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## DEHA (N,N-Diethylhydroxylamine), 85%

Property	Typical Value	Specification	Test Method
Composition, wt %			
Total Amines (DEHA + Diethylamine + Triethylamine)	85.4	85 min	Titration
Diethylamine + Triethylamine	0.2	0.5 max	GC
Diethylamine		0.3 max	GC
DEHA Content	85.2	85 min	Total Amines – (DEA + TEA)
Water	14.7	15 max	Karl Fischer
Phase Separation	None	0.5 max	Visual
Color			
Delta E	0.5	1 max	ASTM E 308
APHA		30 max	ASTM D 1209
Appearance	Clear	Clear with no solids or suspended matter	Visual

### Other Properties

Formula	(C <sub>2</sub> H <sub>5</sub> ) <sub>2</sub> NOH
Initial Boiling Point at 760 mmHg, °C	95
Flash Point, °C (CC)	46
Freezing Point, °C	-16
Density at 20 °C, g/mL	0.90

Product Number: 1017929

Code/NR: DS60DH85.4

Revised: January 8, 2003

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