicity, Category 4, Oral
- Skin irritation, Category 2
- Eye irritation, Category 2A
- Germ cell mutagenicity, Category 1B
- Carcinogenicity, Category 1A
- Reproductive toxicity, Category 2
- Specific target organ systemic toxicity - single exposure, Category 3, Central nervous system

SDS Number:100000013397 1/17
Specific target organ systemic toxicity - repeated exposure, Category 1, Blood
Specific target organ systemic toxicity - repeated exposure, Category 2, Auditory organs, Liver, Kidney, Nervous system
Specific target organ systemic toxicity - repeated exposure, Category 2, Inhalation, Auditory organs
Aspiration hazard, Category 1

Labeling

Symbol(s): 

Signal Word: Danger

Hazard Statements:
- H224: Extremely flammable liquid and vapor.
- H302: Harmful if swallowed.
- H304: May be fatal if swallowed and enters airways.
- H315: Causes skin irritation.
- H319: Causes serious eye irritation.
- H336: May cause drowsiness or dizziness.
- H340: May cause genetic defects.
- H350: May cause cancer.
- H351: May be harmful to the unborn child.
- H361: Suspected of damaging fertility or the unborn child.
- H372: Causes damage to organs (Blood, Auditory organs, Liver, Kidney, Nervous system) through prolonged or repeated exposure.
- H373: May cause damage to organs (Auditory organs) through prolonged or repeated exposure if inhaled.

Precautionary Statements:

Prevention:
- P201 Obtain special instructions before use.
- P202 Do not handle until all safety precautions have been read and understood.
- P210 Keep away from heat/sparks/open flames/hot surfaces. No smoking.
- P233 Keep container tightly closed.
- P240 Ground/bond container and receiving equipment.
- P241 Use explosion-proof electrical/ventilating/lighting/equipment.
- P242 Use only non-sparking tools.
- P243 Take precautionary measures against static discharge.
- P255 Do not breathe dust/fume/gas/mist/vapor/spray.
- P264 Wash skin thoroughly after handling.
- P270 Do not eat, drink or smoke when using this product.
- P271 Use only outdoors or in a well-ventilated area.
- P280 Wear protective gloves/protective clothing/eye protection/face protection.

Response:
- P301 + P310 IF SWALLOWED: Immediately call a POISON CENTER/doctor.
- P303 + P361 + P353 IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower.
- P304 + P340 + P312 IF INHALED: Remove person to fresh air and keep comfortable for breathing. Call a POISON CENTER/doctor if you feel unwell.
Isoprene Feedstock

P305 + P351 + P338  IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P308 + P313  IF exposed or concerned: Get medical advice/attention.
P331  Do NOT induce vomiting.
P332 + P313  If skin irritation occurs: Get medical advice/attention.
P337 + P313  If eye irritation persists: Get medical advice/attention.
P362  Take off contaminated clothing and wash before reuse.
P370 + P378  In case of fire: Use dry sand, dry chemical or alcohol-resistant foam to extinguish.

Storage:
P403 + P233  Store in a well-ventilated place. Keep container tightly closed.
P403 + P235  Store in a well-ventilated place. Keep cool.
P405  Store locked up.

Disposal:
P501  Dispose of contents/container to an approved waste disposal plant.

Carcinogenicity:

IARC
Group 1: Carcinogenic to humans
Benzene  71-43-2
1,3-Butadiene  106-99-0

Group 2B: Possibly carcinogenic to humans
Isoprene  78-79-5
Ethylbenzene  100-41-4

NTP
Known to be human carcinogen
Benzene  71-43-2
1,3-Butadiene  106-99-0

Reasonably anticipated to be a human carcinogen
Isoprene  78-79-5

SECTION 3: Composition/information on ingredients

Synonyms:
C5 Amylene
C5 Diolefin Stream
Crude Isoprene

Molecular formula:  UVCB

<table>
<thead>
<tr>
<th>Component</th>
<th>CAS-No.</th>
<th>Weight %</th>
</tr>
</thead>
<tbody>
<tr>
<td>Naphtha, (Petroleum), Light Steam-Cracked, Isoprene-Rich</td>
<td>68514-39-6</td>
<td>100</td>
</tr>
<tr>
<td>Isopentane</td>
<td>78-78-4</td>
<td>0 - 60</td>
</tr>
<tr>
<td>n-Pentane</td>
<td>109-66-0</td>
<td>0 - 60</td>
</tr>
<tr>
<td>Isoprene</td>
<td>78-79-5</td>
<td>0 - 60</td>
</tr>
<tr>
<td>Cyclopentadiene</td>
<td>542-92-7</td>
<td>0 - 30</td>
</tr>
<tr>
<td>Benzene, dimethyl-</td>
<td>1330-20-7</td>
<td>0 - 5</td>
</tr>
<tr>
<td>Ethylbenzene</td>
<td>100-41-4</td>
<td>0 - 5</td>
</tr>
</tbody>
</table>

SDS Number:100000013397  3/17
Isoprene Feedstock

SECTION 4: First aid measures

General advice : Move out of dangerous area. Show this material safety data sheet to the doctor in attendance. Material may produce a serious, potentially fatal pneumonia if swallowed or vomited.

If inhaled : Consult a physician after significant exposure. If unconscious, place in recovery position and seek medical advice.

In case of skin contact : If skin irritation persists, call a physician. If on skin, rinse well with water. If on clothes, remove clothes.

In case of eye contact : Immediately flush eye(s) with plenty of water. Remove contact lenses. Protect unharmed eye. Keep eye wide open while rinsing. If eye irritation persists, consult a specialist.

If swallowed : Keep respiratory tract clear. Never give anything by mouth to an unconscious person. If symptoms persist, call a physician. Take victim immediately to hospital.

SECTION 5: Firefighting measures

Flash point : -54 °C (-65 °F)
Method: Tag closed cup

Autoignition temperature : 220 °C (428 °F)

Suitable extinguishing media : Alcohol-resistant foam. Carbon dioxide (CO2). Dry chemical.

Unsuitable extinguishing media : High volume water jet.

Specific hazards during firefighting : Do not allow run-off from fire fighting to enter drains or water courses.

Special protective equipment for fire-fighters : Wear self-contained breathing apparatus for firefighting if necessary.

Further information : Collect contaminated fire extinguishing water separately. This must not be discharged into drains. Fire residues and contaminated fire extinguishing water must be disposed of in accordance with local regulations. For safety reasons in case of fire, cans should be stored separately in closed containments. Use a water spray to cool fully closed containers.
Fire and explosion protection: Do not spray on an open flame or any other incandescent material. Take necessary action to avoid static electricity discharge (which might cause ignition of organic vapors). Use only explosion-proof equipment. Keep away from open flames, hot surfaces and sources of ignition.

Hazardous decomposition products: Carbon oxides.

SECTION 6: Accidental release measures

Personal precautions: Use personal protective equipment. Ensure adequate ventilation. Remove all sources of ignition. Evacuate personnel to safe areas. Beware of vapors accumulating to form explosive concentrations. Vapors can accumulate in low areas.

Environmental precautions: Prevent product from entering drains. Prevent further leakage or spillage if safe to do so. If the product contaminates rivers and lakes or drains inform respective authorities.

Methods for cleaning up: Contain spillage, and then collect with non-combustible absorbent material, (e.g. sand, earth, diatomaceous earth, vermiculite) and place in container for disposal according to local / national regulations (see section 13).

SECTION 7: Handling and storage

Handling

Advice on safe handling: Avoid formation of aerosol. Do not breathe vapors/dust. Avoid exposure - obtain special instructions before use. Avoid contact with skin and eyes. For personal protection see section 8. Smoking, eating and drinking should be prohibited in the application area. Take precautionary measures against static discharges. Provide sufficient air exchange and/or exhaust in work rooms. Container may be opened only under exhaust ventilation hood. Open drum carefully as content may be under pressure. Dispose of rinse water in accordance with local and national regulations.

Advice on protection against fire and explosion: Do not spray on an open flame or any other incandescent material. Take necessary action to avoid static electricity discharge (which might cause ignition of organic vapors). Use only explosion-proof equipment. Keep away from open flames, hot surfaces and sources of ignition.

Storage

Requirements for storage areas and containers: No smoking. Keep container tightly closed in a dry and well-ventilated place. Containers which are opened must be carefully resealed and kept upright to prevent leakage. Observe label precautions. Electrical installations / working materials must comply with the technological safety standards.
## Ingredients with workplace control parameters

<table>
<thead>
<tr>
<th>Ingredients</th>
<th>Basis</th>
<th>Value</th>
<th>Control parameters</th>
<th>Note</th>
</tr>
</thead>
<tbody>
<tr>
<td>Isopentane</td>
<td>ACGIH</td>
<td>TWA 1,000 ppm</td>
<td>(b)</td>
<td></td>
</tr>
<tr>
<td>n-Pentane</td>
<td>OSHA Z-1</td>
<td>TWA 1,000 ppm, 2,950 mg/m³</td>
<td>(b)</td>
<td></td>
</tr>
<tr>
<td></td>
<td>OSHA Z-1A</td>
<td>TWA 600 ppm, 1,800 mg/m³</td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td>OSHA Z-1A</td>
<td>STEL 750 ppm, 2,250 mg/m³</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Isoprene</td>
<td>ACGIH</td>
<td>TWA 1,000 ppm</td>
<td>(b)</td>
<td></td>
</tr>
<tr>
<td>Cyclododecatriene</td>
<td>ACGIH</td>
<td>TWA 75 ppm</td>
<td>URT irr, eye irr</td>
<td></td>
</tr>
<tr>
<td></td>
<td>OSHA Z-1</td>
<td>TWA 75 ppm, 200 mg/m³</td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td>OSHA Z-1A</td>
<td>TWA 75 ppm, 200 mg/m³</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Benzene, dimethyl-</td>
<td>OSHA Z-1</td>
<td>TWA 100 ppm, 435 mg/m³</td>
<td>(b)</td>
<td></td>
</tr>
<tr>
<td></td>
<td>OSHA Z-1A</td>
<td>STEL 150 ppm, 655 mg/m³</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Ethylbenzene</td>
<td>OSHA Z-1</td>
<td>TWA 100 ppm, 435 mg/m³</td>
<td>(b)</td>
<td></td>
</tr>
<tr>
<td></td>
<td>OSHA Z-1A</td>
<td>TWA 100 ppm, 435 mg/m³</td>
<td></td>
<td></td>
</tr>
<tr>
<td>n-Butane</td>
<td>OSHA Z-1A</td>
<td>STEL 125 ppm, 545 mg/m³</td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td>ACGIH</td>
<td>TWA 20 ppm</td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td>ACGIH</td>
<td>STEL 850 ppm, 1,900 mg/m³</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Methylcyclopentane</td>
<td>ACGIH</td>
<td>TWA 500 ppm</td>
<td>CNS impair, URT irr, eye irr</td>
<td></td>
</tr>
<tr>
<td></td>
<td>ACGIH</td>
<td>STEL 1,000 ppm</td>
<td>CNS impair, URT irr, eye irr</td>
<td></td>
</tr>
<tr>
<td>n-Heptane</td>
<td>OSHA Z-1</td>
<td>TWA 500 ppm, 2,000 mg/m³</td>
<td>(b)</td>
<td></td>
</tr>
<tr>
<td></td>
<td>OSHA Z-1A</td>
<td>TWA 400 ppm, 1,600 mg/m³</td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td>ACGIH</td>
<td>TWA 400 ppm</td>
<td>CNS impair, URT irr</td>
<td></td>
</tr>
<tr>
<td></td>
<td>ACGIH</td>
<td>STEL 500 ppm</td>
<td>CNS impair, URT irr</td>
<td></td>
</tr>
<tr>
<td>n-hexane</td>
<td>ACGIH</td>
<td>TWA 50 ppm</td>
<td>CNS impair, eye irrit, visual impair, female reproductive loss, pregnancy loss, BEI, A4</td>
<td></td>
</tr>
<tr>
<td></td>
<td>OSHA Z-1</td>
<td>TWA 500 ppm, 1,800 mg/m³</td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td>OSHA Z-1A</td>
<td>TWA 50 ppm, 180 mg/m³</td>
<td>(b)</td>
<td></td>
</tr>
<tr>
<td>Cyclopetane</td>
<td>ACGIH</td>
<td>TWA 600 ppm</td>
<td>CNS impair, URT irr, eye irr, skin irrit</td>
<td></td>
</tr>
<tr>
<td></td>
<td>OSHA Z-1A</td>
<td>TWA 600 ppm, 1,720 mg/m³</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Toluene</td>
<td>ACGIH</td>
<td>TWA 20 ppm</td>
<td>visual impair, female repro, pregnancy loss, BEI, A4</td>
<td></td>
</tr>
<tr>
<td></td>
<td>OSHA Z-2</td>
<td>TWA 200 ppm</td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td>OSHA Z-2</td>
<td>CEIL 300 ppm</td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td>OSHA Z-2</td>
<td>Peak 500 ppm</td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td>OSHA Z-1A</td>
<td>TWA 100 ppm, 375 mg/m³</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Benzene</td>
<td>ACGIH</td>
<td>TWA 0.5 ppm</td>
<td>leukemia, BEI, A1, Skin</td>
<td></td>
</tr>
<tr>
<td></td>
<td>ACGIH</td>
<td>STEL 2.5 ppm</td>
<td>leukemia, BEI, A1, Skin</td>
<td></td>
</tr>
<tr>
<td></td>
<td>OSHA Z-1A</td>
<td>TWA 1 ppm</td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td>OSHA Z-1A</td>
<td>CEIL 5 ppm</td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td>OSHA Z-2</td>
<td>Peak 50 ppm</td>
<td></td>
<td>(a)</td>
</tr>
<tr>
<td></td>
<td>OSHA 29 CFR 1910.1028(c)</td>
<td>TWA 1 ppm</td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td>OSHA 29 CFR 1910.1028(c)</td>
<td>STEL 5 ppm</td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td>OSHA 29 CFR 1910.1028(c)</td>
<td>PEL 1 ppm</td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td>OSHA 29 CFR 1910.1051(c)</td>
<td>STEL 5 ppm</td>
<td></td>
<td></td>
</tr>
<tr>
<td>1,3-Butadiene</td>
<td>ACGIH</td>
<td>TWA 2 ppm</td>
<td>cancer, A2</td>
<td></td>
</tr>
<tr>
<td></td>
<td>OSHA Z-1</td>
<td>TWA 1 ppm</td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td>OSHA Z-1</td>
<td>STEL 5 ppm</td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td>OSHA 29 CFR 1910.1051(c)</td>
<td>TWA 1 ppm</td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td>OSHA 29 CFR 1910.1051(c)</td>
<td>STEL 5 ppm</td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

(a) This standard applies to the industry segments exempt from the 1 ppm 8-hour TWA and 5 ppm STEL of the benzene standard at 1910.1028.
(b) The value in mg/m³ is approximate.
## Isoprene Feedstock

**Version 2.4**

**Revision Date 2017-12-13**

A1 Confirmed human carcinogen
A2 Suspected human carcinogen
A4 Not classifiable as a human carcinogen
BEI Substances for which there is a Biological Exposure Index or Indices (see BEI® section)
Cancer Cancer
CNS impair Central Nervous System impairment
EX Explosion hazard: the substance is a flammable asphyxiant or excursions above the TLV® could approach 10% of the lower explosive limit.
eye iri Eye irritation
female repro Female reproductive
leukemia Leukemia
neuropathy Peripheral neuropathy
pregnancy loss Pregnancy loss
Skin Danger of cutaneous absorption
skin iri Skin irritation
URT iri Upper Respiratory Tract irritation
visual impair Visual impairment

### Hazardous components without workplace control parameters

#### Immediately Dangerous to Life or Health Concentrations (IDLH)

<table>
<thead>
<tr>
<th>Substance name</th>
<th>CAS-No.</th>
<th>Control parameters</th>
<th>Update</th>
</tr>
</thead>
<tbody>
<tr>
<td>n-Pentane</td>
<td>109-66-0</td>
<td>Immediately Dangerous to Life or Health Concentration Value 1500 ppm</td>
<td>1995-03-01</td>
</tr>
<tr>
<td>Cyclopentadiene</td>
<td>542-92-7</td>
<td>Immediately Dangerous to Life or Health Concentration Value 750 ppm</td>
<td>1995-03-01</td>
</tr>
<tr>
<td>Benzene, dimethyl-</td>
<td>1330-20-7</td>
<td>Immediately Dangerous to Life or Health Concentration Value 900 ppm</td>
<td>1995-03-01</td>
</tr>
<tr>
<td>Ethylbenzene</td>
<td>100-41-4</td>
<td>Immediately Dangerous to Life or Health Concentration Value 800 ppm</td>
<td>1995-03-01</td>
</tr>
<tr>
<td>n-Heptane</td>
<td>142-82-5</td>
<td>Immediately Dangerous to Life or Health Concentration Value 800 ppm</td>
<td>1995-03-01</td>
</tr>
<tr>
<td>n-hexane</td>
<td>110-54-3</td>
<td>Immediately Dangerous to Life or Health Concentration Value 750 ppm</td>
<td>1995-03-01</td>
</tr>
<tr>
<td>Toluene</td>
<td>108-88-3</td>
<td>Immediately Dangerous to Life or Health Concentration Value 1100 ppm</td>
<td>1995-03-01</td>
</tr>
<tr>
<td>Benzene</td>
<td>71-43-2</td>
<td>Immediately Dangerous to Life or Health Concentration Value 500 parts per million</td>
<td>1995-03-01</td>
</tr>
<tr>
<td>1,3-Butadiene</td>
<td>106-99-0</td>
<td>Immediately Dangerous to Life or Health Concentration Value 2000 ppm</td>
<td>1995-03-01</td>
</tr>
</tbody>
</table>

### Biological exposure indices

#### US

<table>
<thead>
<tr>
<th>Substance name</th>
<th>CAS-No.</th>
<th>Control parameters</th>
<th>Sampling time</th>
<th>Update</th>
</tr>
</thead>
<tbody>
<tr>
<td>Benzene, dimethyl-</td>
<td>1330-20-7</td>
<td>Methylhippuric acids: 1.5 g/g creatinine (Urine)</td>
<td>End of shift (As soon as possible after exposure ceases)</td>
<td>2013-03-01</td>
</tr>
<tr>
<td>Ethylbenzene</td>
<td>100-41-4</td>
<td>Sum of mandelic acid and phenyl glyoxylic acid: 0.15 g/g creatinine (Urine)</td>
<td>End of shift (As soon as possible after exposure ceases)</td>
<td>2014-03-01</td>
</tr>
<tr>
<td>n-hexane</td>
<td>110-54-3</td>
<td>2,5-Hexanediene: 0.4 mg/l (Urine)</td>
<td>End of shift at end of workweek</td>
<td>2007-01-01</td>
</tr>
<tr>
<td>Toluene</td>
<td>108-88-3</td>
<td>Toluene: 0.02 mg/l (In blood)</td>
<td>Prior to last shift of workweek</td>
<td>2010-03-01</td>
</tr>
</tbody>
</table>

SDS Number: 100000013397

7/17
## Engineering measures

Adequate ventilation to control airborned concentrations below the exposure guidelines/limits. Consider the potential hazards of this material (see Section 2), applicable exposure limits, job activities, and other substances in the work place when designing engineering controls and selecting personal protective equipment. If engineering controls or work practices are not adequate to prevent exposure to harmful levels of this material, the personal protective equipment listed below is recommended. The user should read and understand all instructions and limitations supplied with the equipment since protection is usually provided for a limited time or under certain circumstances.

### Personal protective equipment

- **Respiratory protection**: Wear a supplied-air NIOSH approved respirator unless ventilation or other engineering controls are adequate to maintain minimal oxygen content of 19.5% by volume under normal atmospheric pressure. Wear a NIOSH approved respirator that provides protection when working with this material if exposure to harmful levels of airborne material may occur, such as: Air-Purifying Respirator for Organic Vapors. Full-Face Air-Purifying Respirator for Organic Vapors, Dusts and Mists. Use a positive pressure, air-supplying respirator if there is potential for uncontrolled release, exposure levels are not known, or other circumstances where air-purifying respirators may not provide adequate protection.

- **Hand protection**: The suitability for a specific workplace should be discussed with the producers of the protective gloves. Please observe the instructions regarding permeability and breakthrough time which are provided by the supplier of the gloves. Also take into consideration the specific local conditions under which the product is used, such as the danger of cuts, abrasion, and the contact time. Gloves should be discarded and replaced if there is any indication of degradation or chemical breakthrough.

- **Eye protection**: Eye wash bottle with pure water. Tightly fitting safety goggles.

- **Skin and body protection**: Choose body protection in relation to its type, to the concentration and amount of dangerous substances, and to the specific work-place. Wear as appropriate: Flame retardant antistatic protective clothing. Workers should wear antistatic...
Hygiene measures: When using do not eat or drink. When using do not smoke. Wash hands before breaks and at the end of workday.

### SECTION 9: Physical and chemical properties

**Information on basic physical and chemical properties**

**Appearance**
- Physical state: Liquid
- Color: Colorless
- Odor: distinct, hydrocarbon-like

**Safety data**
- Flash point: \(-54 \, ^\circ\text{C}\) (-65 \, °F)  
  Method: Tag closed cup
- Lower explosion limit: 1.5 \%(V)
- Upper explosion limit: 8.9 \%(V)
- Oxidizing properties: No
- Autoignition temperature: 220 \, °C (428 \, °F)
- Thermal decomposition: No data available
- Molecular formula: UVCB
- Molecular weight: Not applicable
- pH: Not applicable
- Freezing point: \(-147 \, ^\circ\text{C}\) (-233 \, °F)

- Pour point: No data available
- Boiling point/boiling range: 33.9 \, °C (93.0 \, °F)
- Vapor pressure: 400.00 MMHG  
  at 20 \, °C (68 \, °F)
- Relative density: 0.66 - 0.69  
  at 15.6 \, °C (60.1 \, °F)
- Water solubility: Insoluble
- Partition coefficient: n-octanol/water: No data available
- Viscosity, kinematic: No data available
- Relative vapor density: 2.4  
  (Air = 1.0)
Evaporation rate: No data available

SECTION 10: Stability and reactivity

Chemical stability: This material is considered stable under normal ambient and anticipated storage and handling conditions of temperature and pressure.

Possibility of hazardous reactions

Conditions to avoid: Heat, flames and sparks.

Materials to avoid: May react with oxygen and strong oxidizing agents, such as chlorates, nitrates, peroxides, etc.

Thermal decomposition: No data available

Hazardous decomposition products: Carbon oxides

Other data: No decomposition if stored and applied as directed.

SECTION 11: Toxicological information

Isoprene Feedstock
Acute oral toxicity: LD50: 310.56 mg/kg
Species: Rat
Method: Acute toxicity estimate

Isoprene Feedstock
Acute inhalation toxicity: LC50: > 20 mg/l
Species: Rat
Test atmosphere: vapor
Method: Acute toxicity estimate

Isoprene Feedstock
Acute dermal toxicity: LD50 Dermal: > 2,000 mg/kg
Species: Rabbit
Method: Acute toxicity estimate

Isoprene Feedstock
Skin irritation: Irritating to skin.
May cause skin irritation in susceptible persons.

Isoprene Feedstock
Eye irritation: Irritating to eyes.
Vapors may cause irritation to the eyes, respiratory system and the skin.
**Isoprene Feedstock**

**Version 2.4**

**Isoprene Feedstock Sensitization**: Did not cause sensitization on laboratory animals. Information refers to the main ingredient.

**Isoprene Feedstock Repeated dose toxicity**: This information is not available.

**Isoprene Feedstock Carcinogenicity**: Remarks: This information is not available.

**Isoprene Feedstock Reproductive toxicity**: This information is not available.

**Isoprene Feedstock Developmental Toxicity**: This information is not available.

**Isoprene Feedstock Aspiration toxicity**: May be fatal if swallowed and enters airways. Substances known to cause human aspiration toxicity hazards or to be regarded as if they cause human aspiration toxicity hazard.

**Toxicology Assessment**

**Isoprene Feedstock CMR effects**: Carcinogenicity: May cause cancer. Mutagenicity: May cause genetic defects. Teratogenicity: Not available Reproductive toxicity: May damage the unborn child.

**Isoprene Feedstock Further information**: Symptoms of overexposure may be headache, dizziness, tiredness, nausea and vomiting. Concentrations substantially above the TLV value may cause narcotic effects. Solvents may degrease the skin.

**SECTION 12: Ecological information**

**Ecotoxicity effects**

**Toxicity to fish**: Toxic to fish. Information given is based on data obtained from similar substances.

**Toxicity to daphnia and other aquatic invertebrates**: Toxic to aquatic organisms. Information given is based on data obtained from similar substances.
Toxicity to algae : Toxic to algae. Information given is based on data obtained from similar substances.

Toxicity to daphnia and other aquatic invertebrates (Chronic toxicity)

Ethylbenzene : NOEC: 1 mg/l 
Exposure time: 7 d
Species: Daphnia pulex (Water flea) 
semi-static test
Analytical monitoring: yes

Elimination information (persistence and degradability)

Bioaccumulation : This material is not expected to bioaccumulate.

Biodegradability : Expected to be ultimately biodegradable

Ecotoxicology Assessment

Acute aquatic toxicity : Toxic to aquatic life.

Chronic aquatic toxicity : Toxic to aquatic life with long lasting effects.

Results of PBT assessment : This mixture contains no substance considered to be persistent, bioaccumulating and toxic (PBT).

Additional ecological information : An environmental hazard cannot be excluded in the event of unprofessional handling or disposal., Toxic to aquatic life with long lasting effects.

SECTION 13: Disposal considerations

The information in this SDS pertains only to the product as shipped.

Use material for its intended purpose or recycle if possible. This material, if it must be discarded, may meet the criteria of a hazardous waste as defined by US EPA under RCRA (40 CFR 261) or other State and local regulations. Measurement of certain physical properties and analysis for regulated components may be necessary to make a correct determination. If this material is classified as a hazardous waste, federal law requires disposal at a licensed hazardous waste disposal facility.

Product : The product should not be allowed to enter drains, water courses or the soil. Do not contaminate ponds, waterways or ditches with chemical or used container. Send to a licensed waste management company.

Contaminated packaging : Empty remaining contents. Dispose of as unused product. Do not re-use empty containers. Do not burn, or use a cutting torch on, the empty drum.

SECTION 14: Transport information

The shipping descriptions shown here are for bulk shipments only, and may not apply to shipments in non-bulk packages (see regulatory definition).
Consult the appropriate domestic or international mode-specific and quantity-specific Dangerous Goods Regulations for additional shipping description requirements (e.g., technical name or names, etc.). Therefore, the information shown here may not always agree with the bill of lading shipping description for the material. Flashpoints for the material may vary slightly between the SDS and the bill of lading.

**US DOT (UNITED STATES DEPARTMENT OF TRANSPORTATION)**
UN3295, HYDROCARBONS, LIQUID, N.O.S., 3, I, MARINE POLLUTANT, (ISOPRENE), RQ (BENZENE, 1,3-BUTADIENE)

**IMO / IMDG (INTERNATIONAL MARITIME DANGEROUS GOODS)**
UN3295, HYDROCARBONS, LIQUID, N.O.S., 3, I, (-54 °C), MARINE POLLUTANT, (NAPHTHA, (PETROLEUM), LIGHT STEAM-CRACKED, ISOPRENE-RICH)

**IATA (INTERNATIONAL AIR TRANSPORT ASSOCIATION)**
UN3295, HYDROCARBONS, LIQUID, N.O.S., 3, I

**ADR (AGREEMENT ON DANGEROUS GOODS BY ROAD (EUROPE))**
UN3295, HYDROCARBONS, LIQUID, N.O.S., 3, I, (D/E), ENVIRONMENTALLY HAZARDOUS, (NAPHTHA, (PETROLEUM), LIGHT STEAM-CRACKED, ISOPRENE-RICH)

**RID (REGULATIONS CONCERNING THE INTERNATIONAL TRANSPORT OF DANGEROUS GOODS (EUROPE))**
UN3295, HYDROCARBONS, LIQUID, N.O.S., 3, I, ENVIRONMENTALLY HAZARDOUS, (NAPHTHA, (PETROLEUM), LIGHT STEAM-CRACKED, ISOPRENE-RICH)

**ADN (EUROPEAN AGREEMENT CONCERNING THE INTERNATIONAL CARRIAGE OF DANGEROUS GOODS BY INLAND WATERWAYS)**
UN3295, HYDROCARBONS, LIQUID, N.O.S., 3, I, ENVIRONMENTALLY HAZARDOUS, (NAPHTHA, (PETROLEUM), LIGHT STEAM-CRACKED, ISOPRENE-RICH)

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

**SECTION 15: Regulatory information**

**National legislation**

**SARA 311/312 Hazards**
- Fire Hazard
- Acute Health Hazard
- Chronic Health Hazard
- Flammable (gases, aerosols, liquids, or solids)
- Acute toxicity (any route of exposure)
- Skin corrosion or irritation
- Serious eye damage or eye irritation
Germ cell mutagenicity
Carcinogenicity
Reproductive toxicity
Specific target organ toxicity (single or repeated exposure)
Aspiration hazard

EPCRA - EMERGENCY PLANNING COMMUNITY RIGHT - TO – KNOW

CERCLA Reportable Quantity : 167 lbs

Isopentane
Isoprene

SARA 302 Reportable Quantity : This material does not contain any components with a SARA 302 RQ.

SARA 302 Threshold Planning Quantity : No chemicals in this material are subject to the reporting requirements of SARA Title III, Section 302.

SARA 304 Reportable Quantity : This material does not contain any components with a section 304 EHS RQ.

SARA 313 Ingredients : The following components are subject to reporting levels established by SARA Title III, Section 313:

- Dicyclopentadiene - 77-73-6
- Benzene, dimethyl- - 1330-20-7
- Ethylbenzene - 100-41-4
- n-hexane - 110-54-3
- Toluene - 108-88-3
- Benzene - 71-43-2
- 1,3-Butadiene - 106-99-0
- Styrene - 100-42-5

Clean Air Act

Ozone-Depletion Potential : This product neither contains, nor was manufactured with a Class I or Class II ODS as defined by the U.S. Clean Air Act Section 602 (40 CFR 82, Subpt. A, App.A + B).

The following chemical(s) are listed as HAP under the U.S. Clean Air Act, Section 12 (40 CFR 61):

- Ethylbenzene - 100-41-4
- n-hexane - 110-54-3
- Toluene - 108-88-3
- Benzene - 71-43-2

The following chemical(s) are listed under the U.S. Clean Air Act Section 112(r) for Accidental Release Prevention (40 CFR 68.130, Subpart F):
The following chemical(s) are listed under the U.S. Clean Air Act Section 111 SOCMI Intermediate or Final VOC's (40 CFR 60.489):

- Isopentane - 78-78-4
- Isoprene - 78-79-5
- n-Butane - 106-97-8
- cis-2-Pentene - 627-20-3
- trans-2-Pentene - 646-04-8
- 3-Methyl-1-Butene - 563-45-1
- 2-methyl-1-butene - 563-46-2
- Benzene, dimethyl - 1330-20-7
- Ethylbenzene - 100-41-4
- Toluene - 108-88-3
- Benzene - 71-43-2

US State Regulations

Pennsylvania Right To Know:

- Isopentane - 78-78-4
- n-Pentane - 109-66-0
- Isoprene - 78-79-5
- Cyclopentadiene - 542-92-7
- Benzene, dimethyl - 1330-20-7
- Ethylbenzene - 100-41-4
- n-Butane - 106-97-8
- n-Heptane - 142-82-5
- n-hexane - 110-54-3
- Cyclopentane - 287-92-3
- Toluene - 108-88-3
- Benzene - 71-43-2
- 1,3-Butadiene - 106-99-0
- Methylcyclopentane - 96-37-7

New Jersey Right To Know:

- Isopentane - 78-78-4
- n-Pentane - 109-66-0
- Isoprene - 78-79-5
- Cyclopentadiene - 542-92-7
- Benzene, dimethyl - 1330-20-7
- Ethylbenzene - 100-41-4
- n-Butane - 106-97-8
- n-Heptane - 142-82-5
- n-hexane - 110-54-3
- Cyclopentane - 287-92-3
- Toluene - 108-88-3
- Benzene - 71-43-2
- 1,3-Butadiene - 106-99-0
- Methylcyclopentane - 96-37-7
Isoprene Feedstock

SAFETY DATA SHEET

Version 2.4

Revision Date 2017-12-13

California Prop. 65
Ingredients : WARNING! This product contains a chemical known in the State of California to cause cancer.

WARNING: This product contains a chemical known in the State of California to cause birth defects or other reproductive harm.

Notification status
Europe REACH : Not in compliance with the inventory
United States of America (USA) TSCA : On the inventory, or in compliance with the inventory
Canada NDSL : On the inventory, or in compliance with the inventory
Australia AICS : Not in compliance with the inventory
New Zealand NZIoC : Not in compliance with the inventory
Japan ENCS : On the inventory, or in compliance with the inventory
Korea KECI : On the inventory, or in compliance with the inventory
Philippines PICCS : Not in compliance with the inventory
China IECSC : Not in compliance with the inventory

SECTION 16: Other information

NFPA Classification : Health Hazard: 2
Fire Hazard: 4
Reactivity Hazard: 2

Further information
Legacy SDS Number : PE0052

Significant changes since the last version are highlighted in the margin. This version replaces all previous versions.

The information in this SDS pertains only to the product as shipped.

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

<table>
<thead>
<tr>
<th>Key or legend to abbreviations and acronyms used in the safety data sheet</th>
</tr>
</thead>
<tbody>
<tr>
<td>ACGIH</td>
</tr>
<tr>
<td>AICS</td>
</tr>
<tr>
<td>DSL</td>
</tr>
<tr>
<td>NDSL</td>
</tr>
</tbody>
</table>

SDS Number: 100000013397 16/17
<table>
<thead>
<tr>
<th>Substances List</th>
<th>Safety &amp; Health</th>
</tr>
</thead>
<tbody>
<tr>
<td>CNS Central Nervous System</td>
<td>NTP National Toxicology Program</td>
</tr>
<tr>
<td>CAS Chemical Abstract Service</td>
<td>NZIoC New Zealand Inventory of Chemicals</td>
</tr>
<tr>
<td>EC50 Effective Concentration</td>
<td>NOAEL No Observable Adverse Effect Level</td>
</tr>
<tr>
<td>EC50 Effective Concentration 50%</td>
<td>NOEC No Observed Effect Concentration</td>
</tr>
<tr>
<td>EGEST EOSCA Generic Exposure Scenario Tool</td>
<td>OSHA Occupational Safety &amp; Health Administration</td>
</tr>
<tr>
<td>EOSCA European Oilfield Specialty Chemicals Association</td>
<td>PEL Permissible Exposure Limit</td>
</tr>
<tr>
<td>EINECS European Inventory of Existing Chemical Substances</td>
<td>PICCS Philippines Inventory of Commercial Chemical Substances</td>
</tr>
<tr>
<td>MAK Germany Maximum Concentration Values</td>
<td>PRNT Presumed Not Toxic</td>
</tr>
<tr>
<td>GHS Globally Harmonized System</td>
<td>RCRA Resource Conservation Recovery Act</td>
</tr>
<tr>
<td>IC50 Inhibition Concentration 50%</td>
<td>STEL Short-term Exposure Limit</td>
</tr>
<tr>
<td>IARC International Agency for Research on Cancer</td>
<td>TLA Threshold Limit Value</td>
</tr>
<tr>
<td>IECSC Inventory of Existing Chemical Substances in China</td>
<td>TWA Time Weighted Average</td>
</tr>
<tr>
<td>ENCS Japan, Inventory of Existing and New Chemical Substances</td>
<td>TSCA Toxic Substance Control Act</td>
</tr>
<tr>
<td>KECI Korea, Existing Chemical Inventory</td>
<td>UVCB Unknown or Variable Composition, Complex Reaction Products, and Biological Materials</td>
</tr>
<tr>
<td>&lt;= Less Than or Equal To</td>
<td>WHMIS Workplace Hazardous Materials Information System</td>
</tr>
<tr>
<td>LC50 Lethal Concentration 50%</td>
<td></td>
</tr>
</tbody>
</table>